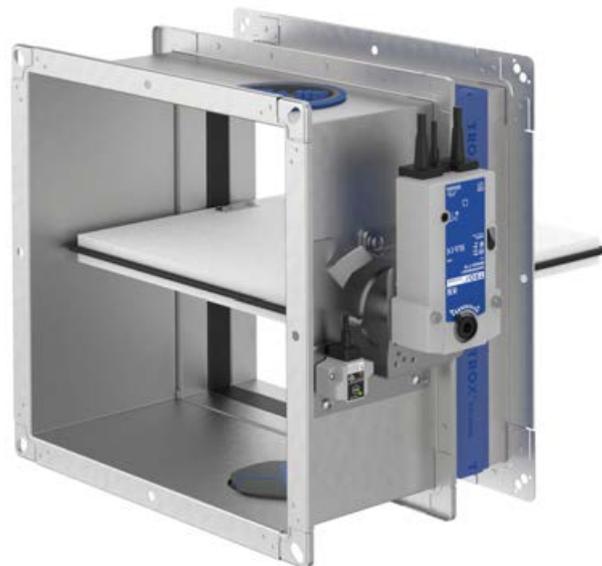




Fire damper

Type FKA2-EU

according to Declaration of Performance
DoP / FKA2-EU / DE / 002



TROX[®] TECHNİK

The art of handling air

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Translation of the original
A00000092719, 1, GB/en
07/2022

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General information

About this manual

This operating and installation manual enables operating or service personnel to correctly install the TROX product described below and to use it safely and efficiently.

This operating and installation manual is intended for use by fitting and installation companies, in-house technicians, technical staff, instructed persons, and qualified electricians or air conditioning technicians.

It is essential that these individuals read and fully understand this manual before starting any work. The basic prerequisite for safe working is to comply with the safety notes and all instructions in this manual.

The local regulations for health and safety at work and general safety regulations also apply.

This manual must be given to the system owner when handing over the system. The system owner must include the manual with the system documentation. The manual must be kept in a place that is accessible at all times.

Illustrations in this manual are mainly for information and may differ from the actual design.

Copyright

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- Publishing content
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TROX Technical Service

To ensure that your request is processed as quickly as possible, please keep the following information ready:

- Product name
- TROX order number
- Delivery date
- Brief description of the fault

Online	www.troxtechnik.com
Phone	+49 2845 202-400

Limitation of liability

The information in this manual has been compiled with reference to the applicable standards and guidelines, the state of the art, and our expertise and experience of many years.

The manufacturer does not accept any liability for damages resulting from:

- Non-compliance with this manual
- Incorrect use
- Operation or handling by untrained individuals
- Unauthorised modifications
- Technical changes
- Use of non-approved replacement parts

The actual scope of delivery may differ from the information in this manual for bespoke constructions, additional order options or as a result of recent technical changes.

The obligations agreed in the order, the general terms and conditions, the manufacturer's terms of delivery, and the legal regulations in effect at the time the contract is signed shall apply.

We reserve the right to make technical changes.

Warranty claims

The provisions of the respective general delivery terms apply to warranty claims. For purchase orders placed with TROX GmbH, these are the regulations in section "VI. Warranty claims" of the Delivery Terms of TROX GmbH, see www.trox.de/en/.

Safety notes

Symbols are used in this manual to alert readers to areas of potential hazard. Signal words express the degree of the hazard.

Comply with all safety instructions and proceed carefully to avoid accidents, injuries and damage to property.

DANGER!

Imminently hazardous situation which, if not avoided, will result in death or serious injury.

WARNING!

Potentially hazardous situation which, if not avoided, may result in death or serious injury.

CAUTION!

Potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

NOTICE!

Potentially hazardous situation which, if not avoided, may result in property damage.

ENVIRONMENT!

Environmental pollution hazard.

Tips and recommendations



Useful tips and recommendations as well as information for efficient and fault-free operation.

Safety notes as part of instructions

Safety notes may refer to individual instructions. In this case, safety notes will be included in the instructions and hence facilitate following the instructions. The above listed signal words will be used.

Example:

1. ▶ Loosen the screw.

2. ▶

CAUTION!

Danger of finger entrapment when closing the lid.

Be careful when closing the lid.

3. ▶ Tighten the screw.

Specific safety notes

The following symbols are used in safety notes to alert you to specific hazards:

Warning signs	Type of danger
	Warning – danger zone.

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1 Safety

1.1 General safety notes

Sharp edges, sharp corners and thin sheet metal parts

CAUTION!

Danger of injury from sharp edges, sharp corners and thin sheet metal parts!

Sharp edges, sharp corners and thin sheet metal parts may cause cuts or grazes.

- Be careful when carrying out any work.
- Wear protective gloves, safety shoes and a hard hat.

Electrical voltage

DANGER!

Danger of electric shock! Do not touch any live components! Electrical equipment carries a dangerous electrical voltage.

- Only skilled qualified electricians are allowed to work on the electrical system.
- Switch off the power supply before working on any electrical equipment.

1.2 Correct use

- The fire damper is used as an automatic shut-off device to prevent fire and smoke from spreading through ducting.
- The fire damper is suitable for supply and extract air in HVAC systems.
- Operation of the fire dampers is allowed only in compliance with installation regulations and the technical data in this installation and operating manual.
- Modifying the fire damper or using replacement parts that have not been approved by TROX is not permitted.

Incorrect use

WARNING!

Danger due to incorrect use!

Incorrect use of the fire damper can lead to dangerous situations.

Never use the fire damper

- in areas with potentially explosive atmospheres
- as a smoke control damper
- outdoors without sufficient protection against the effects of weather
- in atmospheres where chemical reactions, whether planned or unplanned, may cause damage to the fire damper or lead to corrosion

1.3 Qualified staff

WARNING!

Danger of injury due to insufficiently qualified individuals!

Incorrect use may cause considerable injury or damage to property.

- Only specialist personnel must carry out work.

Personnel:

- Skilled qualified electrician
- Specialist personnel

Skilled qualified electrician

Skilled qualified electricians are individuals who have sufficient professional or technical training, knowledge and actual experience to enable them to work on electrical systems, understand any potential hazards related to the work under consideration, and recognise and avoid any risks involved.

Specialist personnel

Specialist personnel are individuals who have sufficient professional or technical training, knowledge and actual experience to enable them to carry out their assigned duties, understand any potential hazards related to the work under consideration, and recognise and avoid any risks involved.

2 Technical data

2.1 General data

Nominal sizes B × H	200 × 100 – 1500 × 800 mm *
Casing lengths L	305 and 500 mm
Volume flow rate range	Up to 14400 l/s or 51840 m³/h
Differential pressure range	Up to 2000 Pa
Temperature range ^{1, 3}	-20 °C – 50 °C
Release temperature	72 °C or 95 °C
Upstream velocity ²	≤ 8 m/s with fusible link, ≤ 12 m/s with spring return actuator
Closed blade air leakage	EN 1751, Class 2
Casing air leakage	EN 1751, L = 305 mm, class C L = 500 mm, class C; (B + H) ≤ 700, class B
EC conformity	<ul style="list-style-type: none"> ■ Construction Products Regulation (EU) no. 305/2011 ■ EN 15650 – Ventilation for buildings – Fire dampers ■ EN 13501-3 – Classification: Fire resistant ducts and fire dampers ⁴ ■ EN 1366-2 – Fire resistance tests for installations: Fire dampers ■ EN 1751 Ventilation for buildings – Air terminal devices
Declaration of performance	DoP / FKA2-EU / DE / 002

¹⁾ Temperatures may differ for units with attachments. Details for other applications are available on request.

²⁾ Data applies to uniform upstream and downstream conditions for the fire damper.

³⁾ Condensation and the intake of humid fresh air have to be avoided as otherwise operation will be impaired or not possible.

⁴⁾ Leakage rate of the fire damper system tested at 300 Pa and 500 Pa negative pressure.

* Damper blade with lip seal for sizes 1 and 2, damper blade with travel stop seal for size 3, see table 11.

Product sticker

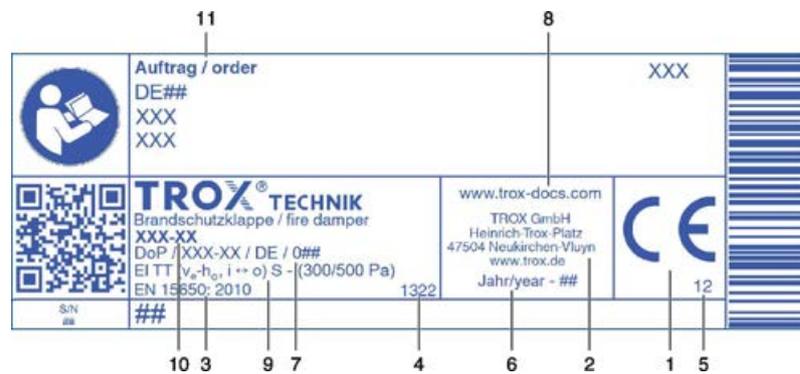


Fig. 1: Product sticker (example)

- | | | | |
|---|---|----|---|
| 1 | CE mark | 7 | No. of the declaration of performance |
| 2 | Manufacturer's address | 8 | Website from which the DoP can be downloaded |
| 3 | Number of the European standard and year of its publication | 9 | Regulated characteristics; the fire resistance class depends on the application and may vary
↳ <i>Chapter 5.1 'Installation situations' on page 29</i> |
| 4 | Notified body | 10 | Type |
| 5 | The last two digits of the year in which the CE marking was affixed | 11 | Order number |
| 6 | Year of manufacture | | |

2.2 FKA2-EU with fusible link

Dimensions and weight

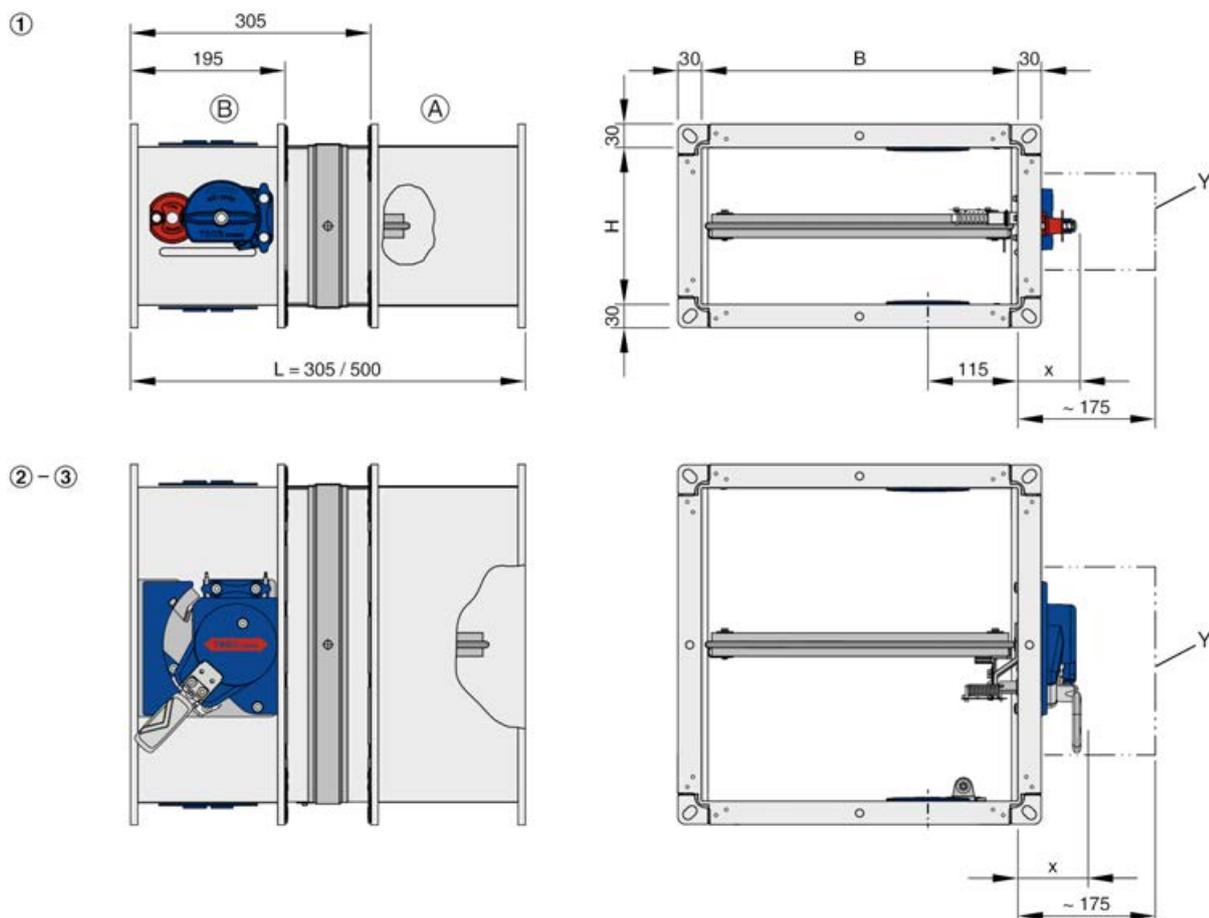


Fig. 2: FKA2-EU with fusible link

- | | | | |
|----|--|-----|---------------------|
| B | Width of the fire damper (side B) | x | 75 mm size 1 |
| H | Height of the fire damper (side H) | | 87 mm sizes 2 and 3 |
| FL | Length of the fire damper (casing length) | (A) | Installation side |
| Y | Keep clear to provide access for operation | (B) | Operating side |

- Weight of FKA2-EU with fusible link, see table 11.
- Sizes 1 to 3, see table 11.
- Flange dimensions for L = 305 mm, see Fig. 3.

Limit switch

Connecting cable length / cross section	1 m / 3 × 0.34 mm ²
Protection level	IP 66
Type of contact	1 changeover contact, gold-plated
Maximum switching current	0.5 A
Maximum switching voltage	30 V DC, 250 V AC
Contact resistance	approx. 30 mΩ

Weight [kg] for casing length L = 305 [mm] / L = 500 [mm]

H [mm]	B [mm]														1	
	200	300	400	500	600	700	800	900	1000	1100	1200	1300	1400	1500		
100	4/5	5/6	6/8	7/9	8/11	9/12	10/13	-	-	-	-	-	-	-	-	[A]
150	4/6	5/7	7/9	8/10	9/12	10/13	11/15	-	-	-	-	-	-	-		
200	5/7	6/8	7/10	9/12	10/13	11/15	12/16	15/20	16/21	21/27	23/29	24/31	26/32	27/34		
250	7/9	8/10	10/12	11/14	12/16	14/18	15/19	16/21	18/23	24/29	25/31	27/33	29/35	30/38		
300	8/10	9/12	11/14	12/15	13/17	15/19	16/21	18/23	19/25	26/32	28/34	30/36	32/39	33/41		
350	8/11	10/13	11/15	13/17	15/18	16/20	18/22	24/29	26/32	28/34	30/37	32/39	34/42	36/44		
400	9/11	11/13	12/16	14/18	16/20	17/22	19/24	26/31	28/34	31/37	33/39	35/42	37/45	39/47		
450	10/12	11/14	13/17	15/19	17/21	23/28	26/31	28/34	30/36	33/39	35/42	38/45	40/48	43/50	[B]	
500	10/13	12/15	14/18	16/20	18/22	25/30	27/33	30/36	33/39	35/42	36/45	40/48	43/51	46/54		
550	-	15/19	18/22	21/26	24/28	26/32	29/35	32/38	35/41	37/44	40/47	43/51	46/54	49/57		
600	-	16/20	19/23	22/27	25/30	28/33	31/37	34/40	37/43	40/47	43/50	46/53	49/57	52/60		
650	-	17/21	20/25	23/28	27/32	30/35	33/39	36/42	39/46	42/49	45/53	48/56	51/60	55/63		
700	-	18/22	21/26	25/30	28/33	31/37	35/41	38/44	41/48	44/52	48/55	51/59	54/63	58/67		
750	-	19/23	22/27	26/31	29/35	33/39	36/43	40/47	43/50	47/54	50/58	54/62	57/66	61/70		
800	-	20/24	24/28	27/33	31/36	34/40	38/44	42/49	45/53	49/57	53/61	56/65	60/69	64/73		

1) Construction with spring return actuator: [A] = Horizontally arranged spring return actuator, [B] = Vertically arranged spring return actuator

Sizes



Damper blade (30 mm thick) with lip seal for sizes 1 and 2, damper blade (40 mm thick) with travel stop seal for size 3.

Flange holes

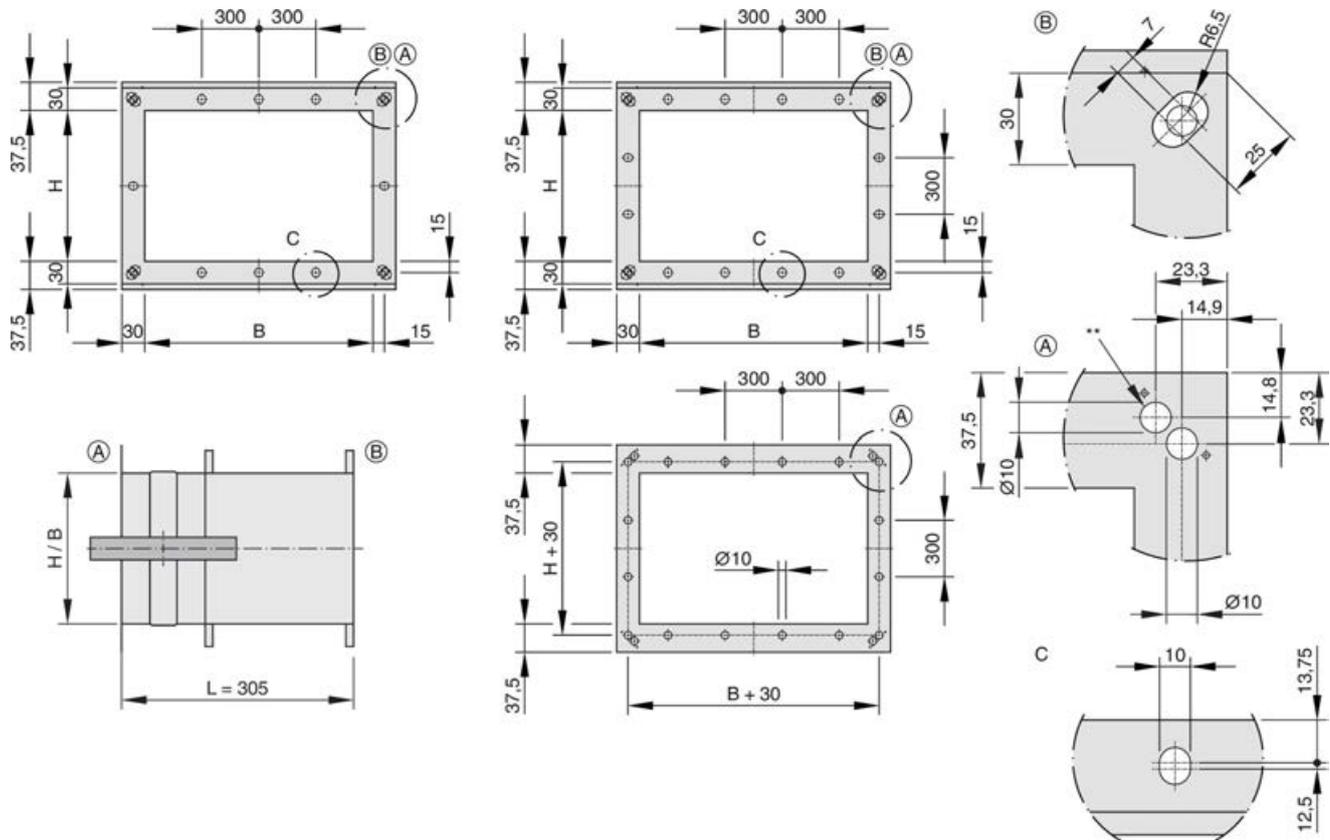


Fig. 3: Flange holes $L = 305$ mm – uneven and even number of holes

** Other flange holes (non-standard)

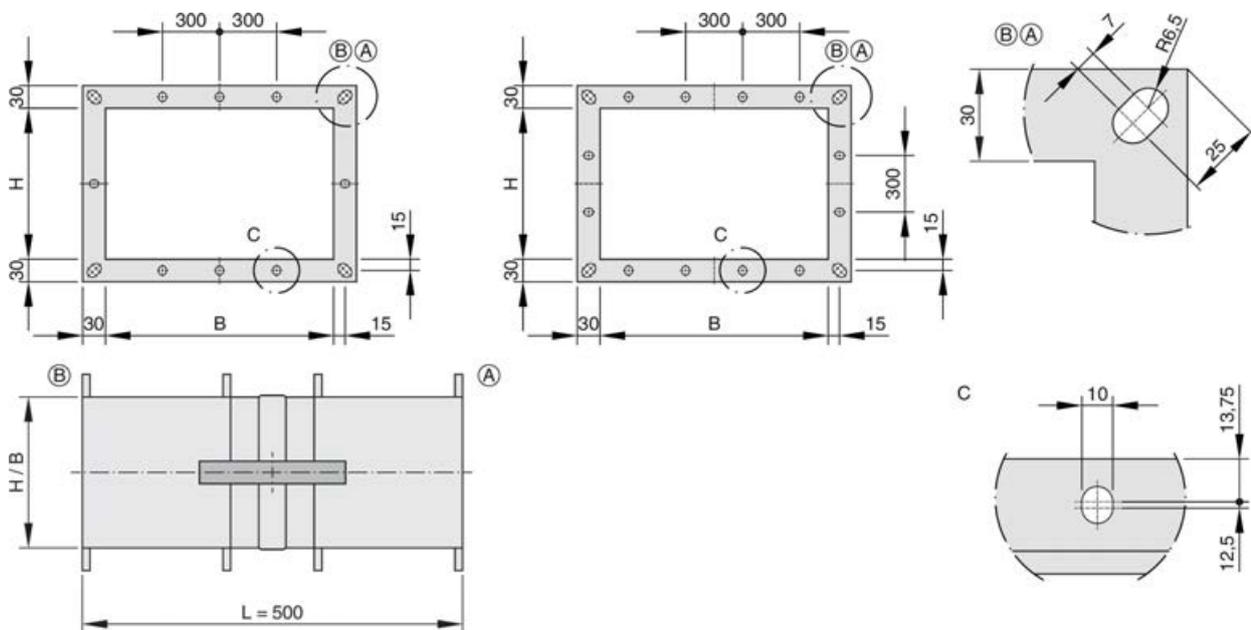


Fig. 4: Flange holes $L = 500$ mm – uneven and even number of holes

B or H [mm]	200/100 – 355	360 – 630	635 – 800	805 – 1250	1255 – 1500
No. of holes on each side excluding corner holes	–	1	2	3	4

2.3 FKA2-EU with spring return actuator

Dimensions and weight

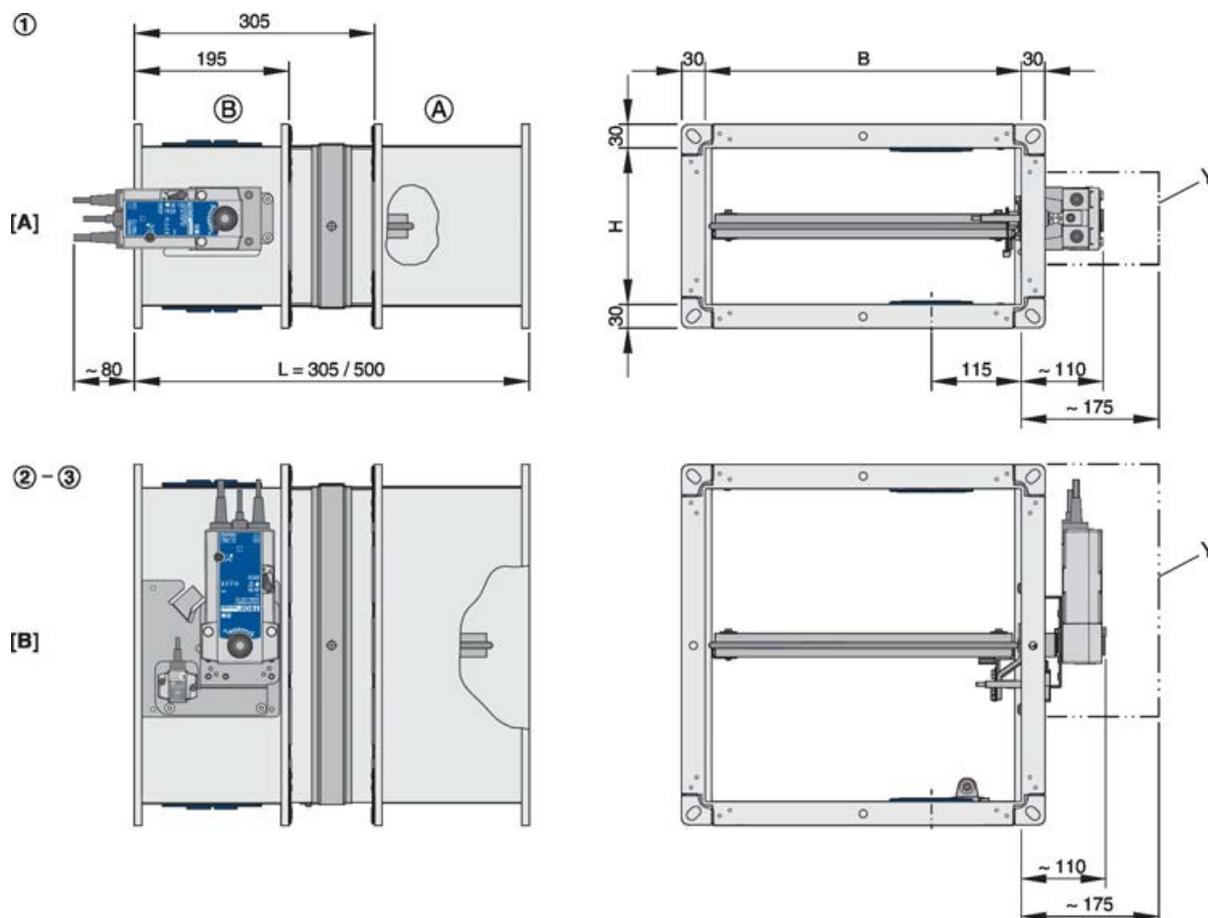


Fig. 5: FKA2-EU with Belimo spring return actuator

B	Width of the fire damper (side B)	[B]	Spring return actuator vertical
H	Height of the fire damper (side H)	Y	Keep clear to provide access for operation
FL	Length of the fire damper (casing length)	(A)	Installation side
[A]	Spring return actuator horizontal	(B)	Operating side

- Weight of FKA2-EU with fusible link + approx. 1 kg (BFL... and BFN...), see table 11.
- For sizes 1 to 3 and orientation of the spring return actuator [A] or [B] see table 11.
- Flange dimensions for L = 305 mm, see Fig. 3.

Spring return actuator BFL...			
Construction		230-T TR	24-T-ST TR
Supply voltage		230 V AC, 50/60 Hz	24 V AC/DC, 50/60 Hz
Functional range		198 – 264 V AC	19.2 – 28.8 V AC 21.6 – 28.8 V DC
Power rating	Spring winding mechanism / hold position	3.5 W / 1.1 W	2.5 W / 0.8 W
	Rating	6.5 VA	4 VA
Running time	Actuator / spring return	< 60 s / < 20 s	
Limit switch	Type of contact	2 changeover contacts	
	Switching voltage	5 – 120 V DC / 5 – 250 V AC	
	Switching current	1 mA – 3 (0.5 inductive) A	
	Contact resistance	< 1 Ω (when new)	
IEC protection class / IP protection		II / IP 54	
Storage temperature / ambient temperature		-40 – 55 °C / -30 – 55 °C ¹	
Ambient humidity		≤ 95% rh, no condensation	
Connecting cable	Actuator / limit switch	1 m, 2 × 0.75 mm ² / 1 m, 6 × 0.75 mm ² (free of halogens)	

Spring return actuator type BFL... for size 1.

¹ Up to 75 °C the safe position will definitely be reached.

Spring return actuator BFN...			
Construction		230-T TR	24-T-ST TR
Supply voltage		230 V AC, 50/60 Hz	24 V AC/DC, 50/60 Hz
Functional range		198 – 264 V AC	19.2 – 28.8 V AC 21.6 – 28.8 V DC
Power rating	Spring winding mechanism / hold position	5 W / 2.1 W	4 W / 1.4 W
	Rating	10 VA (I _{max} 4 A @ 5 ms)	6 VA (I _{max} 8.3 A @ 5 ms)
Running time	Actuator / spring return	< 60 s / < 20 s	
Limit switch	Type of contact	2 changeover contacts	
	Switching voltage	5 – 120 V DC / 5 – 250 V AC	
	Switching current	1 mA – 3 (0.5 inductive) A	
	Contact resistance	< 1 Ω (when new)	
IEC protection class / IP protection		II / IP 54	
Storage temperature / ambient temperature		-40 – 55 °C / -30 – 55 °C ¹	
Ambient humidity		≤ 95% rh, no condensation	
Connecting cable	Actuator / limit switch	1 m, 2 × 0.75 mm ² / 1 m, 6 × 0.75 mm ² (free of halogens)	

Spring return actuator type BFN... for size 2 and 3.

¹ Up to 75 °C the safe position will definitely be reached.

FKA2-EU with spring return actuator

Spring return actuator BF...			
Construction		230-TN TR	24-TN-ST TR
Supply voltage		230 V AC, 50/60 Hz	24 V AC/DC, 50/60 Hz
Functional range		198 – 264 V AC	19.2 – 28.8 V AC 21.6 – 28.8 V DC
Power rating	Spring-winding mechanism / hold position	8.5 W / 3 W	7 W / 2 W
	Rating	11 VA	10 VA
Run time	Actuator / spring return	< 120 s / approx. 16 s	
Limit switch	Type of contact	2 changeover contact	
	Switching voltage	5 – 120 V DC / 5 – 250 V AC	
	Switching current	1 mA ... 6 A	
	Contact resistance	< 100 mΩ	
IEC protection class / IP protection		II / IP 54	III / IP 54
Storage temperature / ambient temperature		-40 to 50 °C / -30 to 50 °C ¹	
Ambient humidity		≤ 95% rh, no condensation	
Connecting cable	Actuator / limit switch	1 m, 2 × 0.75 mm ² / 1 m, 6 × 0.75 mm ² (free of halogens)	

BF actuator optional / upon request, weight of FKA2-EU with fusible link + approx. 2 kg

¹ Up to 75 °C the safe position will definitely be reached.

Dimensions and weight

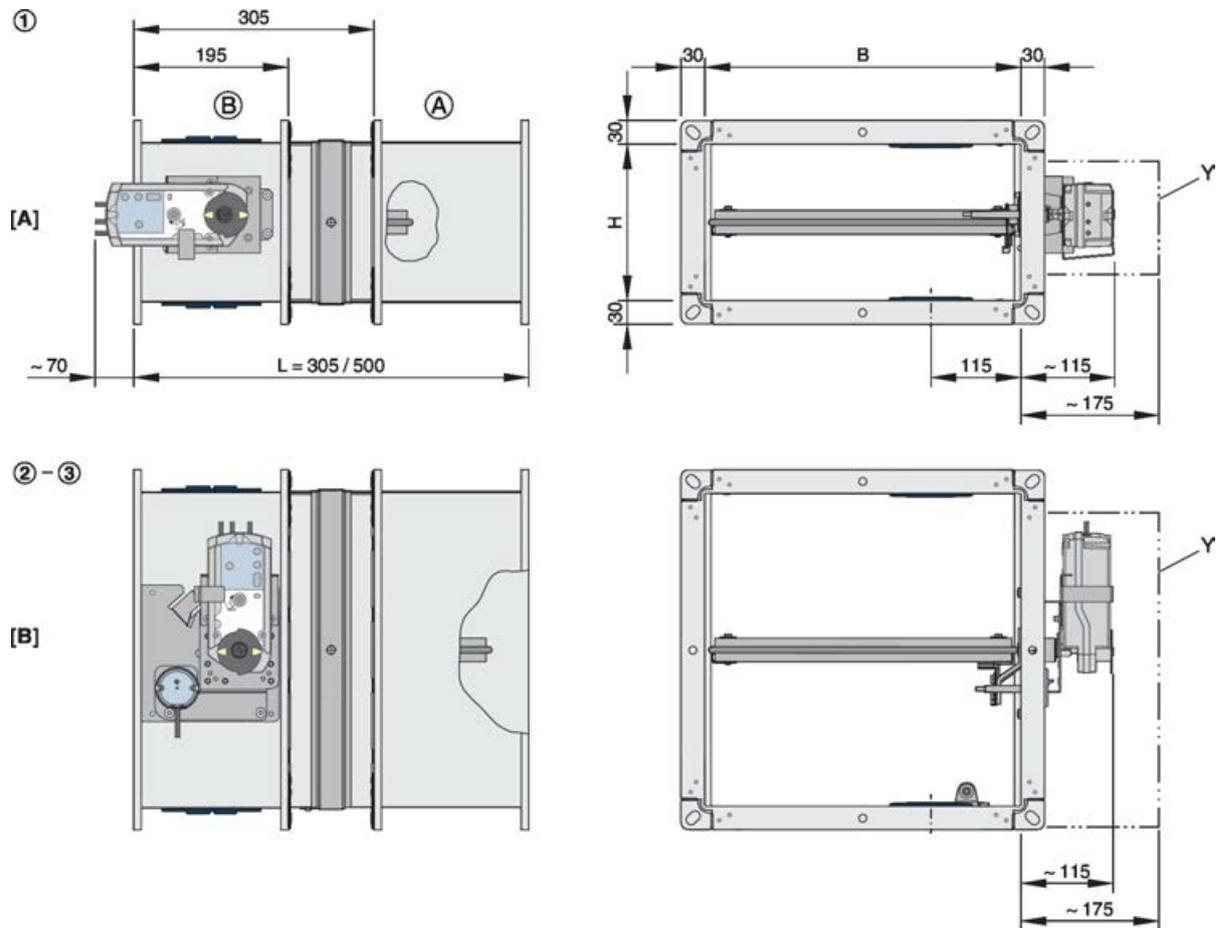


Fig. 6: FKA2-EU with Siemens spring return actuator

- | | | | |
|-----|---|-----|--|
| B | Width of the fire damper (side B) | [B] | Spring return actuator vertical |
| H | Height of the fire damper (side H) | Y | Keep clear to provide access for operation |
| FL | Length of the fire damper (casing length) | (A) | Installation side |
| [A] | Spring return actuator horizontal | (B) | Operating side |

- Weight of FKA2-EU with fusible link + approx. 1.4 kg (GRA... and GNA...), see table 11.
- For sizes 1 to 3 and orientation of the spring return actuator [A] or [B] see table 11.
- Flange dimensions for L = 305 mm, see Fig. 3.

Spring return actuator GRA...			
Construction		326.1E	126.1E
Supply voltage		230 V AC, 50/60 Hz	24 V AC, 50/60 Hz / 24 – 48 V DC
Functional range		198 – 264 V AC	19.2 – 28.8 V AC 19.2 – 57.6 V DC
Power rating	Spring-winding mechanism	7 VA / 4.5 W	5 VA / 3.5 W
	Hold position	3.5 W	2 W
Run time	Actuator / spring return	90 s / 15 s	
Limit switch	Type of contact	2 changeover contact	
	Switching voltage	24 – 230 V AC / 12 – 30 V DC	
	Switching current	AC: 6 A (inductive 2 A) / DC: 2 A	
IEC protection class / IP protection		II / IP 42 or IP 54*	III / IP 42 or IP 54*
Storage temperature / ambient temperature		-20 to 50 °C / -20 to 50 °C	
Ambient humidity		< 95% rh, no condensation	
Connecting cable	Actuator / limit switch	0.9 m, 2 × 0.75 mm ² / 0.9 m, 6 × 0.75 mm ² (free of halogens)	

Spring return actuator GRA... for size 1.

*Connecting cable at the bottom

Spring return actuator GNA...			
Construction		326.1E	126.1E
Supply voltage		230 V AC, 50/60 Hz	24 V AC, 50/60 Hz / 24 – 48 V DC
Functional range		198 – 264 V AC	19.2 – 28.8 V AC 19.2 – 57.6 V DC
Power rating	Spring-winding mechanism	7 VA / 4.5 W	5 VA / 3.5 W
	Hold position	3.5 W	2 W
Run time	Actuator / spring return	90 s / 15 s	
Limit switch	Type of contact	2 changeover contact	
	Switching voltage	24 – 230 V AC / 12 – 30 V DC	
	Switching current	AC: 6 A (inductive 2 A) / DC: 2 A	
IEC protection class / IP protection		II / IP 42 or IP 54*	III / IP 42 or IP 54*
Storage temperature / ambient temperature		-20 to 50 °C / -20 to 50 °C	
Ambient humidity		< 95% rh, no condensation	
Connecting cable	Actuator / limit switch	0.9 m, 2 × 0.75 mm ² / 0.9 m, 6 × 0.75 mm ² (free of halogens)	

Spring return actuator GNA... for sizes 2 and 3.

*Connecting cable at the bottom

Spring return actuator GGA...			
Construction		326.1E	126.1E
Supply voltage		230 V AC, 50/60 Hz	24 V AC, 50/60 Hz / 24 – 48 V DC
Functional range		198 – 264 V AC	19.2 – 28.8 V AC 19.2 – 57.6 V DC
Power rating	Spring-winding mechanism	8 VA / 6 W	7 VA / 5 W
	Hold position	4 W	3 W
Run time	Actuator / spring return	90 s / 15 s	
Limit switch	Type of contact	2 changeover contact	
	Switching voltage	24 – 230 V AC / 12 – 30 V DC	
	Switching current	AC: 6 A (inductive 2 A) / DC: 2 A	
IEC protection class / IP protection		II / IP 42 or IP 54*	III / IP 42 or IP 54*
Storage temperature / ambient temperature		-20 to 50 °C / -20 to 50 °C	
Ambient humidity		< 95% rh, no condensation	
Connecting cable	Actuator / limit switch	0.9 m, 2 × 0.75 mm ² / 0.9 m, 6 × 0.75 mm ² (free of halogens)	

GGA actuator optional / upon request, weight of FKA2-EU with fusible link + approx. 2.5 kg

*Connecting cable at the bottom

FKA2-EU with Joventa spring return actuator

FKA2-EU can also be supplied with a Joventa spring return actuator (upon request):

- SFR 2.90 T
- SFR 1.90 T
- SFR 1.90 T SLC

2.4 FKA2-EU with spring return actuator and duct smoke detector

Dimensions and weight

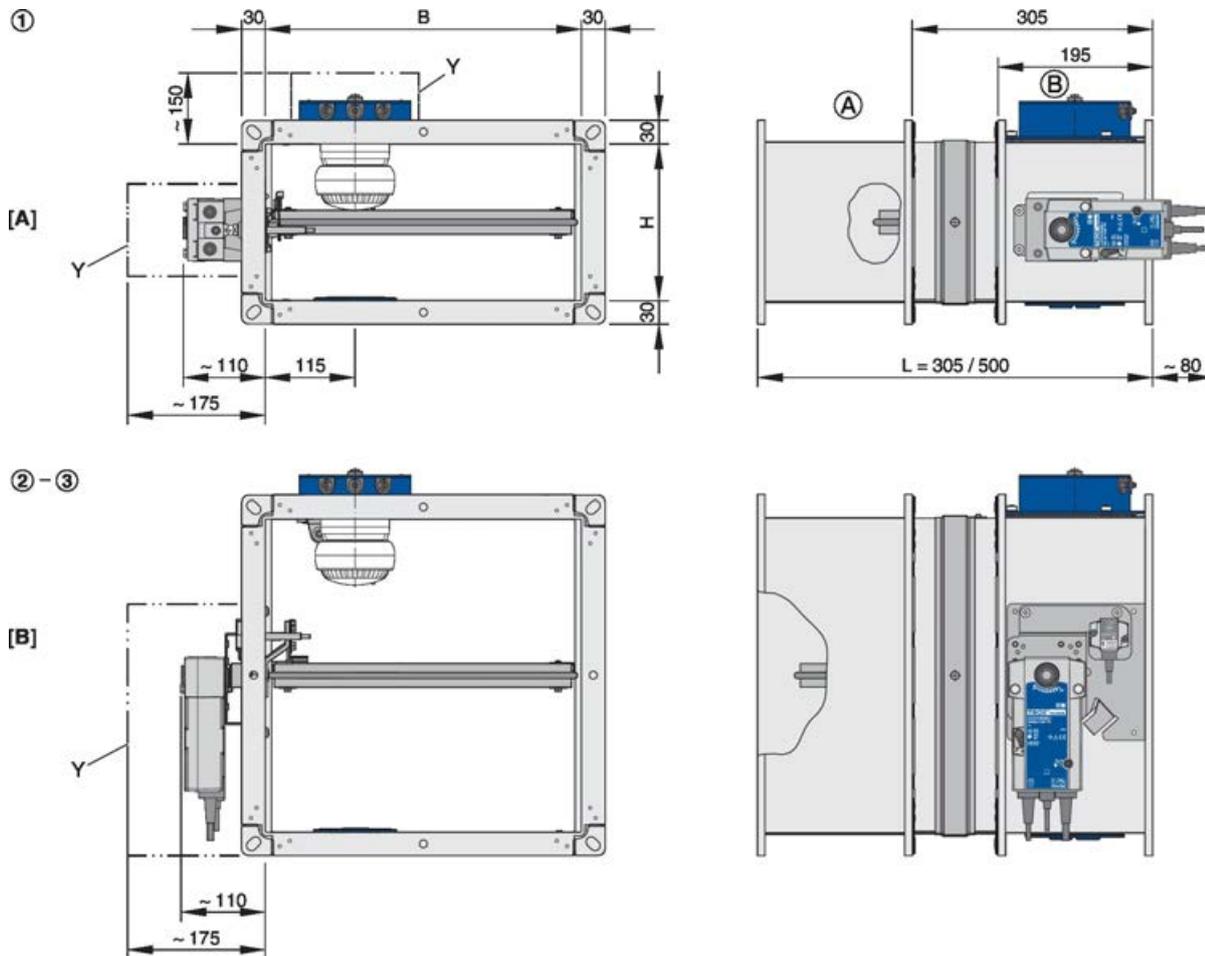


Fig. 7: FKA2-EU with Belimo spring return actuator and duct smoke detector

BB	Width of the fire damper (side B)	[B]	Spring return actuator vertical
H	Height of the fire damper (side H)	Y	Keep clear to provide access for operation
L	Length of the fire damper (casing length)	(A)	Installation side
[A]	Spring return actuator horizontal	(B)	Operating side

- Weight of FKA2-EU with fusible link + approx. 2.5 kg (BFL... and BFN...), see table ☞ 11 .
- For technical data of the spring return actuator see table ☞ 14 and ☞ 16
- For sizes 1 to 3 and orientation of the spring return actuator [A] or [B] see table ☞ 11 .
- Install duct smoke detector RM-O-3-D in the lower inspection access, and at the top when installing the fire damper. For technical details of the duct smoke detector see the RM-O-3-D operating and installation manual.

2.5 FKA2-EU with fusible link and cover grille as air transfer unit

Dimensions and weight

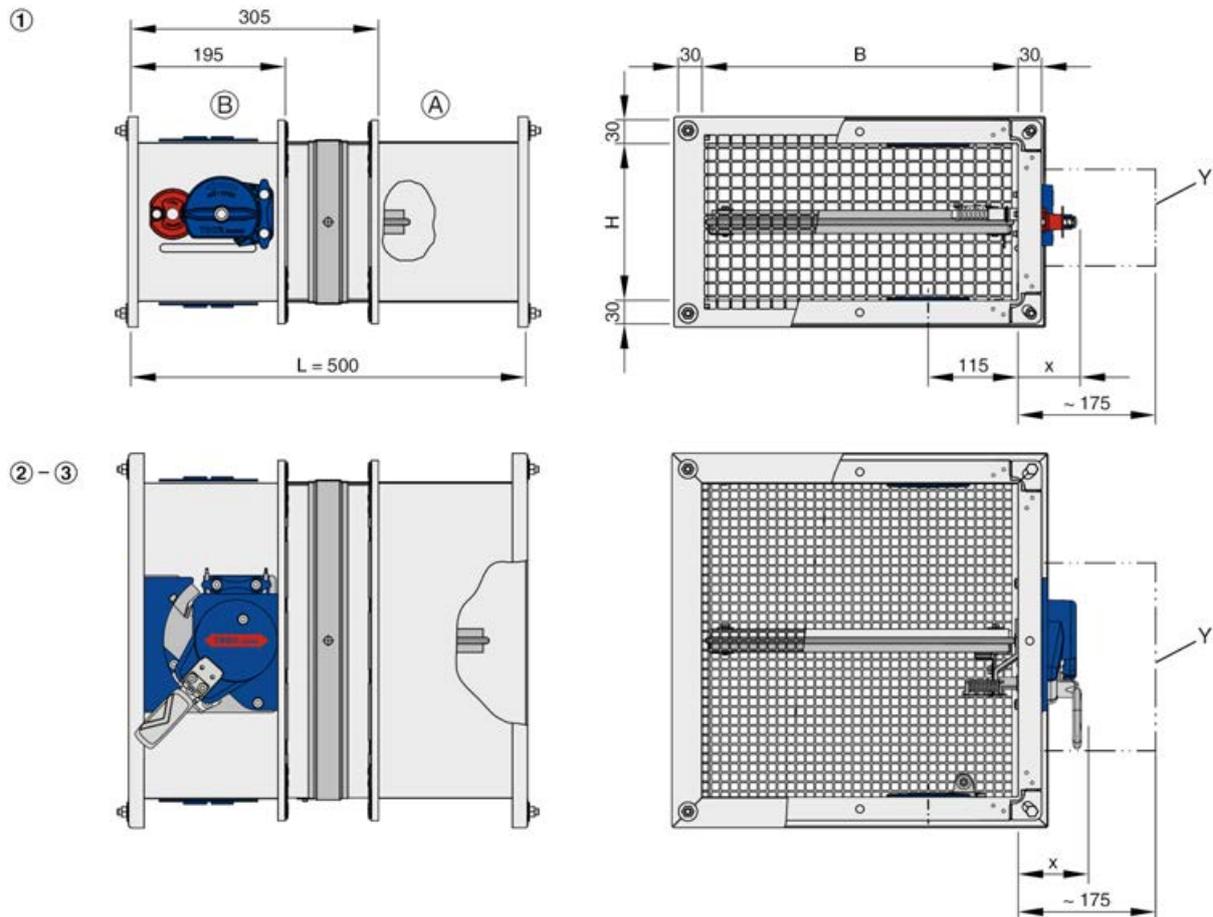


Fig. 8: FKA2-EU with fusible link and cover grille as air transfer unit

B	Width of the fire damper (side B)	x	75 mm size 1
H	Height of the fire damper (side H)		87 mm sizes 2 and 3
FL	Length of the fire damper (casing length)	(A)	Installation side
Y	Keep clear to provide access for operation	(B)	Operating side

- Sizes 1 to 3, see table 11.

Note: Air transfer units may require a building inspectorate licence. This has to be determined and applied for on a case to case basis (by others).

2.6 FKA2-EU with spring return actuator and duct smoke detector as air transfer damper

Dimensions and weight

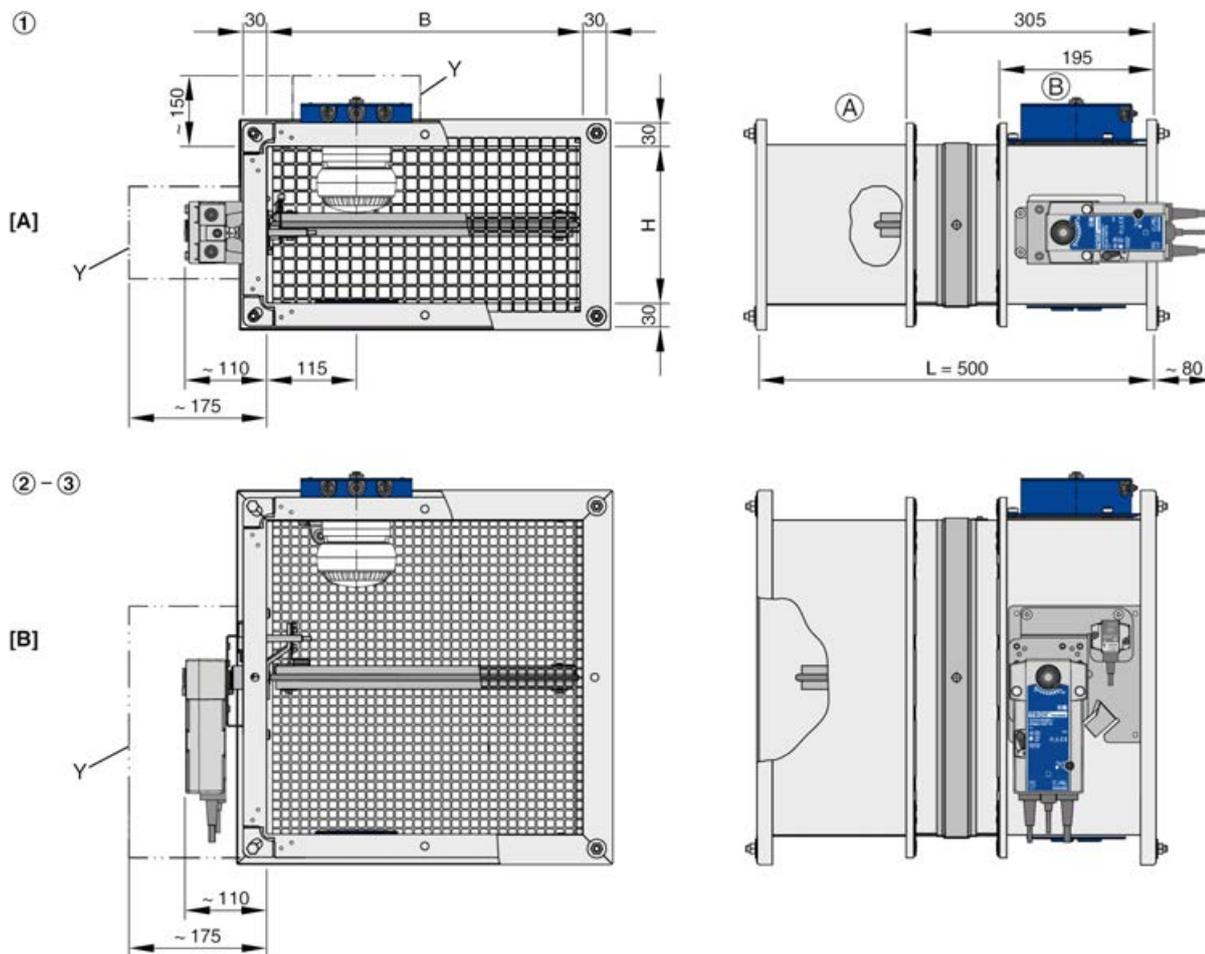


Fig. 9: FKA2-EU with spring return actuator and duct smoke detector as air transfer damper

- | | | | |
|-----|---|-----|--|
| BB | Width of the fire damper (side B) | [B] | Spring return actuator vertical |
| H | Height of the fire damper (side H) | Y | Keep clear to provide access for operation |
| L | Length of the fire damper (casing length) | (A) | Installation side |
| [A] | Spring return actuator horizontal | (B) | Operating side |

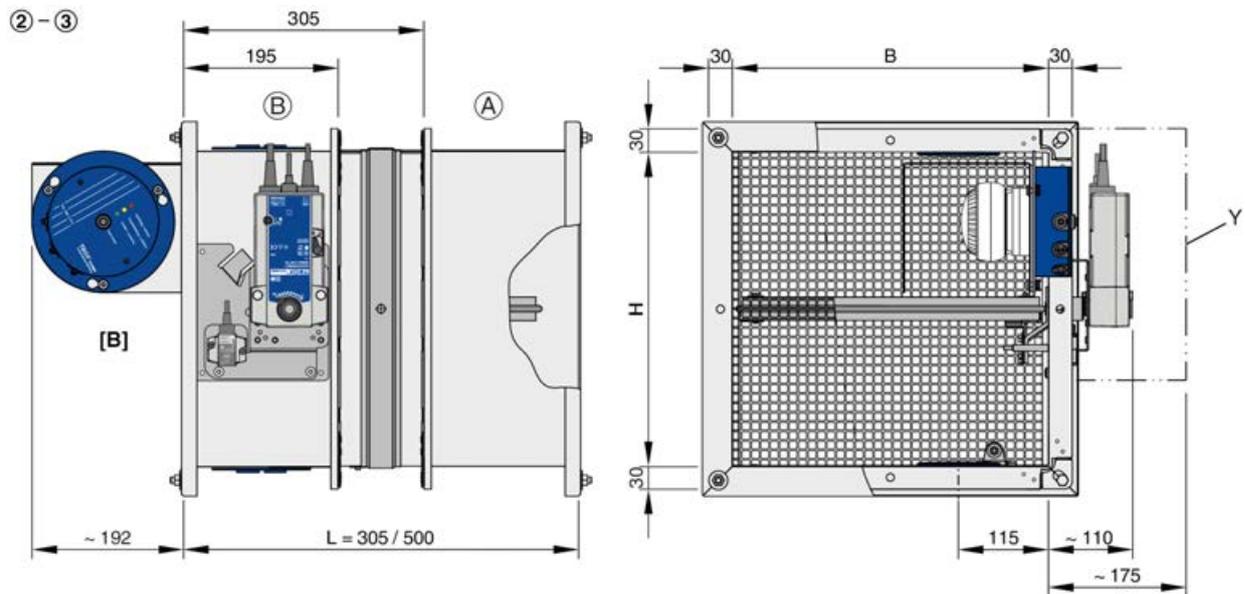


Fig. 10: FKA2-EU with spring return actuator and duct smoke detector as air transfer damper – variant with bracket on the drive side, top right (shown for sizes 2 and 3)

BB	Width of the fire damper (side B)	[B]	Spring return actuator vertical
H	Height of the fire damper (side H)	Y	Keep clear to provide access for operation
L	Length of the fire damper (casing length)	(A)	Installation side
[A]	Spring return actuator horizontal	(B)	Operating side

- For technical data of the spring return actuator see table 14 and 16
- For sizes 1 to 3 and orientation of the spring return actuator [A] or [B] see table 11.
- Install duct smoke detector RM-O-3-D in the lower inspection access, and at the top when installing the fire damper. For technical details of the duct smoke detector see the RM-O-3-D operating and installation manual. The variant with bracket is intended for installation just below the ceiling. In this case the duct smoke detector is to be fitted at the top right, left or centrally in front of the cover grille, see Fig. 18. It can be mounted on the drive side or on the non-drive side.

Note: Air transfer dampers may require a building inspectorate licence. This has to be determined and applied for on a case to case basis (by others).

3 Supply package, transport and storage

Supply package

If attachments and accessories are supplied from the factory with the fire dampers, they are already taken into account in the order code.

Depending on the installation situation, supplementary materials for assembly and fixing may be needed to ensure proper installation, e.g. mortar, screws, mineral wool, etc.

Such materials are not included in the supply package, unless they are expressly described as included in the supply package.

The selection of additional attachments or accessories as well as the identification and provision of materials for assembly and fixing is the responsibility of those involved in the building project and must be done taking into account the required classification.

Delivery check

Check delivered items immediately after arrival for transport damage and completeness. In case of any damage or an incomplete shipment, contact the shipping company and your supplier immediately.

- Fire damper
 - Attachments/accessories, if any
- Operating manual (1 per shipment)



Colour hues on the damper blade

The blades of fire dampers are treated with a greenish impregnating agent. Resulting colour hues on the damper blade are due to technical reasons and do not constitute a defect of any kind.

Transport on site

If possible, take the product in its transport packaging up to the installation location.

Bearing

For temporary storage please note:

- Remove any plastic wrapping.
- Protect the product from dust and contamination.
- Store the product in a dry place and away from direct sunlight.
- Do not expose the unit to the effects of weather (not even in its packaging).
- Do not store the product below -40 °C or above 50 °C.

Packaging

Properly dispose of packaging material.

4 Parts and function

4.1 Function in a ventilation system

Fire dampers are used as safety related components in ventilation systems. The fire damper is used as a shut-off device to prevent fire and smoke from spreading through ducting. During normal operation the damper blade is open to enable air passage through the ventilation system.

If the temperature increases in the event of a fire, the damper blade closes. Closure is triggered at 72 °C or 95 °C. If the damper blade closes due to a temperature increase (i.e. in the event of a fire), it must not be reopened.

4.2 FKA2-EU with fusible link

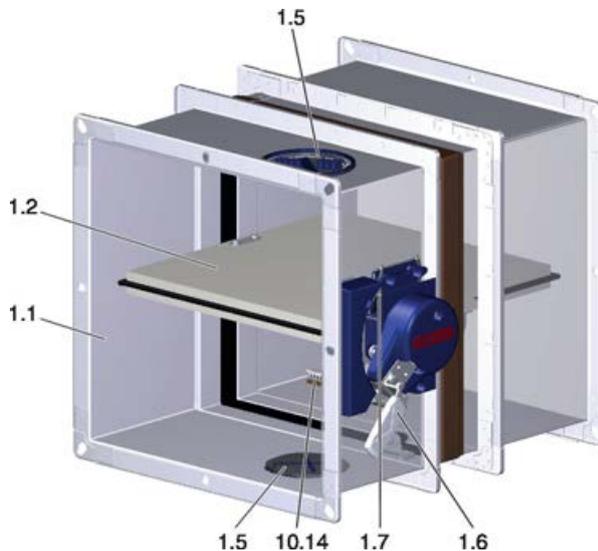


Fig. 11: FKA2-EU with fusible link

- 1.1 Casing
- 1.2 Damper blade
- 1.5 Inspection access
- 1.6 Handle
- 1.7 Interlock
- 10.14 Thermal release mechanism with fusible link

Functional description

In fire dampers with a fusible link, damper closure is triggered by the fusible link. If the temperature inside the fire damper rises to 72 °C or 95 °C, the fusible link triggers a coil spring mechanism. The coil spring mechanism then causes the fire damper to close.

As an option, the fire damper can be either supplied or subsequently fitted with one or two limit switches. The limit switches can signal the damper blade position to the central BMS or fire alarm system. One limit switch each is required for damper blade positions OPEN and CLOSED.

4.3 FKA2-EU with spring return actuator

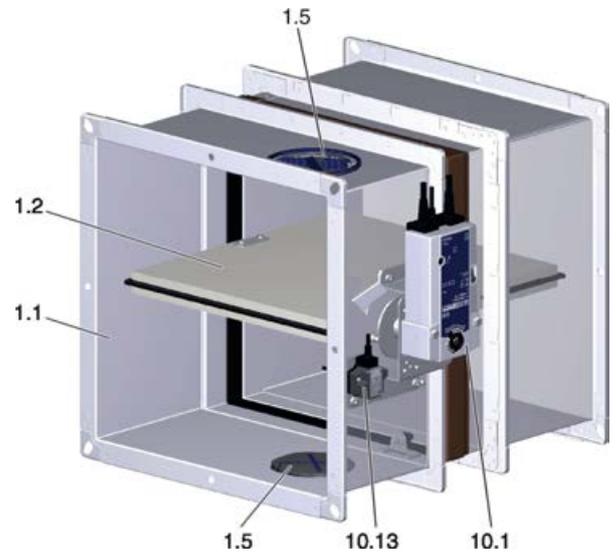


Fig. 12: FKA2-EU with spring return actuator

- 1.1 Casing
- 1.2 Damper blade
- 1.5 Inspection access
- 10.1 Spring return actuator
- 10.13 Thermoelectric release mechanism with temperature sensor

Functional description

The spring return actuator enables the motorised opening and closing of the damper blade; it can be activated by the central BMS. Motorised fire dampers can be used to shut off ducts on a regular basis. As long as power is supplied to the actuator, the damper blade remains open. The spring return actuator closes the fire damper when one of the following events occur:

- Temperature in the fire damper > 72 °C or > 95 °C
- Ambient temperature outside the release mechanism > 72 °C
- The power supply is interrupted (power off to close)

As standard, the spring return actuator is equipped with limit switches that can be used to indicate the damper blade position.

FKA2-EU with fusible link and cover grille as ai...

4.4 FKA2-EU with spring return actuator and duct smoke detector

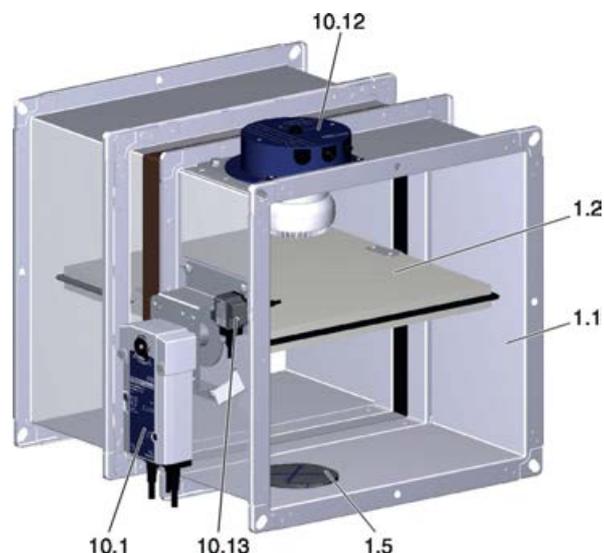


Fig. 13: FKA2-EU with spring return actuator and duct smoke detector

- 1.1 Casing
- 1.2 Damper blade
- 1.5 Inspection access
- 10.1 Spring return actuator
- 10.12 Duct smoke detector RM-O-3-D (fixed with adapter metal sheet)
- 10.13 Thermoelectric release mechanism with temperature sensor

Functional description

If the duct smoke detector detects smoke, the spring return actuator closes the damper blade. This prevents smoke from being transferred via ductwork into adjacent fire compartments even before it reaches a temperature that would trigger the thermoelectric release mechanism.

As long as power is supplied to the actuator, the damper blade remains open. The spring return actuator closes the fire damper when one of the following events occur:

- The duct smoke detector detects smoke
- Temperature in the fire damper > 72 °C
- Ambient temperature outside the release mechanism > 72 °C
- The power supply is interrupted (power off to close)

4.5 FKA2-EU with fusible link and cover grille as air transfer unit

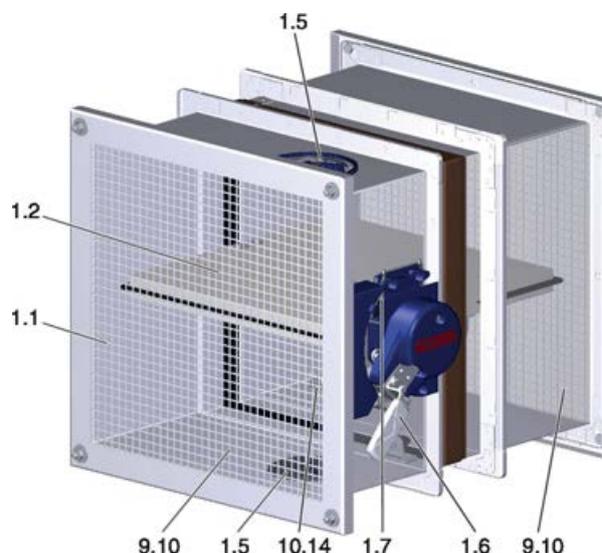


Fig. 14: FKA2-EU with fusible link and cover grille as air transfer unit

- 1.1 Casing
- 1.2 Damper blade
- 1.5 Inspection access
- 1.6 Handle
- 1.7 Interlock
- 9.10 Cover grilles
- 10.14 Thermal release mechanism with fusible link

Functional description

Air transfer units prevent fire and smoke from spreading in buildings. The thermal release mechanism closes the air transfer unit when the release temperature (72 °C) is reached. Smoke can, however, spread below this temperature.

The air transfer unit consists of the FKA2-EU fire damper with thermal release mechanism (72 °C) and cover grilles on both sides; it does not include a duct smoke detector.

Note: Air transfer units may require a building inspectorate licence. This has to be determined and applied for on a case to case basis (by others).

FKA2-EU with spring return actuator and duct smo...

4.6 FKA2-EU with spring return actuator and duct smoke detector as air transfer damper

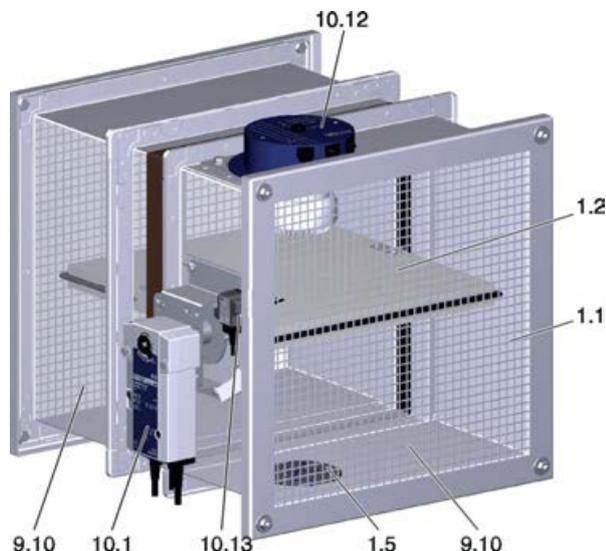


Fig. 15: FKA2-EU with spring return actuator and duct smoke detector as air transfer damper

- 1.1 Casing
- 1.2 Damper blade
- 1.5 Inspection access
- 9.10 Cover grille
- 10.1 Spring return actuator
- 10.12 Duct smoke detector RM-O-3-D (fixed with adapter metal sheet)
- 10.13 Thermoelectric release mechanism with temperature sensor

The variant with bracket is intended for installation just below the ceiling. In this case the duct smoke detector is to be fitted at the top right, left or centrally in front of the cover grille. It can be mounted on the drive side or on the non-drive side.

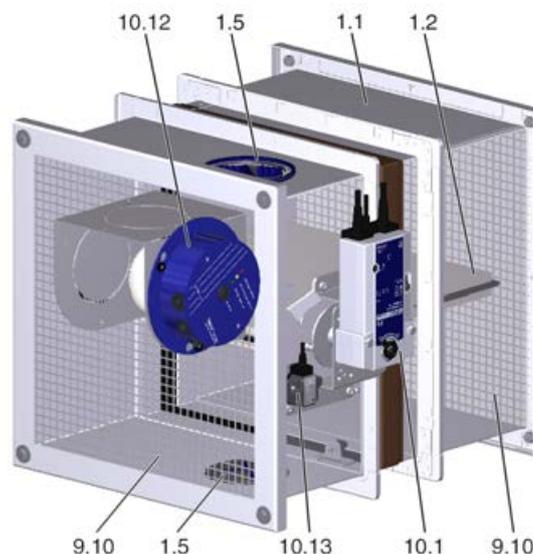


Fig. 16: FKA2-EU with spring return actuator and duct smoke detector (top right) as air transfer damper

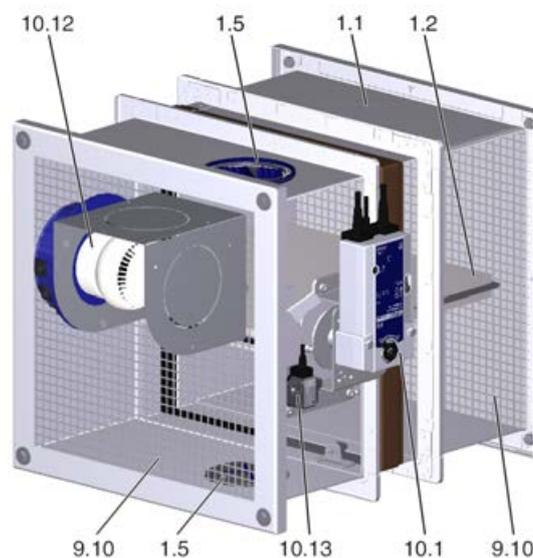
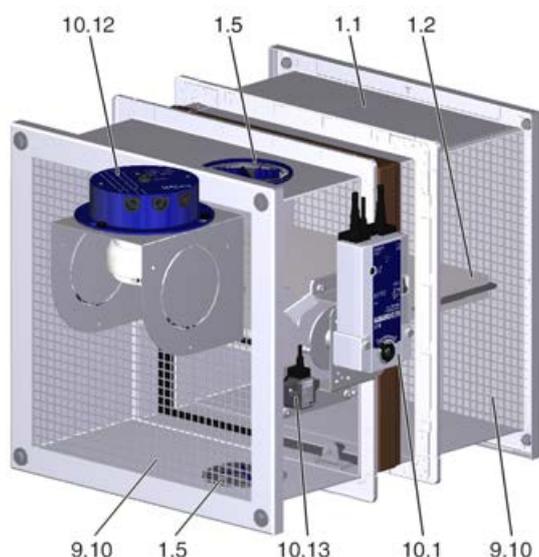


Fig. 17: FKA2-EU with spring return actuator and duct smoke detector (top left) as air transfer damper

FKA2-EU with spring return actuator and duct smo...



Note: Air transfer dampers may require a building inspectorate licence. This has to be determined and applied for on a case to case basis (by others).

Fig. 18: FKA2-EU with spring return actuator and duct smoke detector (top centre) as air transfer damper

- 1.1 Casing
- 1.2 Damper blade
- 1.5 Inspection access
- 9.10 Cover grille
- 10.1 Spring return actuator
- 10.12 Duct smoke detector RM-O-3-D (fixed with bracket)
- 10.13 Thermoelectric release mechanism with temperature sensor

Functional description

If the duct smoke detector detects smoke, the spring return actuator closes the damper blade. This prevents smoke from being transferred to adjacent fire compartments even before it reaches a temperature that would trigger the thermoelectric release mechanism. As long as power is supplied to the actuator, the damper blade remains open. The damper closes when at least one of the following is true:

- The duct smoke detector detects smoke
- Temperature in the fire damper > 72 °C
- Ambient temperature outside the release mechanism > 72 °C
- The power supply is interrupted (power off to close)

If the duct smoke detector detects smoke, the spring return actuator closes the damper blade. This prevents smoke from being transferred to adjacent fire compartments even before it reaches a temperature that would trigger the thermoelectric release mechanism. As long as power is supplied to the actuator, the damper blade remains open. The damper closes when at least one of the following is true:

The air transfer damper consists of the FKA2-EU fire damper with a thermal release mechanism (72 °C), cover grilles on both sides and a duct smoke detector.

5 Installation

5.1 Installation situations

Note

The performance classes of the fire damper and the wall or ceiling slab may differ. The lower performance class determines the performance class of the overall system.

Installation situations						
Supporting construction	Installation location	Minimum thickness [mm]	Class of performance EI TT (v _e -h _o , i ↔ o) S up to	Installation type/casing length L [mm]		Chapter
				305 ¹	500	
Solid walls	in	100	EI 120 S	N	N	58
		100	EI 90 S	N	N	58
		80 ²	EI 90 S	N	N	58
	in, combined installation	100	EI 90 S	N	N	58
	in, multiple installation	100	EI 90 S	N	N	62
	in, multiple installation Common duct	100	EI 120 S	–	N	64
		100	EI 90 S	–	N	64
	in, partly with mineral wool	100	EI 90 S	N	N	67
	on the face of, installation kit WA	100	EI 90 S	–	E	68
	remote from, wall attachment, Installation kit WE	100	EI 90 S	–	E	71
	remote from, wall penetration, Installation kit WE	100	EI 90 S	–	E	71
	remote from, wall penetration, Installation kit WE 120	100	EI 120 S	–	E	75
	in, fire batt	100	EI 120 S	W	W	77
		100	EI 90 S	W	W	77
in, fire batt, multiple installation		100	EI 90 S	W	W	77
Metal stud walls	in	94	EI 120 S	N	N	85
		94	EI 90 S	N	N	85
		94	EI 60 S	N	N	85
		94	EI 30 S	N	N	85
	in, combined installation	94	EI 90 S	N	N	85
	in, multiple installation	94	EI 90 S	N	N	91
	in, multiple installation, Common duct	94	EI 120 S	–	N	93
		94	EI 90 S	–	N	93

¹ An extension piece may be required

² Gypsum wallboard to EN 12859

³ Thickness increased near the installation opening

N = Mortar-based installation

E = Installation kit

W = Fire batt

E = Dry mortarless installation

Installation situations							
Supporting construction	Installation location	Minimum thickness [mm]	Class of performance EI TT (v _e -h _o , i ↔ o) S up to	Installation type/casing length L [mm]		Chapter	
				305 ¹	500		
	in, installation kit ES	94	EI 120 S	–	E	↪ 96	
		94	EI 90 S	–	E	↪ 96	
		94	EI 60 S	–	E	↪ 96	
		94	EI 30 S	–	E	↪ 96	
	in, with mineral wool	94	EI 60 S	–	T	↪ 99	
	in, with fire-rated gypsum board or plasterboard strips	94	EI 90 S	–	T	↪ 100	
	remote from, wall penetration, Installation kit WE	94	EI 90 S	–	E	↪ 102	
	in, fire batt	94	EI 120 S	W	W	↪ 104	
		94	EI 90 S	W	W	↪ 104	
		80	EI 60 S	W	W	↪ 104	
		75	EI 30 S	W	W	↪ 104	
	in, fire batt, Multiple installation	94	EI 90 S	W	W	↪ 104	
	Timber stud walls	in	130	EI 120 S	N	N	↪ 113
			130	EI 90 S	N	N	↪ 113
110			EI 60 S	N	N	↪ 113	
105			EI 30 S	N	N	↪ 113	
in, multiple installation		130	EI 90 S	N	N	↪ 122	
in, multiple installation, Common duct		130	EI 90 S	–	N	↪ 125	
in, installation kit ES		130	EI 120 S	–	E	↪ 128	
		130	EI 90 S	–	E	↪ 128	
		110	EI 60 S	–	E	↪ 128	
		105	EI 30 S	–	E	↪ 128	
in, with mineral wool		130	EI 60 S	–	T	↪ 130	
in, fire batt		130	EI 120 S	W	W	↪ 132	
		130	EI 90 S	W	W	↪ 132	
		110	EI 60 S	W	W	↪ 132	
		105	EI 30 S	W	W	↪ 132	
in, fire batt, Multiple installation		130	EI 90 S	W	W	↪ 132	
Half-timbered constructions		in	140	EI 120 S	N	N	↪ 113

¹⁾ An extension piece may be required

²⁾ Gypsum wallboard to EN 12859

³⁾ Thickness increased near the installation opening

N = Mortar-based installation

E = Installation kit

W = Fire batt

E = Dry mortarless installation

Installation situations							
Supporting construction	Installation location	Minimum thickness [mm]	Class of performance EI TT (v _e -h _o , i ↔ o) S up to	Installation type/casing length L [mm]		Chapter	
				305 ¹	500		
		140	EI 90 S	N	N	☞ 113	
		110	EI 30 S	N	N	☞ 113	
	in, multiple installation	140	EI 90 S	N	N	☞ 122	
	in, multiple installation, Common duct	140	EI 90 S	–	N	☞ 125	
	in, installation kit ES		140	EI 120 S	–	E	☞ 128
			140	EI 90 S	–	E	☞ 128
			110	EI 30 S	–	E	☞ 128
	in, with mineral wool	140	EI 60 S	–	T	☞ 130	
	in, fire batt		140	EI 120 S	W	W	☞ 132
			140	EI 90 S	W	W	☞ 132
			110	EI 30 S	W	W	☞ 132
	in, fire batt, Multiple installation	140	EI 90 S	W	W	☞ 132	
	Solid wood / CLT walls	in	95	EI 90 S	N	N	☞ 141
in, installation kit ES		95	EI 90 S	–	E	☞ 142	
in, with mineral wool		95	EI 60 S	–	T	☞ 143	
in, fire batt		95	EI 90 S	W	W	☞ 144	
Shaft wall with metal support structure	in	90	EI 90 S	N	N	☞ 149	
		80	EI 90 S	N	N	☞ 149	
		75	EI 30 S	N	N	☞ 149	
	in, combined installation	90	EI 90 S	N	N	☞ 149	
	in, installation kit ES		90	EI 90 S	–	E	☞ 154
			80	EI 90 S	–	E	☞ 154
			75	EI 30 S	–	E	☞ 154
Shaft wall without metal support structure	in, installation kit ES	40	EI 90 S	–	E	☞ 158	
Solid ceiling slabs	in	100 (125) ³	EI 120 S	N	N	☞ 161	
	in, combined installation	150	EI 90 S	N	N	☞ 161	
	in, multiple installation	100 (125) ³	EI 90 S	N	N	☞ 161	
	in, concrete base	100	EI 120 S	N	N	☞ 170	
	in, concrete base, Combined installation	100	EI 90 S	N	N	☞ 170	

¹⁾ An extension piece may be required

²⁾ Gypsum wallboard to EN 12859

³⁾ Thickness increased near the installation opening

N = Mortar-based installation

E = Installation kit

W = Fire batt

E = Dry mortarless installation

Installation situations						
Supporting construction	Installation location	Minimum thickness [mm]	Class of performance EI TT (v _e -h _o , i ↔ o) S up to	Installation type/casing length L [mm]		Chapter
				305 ¹	500	
	in, with concrete base, Multiple installation	100	EI 90 S	N	N	↪ 170
	in, combined with wooden beam ceilings	125	EI 90 S	N	N	↪ 177
	in, combined with solid wood ceiling	125	EI 90 S	N	N	↪ 178
	on the face of, installation kit WA	125	EI 90 S	–	E	↪ 179
	underneath (horizontal duct), installation kit WE	125	EI 90 S	–	E	↪ 180
	above (horizontal duct), installation kit WE	125	EI 90 S	–	E	↪ 180
	in, fire batt	150	EI 120 S	W	W	↪ 184
		100	EI 90 S	W	W	↪ 184
Solid wood ceilings	in, fire batt, Multiple installation	150	EI 90 S	W	W	↪ 184
	in	140	EI 90 S	N	N	↪ 188
	in, with additional cladding	112.5	EI 90 S	N	N	↪ 188
	in, installation kit ES	140	EI 90 S	–	E	↪ 189
Wooden beam ceilings	in, installation kit ES, with additional cladding	112.5	EI 90 S	–	E	↪ 189
	in	167.5	EI 90 S	N	N	↪ 190
		155	EI 60 S	N	N	↪ 190
		142.5	EI 30 S	N	N	↪ 190
	in, installation kit ES	167.5	EI 90 S	–	E	↪ 192
		155	EI 60 S	–	E	↪ 192
142.5		EI 30 S	–	E	↪ 192	

¹⁾ An extension piece may be required

²⁾ Gypsum wallboard to EN 12859

³⁾ Thickness increased near the installation opening

N = Mortar-based installation

E = Installation kit

W = Fire batt

E = Dry mortarless installation

5.2 Safety notes regarding installation

Sharp edges, sharp corners and thin sheet metal parts

CAUTION!

Danger of injury from sharp edges, sharp corners and thin sheet metal parts!

Sharp edges, sharp corners and thin sheet metal parts may cause cuts or grazes.

- Be careful when carrying out any work.
- Wear protective gloves, safety shoes and a hard hat.

5.3 General installation information

NOTICE!

Risk of damage to the fire damper

- Protect the fire damper from contamination and damage.
 - Cover openings and release mechanism (e.g. with plastic) to protect them from mortar and dripping water.
 - Do not remove the transport and installation protection (if any) until installation is complete.
- Control elements, electric actuator and inspection access panel must remain accessible for maintenance.
 - Loads imposed on the casing may impair the function of the fire damper. Install and connect the damper in such a way that no loads will be imposed on the installed damper. Ducts of combustible or non-combustible materials may be connected to fire dampers if the ducts have been installed straight and without any torsion.
 - Before installation: Perform a functional test, then close the fire damper ☞ 202.
 - Do NOT remove the product sticker or the adhesive tape in the installation opening.
 - Protect the fire damper from humidity and condensation as they will damage the fire damper.
 - The construction variant with powder-coated casing and additionally with an impregnated damper blade meets more critical requirements for corrosion protection.
 - If the wall or ceiling is very thick, use an extension piece.
 - Ensure that the installation of FKA2-EU does not reduce the structural safety of the supporting wall or ceiling, not even in the event of a fire.
 - The following applies unless stated otherwise in the installation details:
 - Each fire damper is to be installed in its own installation opening. Distance between two fire dampers ≥ 200 mm.
 - Distance to load-bearing structural elements ≥ 75 mm.
 - No more than two fire dampers in the same installation opening.
 - With mortar-based installation, fire dampers can be installed at ≥ 40 mm from steel girders, wooden beams or wooden ceilings with fire-rated cladding. The fire-resistant cladding must be manufactured in accordance with a national or European certificate and must have full surface contact (no cavities) with the supporting structure.
 - If several fire dampers are used on the same duct, the following has to be ensured: If one damper closes, the maximum permitted upstream velocity for the other fire dampers that remain open must not be exceeded. This has to be ensured by others; it can be ensured, for example, by switching off the fan or by using actuators with limit switches that ensure that not too many dampers close at the same time.
 - As ducts may expand and walls may become deformed in the event of a fire, we recommend using flexible connectors for the following installation situations:
 - Lightweight partition walls
 - Lightweight shaft walls
 - Fire batt systems

The flexible connectors should be installed in such a way that they absorb both tension and compression. Flexible ducts can be used as an alternative. Ducting must be installed in such a way that it does not impose any significant loads on the fire damper in the event of a fire. This can be achieved by a non-straight duct, i.e. by bends or elbows, for example. Be sure to comply with the relevant national guidelines and regulations.
 - The interior of the fire damper must be accessible for maintenance work and cleaning. Type FKA2-EU fire dampers actually have two inspection accesses ☞ 25. Depending on the installation configuration it may be necessary to provide additional inspection access points in the connecting ducts.
 - Load-bearing structures

This includes solid ceiling slabs, concrete beams and load-bearing solid walls.
 - Distance from fire-rated partitions

The minimum distances between a partition and other openings or installations, e.g. fire dampers, are usually given in the usability certificates of each partition. There must be no partition next to a fire damper installation (installation into a separate installation opening).

General installation information

After installation

- Clean the fire damper.
- Remove transport and installation protection or the prop, if any. In case of mortar-based installation this protection must not be removed until the mortar has hardened.
- Test the function of the fire damper.
- Connect the ductwork.
- Make electrical connections.

Equipotential bonding

The flange of the fire damper can be used for equipotential bonding; no holes must be drilled into the damper casing.

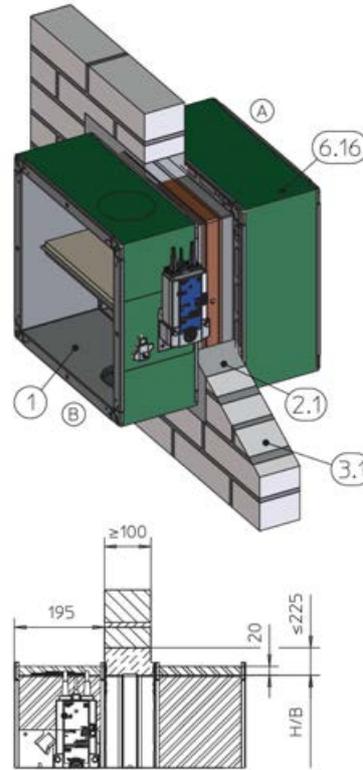
In the event of a fire, loads from the equipotential bonding must not affect the fire damper.

Thermal insulation

As suitable insulating materials, especially for outdoor air or exhaust air components, you can use fully bonded panels made of elastomer foams (synthetic rubber), e.g. Armaflex Ultima from Armacell. Be sure to comply with the relevant national guidelines and regulations for combustible building materials and smoke development classes.

Insulation is non-hazardous in terms of fire safety if the following requirements are met:

- The insulation does not impair the function of the fire damper.
- The fire damper remains accessible.
- The inspection accesses remain accessible.
- The insulation does not penetrate walls or ceilings.



GR3418952, D

Fig. 19: Thermal insulation

- 1 FKA2-EU
- 2.1 Mortar
- 3.1 Solid wall
- 6.16 Perimeter insulation (elastomer foam, flame-resistant, non-dripping); actuator and release mechanism, inspection accesses and product sticker must be accessible

Note: The installation situation shown applies to all supporting constructions.

Extension pieces

To ensure that the fire damper can be connected to the ductwork after installation even if the wall or ceiling is fairly thick, you should extend the fire damper with a suitable extension piece (attachment or by others) on the installation side, ↪ *Chapter 6 'Accessories' on page 198*.

Installation positions

The fire damper may be installed so that the damper blade shaft is horizontal or vertical. The position of the release mechanism is not critical but the mechanism must remain accessible for maintenance (take application-specific restrictions into account).

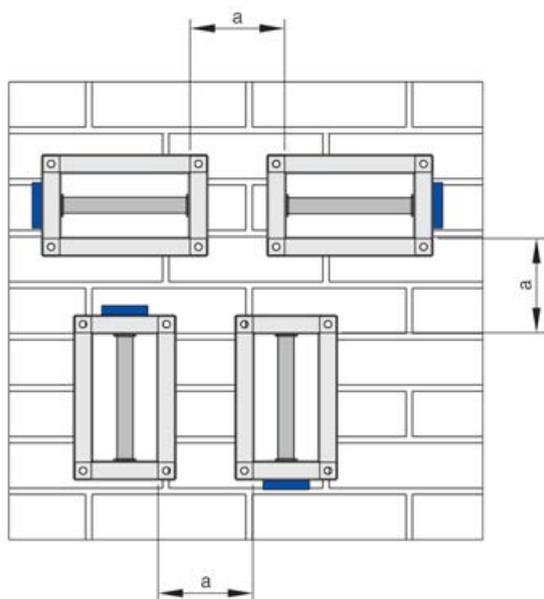


Fig. 20: Blade shaft horizontal or vertical

- a Minimum distance between two fire dampers. Each fire damper is to be installed in its own installation opening unless stated otherwise in the installation details. Distance between two fire dampers ≥ 200 mm.

If the fire damper with a duct smoke detector is used in a ventilation system, it must be installed horizontally, with the duct smoke detector at the top.

You may choose a different arrangement as long as you comply with the general building inspectorate licence for the duct smoke detector.

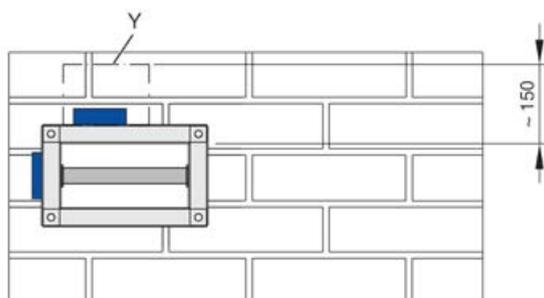


Fig. 21: Horizontal installation

- Y Keep clear for operation and maintenance

Distances

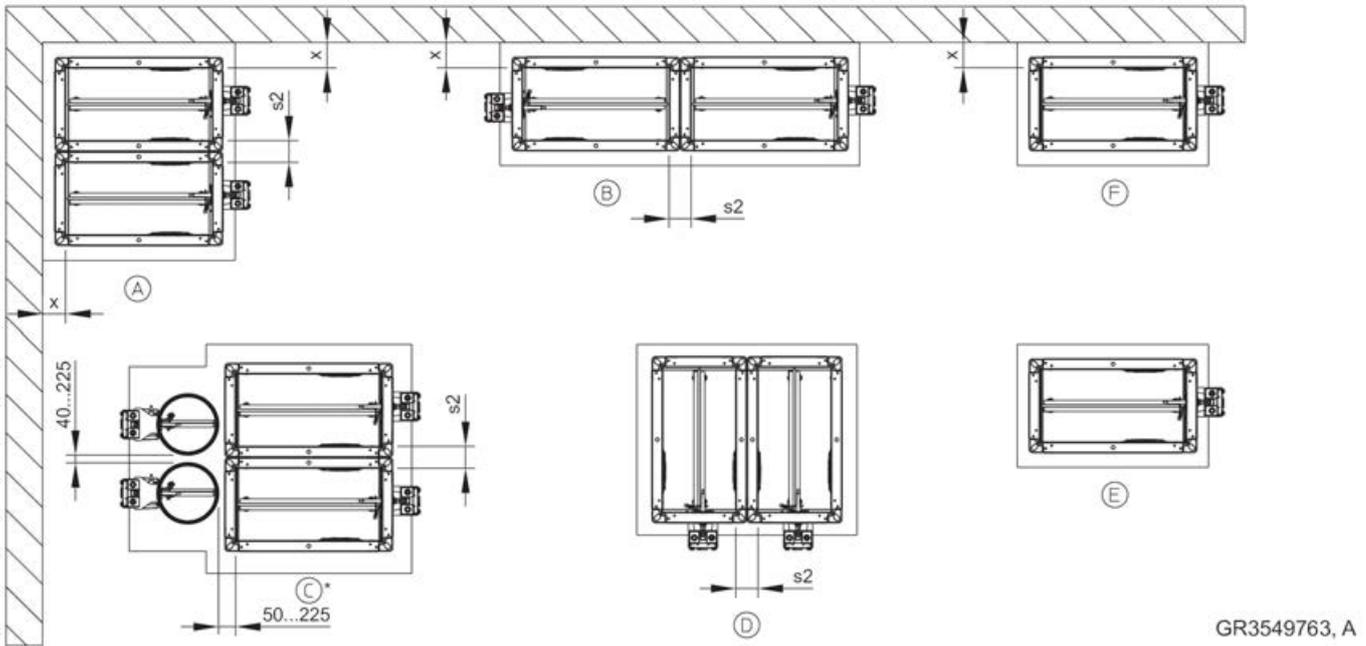


Fig. 22: Distances

* Combined installation with fire damper FKRS-EU

Distances (unless stated otherwise in the installation details)

Installation type	x [mm]	s2 [mm]
Mortar-based installation	40 – 225	60 ³ – 225
Fire batt installation	40 – 600	60 – 600 ^{2,3} / ≥ 200 ²
Partial mortaring ¹	~ 50	60 ³ – 225

¹ Solid wall only

² Depending on supporting structure

³ if L = 500 mm.

If L = 305 mm and installation of dampers on top of each other, the distance has to be 75 – 225 mm (mortar-based installation) or 75 – 600 mm (fire batt installation).

Perimeter gap s1: ≤ 225 mm with mortar-based installation, 40 – 600 mm with fire batt installation.

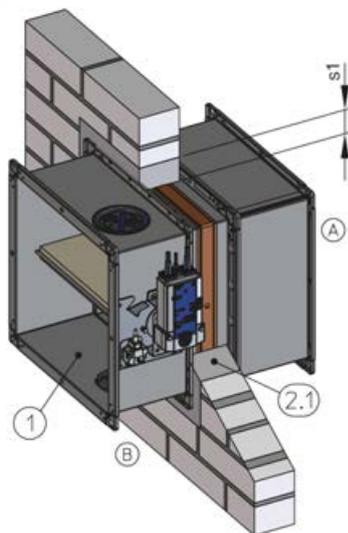
Installation orientation (see installation details for fire resistance)

Supporting construction	Installation type		
	Mortar-based installation	Dry mortarless installation	Fire batt installation
Solid wall	A – F		A, B, D – F
Gypsum wallboard with W = 80 – < 100 mm	E, F		
Lightweight partition wall with metal support structure	A – F	E, F	A, B, D – F
Timber stud wall or half-timbered construction	A – F	E, F	A, B, D – F
Solid wood wall / CLT wall	E, F	E, F	E, F

Supporting construction	Installation type		
	Mortar-based installation	Dry mortarless installation	Fire batt installation
Shaft wall with metal support structure	A – F	E, F	
Shaft wall without metal support structure		E, F	
Solid ceiling slab	A – F		A, B, D – F
In / combined with a solid wood ceiling	E, F / A, B, D – F	E / –	
In / combined with a wooden beam ceiling	E, F / A, B, D – F	E / –	

Perimeter gap »s1«

- With mortar-based installation the perimeter gap s1 must not exceed 225 mm (wall and ceiling). The perimeter gap »s« must be large enough so that mortar can be filled in even in case of thicker walls or ceilings. Be sure to close larger wall openings or holes beforehand and in a suitable way, i.e. depending on the type of wall. In case of larger openings in solid ceiling slabs, the dampers can be concreted in as the ceiling is being constructed. The gap must be large enough so that mortar can be filled in. We recommend a gap of at least 20 mm (note the minimum installation opening size). Reinforcement should meet structural requirements.



GR3476383, A

Fig. 23: Perimeter gap

- 1 FKA2-EU
- 2.1 Mortar
- s1 Perimeter gap

Maximum gap widths are based on EN 15882-2. Larger gaps do not have an adverse effect with regard to fire protection and are in our opinion not critical.

Mortar-based installation

- Cover all openings and control elements of the fire damper (e.g. with plastic) to protect them from contamination.
- In case of mortar-based installation it may be necessary to protect the sides of the fire damper casing against deformation, e.g. with a prop.
- Position the fire damper in the centre of the installation opening, then push it in so that the distance between the operating side flange and the wall or ceiling is 195 mm; secure the fire damper in this position. Connect extension piece, if required, or duct.
- In case of mortar-based installation, the open spaces between the fire damper casing and the wall or ceiling slab must be closed off with mortar. Entrapped air is to be avoided. The mortar bed depth should be equal to the thickness of the wall but must be at least 100 mm.
- If you install the fire damper as the solid wall or ceiling slab is being completed, perimeter gap »s1« is not required. The open spaces between the fire damper and the wall must be closed off with mortar; for installation into solid ceiling slabs, use concrete. Reinforcement should meet structural requirements.
- The mortar bed depth should be equal to the thickness of the wall. If trim panels with appropriate fire resistance are used, a mortar bed depth of 100 mm suffices.

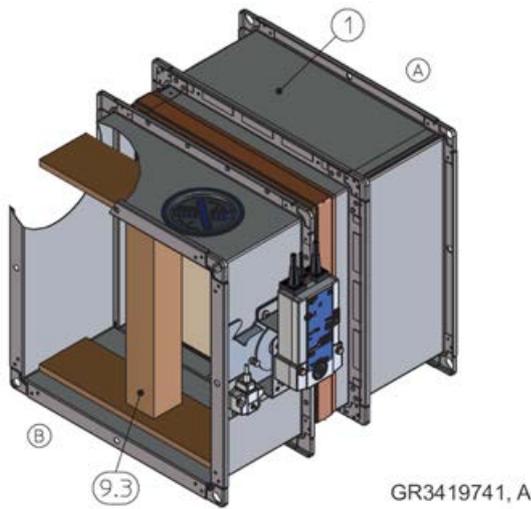


Fig. 24: FKA2-EU with prop

1 FKA2-EU

9.3 Prop

Mortar

- DIN 1053: Groups II, IIa, III, IIIa; fire protection mortar of groups II, III
- EN 998-2: Classes M 2.5 to M 20 or fire protection mortar of classes M 2.5 to M 20
- Equivalent mortars that meet the requirements of the above standards, gypsum mortar or concrete

Mineral wool as filling material

Unless otherwise stated in the installation details, mineral wool with a gross density of $\geq 80 \text{ kg/m}^3$ and a melting point of $\geq 1000 \text{ }^\circ\text{C}$ must be used.

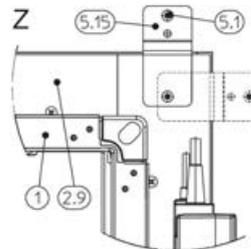
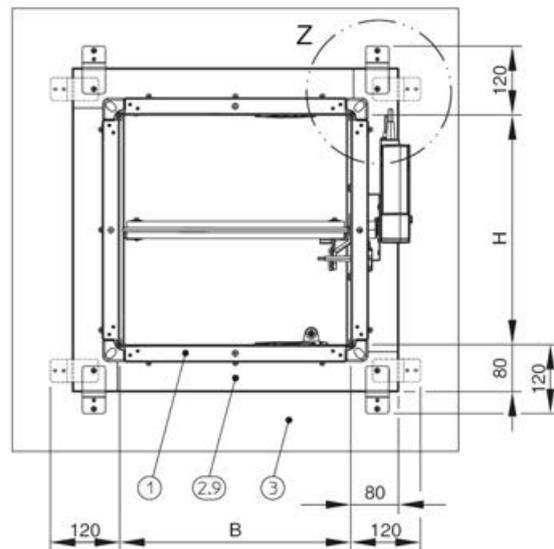
Fire-resistant cladding

When you use installation kit WE, the following materials are acceptable for the cladding of fire dampers and ducts:

- Promatect® LS35 (d = 35 mm)
- Promatect® L500 (d = 40 mm)
- Promatect® AD40 (d = 40 mm)

Installation with installation kit ES

- Casing length $L = 500 \text{ mm}$
- The installation kit has to be attached to the fire damper (by others), see Fig. 31 to Fig. 33 .
- Enough clear space is required for mounting the installation kit onto the fire damper.
- Use dry wall screws $\varnothing 5.5 \text{ mm}$ and brackets to fix the installation kit ES; be sure to fasten the dry wall screws firmly to the studs. Use dry wall screws that are long enough. The holes for the fixing screws on the B side are made in the factory.
- For installation near the floor or ceiling, professionally shorten the cover plate on the installation kit on one side. Then use the brackets that were previously on sides B and fix them in the upper parts of sides H (see installation details). Pre-drill the holes $\varnothing 4 \text{ mm}$.



GR3513999, A

Fig. 25: Installation kit – clear space, normal installation

1 FKA2-EU

2.9 Installation kit ES

3 Wall

5.1 Dry wall screw (by others)

5.15 Bracket

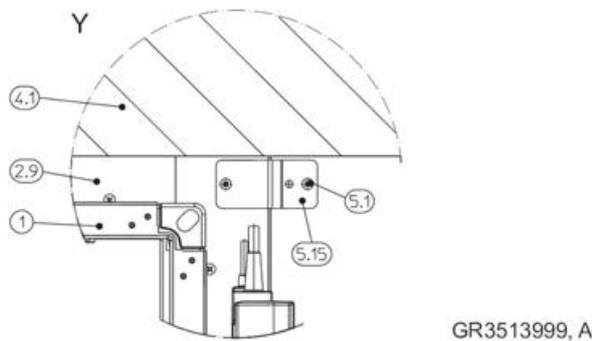
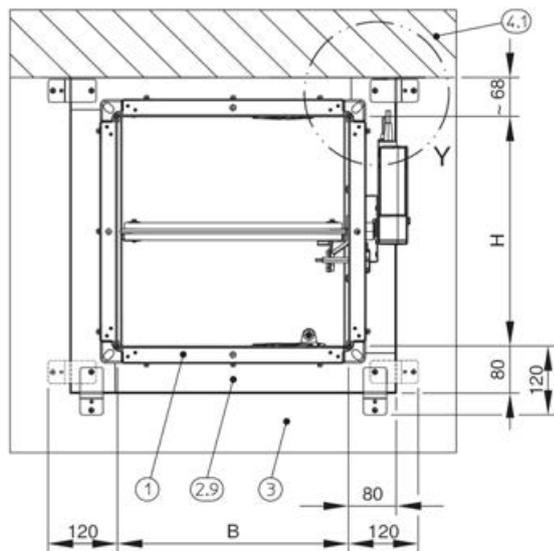


Fig. 26: Installation kit – clear space, for installation near the floor or ceiling

- 1 FKA2-EU
- 2.9 Installation kit ES (cover plate shortened by others)
- 3 Wall
- 4.1 Solid ceiling slab / solid floor
- 5.1 Dry wall screw (by others)
- 5.15 Bracket

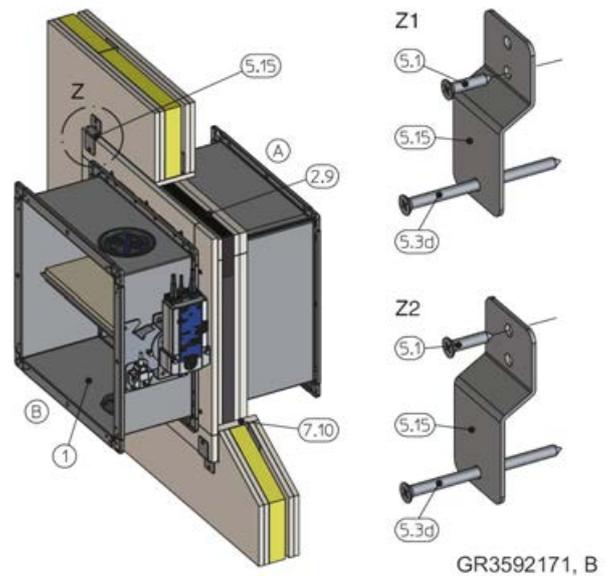


Fig. 27: Fastening the installation kit to the metal studs

- 1 FKA2-EU
- 2.9 Installation kit ES
- 5.1 Dry wall screw (by others)
- 5.3d Chipboard screw 5 × 50 mm (up to $B \leq 800$ mm, 4 screws; if $B > 800$ mm, 8 screws)
- 5.15 Bracket (up to $B \leq 800$ mm, 4 brackets; if $B > 800$ mm, 8 brackets)
- 7.10 Trim panels
- Z1 Fastening – without trim panel or with single-layer trim panel
- Z2 Fastening – with double-layer trim panels
- A Installation side
- B Operating side

Installation on the face of solid walls and ceiling slabs with installation kit WA

- Casing length $L = 500$ mm
- The installation kit has to be attached to the fire damper (by others), see Fig. 34 bis Fig. 37 .
- Enough clear space is required to mount the installation kit onto the fire damper, at least 150 mm around the perimeter. Cladding and wall/ceiling attachment are required on all 4 sides.
- Attach (flange) the fire damper to a sheet steel duct that has been shortened and is flush with the wall or ceiling.
- Alternatively, attach the fire damper with the wall face frame to a cut hole or to a circular duct that has been shortened so as to be flush with the wall. The movement of the damper blade must not be impaired.
- Use fire-rated steel anchors with suitability certificate to fix the wall face frame to the wall/ceiling (on a cut hole or circular duct) and also to fix the cladding; push through installation is also possible.
- For more installation details see the various installation situations.

Installation remote from walls and ceilings with installation kit WE

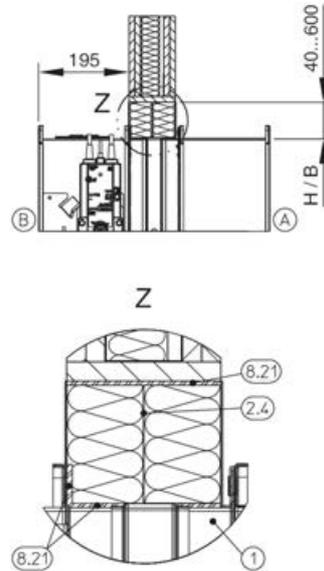
- Casing length $L = 500$ mm
- The installation kit has to be attached to the fire damper (by others), see Fig. 38 bis Fig. 41 .
- Attach the fire damper to sheet steel ducts with fire-resistant cladding and without any openings.
- Wall or ceiling attachment, wall or ceiling penetration, suspension of the fire damper and attachment of the cladding to the installation kit have to be carried out as described in this manual. Suspension and cladding of the duct, including fittings, have to be carried out according to Promat® specifications.
- Cladding and wall/ceiling attachment are required on all 4 sides. Enough clear space is required, at least 155 mm around the perimeter.
- Fire dampers installed remote from walls and ceilings need to be suspended or fixed, see ↗ Chapter 5.13.2 'Suspending fire dampers installed remote from solid walls and ceiling slabs' on page 195 .
- Suspension systems with $L \geq 1.5$ m require fire-resistant insulation. Use cladding or mineral wool insulation according to the manufacturer's specifications.
- For more information on installation and components to be provided by others see the descriptions of the various installation situations and the Promat manual.
- No installation remote from walls with flexible ceiling joint

Installation remote from walls with installation kit WE 120

- Casing length $L = 500$ mm
- The installation kit has to be assembled and attached to the fire damper (by others), see fig. 74.
- Attach the fire damper to sheet steel ducts with PAROC® mineral wool insulation and without any openings.
- Wall attachment, wall penetration, suspension of the fire damper and attachment of the mineral wool insulation to the installation kit have to be carried out as described in this manual. Attaching the mineral wool insulation to the duct, including fittings, has to be carried out as described in this manual and also according to PAROC® specifications.
- Mineral wool insulation and wall attachment are required on all 4 sides. Enough clear space is required, at least 180 mm around the perimeter.
- Fire dampers installed remote from walls need to be suspended or fixed, see ↗ Chapter 5.13 'Fixing the fire damper' on page 194 ↗ 5.13.3 'Fixing the damper when a fire batt is used' on page 196 .
- Suspension systems with $L \geq 1.5$ m require fire-resistant insulation. Use cladding or mineral wool insulation according to the manufacturer's specifications.
- No installation remote from walls with flexible ceiling joint

Installation with fire batt

- The distance from the operating side flange to the wall has to be 195 mm.
- Fire batt systems consist of two layers of mineral wool slabs, gross density ≥ 140 kg/m³.
- Apply fire-resistant sealant to the cut faces of the mineral wool slabs and fit them tightly into the installation opening. Seal any gaps between the mineral wool slabs and the installation opening, gaps between the cut faces of cut-to-size pieces, and gaps between slabs and the fire damper by applying fire-resistant sealant or coating. Use only sealant or coating that is suitable for the fire batt system.
- Apply ablative coating to the mineral wool slabs, joints, transitions and any imperfections on the coated mineral wool slabs; coating thickness ≥ 2.5 mm.
- Do not use a fire batt in combination with a flexible ceiling joint.
- Fix fire dampers on both sides of the wall, ↗ Chapter 5.13 'Fixing the fire damper' on page 194 ↗ 5.13.3 'Fixing the damper when a fire batt is used' on page 196 .
- If the ceiling is fairly thick, you may use additional layers of mineral wool slabs on side A.



GR3386448, B

Fig. 28: Fire-resistant sealant

- 1 FKA2-EU
- 2.4 Coated board system
- 8.21 Firestop sealant
- A Installation side
- B Operating side

Fire batt systems

The following fire batt systems are acceptable (fire batt systems have to be provided by others). As for mineral wool slabs, all slabs that are part of the system and have been approved by the manufacturer may be used.

Promat®

- Ablative coating Promastop®-CC
- Ablative coating Promastop®-I
- Ablative coating Intumex-CSP
- Ablative coating Intumex-AC

Hilti

- Ablative coating CFS-CT
- Ablative coating CP 673
- Fire-resistant sealant CFS-S ACR

HENSEL

- Ablative coating HENSOMASTIK® 5 KS Farbe
- Fire-resistant sealant HENSOMASTIK® 5 KS Spachtel

SVT

- Ablative coating PYRO-SAFE FLAMMOTECT-A Farbe
- Fire-resistant sealant PYRO-SAFE FLAMMOTECT-A Spachtel

OBO Bettermann

- Ablative coating PYROCOAT® ASX Farbe
- Fire-resistant sealant PYROCOAT® ASX Spachtel

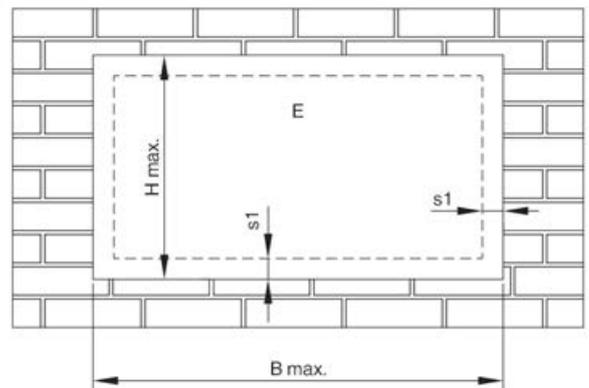
Würth

- Ablative coating Würth Ablationsbeschichtung I ('Ablation coating I')

AGI

- Ablative coating PYRO-SAFE Flammotect Combi S90
- Fire-resistant sealant AGI Flammotect COMBI S90

Dimensions and distances for fire batt systems for wall installation



GR3420162, D

Fig. 29: Fire batt – installation in solid walls and ceiling slabs, lightweight partition, timber stud wall, half-timbered construction and solid wood walls

E Installation area

Coated board system	B max. [mm]	H max. [mm]
Promat®	≤ 3750	≤ 1840
Hilti	≤ 3000	≤ 2115
Hensel	≤ 1900	≤ 1400
SVT		
OBO Bettermann		
Würth		
AGI		

Damper combination up to EI 90 S	s1 min. [mm]	s1 max. [mm]
FKA2-EU	40	600

Requirements for wall and ceiling systems

FKA2-EU fire dampers may be installed in wall and ceiling systems if these walls and ceilings have been erected in compliance with the relevant regulations, and if the information on the respective installation situation applies and the following requirements are met.

Provide any installation openings according to the installation details in this manual.

The structural safety of the wall/ceiling must be ensured (by others). Compensation measures, especially with regard to large installation openings, must be determined on a case to case basis (by others).

Solid walls

- Solid walls or compartment walls made of, for example, concrete, aerated concrete, masonry or solid gypsum wallboard to EN 12859, (without cavities), gross density $\geq 350 \text{ kg/m}^3$.
- Wall thickness $W \geq 100 \text{ mm}$.
- Provide each installation opening and cut hole according to the local and structural conditions and with regard to the size of the fire damper.
- Cavities, e.g. in hollow concrete blocks or created in the supporting structure as a consequence of wall penetrations or cutting holes, must be filled before the installation of the fire damper so that the fire resistance of the supporting structure is restored.

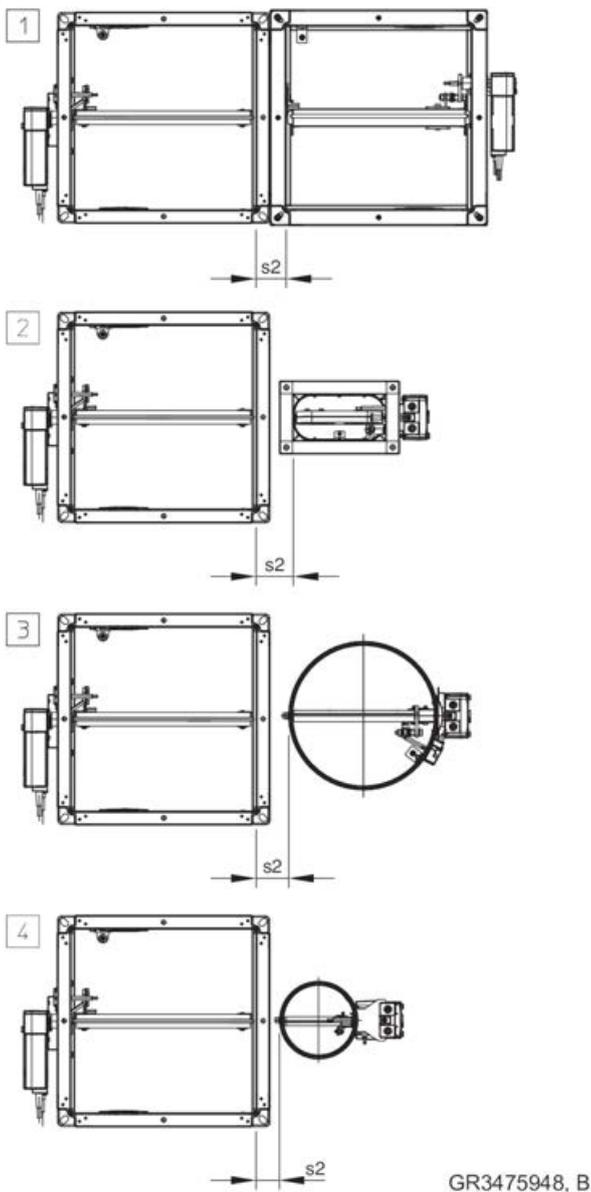


Fig. 30: Distance between FKA2-EU and other TROX fire dampers in mortar-based installation

Distance between different TROX fire dampers – mortar-based installation into solid walls (one installation opening)

No.	Damper combination up to EI 90 S	s2 [mm]
1	FKA2-EU – FK-EU	65 – 225
2	FKA2-EU – FKS-EU	80 – 150
3	FKA2-EU – FKR-EU	70 – 120 (80 – 120, flange construction)
4	FKA2-EU – FKRS-EU	50 – 225

Gypsum wallboard

- Gypsum wallboard according to EN 12859 (without cavities).
- Wallboard thickness $W \geq 80 \text{ mm}$, if $W \geq 100 \text{ mm}$ see [on page 42](#).
- Provide each installation opening according to the local and structural conditions and with regard to the size of the fire damper.

Lightweight partition walls with metal support structure

- Lightweight partition walls, safety partition walls or walls to provide radiation protection, with metal support structure or steel support structure (box sections), with European classification to EN 13501-2 or equivalent national classification.
- Cladding on both sides made of gypsum bonded or cement bonded panel materials, fibre-reinforced gypsum or fire-rated calcium silicate boards.
- Wall thickness $W \geq 94 \text{ mm}$, for compartment walls or safety partition walls $W \geq 100 \text{ mm}$.
- Distance between metal studs $\leq 625 \text{ mm}$; distance between metal studs for compartment walls $\leq 312.5 \text{ mm}$.
- Compartment walls and safety partition walls may be provided with sheet steel inserts and may require less space between the metal studs.
- Create an installation opening with trimmers (studs and noggings).
- If necessary, provide trim panels and screw-fix them to the support structure
- Additional layers of cladding (if stated in the usability certificate for the wall) and double stud constructions are approved.
- Connect the metal sections near the installation opening according to the installation details in this manual.
- If reinforcing boards are required, screw-fix them to the metal support structure at intervals of approx. 100 mm.
- Installation only in non-load-bearing walls (load-bearing wall constructions on request).

Lightweight partition walls with timber support structure / half-timbered construction

- Lightweight partition walls, either timber stud walls or half-timbered constructions, with European classification to EN 13501-2 or equivalent national classification.
- ≤ 625 mm distance between timber studs; half-timbered constructions ≤ 1000 mm
- Cladding on both sides made of gypsum bonded or cement bonded panel materials, fibre-reinforced gypsum or fire-rated calcium silicate boards.
- Timber support structure, wall thickness $W \geq 130$ mm ($W \geq 110$ with F60, $W \geq 105$ with F30); half-timbered construction, wall thickness $W \geq 140$ mm ($W \geq 110$ with F30).
- Erect the timber stud wall or half-timbered construction according to the manufacturer's instructions.
- Additional layers of cladding (if stated in the usability certificate for the wall) and double stud constructions are approved.
- Create an opening in the timber support structure with studs and trimmers.
- Trim panels and reinforcing boards have to be made of cladding material and have to be fixed to the frame.

Solid wood walls

- Fire-resistant solid wood walls or cross laminated timber walls with European or national certificate.
- Wall thickness $W \geq 95$ mm (with reinforcing board $W \geq 100$ mm near the installation opening).
- If required, additional gypsum bonded or cement bonded panel materials or fibre-reinforced gypsum board are permitted.

Shaft walls with metal support structure

- Shaft walls or additional leaves with metal support structure or steel support structure (box sections), with European classification to EN 13501-2 or equivalent national classification.
- Cladding on one side made of gypsum bonded or cement bonded panel materials, fibre-reinforced gypsum or fire-rated calcium silicate boards.
- Wall thickness $W \geq 90$ mm ($W \geq 75$ with F30); cladding / reinforcing boards according to installation details.
- ≤ 625 mm distance between metal studs.
- Be sure to follow the manufacturers' instructions for the height, width and thickness of walls.
- Create an installation opening with trimmers (studs and noggings).
- If necessary, provide trim panels and screw-fix them to the support structure
- Installation with the actuator on the outside of the shaft.
- If reinforcing boards are required, screw-fix them to the metal support structure at intervals of approx. 100 mm.

Shaft walls without metal support structure

- Shaft walls without metal support structure, with European classification according to EN 13501-2 or equivalent national classification.
- Cladding on one side made of gypsum bonded or cement bonded panel materials, fibre-reinforced gypsum or fire-rated calcium silicate boards.
- Shaft wall between two solid walls, without corners
- Wall thickness $W \geq 40$ mm.
- If reinforcing boards are required, screw-fix them to the metal support structure at intervals of approx. 100 mm.

Solid ceiling slabs

- Solid ceiling slabs without open spaces, made of concrete or aerated concrete, gross density ≥ 450 kg/m³.
- Ceiling thickness $D \geq 100$ mm, thickness increased to $D \geq 125$ mm where required (unless stated otherwise in the installation details).
- Partial solid ceiling slab, thickness ≥ 125 mm when combined with a fire-resistant wooden beam ceiling (also glulam) or solid wood ceiling.
- Provide each installation opening according to the local and structural conditions and with regard to the size of the fire damper.

Solid wood ceilings

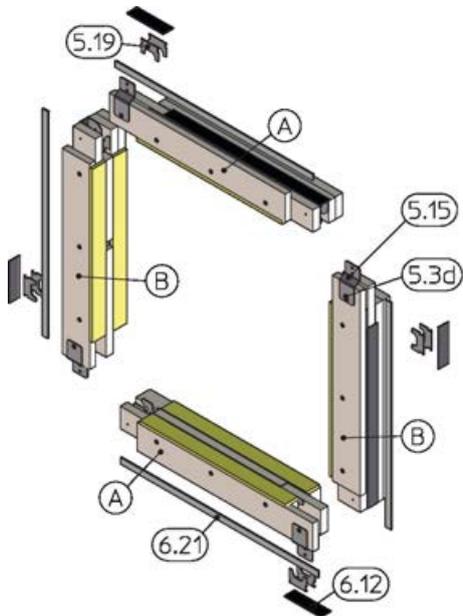
- Solid wood or cross-laminated timber ceilings.
- Ceiling thickness $D \geq 140$ mm or $D \geq 112.5$ mm with supplementary fire-resistant cladding.

General installation information

Wooden beam ceilings

- Wooden beam or gluelam construction.
- Ceiling thickness $D \geq 142.5$ mm (ceiling-dependent) with supplementary fire-resistant cladding.

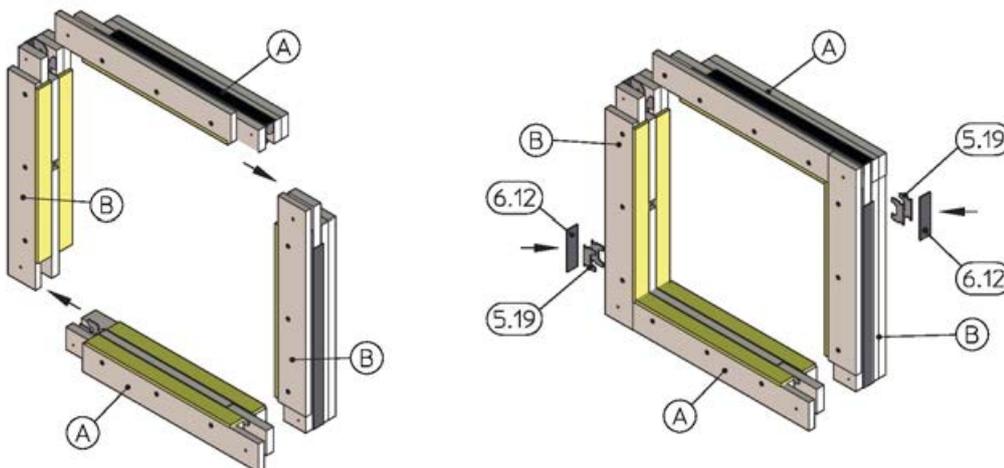
5.3.1 Installation kit ES – supply package and assembly



GR3387176, A

Fig. 31: Installation kit ES for dry mortarless installation – supply package

- | | | | |
|------|--|------|--|
| 2.9 | Installation kit ES consists of: | 5.15 | Bracket (4 – 8 brackets, depending on damper size) |
| A | B section with intumescent seal and mineral wool (2 ×) | 5.19 | Connecting clip (8 clips) |
| B | H section with intumescent seal and mineral wool (2 ×) | 6.12 | Intumescent seal (4 x) |
| 5.3d | Chipboard screw 5 × 50 mm (4 – 8 screws, depending on damper size) | 6.21 | Kerafix 2000 sealing tape |



GR3387176, A

Fig. 32: Installation kit ES for dry mortarless installation – assembly

- | | | | |
|-----|--|------|---------------------------|
| 2.9 | Installation kit ES consists of: | 5.19 | Connecting clip (4 clips) |
| A | B section with intumescent seal and mineral wool (2 ×) | 6.12 | Intumescent seal (2 x) |
| B | H section with intumescent seal and mineral wool (2 ×) | | |

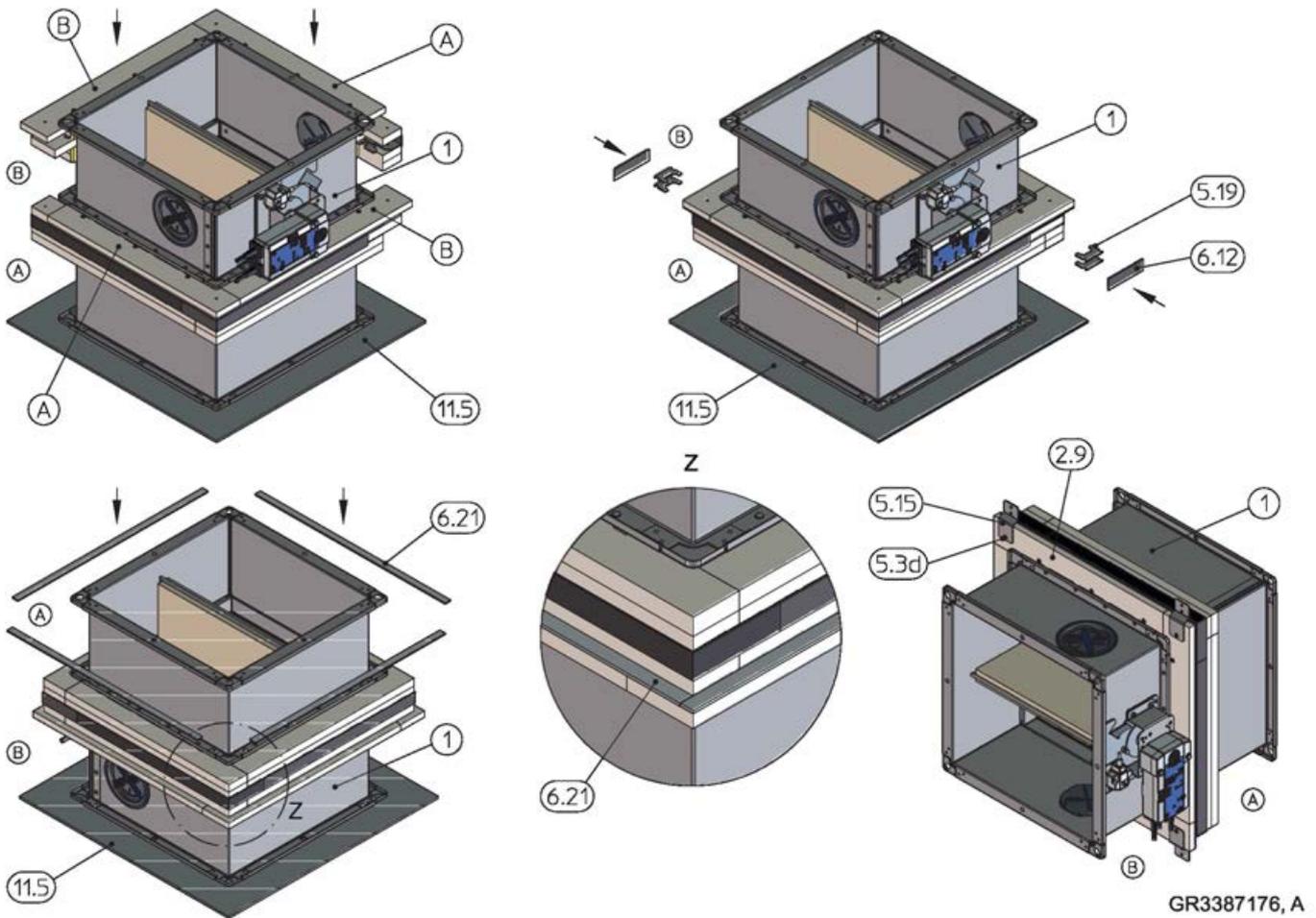


Fig. 33: Installation kit ES for dry mortarless installation – assembly

1	FKA2-EU	5.15	Bracket (4 – 8 brackets, depending on damper size)
2.9	Installation kit ES consists of:	5.19	Connecting clip (4 clips)
A	B section with intumescent seal and mineral wool (2 ×)	6.12	Intumescent seal (2 x)
B	H section with intumescent seal and mineral wool (2 ×)	6.21	Kerafix 2000 sealing tape
5.3d	Chipboard screw 5 × 50 mm (4 – 8 screws, depending on damper size)	11.5	Underlay, if required (by others)

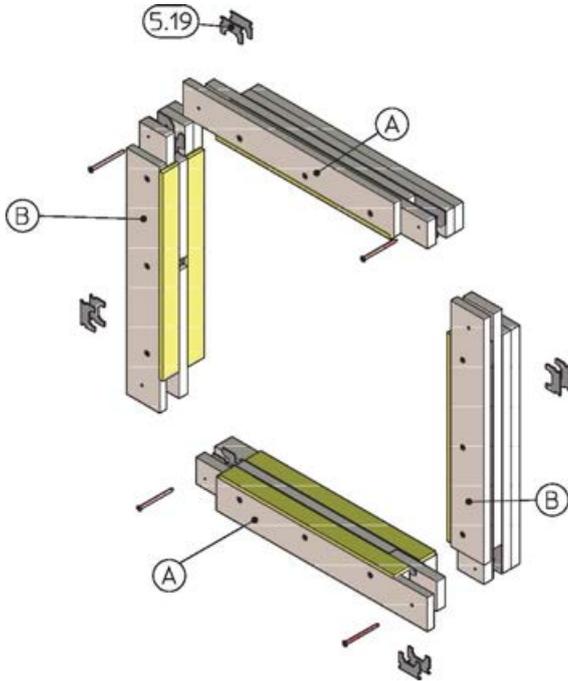
Note:

- The inner mineral wool seal is fixed to the installation kit with adhesive tape and must not be removed. Remove the adhesive tape only after the installation kit has been attached to the damper.

Installation with installation kit ES

1. ▶ Join each B section (A) with a H section (B) and fix them with two connecting clips (5.19), then apply the intumescent seal (6.12), Fig. 32 .
2. ▶ Place the fire damper (1) with the installation side (A) flange on a piece of cardboard or wood (11.5).
3. ▶ Take the two installation kit parts you joined previously, place them around the fire damper and join them with connecting clips (5.19); then apply intumescent seal (6.12).
4. ▶ Turn the fire damper (1) so that it now rests with the operating side (B) flange on the underlay, then apply the Kerafix 2000 sealing tape (6.21) around the perimeter.
5. ▶ Use chipboard screws (5.3d) to fix the wall brackets (5.15) to the installation kit. The number and position of the brackets correspond to the factory drilled holes and depend on the damper size.
6. ▶ For subsequent assembly and installation steps see the installation details.

5.3.2 Installation kit WA – supply package and assembly



GR3778105, A

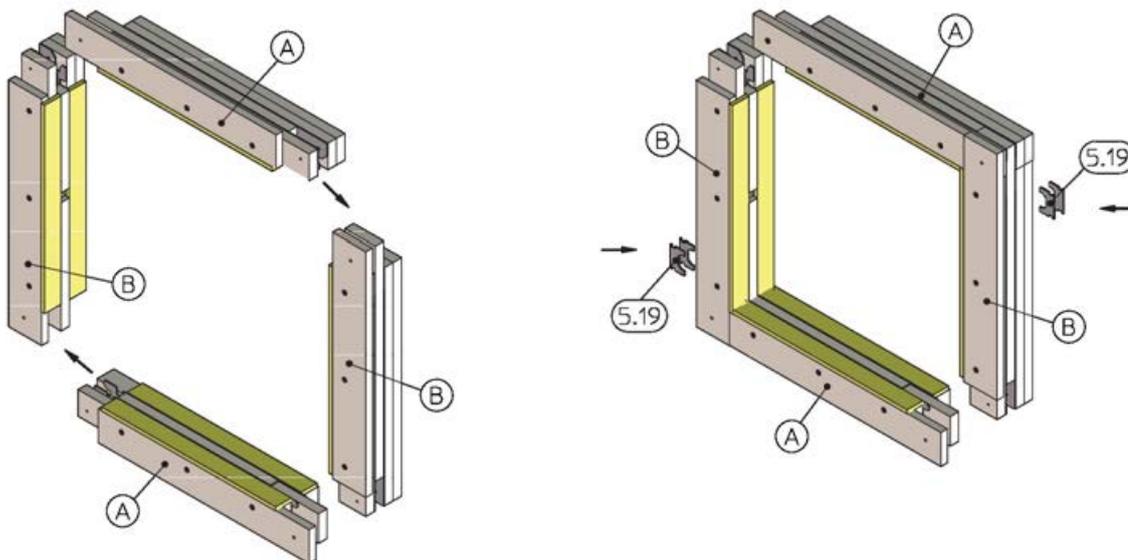
Fig. 34: Installation kit WA for dry mortarless installation – supply package

2.5 Installation kit WA consists of:

- A B section (2 ×)
- B H section (2 ×)

5.3 Countersunk chipboard screw 5 × 90 mm (4 screws)

5.19 Connecting clip (8 clips)



GR3778105, A

Fig. 35: Installation kit WA for dry mortarless installation – assembly

2.5 / 2.6 Installation kit WA consists of:

- A B section (2 ×)

B H section (2 ×)

5.19 Connecting clip (4 clips)

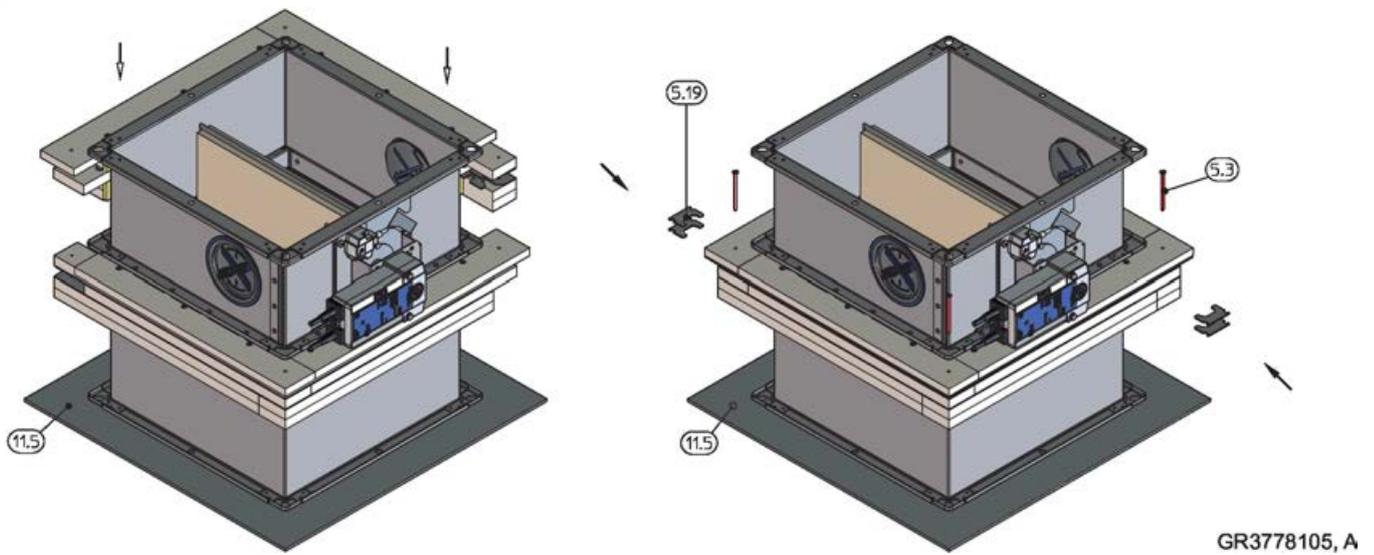
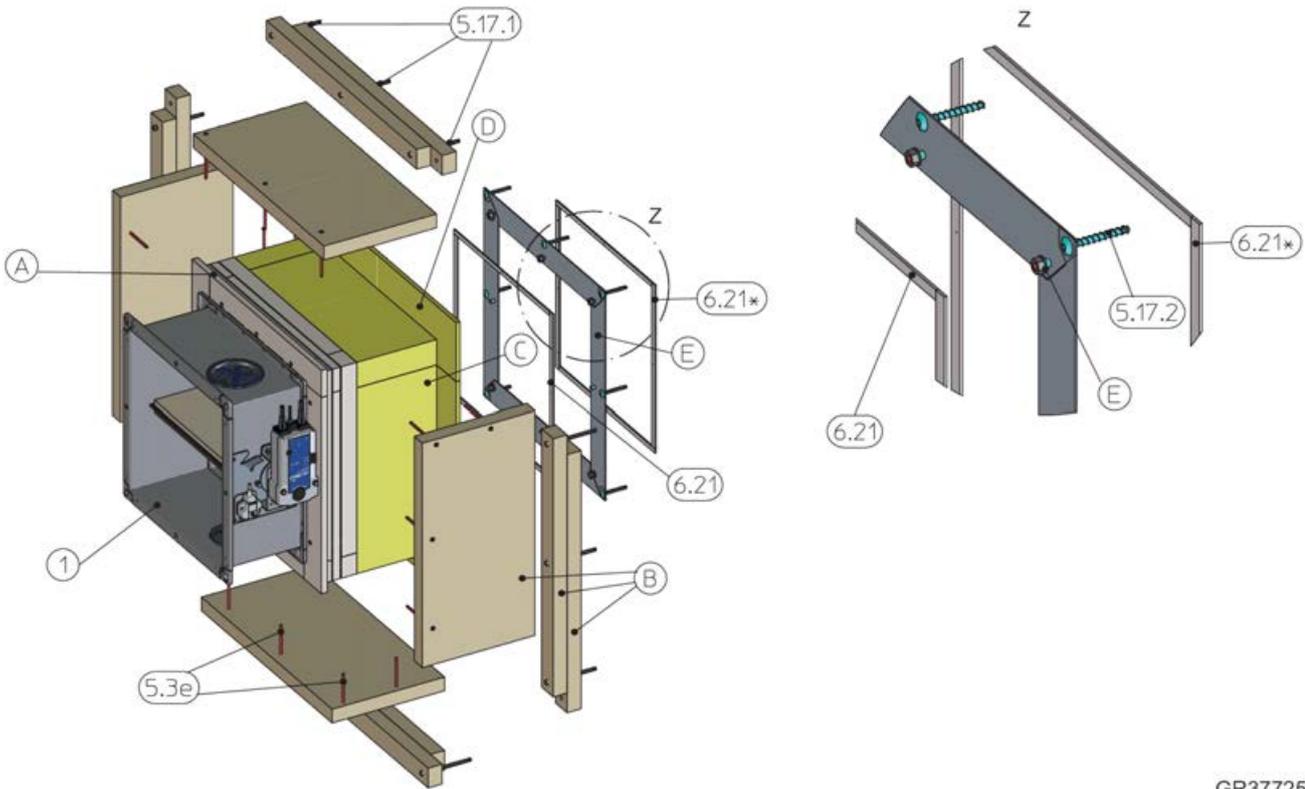


Fig. 36: Installation kit WA for dry mortarless installation – assembly

- 5.3 Countersunk chipboard screw 5 × 90 mm (4 screws)
- 5.19 Connecting clip (4 clips)
- 11.5 Piece of underlay



GR3772507, C

Fig. 37: Installation kit WA

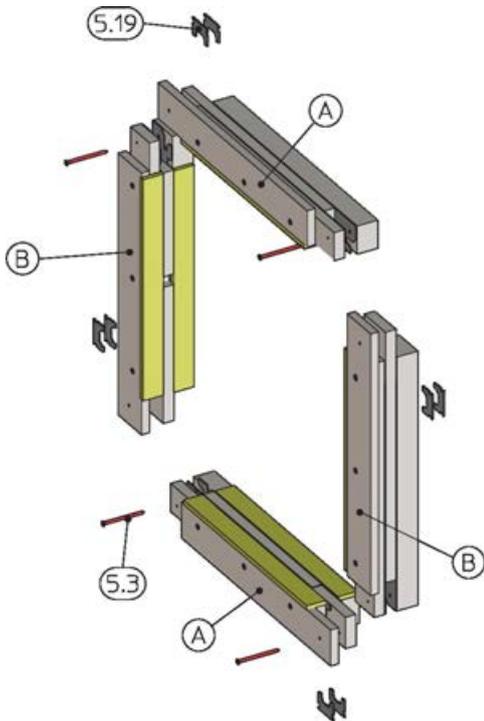
- | | | | |
|-----|---|--------|---|
| 1 | FKA2-EU | E | Wall face frame with Kerafix seal |
| 2.5 | Installation kit WA consists of: | 5.3e | Chipboard screw 5 × 70 mm (16 – 28 screws, depending on damper size) |
| A | Installation kit (2 × B section and 2 × H section) | 5.17.1 | Hilti anchor® HUS Ø 6 mm x 120 mm (8 – 20 anchors, depending on damper size) or equivalent fire-rated anchors with suitability certificate (push through installation is also possible) |
| B | Multilayer sections (2 × B section and 2 × H section) | 5.17.2 | Anchor with pan head 6 × 60 mm |
| C | Cut mineral wool parts (2 × B section and 2 × H section), ≥ 1000°C, ≥ 80 kg/m³, d = 60 mm | 6.21 | Kerafix 2000 sealing tape |
| D | Mineral wool strips (2 × B section and 2 × H section), ≥ 1000°C, ≥ 40 kg/m³, t = 10 mm | * | alternatively acrylic sealant (by others) |

The supplied anchors (5.17.1 and 5.17.2) are suitable for solid concrete walls and ceiling slabs. As an alternative, equivalent fire-rated anchors with suitability certificate (by others) that are suitable for the wall or ceiling slab can also be used; push through installation is also possible.

Installation with installation kit WA

1. ▶ Mount installation kit WA onto the fire damper, see Fig. 34 to Fig. 37
2. ▶ Fix the fire damper (1) to a duct (flange connection) that has been shortened to be flush with the wall or ceiling; the wall face frame (E) is not required in this case. Alternatively, use the wall face frame (E) to install the fire damper onto an opening or cut hole ($\leq B \times H$). The movement of the damper blade must not be impaired.
3. ▶ Attach mineral wool (C) and (D) tightly.
4. ▶ Fix multilayer sections (B) to the wall or ceiling slab, either with anchors bolts or push through installation (5.17.1).
5. ▶ Fasten multilayer sections (B) with chipboard screws (5.3e – supply package) to each other and to the installation kit. If you use the screws, pre-drill the holes with a $\varnothing 3.5$ mm drill bit to fit the length of the screws.
6. ▶ For more information refer to the various installation details.

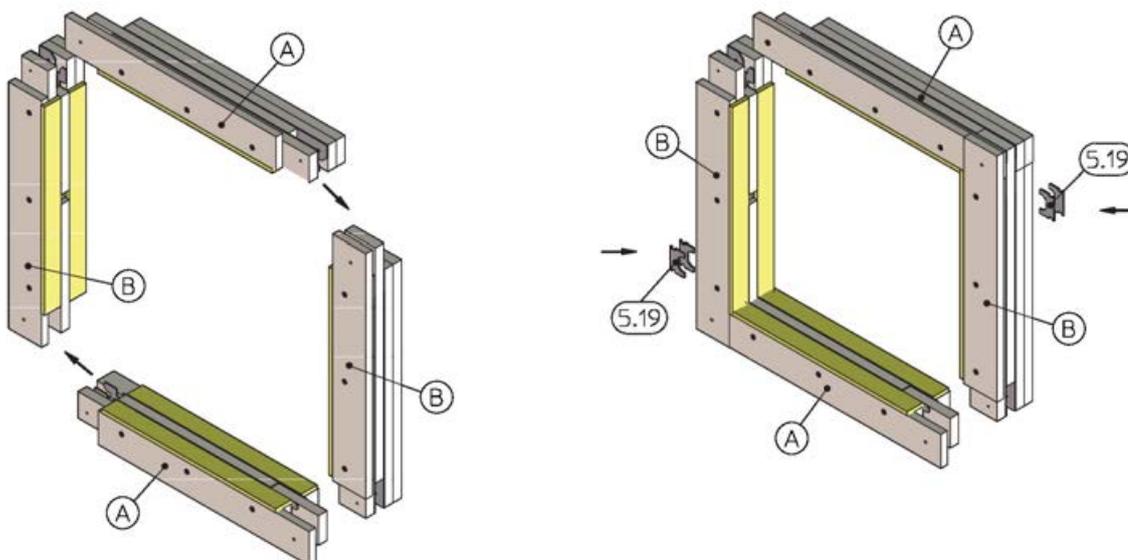
5.3.3 Installation kit WE – supply package and assembly



GR3778105, A

Fig. 38: Installation kit WE for dry mortarless installation – supply package

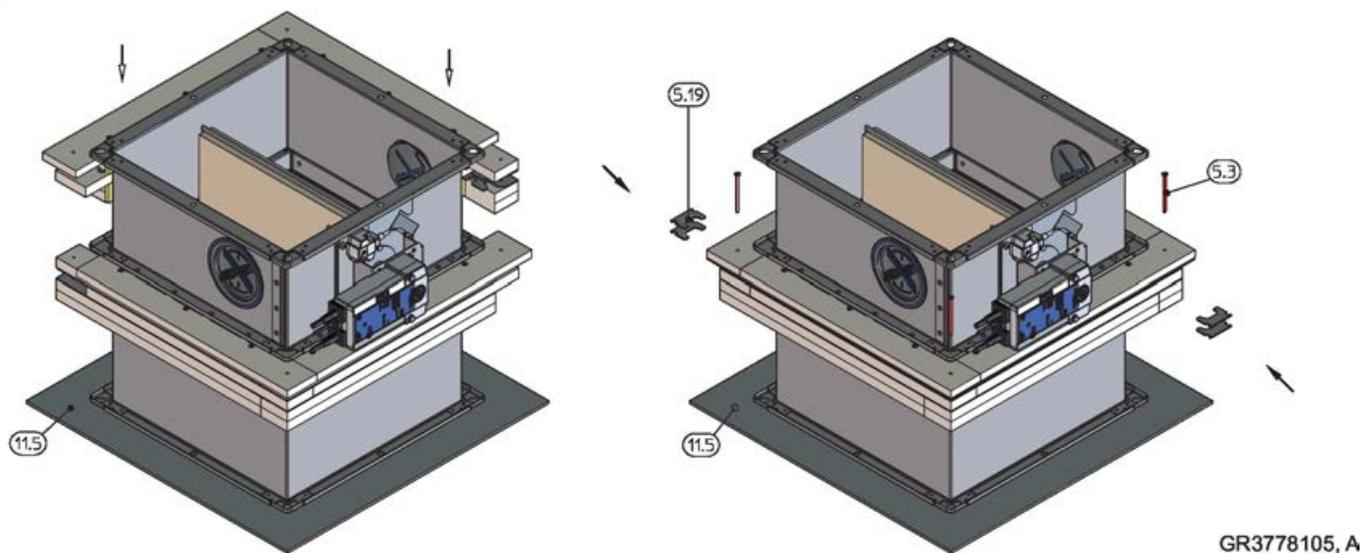
2.5 / 2.6	Installation kit WE consists of:	5.3	Countersunk chipboard screw 5 × 90 mm (4 screws)
A	B section (2 ×)	5.19	Connecting clip (8 clips)
B	H section (2 ×)		



GR3778105, A

Fig. 39: Installation kit WE for dry mortarless installation – assembly

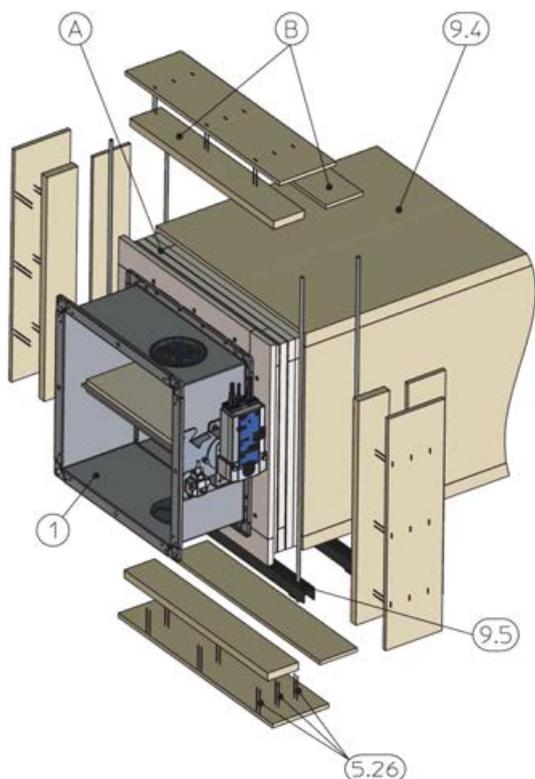
2.5 / 2.6	Installation kit WE consists of:	B	H section (2 ×)
A	B section (2 ×)	5.19	Connecting clip (4 clips)



GR3778105, A

Fig. 40: Installation kit WE for dry mortarless installation – assembly

- 5.19 Connecting clip (4 clips)
- 11.5 Piece of underlay



GR3708851, D

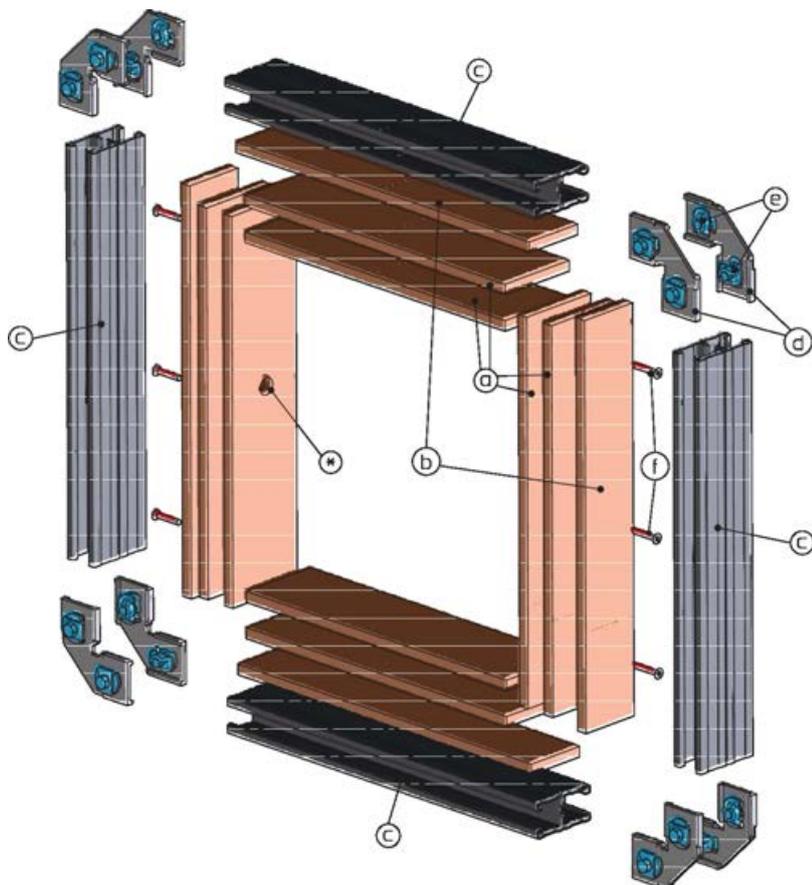
Fig. 41: Installation kit WE

- 1 FKA2-EU
- 2.6 Installation kit WE consists of:
 - A Installation kit (2 × B section and 2 × H section)
 - B Plasterboard strips (6 × B section and 6 × H section)
- 9.4 Sheet steel duct with fire-resistant cladding and suspension system according to Promat® manual, construction 478, latest edition (see installation situation for more details)
- 9.5 Suspension (by others), see 195
- 5.26 Steel wire clip, 63 mm (by others)

Installation with installation kit WE

1. ▶ Mount installation kit WE onto the fire damper, see Fig. 38 to Fig. 41
2. ▶ Fix fire damper (1) to the sheet steel duct and fit fire-resistant cladding as described in the installation situation details.
3. ▶ Suspend fire damper and duct from the solid ceiling slab, see ↪ 195
4. ▶ For more information refer to the installation details.

5.3.4 Installation kit WE 120 – assembly (by others)



GR3847933, A

Fig. 42: Installation kit WE 120 for dry mortarless installation (assembly by others)

- 2.16 Installation kit WE 120 consists of:
- | | | | |
|---|--|---|---|
| a | Fire-rated plasterboard strips 100 × 12.5 mm, 4 × B section, 4 × H section | d | Hilti angle bracket MQW-P2, 8 × |
| b | Fire-rated plasterboard strips 75 × 12.5 mm, 2 × B section, 2 × H section | e | Channel connector MQN-C, 16 × |
| c | Hilti double channel MQ-41 DF, 2 × B section, 2 × H section | f | Board assembly, 3.9 × 35 mm, screw spacing ≤ 300 mm (at least 2 screws) for each B section and each H section |
| | | * | Drilled holes for the shafts, Ø 25 mm, in the fire-rated plasterboard strips (a), in the middle of each H section, size 3 |

Installation with installation kit WE 120

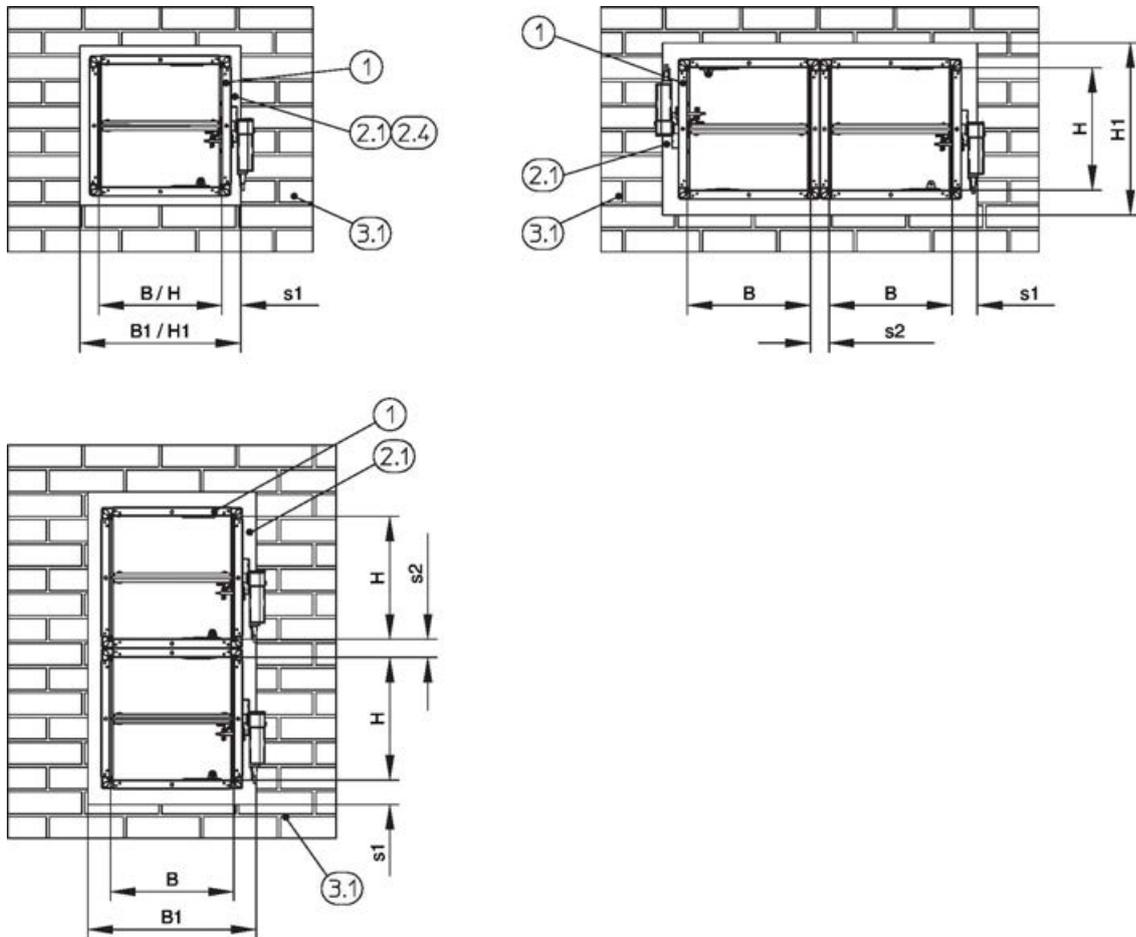
Requirements:

Only for FKA2-EU of size $B \times H \leq 1000 \times 600$ mm,
casing length $L = 500$ mm

1. ▶ Cut fire-rated plasterboard strips to size
2. ▶ For size 3: Drill holes for the shafts (*) into the fire-rated plasterboard strips
3. ▶ Place the fire-rated plasterboard strips (a + b) around the fire damper (be sure to leave no gaps) and connect them with screws (f)
4. ▶ Cut the double channels (c) to size, place them around the fire-rated plasterboard strips, and fix them tightly with angle brackets (d) and channel connectors (e)
5. ▶ Suspend fire damper and duct from the solid ceiling slab, see ↪ 195
6. ▶ For more information refer to the installation details.

5.4 Solid walls

5.4.1 General



doc_techdraw_003879

Fig. 43: Solid walls – arrangement / distances

- | | | | |
|-----|---------------------------------|-----|---|
| 1 | FKA2-EU | 3.1 | Solid wall |
| 2.1 | Mortar | s1 | Perimeter gap, ☞ on page 37 |
| 2.4 | Fire batt with ablative coating | s2 | Distance between the fire dampers, ☞ 'Distances' on page 36 |

Installation type	Installation opening [mm]		Distance [mm]	
	B1	H1	s1	s2
Mortar-based installation	B + 450 max.	H + 450 max.	≤ 225	60 ² – 225
Dry mortarless installation with fire batt ¹	B + 1200 max.	H + 1200 max.	40 – 600	60 ² – 600

¹) Note the maximum size for the fire batt

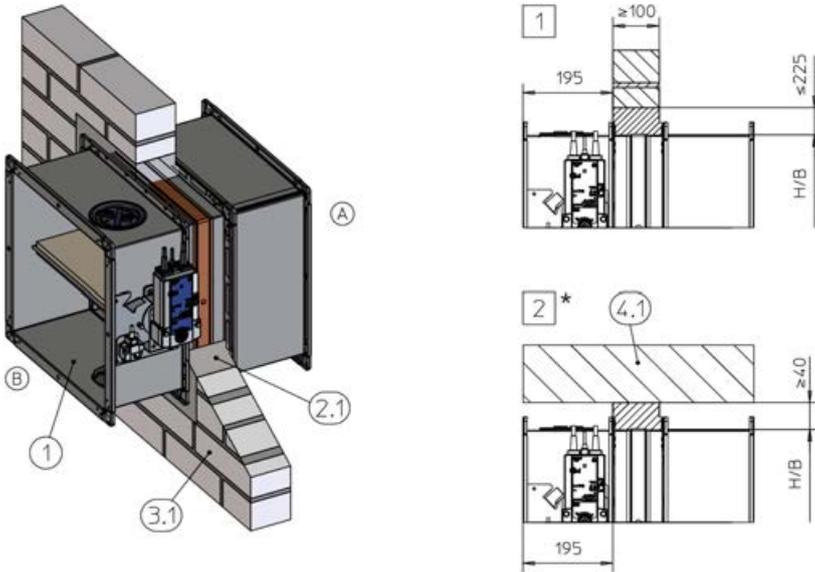
²) With length 305 mm and installation of fire dampers on top of each other, gap s2 has to be at least 75 mm.

Additional requirements: solid walls

- Solid wall, ☞ on page 42
- Distances and installation orientation, ☞ 'Distances' on page 36

5.4.2 Mortar-based installation

Mortar-based installation into a solid wall



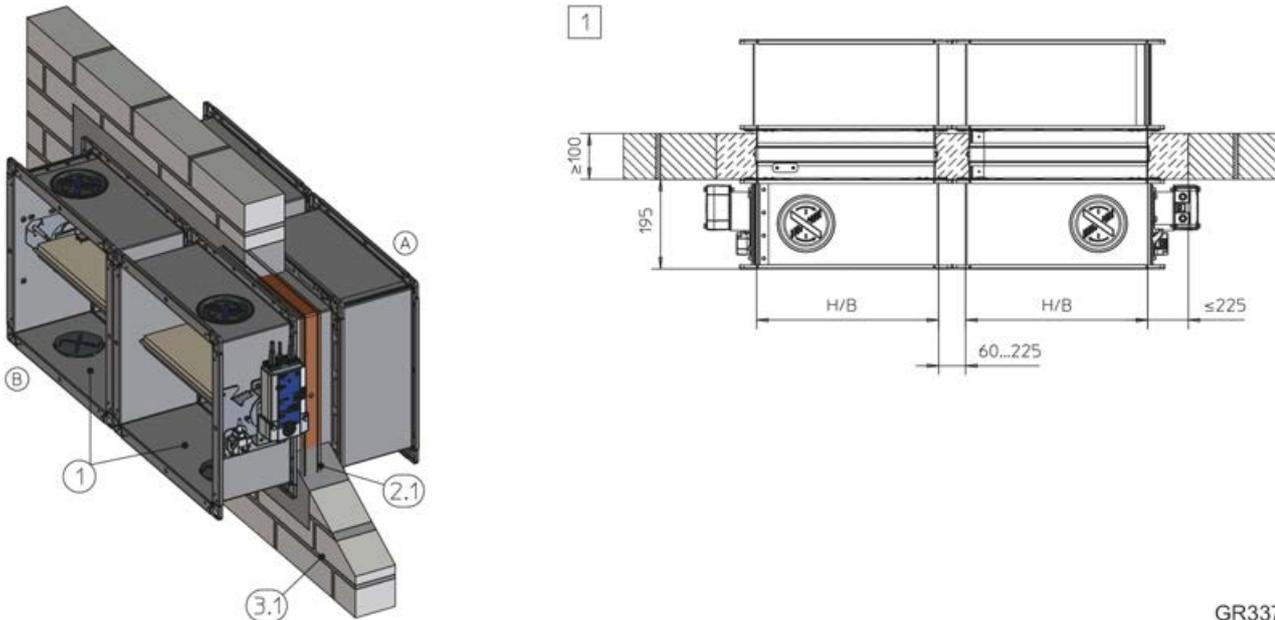
GR3286910, E

Fig. 44: Mortar-based installation into a solid wall

- 1 FKA2-EU
- 2.1 Mortar
- 3.1 Solid wall
- 4.1 Solid ceiling slab / solid floor

- * Installation near the floor as in **2**
- 1** Up to EI 120 S
- 2** Up to EI 120 S

Mortar-based installation into a solid wall, flange to flange

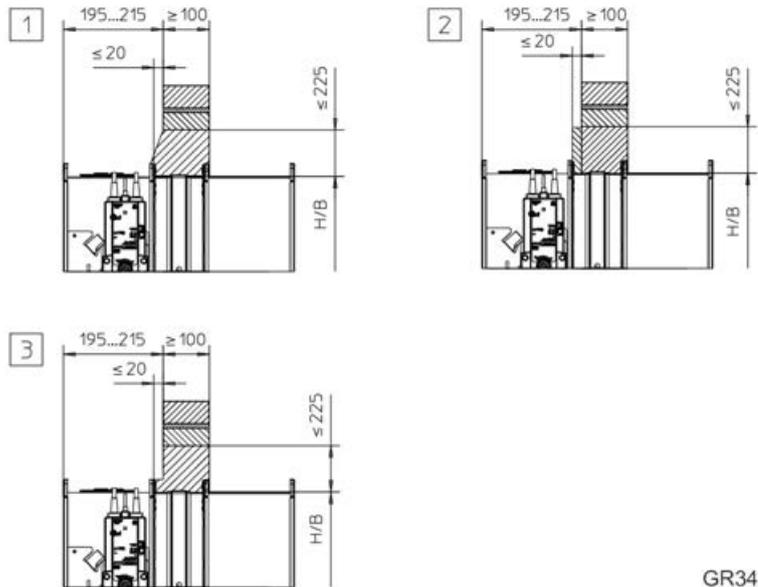
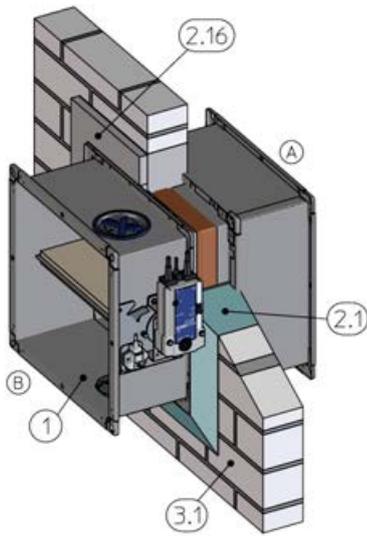


GR3379161, C

Fig. 45: Mortar-based installation into a solid wall, flange to flange, illustration shows side by side installation (applies also to installation of dampers on top of each other)

- 1 FKA2-EU
- 2.1 Mortar
- 3.1 Solid wall
- 1** Up to EI 120 S

Mortar-based installation into a solid wall

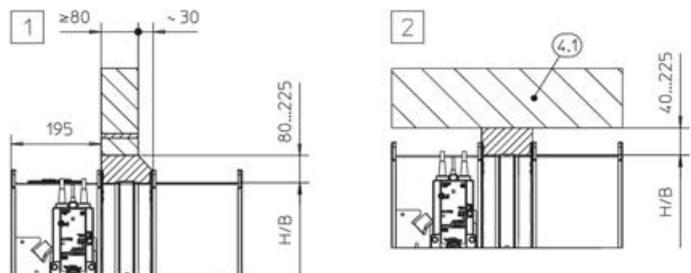
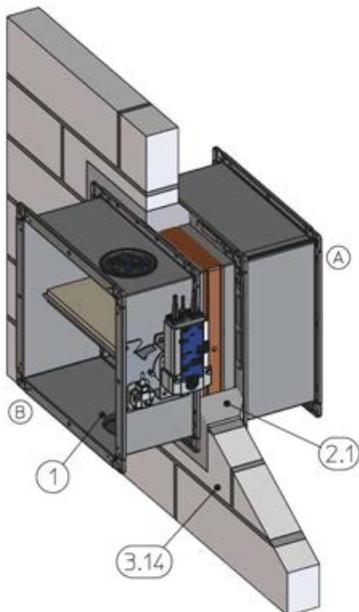


GR3484021, F

Fig. 46: Mortar-based installation into a solid wall

- | | | | |
|------|--|-------|----------------|
| 1 | FKA2-EU | 3.1 | Solid wall |
| 2.1 | Mortar, alternatively closing the perimeter gap with mortar and sloping plaster finish | 1 - 3 | Up to EI 120 S |
| 2.16 | Cement plaster | | |

Mortar-based installation into gypsum wallboard

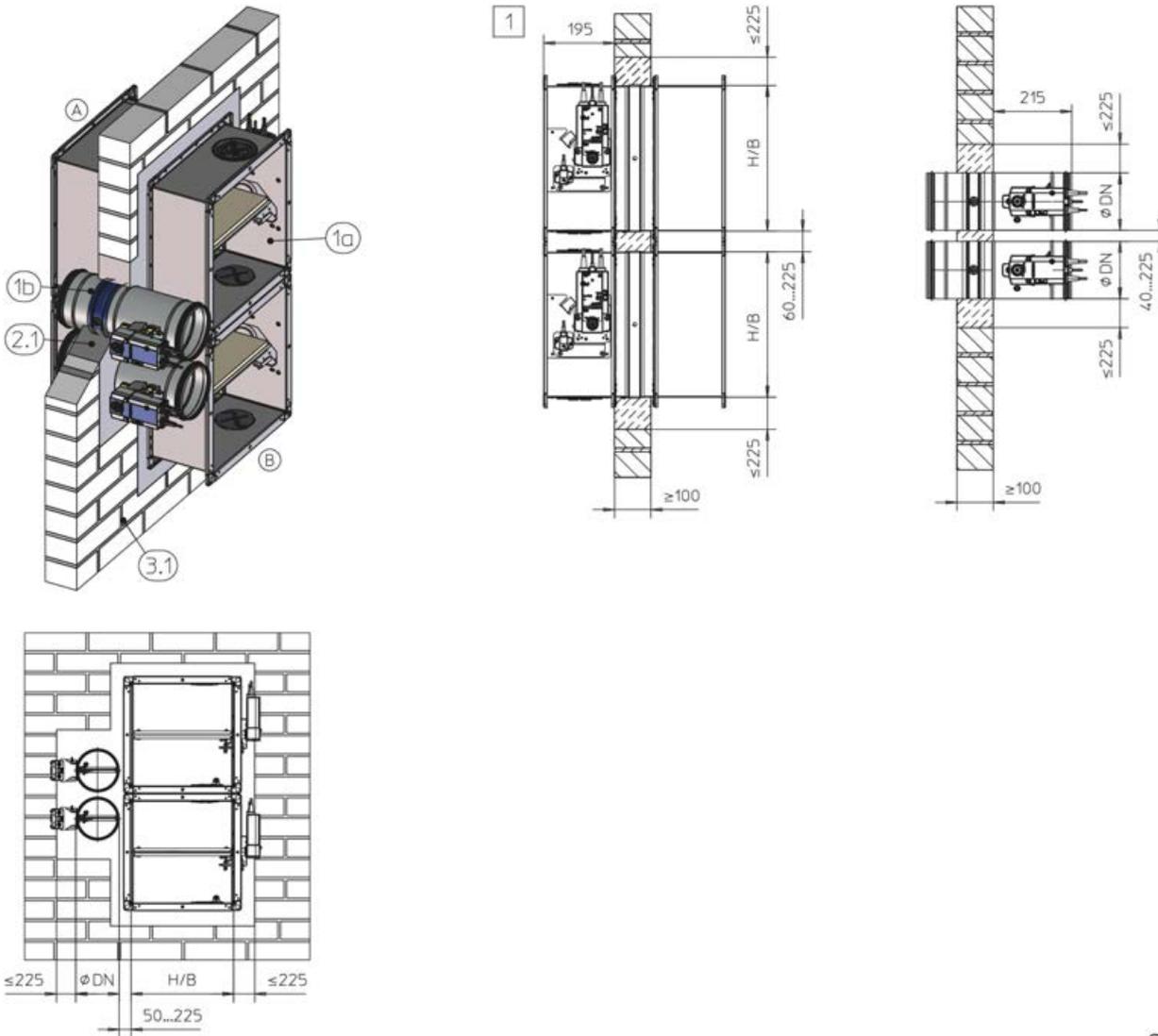


GR3696590, B

Fig. 47: Mortar-based installation into gypsum wallboard

- | | | | |
|------|---|-----|--------------------|
| 1 | FKA2-EU | 4.1 | Solid ceiling slab |
| 2.1 | Mortar | 1 2 | Up to EI 90 S |
| 3.14 | Solid wall made of gypsum wallboard EN 12859 (formerly DIN 18163) | | |

Mortar-based installation into a solid wall, FKA2-EU and FKRS-EU combined



GR3479483, E

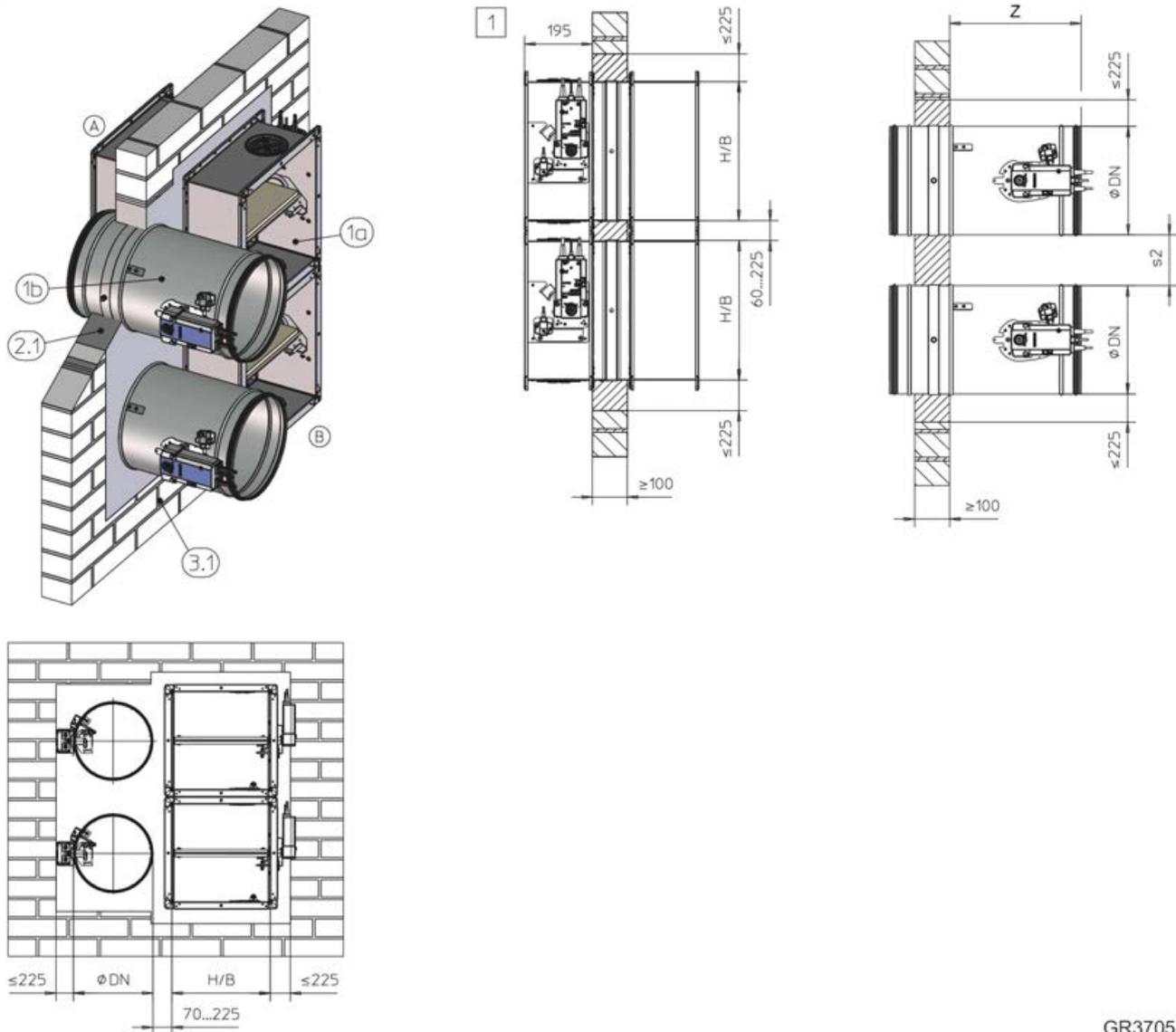
Fig. 48: Mortar-based installation into a solid wall, FKA2-EU and FKRS-EU combined

1a	FKA2-EU up to $B \times H \leq 800 \times 400$ mm	3.1	Solid wall
1b	FKRS-EU	1	Up to EI 90 S
2.1	Mortar		

For combined installation please note:

- Total fire damper area ≤ 1.2 m².
- Other arrangements (side by side or on top of each other) are possible. Details are available upon request. For FKRS-EU installation details see the FKRS-EU installation and operating manual.
- Distance to load-bearing structural elements ≥ 40 mm

Mortar-based installation into a solid wall, FKA2-EU and FKR-EU combined



GR3705738, A

Fig. 49: Mortar-based installation into a solid wall, FKA2-EU and FKR-EU combined

- | | | | |
|-----|---|----|---------------------------------|
| 1a | FKA2-EU up to $B \times H \leq 800 \times 400$ mm | | Construction with flange 342 mm |
| 1b | FKR-EU | s2 | With spigot 40 – 225 mm |
| 2.1 | Mortar | | With flange 80 – 225 mm |
| 3.1 | Solid wall | 1 | Up to EI 90 S |
| Z | Construction with spigot 370 mm | | |

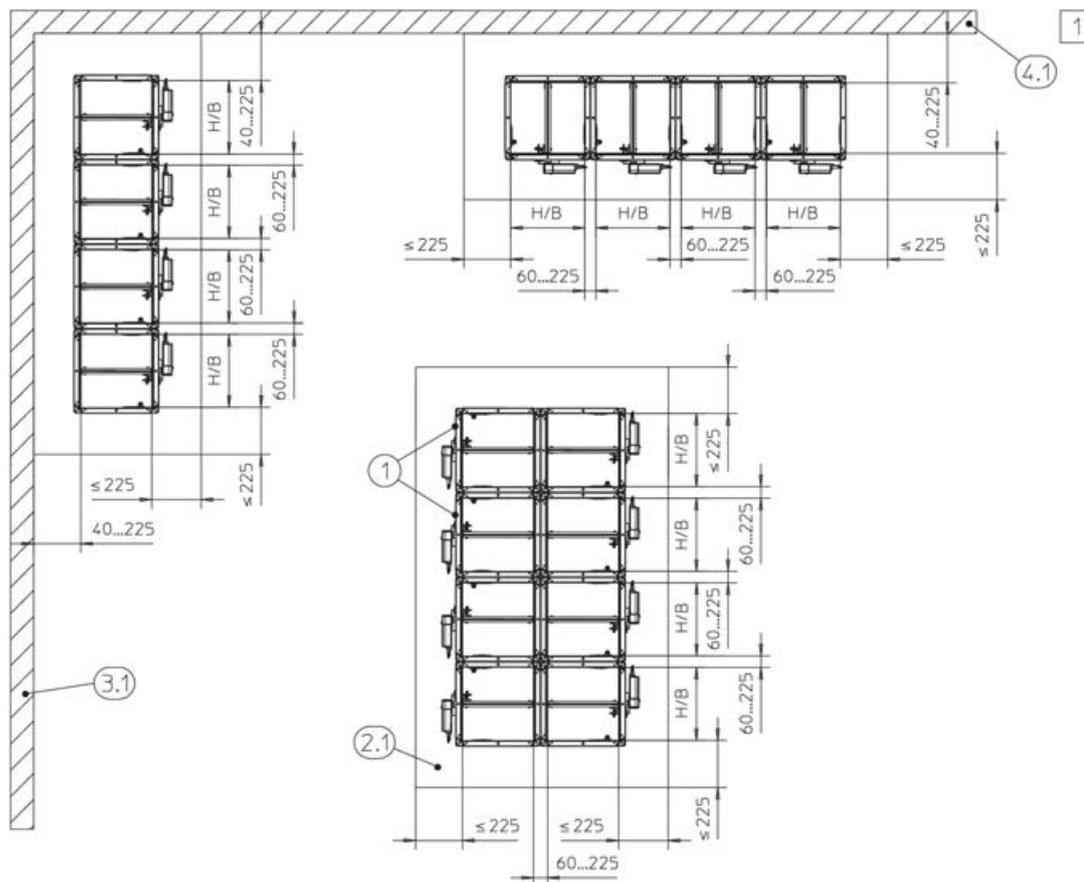
For combined installation please note:

- Total fire damper area ≤ 1.2 m².
- Other arrangements (side by side or on top of each other) are possible. Details are available upon request.
- For FKR-EU installation details see the FKR-EU installation and operating manual.
- Distance to load-bearing structural elements ≥ 40 mm

Additional requirements: mortar-based installation into solid walls / gypsum wallboard

- Solid wall / gypsum wallboard, ↗ on page 42
- Casing length L = 305 or 500 mm

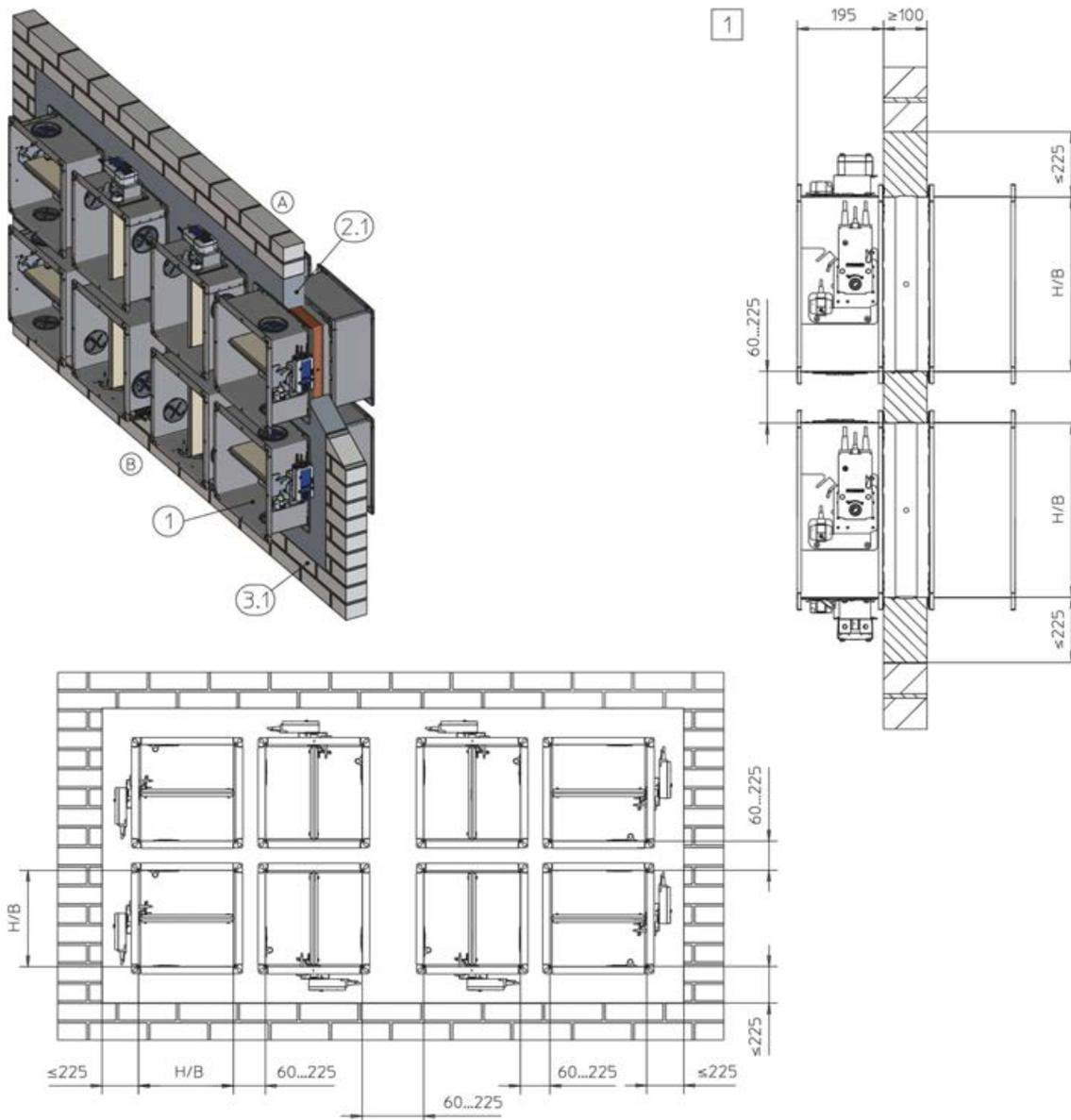
5.4.3 Mortar-based installation – multiple installation into one installation opening



GR3670626, G

Fig. 50: Mortar-based installation – multiple installation into one installation opening

- | | | | |
|-----|--|----------|--|
| 1 | FKA2-EU | 4.1 | Solid ceiling slab (load-bearing structural element) |
| 2.1 | Mortar | 1 | Up to EI 90 S |
| 3.1 | Solid wall (load-bearing structural element) | | |



GR3714447, D

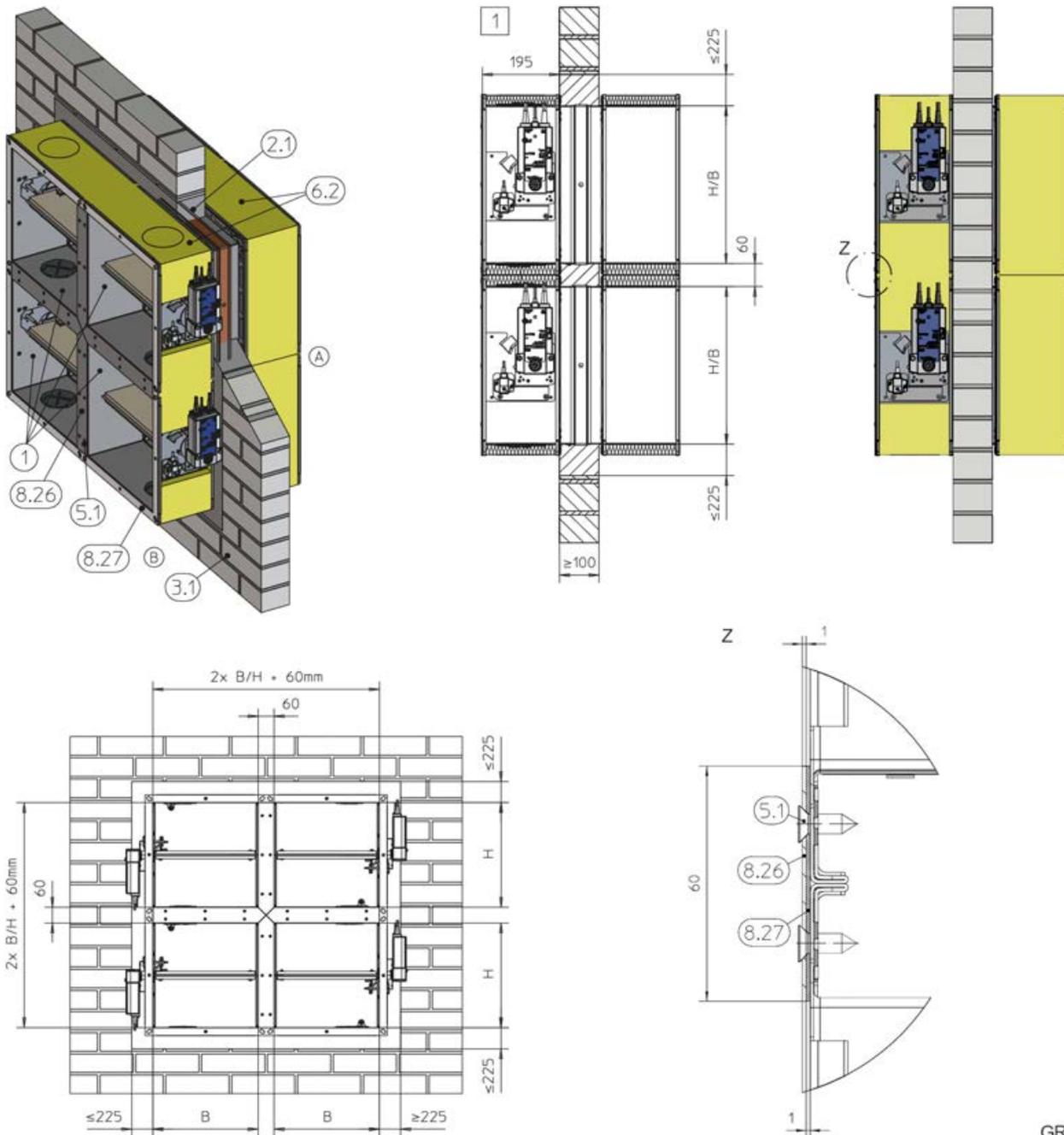
Fig. 51: Mortar-based installation – multiple installation into one installation opening

1	FKA2-EU	3.1	Solid wall
2.1	Mortar	1	Up to EI 90 S

Additional requirements: mortar-based installation – multiple installation into one installation opening

- Solid wall, φ on page 42
- Casing length L = 305 or 500 mm
- Total fire damper area (B × H) ≤ 4.8 m²
- The possible number of fire dampers in an installation opening depends on the sizes of the fire dampers (B × H) and on the total fire damper area (4.8 m²)
- The dampers can be arranged in one or two rows.
- Distance to load-bearing structural elements ≥ 40 mm
- If the actuators are located between the fire dampers, sufficient clear space for inspection must be provided.
- Maximum mortar bed width 225 mm; provide a lintel or brick partition if necessary.

5.4.4 Mortar-based installation – 4 dampers with a common duct

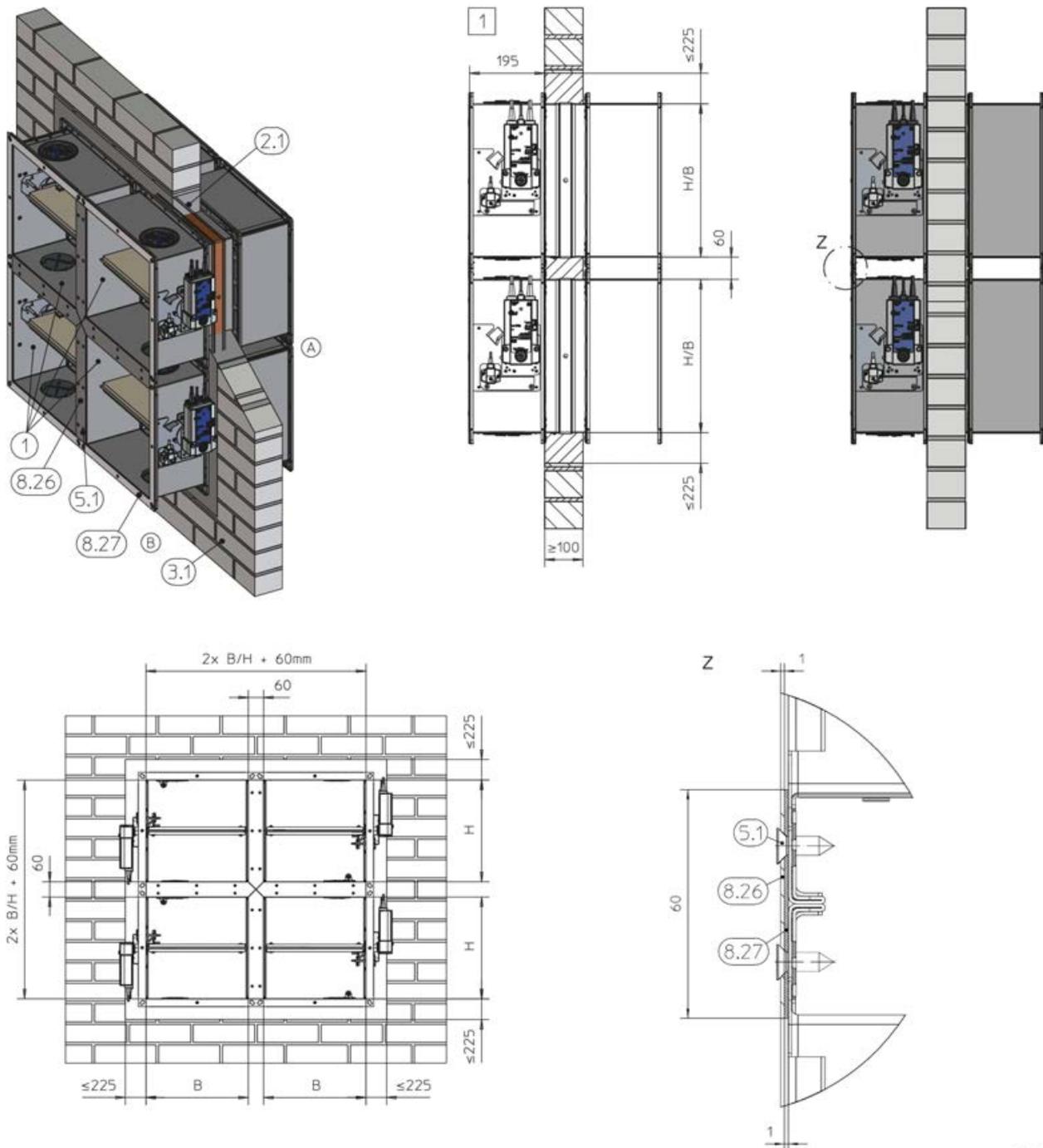


GR3590189, B

Fig. 52: Mortar-based installation – 4 dampers with a common duct

1	FKA2-EU	6.2	Mineral wool, $\geq 1000\text{ }^{\circ}\text{C}$, $\geq 80\text{ kg/m}^3$, $d \geq 30\text{ mm}$
2.1	Mortar	8.26	Sheet metal cover, $t = 1\text{ mm}$ (by others)
3.1	Solid wall	8.27	Seal
5.1	Self-tapping screws, spacing $\sim 150\text{ mm}$	1	Up to EI 120 S

Solid walls > Mortar-based installation – 4 dampers with a c...



GR3590806, C

Fig. 53: Mortar-based installation – 4 dampers with a common duct

- | | | | |
|-----|---------------------------------------|------|---|
| 1 | FKA2-EU | 8.26 | Sheet metal cover, t = 1 mm (by others) |
| 2.1 | Mortar | 8.27 | Seal |
| 3.1 | Solid wall | 1 | Up to EI 90 S |
| 5.1 | Self-tapping screws, spacing ~ 150 mm | | |

Additional requirements: mortar-based installation – 4 dampers with a common duct

- Solid wall, ↗ *on page 42*
- Casing length $L = 500 \text{ mm}$
- 4 dampers, up to 4.8 m^2 total fire damper area (common duct)
- Combination of 4 fire dampers next to and on top of one another, connection/sealing with sheet metal covers (by others).
- Place the sheet metal covers (galvanised steel, at least 1 mm, approx. 60 mm wide, $L = 2 \times B / H + 60 \text{ mm}$) onto a duct seal and fix them with self-tapping screws spaced approx. 150 mm apart.
- Close off the perimeter gaps and the gaps between the damper casings with mortar.
- For EI 120 S: Place mineral wool (6.2) around the perimeters of both the operating and installation sides; do not cover the operating elements, otherwise the function of the damper will be impaired. Inspection accesses and the product sticker must remain accessible.
- Distance to load-bearing structural elements $\geq 40 \text{ mm}$

5.4.5 Mortar-based installation with partial mortaring

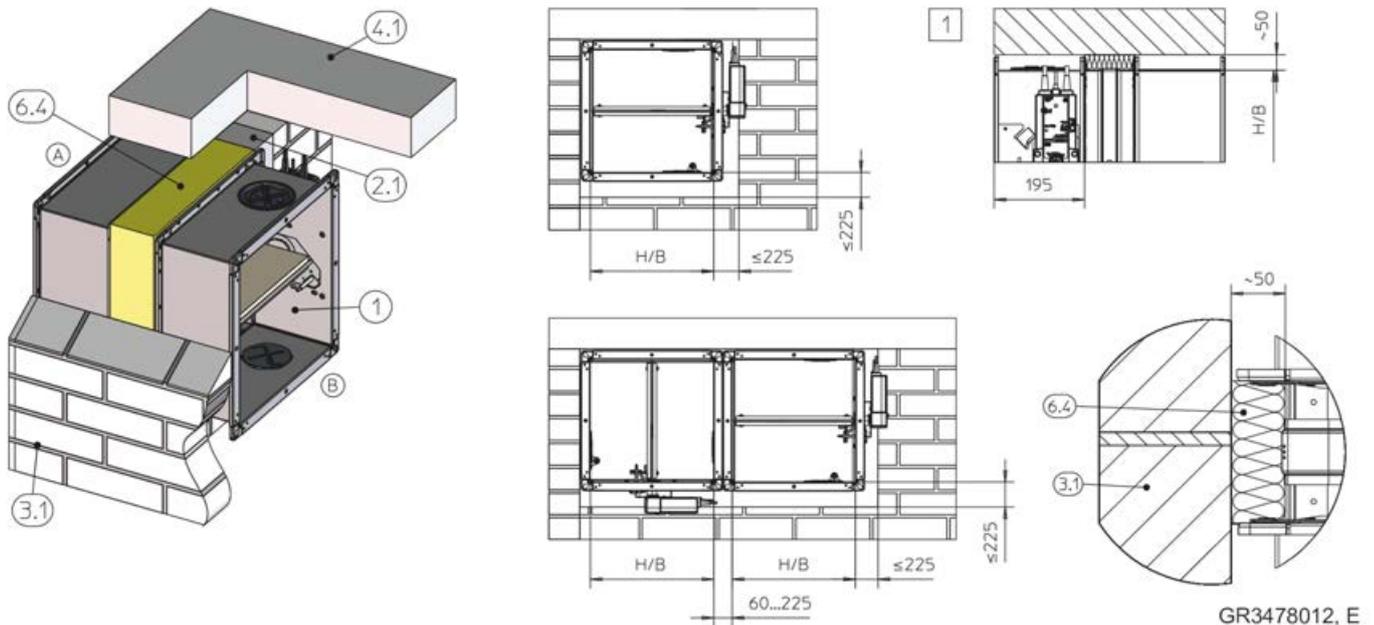


Fig. 54: Mortar-based installation into a solid wall, with partial mortaring

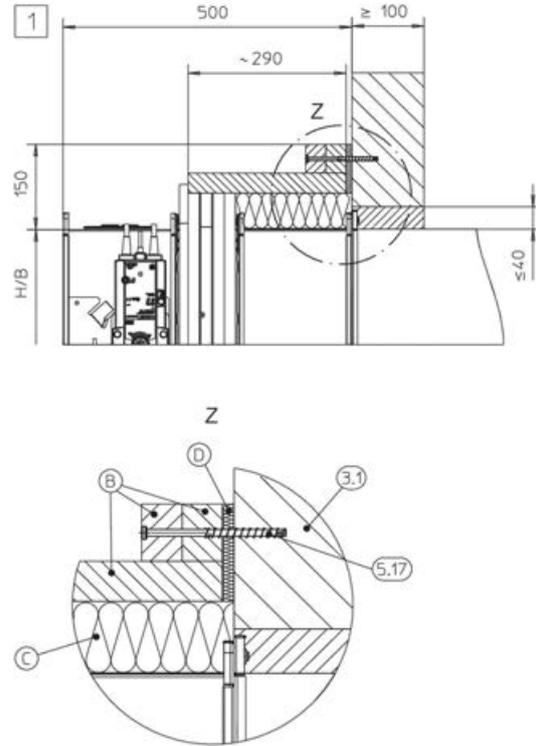
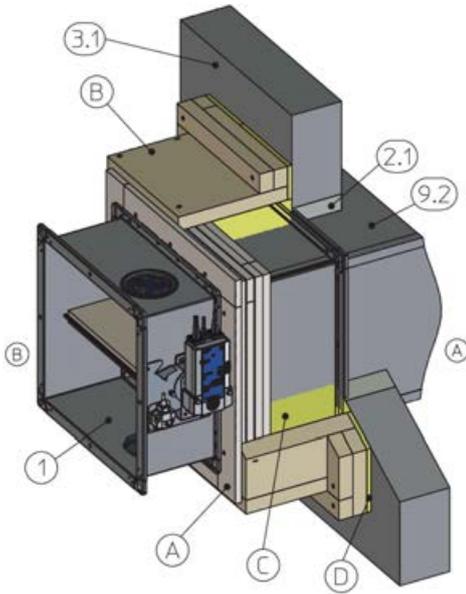
1	FKA2-EU	4.1	Solid ceiling slab
2.1	Mortar	6.4	Mineral wool, $\geq 1000\text{ }^{\circ}\text{C}$, $\geq 140\text{ kg/m}^3$
3.1	Solid wall	1	Up to EI 90 S

Additional requirements: mortar-based installation into solid walls with partial mortaring

- Solid wall, $d \geq 100\text{ mm}$, ↪ on page 42
 - Casing length $L = 305$ or 500 mm
 - $60 - 225\text{ mm}$ distance between two FKA2-EU in one installation opening
1. ▶ Seal the difficult to access gaps between FKA2-EU and the wall or ceiling with cut-to-size mineral wool, placed firmly between the flanges and the structural element, leaving no gaps.
 2. ▶ Close off the remaining gaps (on 2 or 3 sides) with mortar.

5.4.6 Dry mortarless installation on the face of a solid wall, with installation kit WA

Wall attachment and mortared-in duct



GR3708265, F

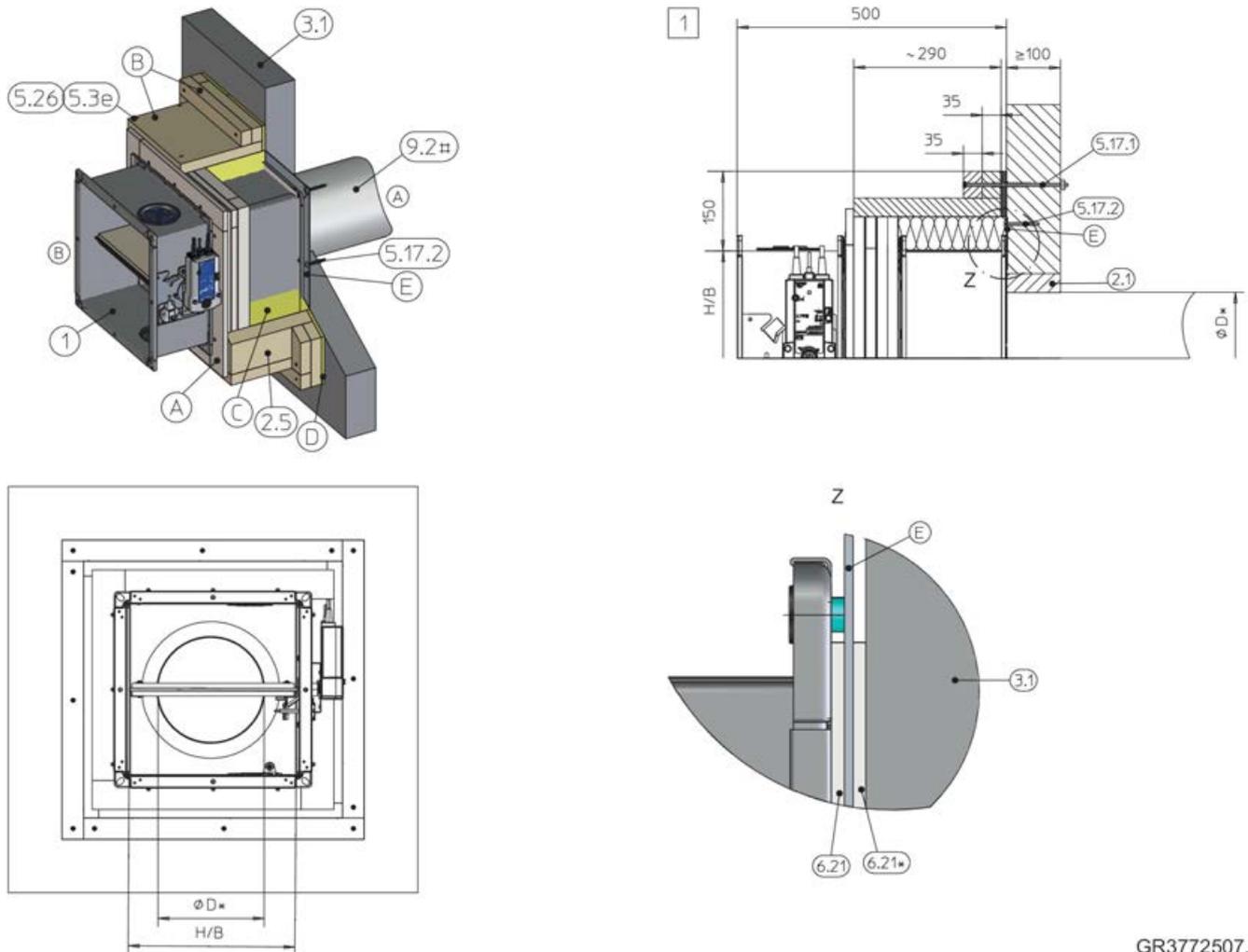
Fig. 55: Dry mortarless installation on the face of a solid wall (concrete wall shown) with installation kit WA (wall attachment and mortared-in duct)

1	FKA2-EU	D	Mineral wool strips (2 × B section and 2 × H section), ≥ 1000°C, ≥ 40 kg/m ³ , t = 10 mm
2.1	Mortar	3.1	Solid wall / concrete wall
2.5	Installation kit WA, ↗ 5.3.2 'Installation kit WA – supply package and assembly' on page 48, consists of:	5.17.1**	Hilti anchor [®] HUS Ø 6 mm x 120 mm (8 – 20 anchors, depending on damper size)
A	Installation kit (2 × B section and 2 × H section)	9.2	Duct (sheet steel)
BB	Multilayer sections (2 × B section and 2 × H section)	1	Up to EI 90 S
C	Cut mineral wool parts (2 × B section and 2 × H section), ≥ 1000°C, ≥ 80 kg/m ³ , d = 60 mm		

Note:

** Anchor bolts supplied for fixing to concrete walls. For masonry walls use equivalent fire-rated anchor bolts with suitability certificate that are suitable for the wall or ceiling slab can also be used; push through installation is also possible.

Installation on the face of a wall, with cut hole or other opening



GR3772507, C

Fig. 56: Dry mortarless installation on the face of a solid wall with installation kit WA (with cut hole or other opening)

1	FKA2-EU	5.17.1**	Hilti anchor bolts® HUS Ø 6 mm × 120 mm (8 – 20 anchor bolts, depending on damper size)
2.1	Mortar	5.17.2**	Anchor bolts with pan head 6 × 60 mm
2.5	Installation kit WA, 5.3.2 'Installation kit WA – supply package and assembly' on page 48, consists of:	5.26	Steel wire clip, 63 mm (by others)
A	Installation kit (2 × B section and 2 × H section)	6.21	Kerafix 2000 sealing tape (supply package)
BB	Multilayer sections (2 × B section and 2 × H section)	6.21*	Kerafix 2000 sealing tape, alternatively acrylic sealant (by others)
C	Cut mineral wool parts (2 × B section and 2 × H section), ≥ 1000°C, ≥ 80 kg/m³, d = 60 mm	9.2	Duct (sheet steel)
D	Mineral wool strips (2 × B section and 2 × H section), ≥ 1000°C, ≥ 40 kg/m³, t = 10 mm	ØD*	D < H and B; the movement of the damper blade must not be impaired
E	Wall face frame with Kerafix seal	#	Duct as an option
3.1	Solid wall	1	Up to EI 90 S
5.3e	Chipboard screw Ø 5 mm × 70 mm (16 – 28 screws, depending on damper size)		

Note:

** Anchor bolts supplied for fixing to concrete walls. For masonry walls use equivalent fire-rated anchor bolts with suitability certificate that are suitable for the wall or ceiling slab can also be used; push through installation is also possible.

Additional requirements: dry mortarless installation on the face of solid walls, with installation kit WA

- Solid wall, ↪ on page 42
- Casing length L = 500 mm
- ≥ 150 mm distance between the fire damper and adjacent structural elements
- ≥ 300 mm distance between two fire dampers
- Installation of FKA2-EU on the face of a solid wall or ceiling slab, with installation kit WA, ↪ on page 39
- Mount installation kit WA onto the fire damper, ↪ 5.3.2 'Installation kit WA – supply package and assembly' on page 48
- Attach installation kit WA without a wall face frame (E) to a mortared-in duct, see Fig. 55 ; or use a wall face frame (E) and attach the installation kit to a cut hole, wall opening or duct that is flush with the wall, see Fig. 56
- The movement of the damper blade must not be impaired when a wall face frame (E) is used. The damper height must hence not exceed 400 mm.
- The size of the wall opening is $\leq B \times H$ of the fire damper.

5.4.7 Dry mortarless installation remote from solid walls with installation kit WE

Dry mortarless installation remote from solid walls with installation kit WE (wall attachment)

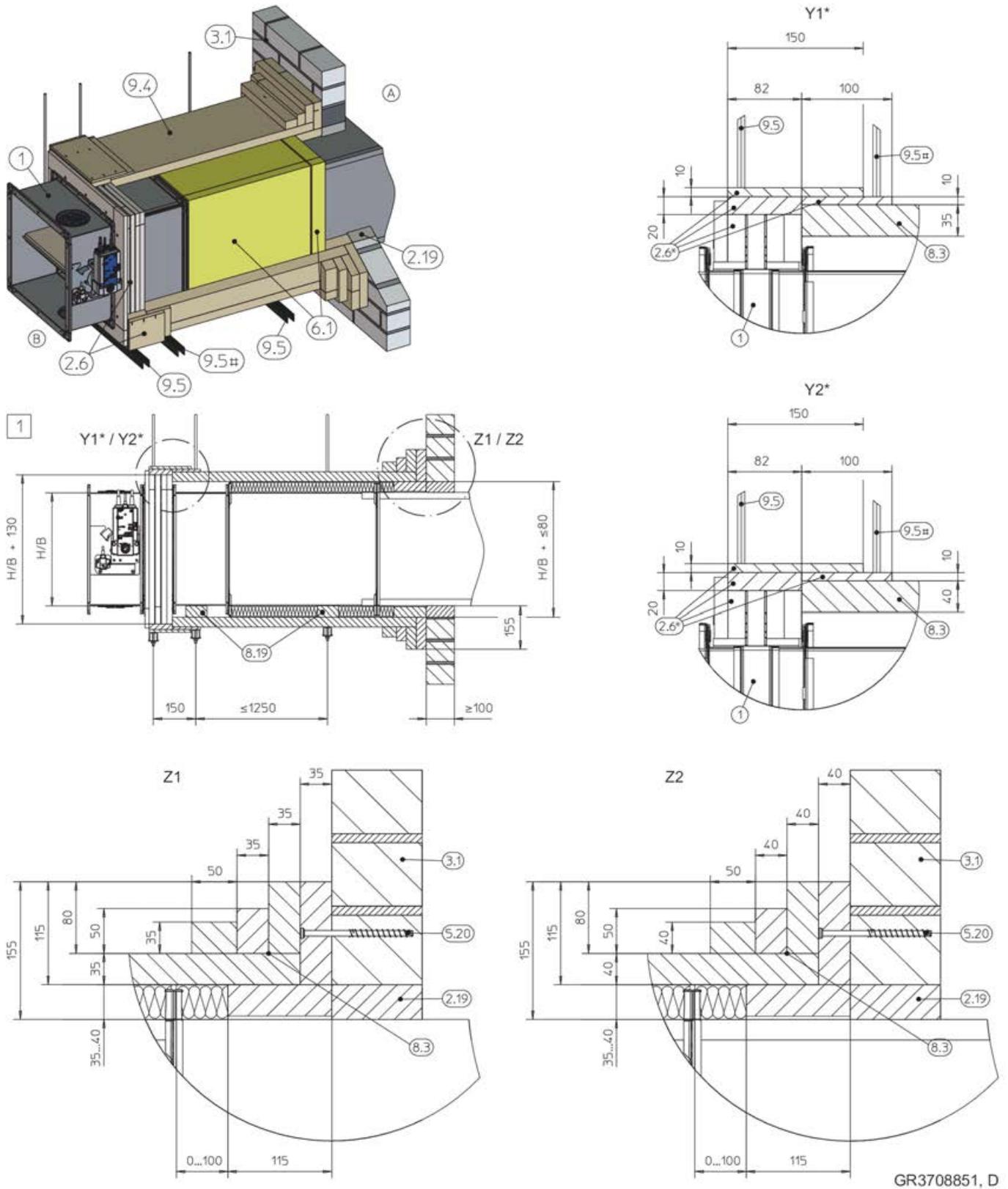
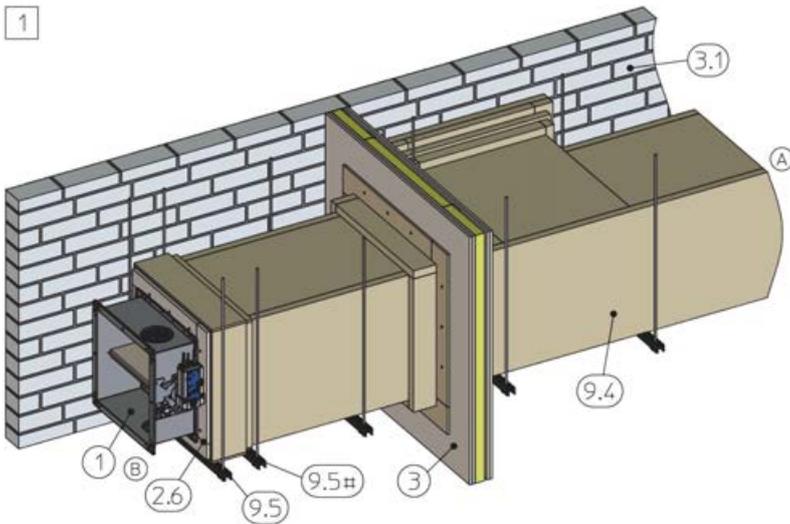


Fig. 57: Dry mortarless installation remote from solid walls with installation kit WE (wall attachment)

Solid walls > Dry mortarless installation remote from solid ...

- | | | | |
|------|--|------|---|
| 1 | FKA2-EU | 8.3 | PROMATECT® LS35 or L500, d = 40 mm, or AD40 |
| 2.6 | Installation kit WE, ☞ 5.3.3 'Installation kit WE – supply package and assembly' on page 52, including: | 8.19 | PROMATECT® LS35 or PROMATECT® L500 firestop board, d = 40 mm, or AD40 |
| A | Installation kit (2 × B section and 2 × H section) | 9.4 | Sheet steel duct with fire-rated cladding and suspension system according to Promat® manual, construction 478, latest edition |
| BB | Plasterboard strips (6 × B section and 6 × H section) | 9.5 | Suspension of FKA2-EU (by others), ☞ 5.13.2 'Suspending fire dampers installed remote from solid walls and ceiling slabs' on page 195 |
| 2.19 | Joint filler (suitable Promat® filler, Promat® ready-to-use filler or mortar according to the installation and operating manual) | * | Even out the joints between the plasterboard strips with Promat filler or compound |
| 3.1 | Solid wall, wall attachment on 4 sides according to Promat® manual, construction 478, latest edition | # | Damper sizes > 1000 × 600 mm require two suspension points underneath the damper, at a distance of 150 mm from each other |
| 5.20 | Screw, Fischer® FFS 7.5 × 82 mm or equivalent (suitable for the type of wall) | 1 | Up to EI 90 S (horizontal installation position) |
| 6.1 | Mineral wool, ≥ 1000 °C, ≥ 40 kg/m³, d = 40 mm, only with B × H > 800 × 400 mm | | |

Dry mortarless installation remote from solid walls with installation kit WE (installation variant)

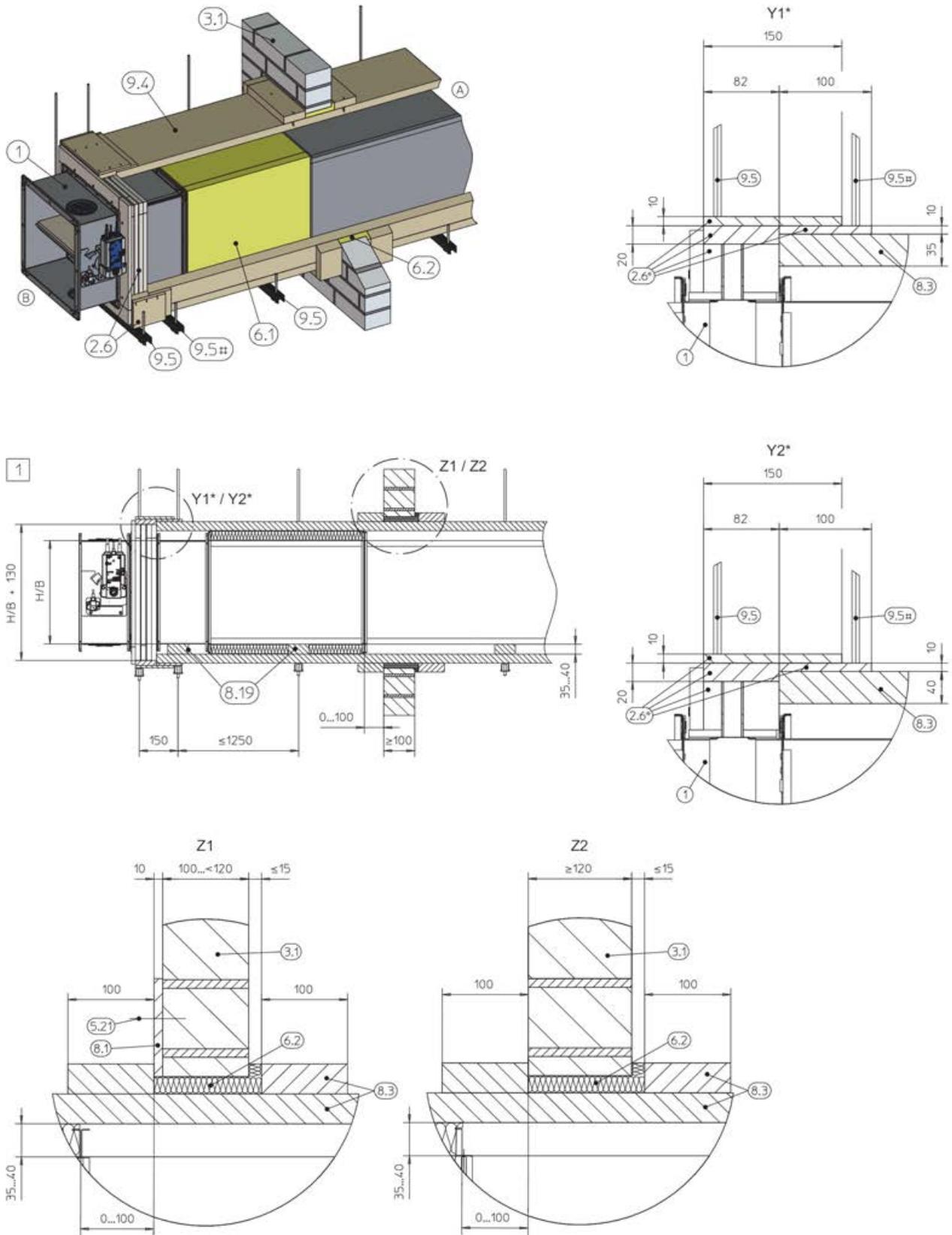


GR3478208, D

Fig. 58: Dry mortarless installation remote from solid walls with installation kit WE (installation variant)

- | | | | |
|-----|--|-----|--|
| 1 | FKA2-EU | 9.4 | Sheet steel duct with fire-resistant cladding and suspension system according to Promat® manual, construction 478, latest edition (from B × H > 800 × 400 mm plus 6.1) |
| 2.6 | Installation kit WE, ☞ 5.3.3 'Installation kit WE – supply package and assembly' on page 52 | 9.5 | Suspension of FKA2-EU (by others), ☞ 5.13.2 'Suspending fire dampers installed remote from solid walls and ceiling slabs' on page 195 |
| 3 | Lightweight partition wall or solid wall (if any), wall penetration and wall attachment (on 4 sides) according to Promat® manual, construction 478, latest edition | 1 | Up to EI 90 S (horizontal installation position) |
| 3.1 | Solid wall, wall penetration and wall attachment (on 4 sides) according to Promat® manual, construction 478, latest edition | | |

Dry mortarless installation remote from solid walls with installation kit WE (wall penetration)



GR3726863, D

Fig. 59: Dry mortarless installation remote from solid walls with installation kit WE (wall penetration)

1 FKA2-EU

8.1 PROMATECT®-H, d = 10 mm

Solid walls > Dry mortarless installation remote from solid ...

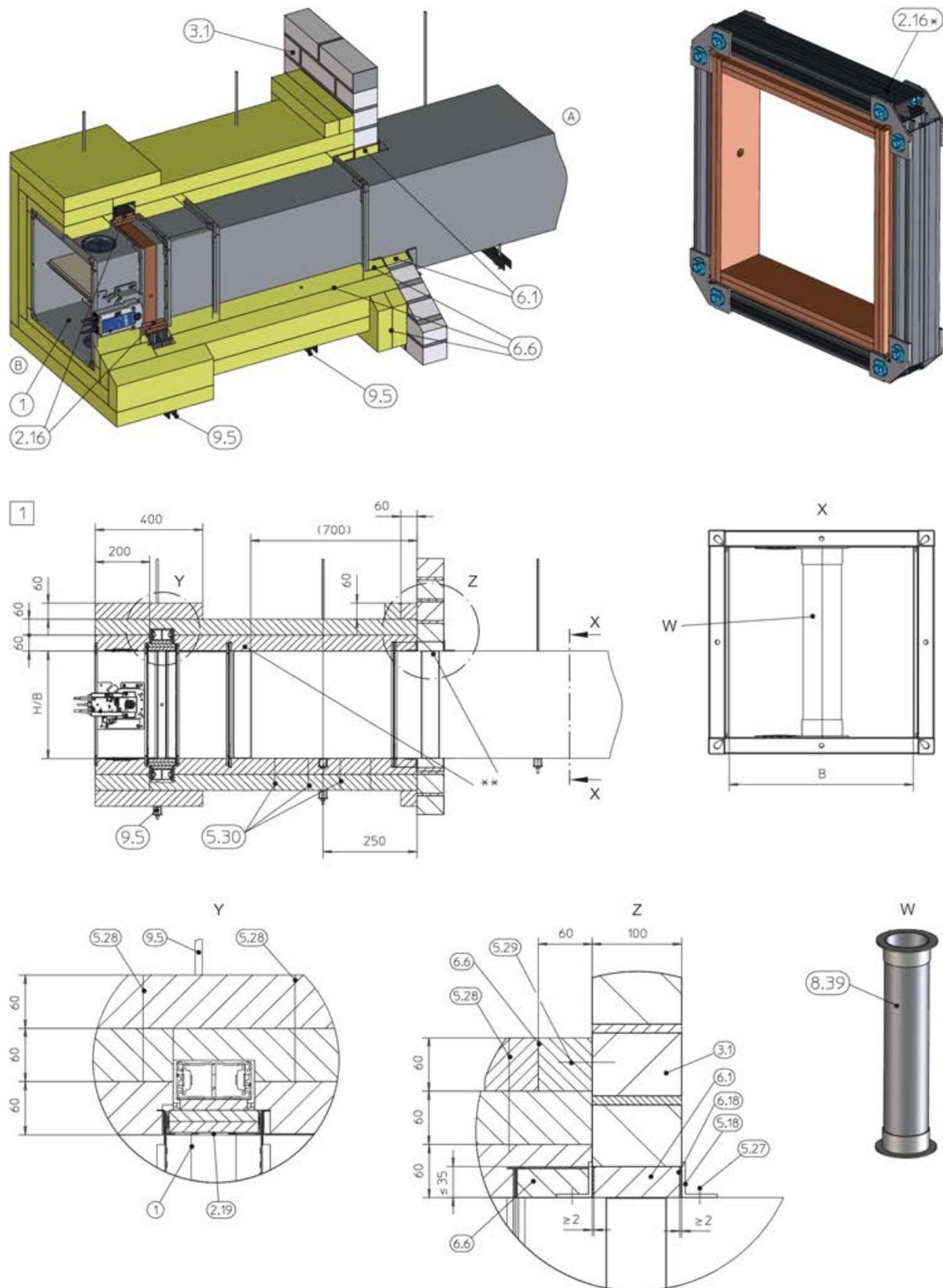
2.6	Installation kit WE, ↗ 5.3.3 'Installation kit WE – supply package and assembly' on page 52 , including:	8.3	PROMATECT® LS35 or L500, d = 40 mm, or AD40
A	Installation kit (2 × B section and 2 × H section)	8.19	PROMATECT® LS35 or PROMATECT® L500 firestop board, d = 40 mm, or AD40
BB	Plasterboard strips (6 × B section and 6 × H section)	9.4	Sheet steel duct with fire-rated cladding and suspension system according to Promat® manual, construction 478, latest edition
3.1	Solid wall, wall penetration on 4 sides according to Promat® manual, construction 478, latest edition	9.5	Suspension of FKA2-EU (by others), ↗ 5.13.2 'Suspending fire dampers installed remote from solid walls and ceiling slabs' on page 195
5.21	Screw / anchor	*	Even out the joints between the plasterboard strips with Promat filler or compound
6.1	Mineral wool, ≥ 1000 °C, ≥ 40 kg/m ³ , d = 40 mm, only from B × H > 800 × 400 mm	#	Damper sizes > 1000 × 600 mm require two suspension points underneath the damper, at a distance of 150 mm from each other
6.2	Mineral wool, ≥ 1000 °C, ≥ 80 kg/m ³	1	Up to EI 90 S (horizontal installation position)

Additional requirements: dry mortarless installation remote from solid walls with installation kit WE

- Solid wall, ↗ on page 42
- Casing length L = 500 mm
- Cladding on 4 sides
- Horizontal installation position
- Sheet steel ducts without any openings, with fire-resistant cladding on 4 sides for any length (fittings with cladding according to instructions from Promat®)
- ≥ 155 mm distance between the fire damper and the wall or ceiling slab (≥ 110 mm with wall penetration)
- ≥ 310 mm distance between two fire dampers (≥ 300 mm with wall penetration)
- Installation of FKA2-EU remote from walls and ceilings, with installation kit WE, ↗ on page 40
- Mount installation kit WE onto the fire damper, ↗ 5.3.3 'Installation kit WE – supply package and assembly' on page 52
- Depending on the thickness of the cladding (35 or 40 mm), you will have to even out the joints between the sections of the installation kit (2.6) with Promat filler or compound (1 to 3 mm).

Note: Fire damper and duct must be suspended ↗ 195 .

5.4.8 Dry mortarless installation remote from solid walls with installation kit WE 120 and mineral wool



GR3844240, B

Fig. 60: Dry mortarless installation remote from solid walls with installation kit WE 120 (wall attachment)

1	FKA2-EU ≤ 1000 × 600 mm	6.1	Perimeter gap with mineral wool, ≥ 1000 °C, ≥ 50 kg/m ³
2.16	Installation kit (by others), ↗ 'Installation kit (2.16, by others)' on page 76	6.6	Mineral wool slab, PAROC Hvac Fire Slab Black-Coat
2.19	Joint filler (suitable Promat® filler or Promat® ready-to-use filler)		60 mm thick, ≥ 180 kg/m ³ , joints covered with PAROC Blackcoat Tape
3.1	Solid wall	6.18	Coating, Pyro-Safe® DG-SC or Sibralit DX
5.18	L section, steel, 40 × 40 × 4 mm, around the perimeter	8.39	Spiral duct D = 80 mm for stiffening, with raised edge
5.27	Self-tapping screw, ≥ Ø 5.9, a ≤ 100 mm	9.5	Suspension of FKA2-EU (by others), ↗ 5.13.2 'Suspending fire dampers installed remote from solid walls and ceiling slabs' on page 195
5.28	Fastener, Fire Spring 120 mm (spacing as 5.30)		Threaded rod sizes ↗ see table
5.29	Screw, Fischer® FFS 7.5 × 112 mm T30		Distances > 1250 mm require suspension
5.30	PAROC insulated pin, see PAROC instructions	*	Screw-fixing of fire-rated plasterboard strips is not shown
		**	Duct, with spiral duct 8.39 for stiffening, from B > 500 mm
		1	Up to EI 120 S (horizontal installation position)

Installation kit (2.16, by others)

Description	Number
Fire-rated plasterboard strip 100 × 12.5 mm	8 pieces (4 × B section, 4 × H section)
Fire-rated plasterboard strip 75 × 12.5 mm	4 pieces (2 × B section, 2 × H section)
Hilti double channel MQ-41 DF	4 pieces (2 × B section, 2 × H section)
Hilti angle bracket MQW-P2	8 x
Channel connector MQN-C	16 x

Size of threaded rod

B × H [mm]	Suspension
≤ 800 × 200	M10
≤ 1000 × 600	M12

Additional requirements: dry mortarless installation remote from solid walls with installation kit WE 120

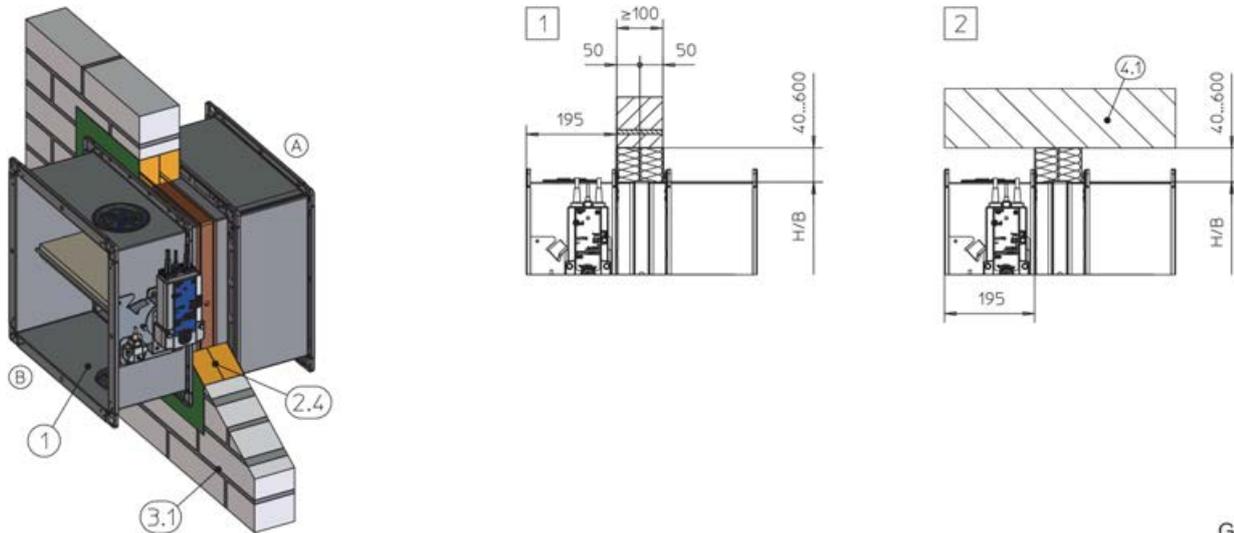
- Solid wall, ↗ on page 42
- Casing length L = 500 mm
- Mineral wool insulation on 4 sides, fixed with insulated pins according to PAROC® instructions
- Horizontal installation position
- Sheet steel ducts without any openings, with fire-resistant cladding on 4 sides for any length (fittings with cladding according to instructions from PAROC®)
- ≤ 35 mm perimeter gap between duct and wall opening
- ≥ 180 mm distance between the fire damper and adjacent structural elements
- ≥ 360 mm distance between two fire dampers

Note:

- Note: Fire damper and ducting must be suspended ↗ Page 195.
- Control elements, electric actuator and inspection access panels must remain accessible for maintenance. Leave openings in the mineral wool slabs (6.6) for those parts. Be sure to cover these openings completely with mineral wool (6.6) after maintenance so as not to impair the fire resistance properties.

5.4.9 Dry mortarless installation with fire batt

Dry mortarless installation with fire batt into a solid wall

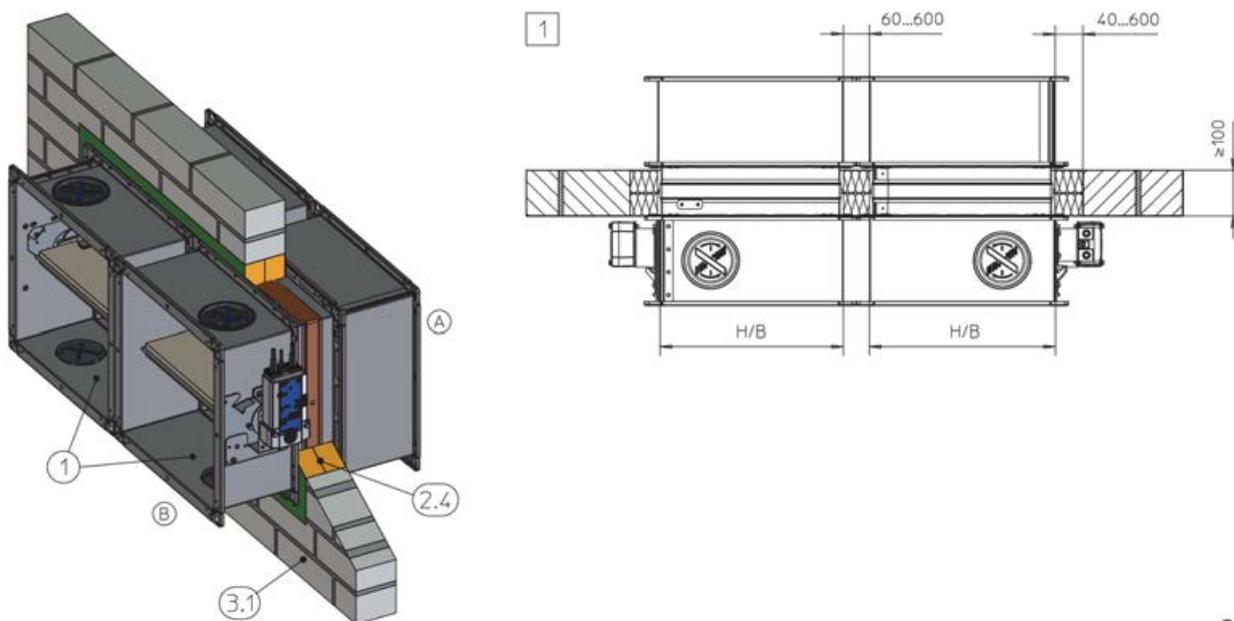


GR3425525, F

Fig. 61: Dry mortarless installation with fire batt into a solid wall

- | | | | |
|-----|---------------------|-----|--|
| 1 | FKA2-EU | 4.1 | Solid ceiling slab |
| 2.4 | Coated board system | 1 2 | up to EI 120 S: |
| 3.1 | Solid wall | | $B \times H = 200 \times 100 - 800 \times 400$ mm (horizontal installation position) |
| | | | Up to EI 90 S: |
| | | | $B \times H = 200 \times 100 - 1500 \times 800$ mm |

Dry mortarless installation with fire batt in solid wall, flange to flange

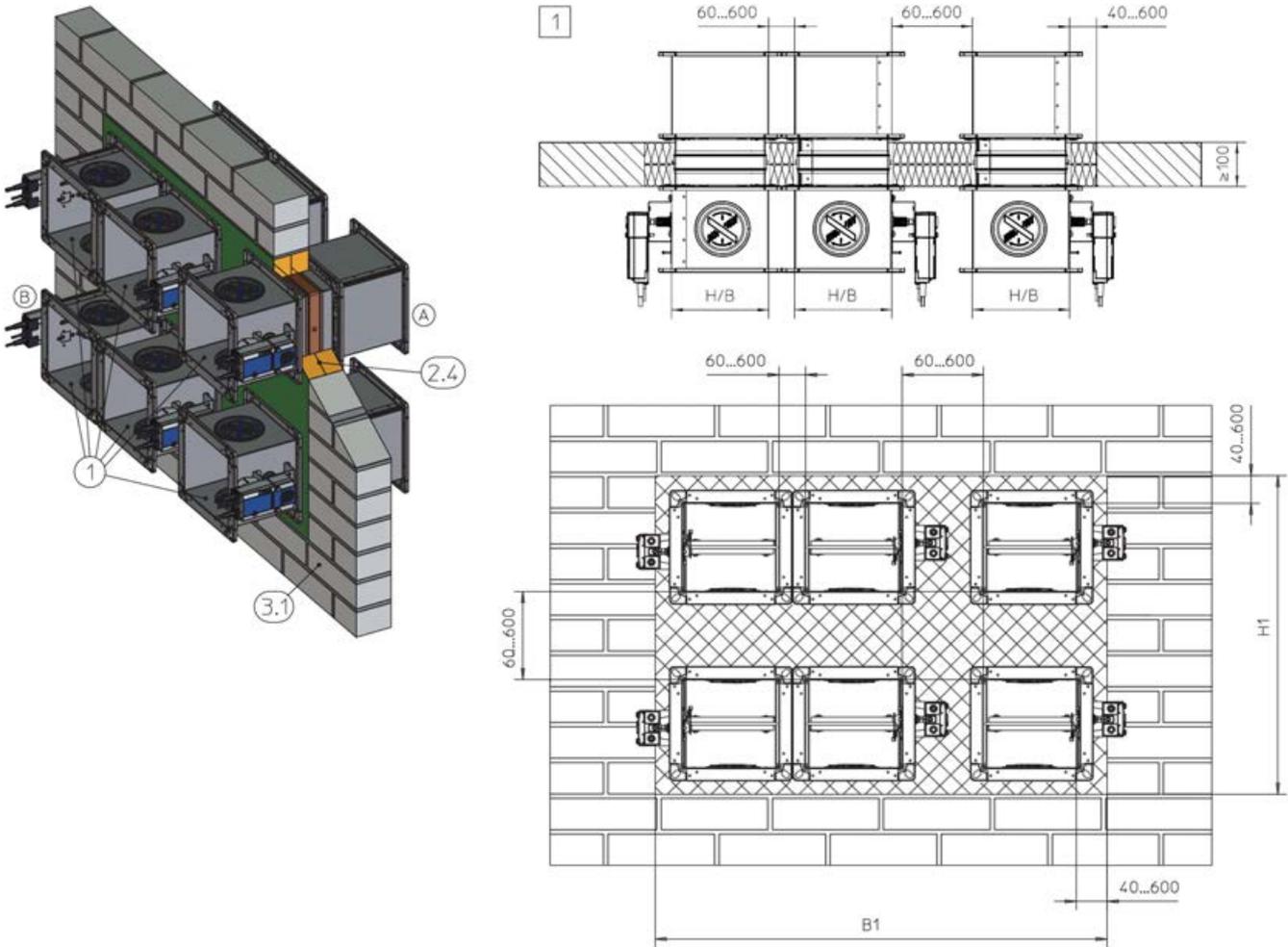


GR3696530, B

Fig. 62: Dry mortarless installation into a solid wall, with a fire batt, flange to flange, illustration shows side by side installation (applies also to installation of dampers on top of each other)

- | | | | |
|-----|---------------------|-----|---------------|
| 1 | FKA2-EU | 3.1 | Solid wall |
| 2.4 | Coated board system | 1 | Up to EI 90 S |

Dry mortarless installation with fire batt in solid wall, multiple installation, flange to flange



GR3708842, D

Fig. 63: Dry mortarless installation into a solid wall, with a fire batt, multiple installation, flange to flange, illustration shows side by side installation (applies also to installation of dampers on top of each other)

1	FKA2-EU	3.1	Solid wall
2.4	Coated board system	1	Up to EI 90 S

For multiple installation please note:

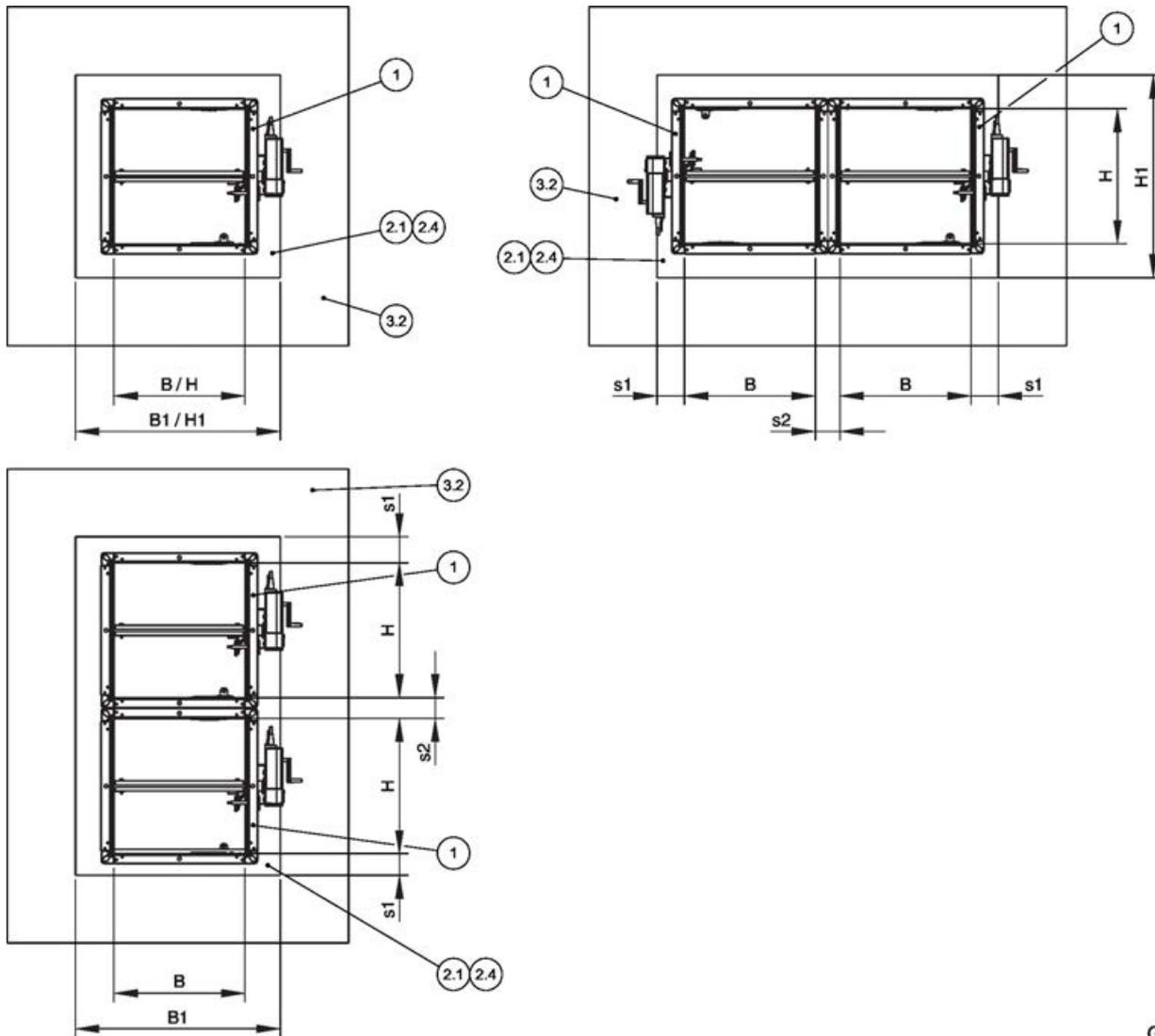
- Total fire damper area: 2.4 m² max.
- The possible number of fire dampers in a fire batt depends on the sizes of the fire dampers (B × H) and on the total fire damper area (2.4 m²).
- Maximum fire batt size: B1 x H1, depending on manufacturer
- Distance to load-bearing structural elements ≥ 40 mm
- Vertical or horizontal installation position

Additional requirements: dry mortarless installation with fire batt in solid walls

- Solid wall, ↪ on page 42
- Casing length L = 305 or 500 mm
- Fire batt systems, installation details, distances / dimensions, ↪ on page 40
- Suspension and fixing, ↪ Chapter 5.13 'Fixing the fire damper' on page 194 ↪ 5.13.3 'Fixing the damper when a fire batt is used' on page 196

5.5 Lightweight partition walls

5.5.1 General



GR3870078, A

Fig. 64: Lightweight partition walls with metal support structure – arrangement/distances

- | | | | |
|-----|---------------------------------|-----|---|
| 1 | FKA2-EU | 3.2 | Lightweight partition wall, cladding on both sides |
| 2.1 | Mortar | s1 | Perimeter gap, ☞ on page 37 |
| 2.4 | Fire batt with ablative coating | s2 | Distance between the fire dampers, ☞ 'Distances' on page 36 |

Installation type	Installation opening [mm]			
	B1	H1	s1	s2
Mortar-based installation ¹	B + 450 max.	H + 450 max.	≤ 225	60 ⁴ – 225
Dry mortarless installation with installation kit ES ^{1, 2}	B + 140	H + 140	central installation	
Dry mortarless installation with fire batt ³	B + 80 to 1200	H + 80 to 1200	40 – 600	60 ⁴ – 600

¹ Trim panels are optional or according to installation details
(2 × 12.5 mm max. / 1 × 25 mm)

² Installation opening tolerance ± 2 mm

³ Trim panels required according to installation details

⁴ With length 305 mm and installation of fire dampers on top of each other, the distance between FKA2-EU fire dampers has to be at least 75 mm.

Lightweight partition wall with metal support structure and cladding on both sides

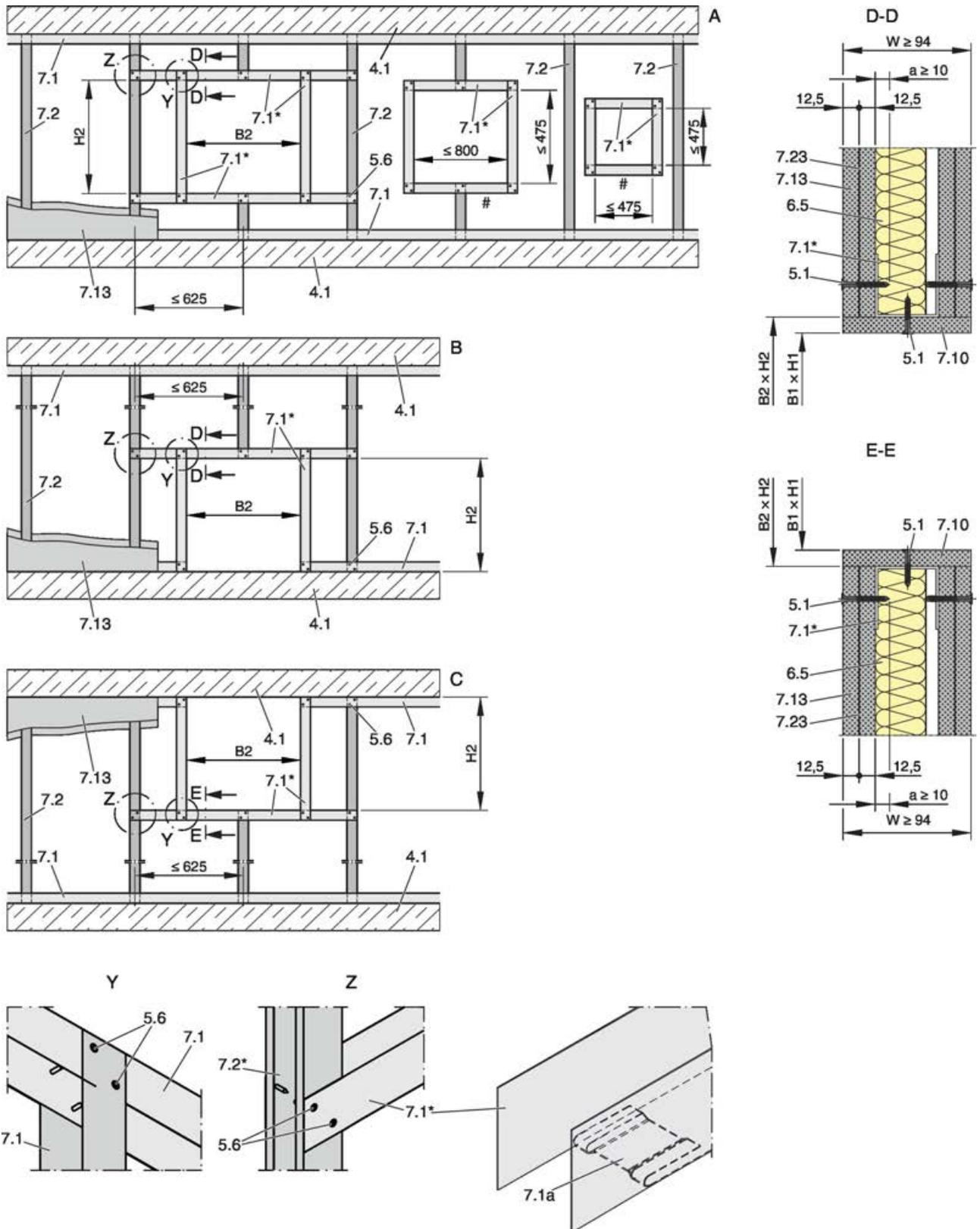


Fig. 65: Lightweight partition wall with metal support structure and cladding on both sides, explanation see Fig. 66

Compartment wall with metal support structure and cladding on both sides

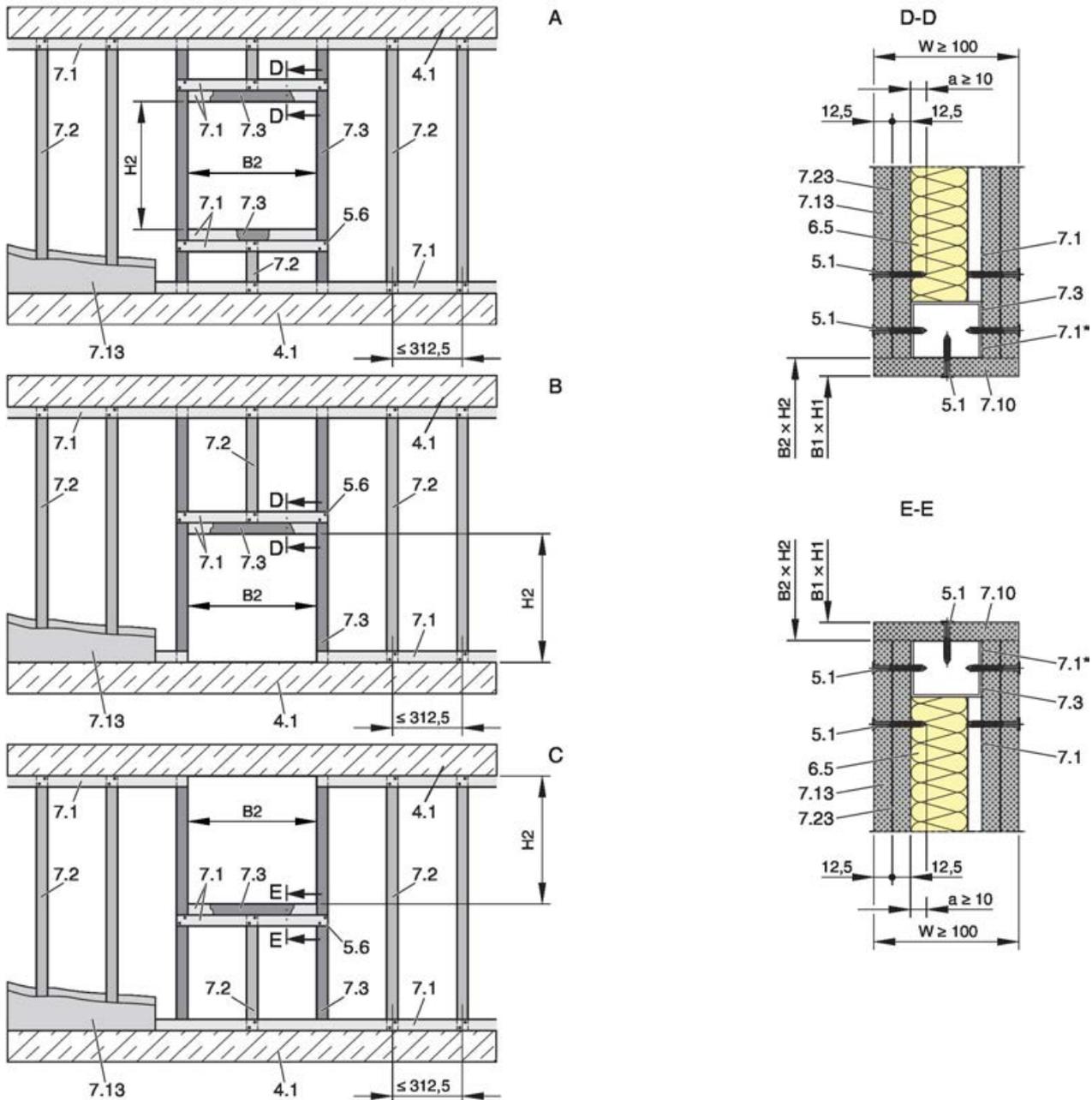


Fig. 66: Compartment wall with metal support structure and cladding on both sides

A	Lightweight partition wall with metal support structure or steel support structure / compartment wall / safety partition wall	7.2	CW section
		7.3	UA section
BB	Lightweight partition wall with metal support structure or steel support structure / compartment wall / safety partition wall, installation near the floor	7.10	Trim panels according to installation details
		7.13	Cladding
		7.23	Sheet steel insert (if any, depends on wall manufacturer)
C	Lightweight partition wall with metal support structure or steel support structure / compartment wall / safety partition wall, installation near the ceiling	B1 × H1	Installation opening
		B2 × H2	Opening in the metal support structure (without trim panels: B2 = B1, H2 = H1)
		*	Closed side of metal section must face the installation opening
		#	Arrangement may vary
4.1	Solid ceiling slab / solid floor		
5.1	Dry wall screw		
5.6	Screw or steel rivet		
6.5	Mineral wool (depending on wall construction)		
7.1	UW section		

7.1a UW section, either cut in and bent or cut off

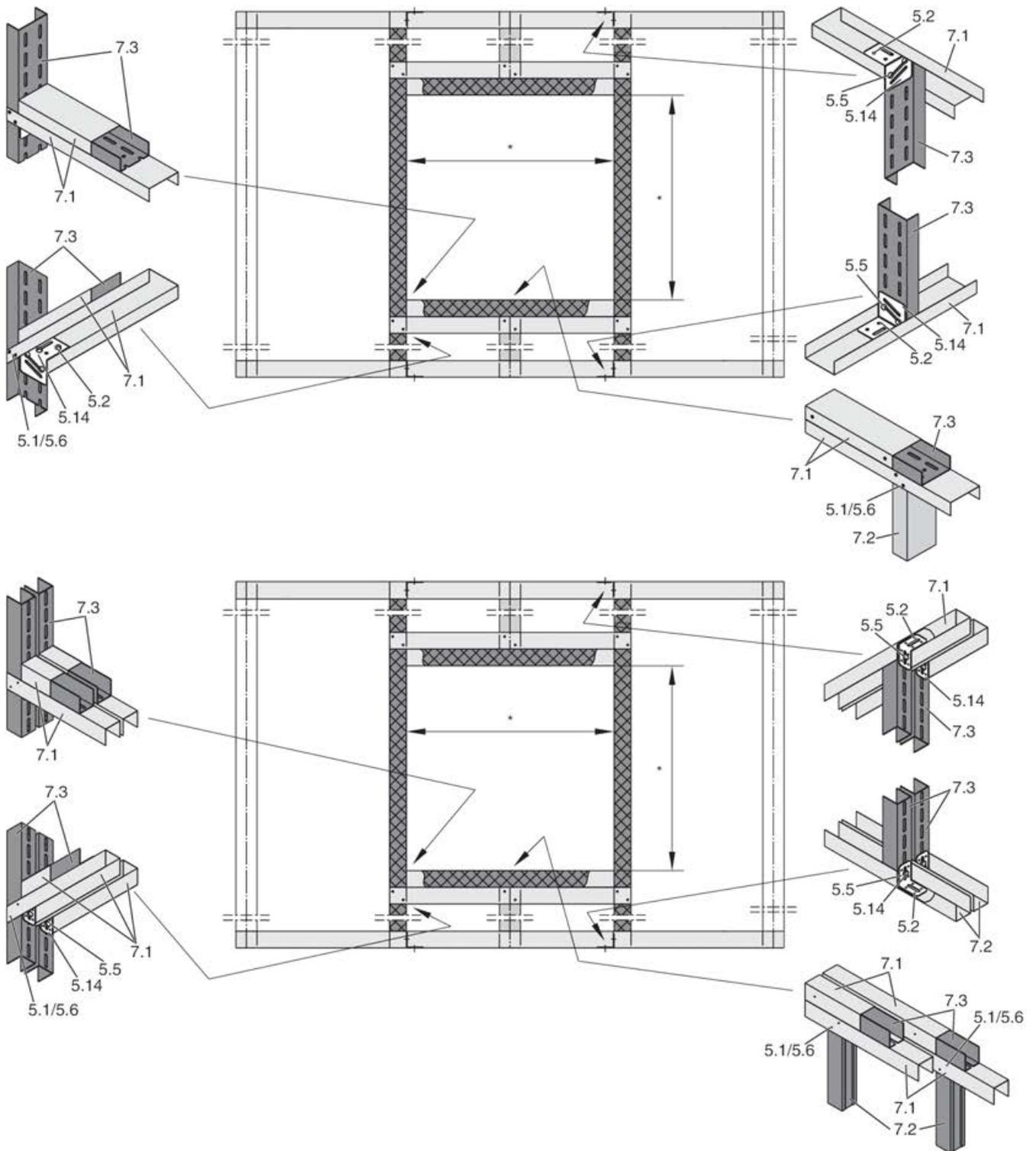
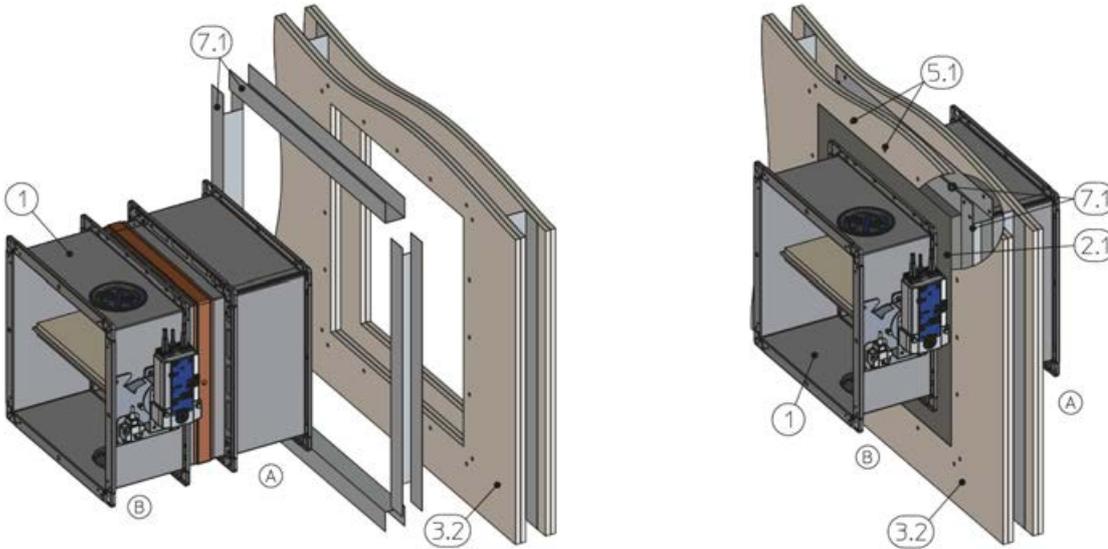


Fig. 67: Metal support structure for a compartment wall, single stud system and double stud system

- | | | | |
|------|---|-----|--|
| 5.1 | Dry wall screw | 7.1 | UW section |
| 5.2 | Hexagon head screw M6 | 7.2 | CW section |
| 5.5 | Carriage bolt, L ≤ 50 mm, with washer and nut | 7.3 | UA section |
| 5.6 | Steel rivet | * | Installation opening according to installation details |
| 5.14 | Angle bracket | | |

Installation at a later stage



GR3478229, A

Fig. 68: Installation into a lightweight partition wall at a later stage, for clear installation openings of ≤ 475 mm between two regular studs, illustration shows mortar-based installation (applies also to dry mortarless installation)

- 1 FKA2-EU
- 2.1 Mortar
- 3.2 Lightweight partition wall with metal support structure, cladding on both sides

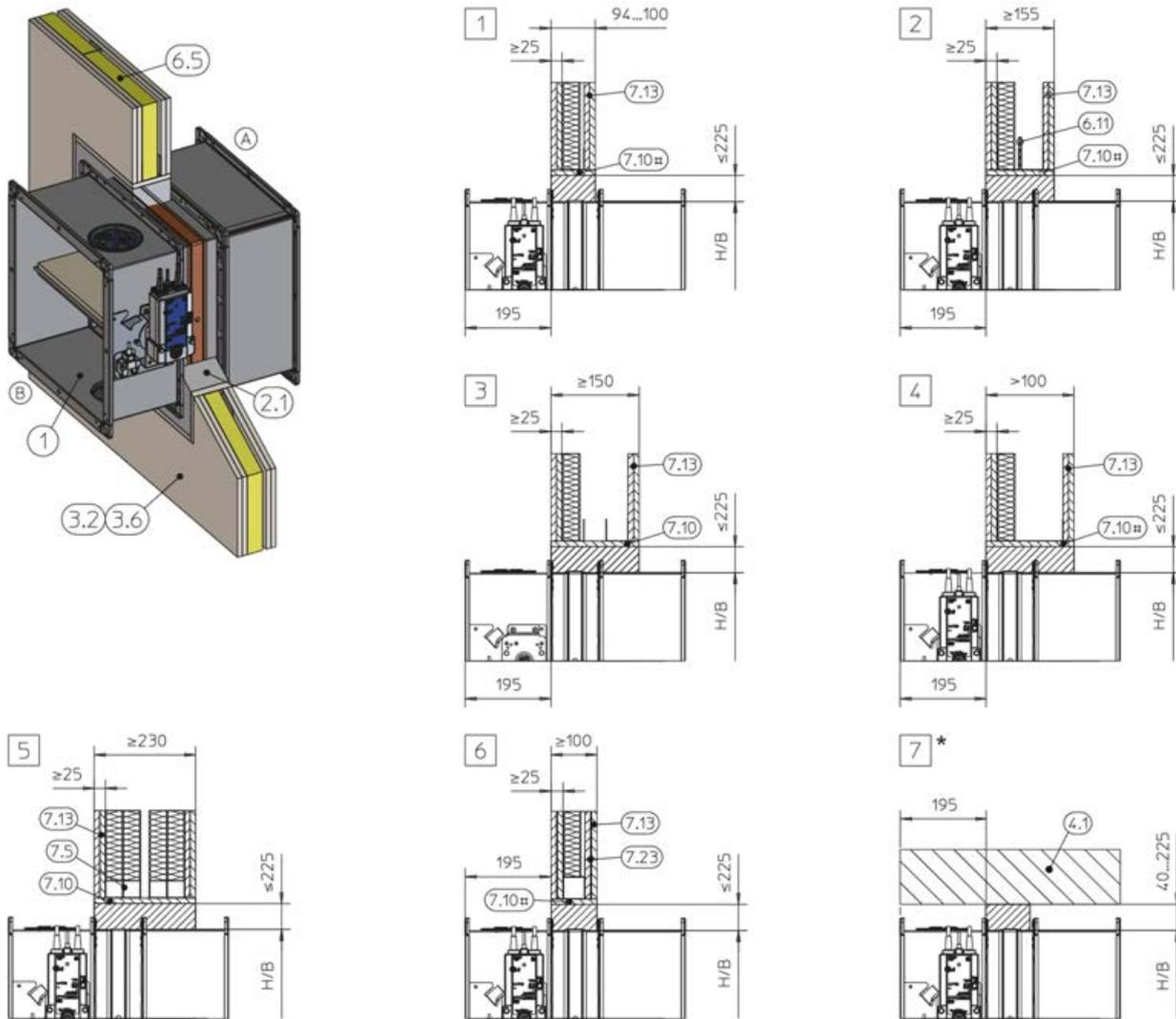
- 5.1 Dry wall screw, screw spacing ≤ 100 mm
- 7.1 UW sections, cut to size (by others), overlapping

Additional requirements: lightweight partition walls and compartment walls with metal support structure

- Lightweight partition wall or compartment wall, ↪ on page 42
- The structural safety of the wall must be ensured (by others). Compensation measures, especially with regard to large installation openings (such as for multiple installation), must be determined on a case to case basis (by others).

5.5.2 Mortar-based installation

Mortar-based installation into a lightweight partition wall, compartment wall or safety partition wall



GR3438867, C
GR3436323, G

Fig. 69: Mortar-based installation into a lightweight partition wall, compartment wall or safety partition wall

1	FKA2-EU	7.5	Steel support structure (box section)
2.1	Mortar	7.10	Trim panels
3.2	Lightweight partition wall with metal support structure, cladding on both sides	7.10#	Optional trim panels
3.6	Compartment wall or safety partition wall with metal support structure, cladding on both sides	7.13	Cladding
4.1	Solid ceiling slab / solid floor	7.23	Sheet steel insert depending on wall manufacturer
6.5	Mineral wool (depending on wall construction)	*	Installation near the floor as in [7]
6.11	Insulating strip (depending on wall construction)	[1] - [7]	Up to EI 120 S

Mortar-based installation into a lightweight partition wall, flange to flange

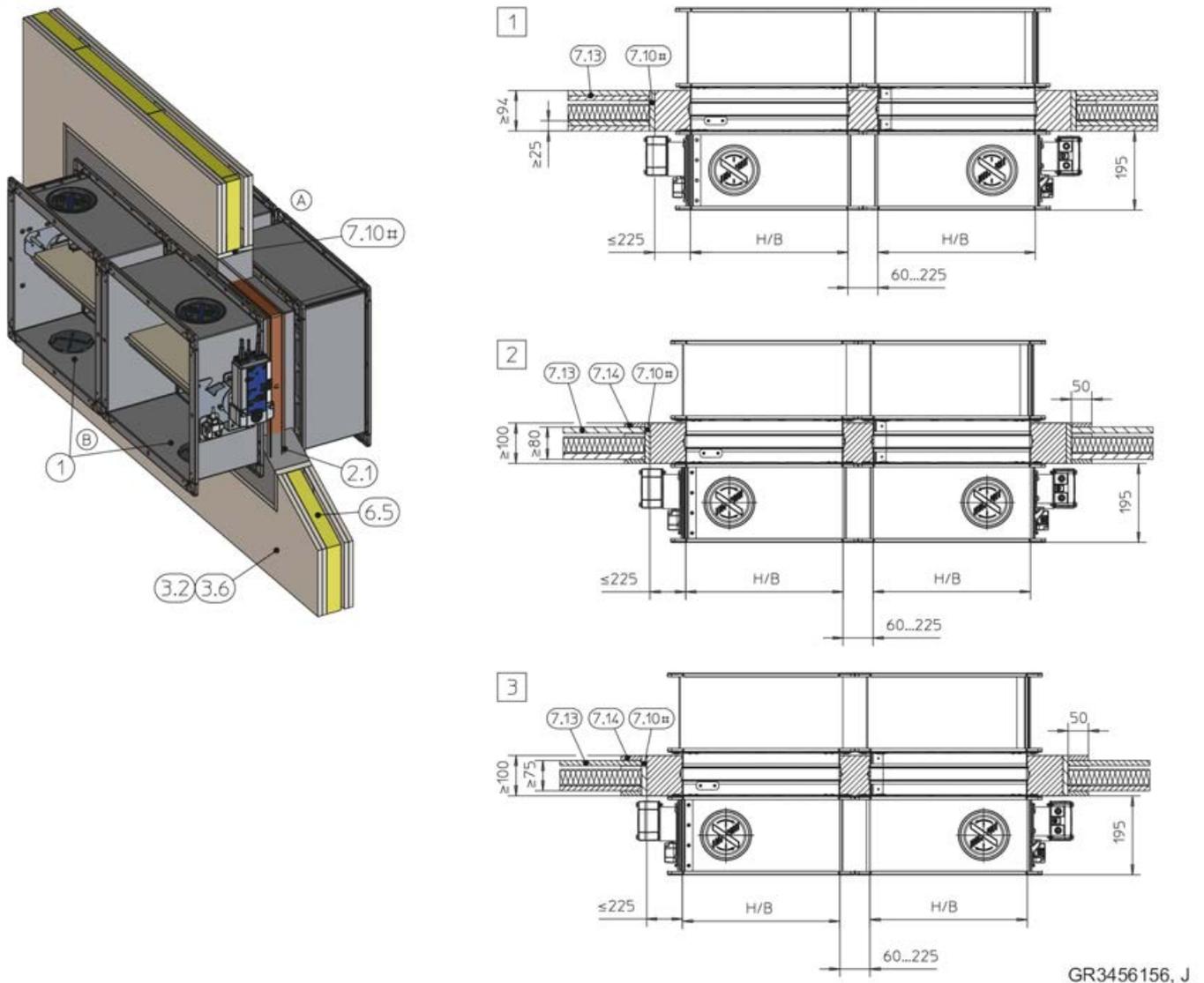
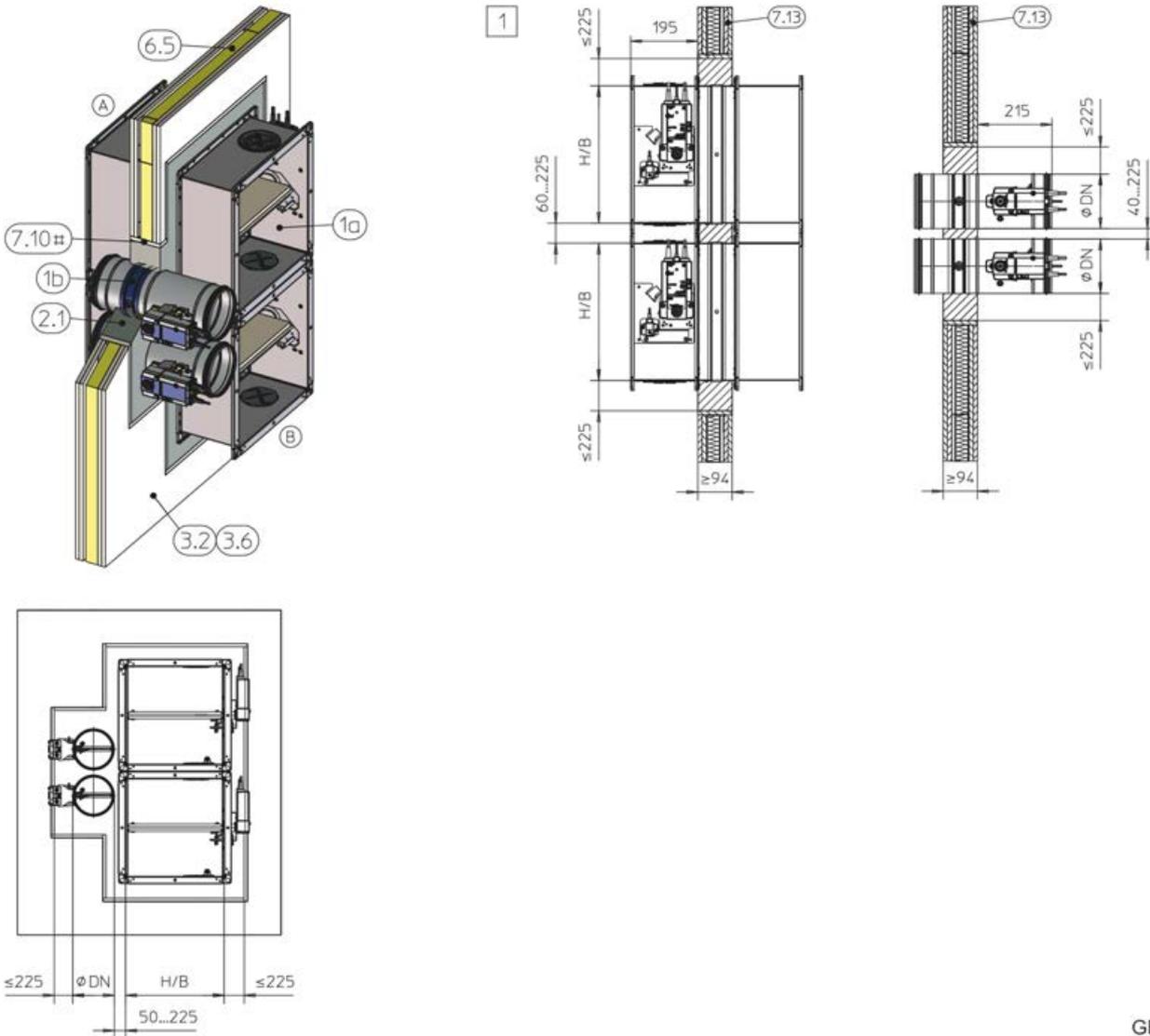


Fig. 71: Mortar-based installation into a lightweight partition wall, flange to flange, illustration shows side by side installation (applies also to installation of dampers on top of each other)

1	FKA2-EU	7.13	Cladding
2.1	Mortar	7.14	Reinforcing board of the same material as the wall
3.2	Lightweight partition wall with metal support structure, cladding on both sides	1	Up to EI 120 S
3.6	Compartment wall or safety partition wall with metal support structure, cladding on both sides	2	Up to EI 60 S
6.5	Mineral wool (depending on wall construction)	3	EI 30 S
7.10#	Trim panels according to installation details Fig. 69 and Fig. 70		

Mortar-based installation into a lightweight partition wall, FKA2-EU and FKRS-EU combined



GR3505558, E

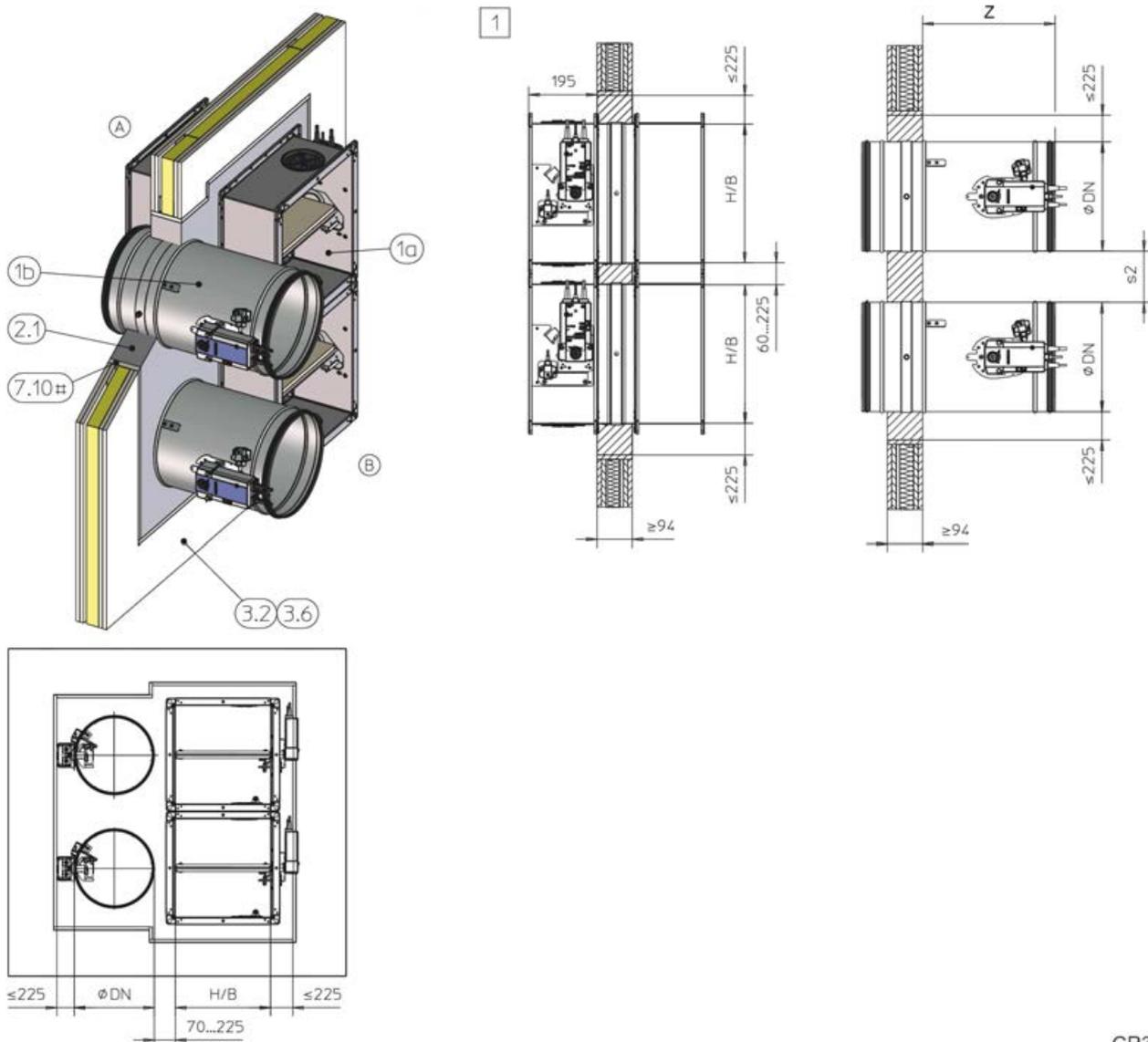
Fig. 72: Mortar-based installation into a lightweight partition wall, FKA2-EU and FKRS-EU combined

1a	FKA2-EU up to $B \times H \leq 800 \times 400$ mm	6.5	Mineral wool (depending on wall construction)
1b	FKRS-EU	7.10#	Trim panels according to installation details Fig. 69 and Fig. 70
2.1	Mortar	7.13	Cladding
3.2	Lightweight partition wall with metal support structure, cladding on both sides	1	Up to EI 90 S
3.6	Compartment wall or safety partition wall with metal support structure, cladding on both sides		

For combined installation please note:

- Total fire damper area ≤ 1.2 m².
- Other arrangements (side by side or on top of each other) are possible. Details are available upon request. For FKRS-EU installation details see the FKRS-EU installation and operating manual.
- Distance to load-bearing structural elements ≥ 40 mm

Mortar-based installation into a lightweight partition wall, FKA2-EU and FKR-EU combined



GR3709228, D

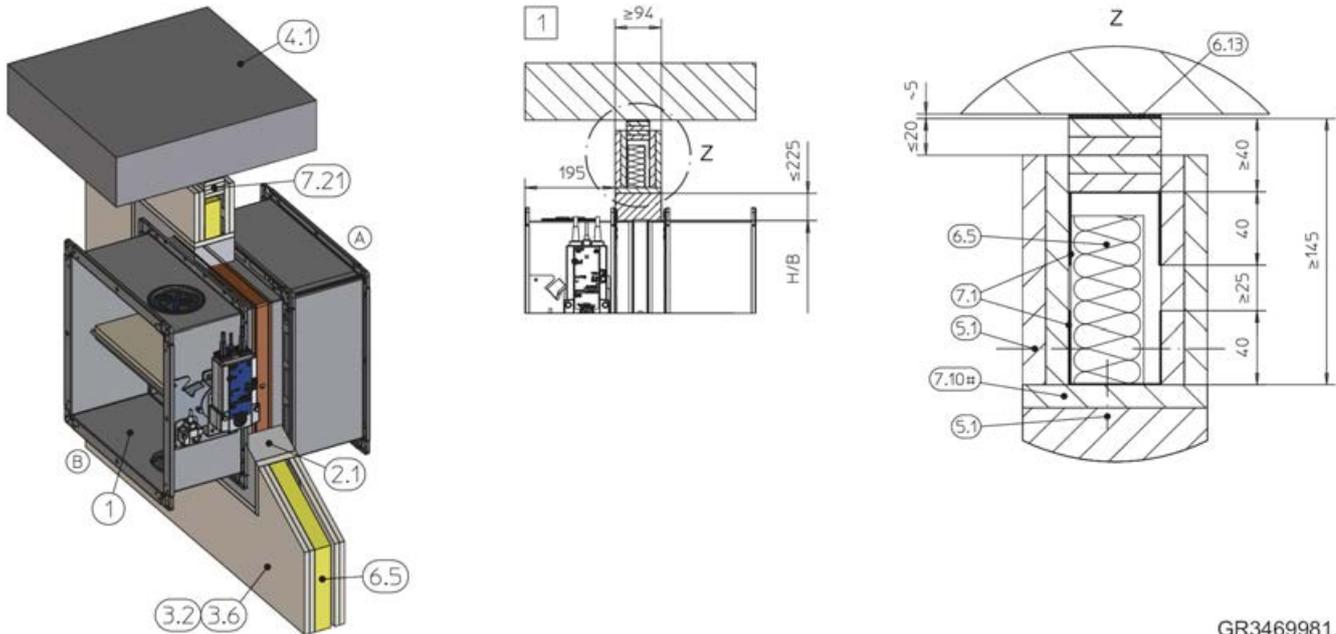
Fig. 73: Mortar-based installation into a lightweight partition wall, FKA2-EU and FKR-EU combined

- | | | | |
|-------|--|----|---------------------------------|
| 1a | FKA2-EU up to $B \times H \leq 800 \times 400$ mm | Z | Construction with spigot 370 mm |
| 1b | FKR-EU | | Construction with flange 342 mm |
| 2.1 | Mortar | s2 | With spigot 40 – 225 mm |
| 3.2 | Lightweight partition wall with metal support structure, cladding on both sides | | With flange 80 – 225 mm |
| 3.6 | Compartment wall or safety partition wall with metal support structure, cladding on both sides | 1 | Up to EI 90 S |
| 7.10# | Trim panels according to installation details Fig. 69 and Fig. 70 | | |

For combined installation please note:

- Total fire damper area ≤ 1.2 m².
- Other arrangements (side by side or on top of each other) are possible. Details are available upon request. For FKR-EU installation details see the FKR-EU installation and operating manual.
- Distance to load-bearing structural elements ≥ 40 mm

Mortar-based installation into a lightweight partition wall, below a flexible ceiling joint



GR3469981, G

Fig. 74: Mortar-based installation into a lightweight partition wall, below a flexible ceiling joint

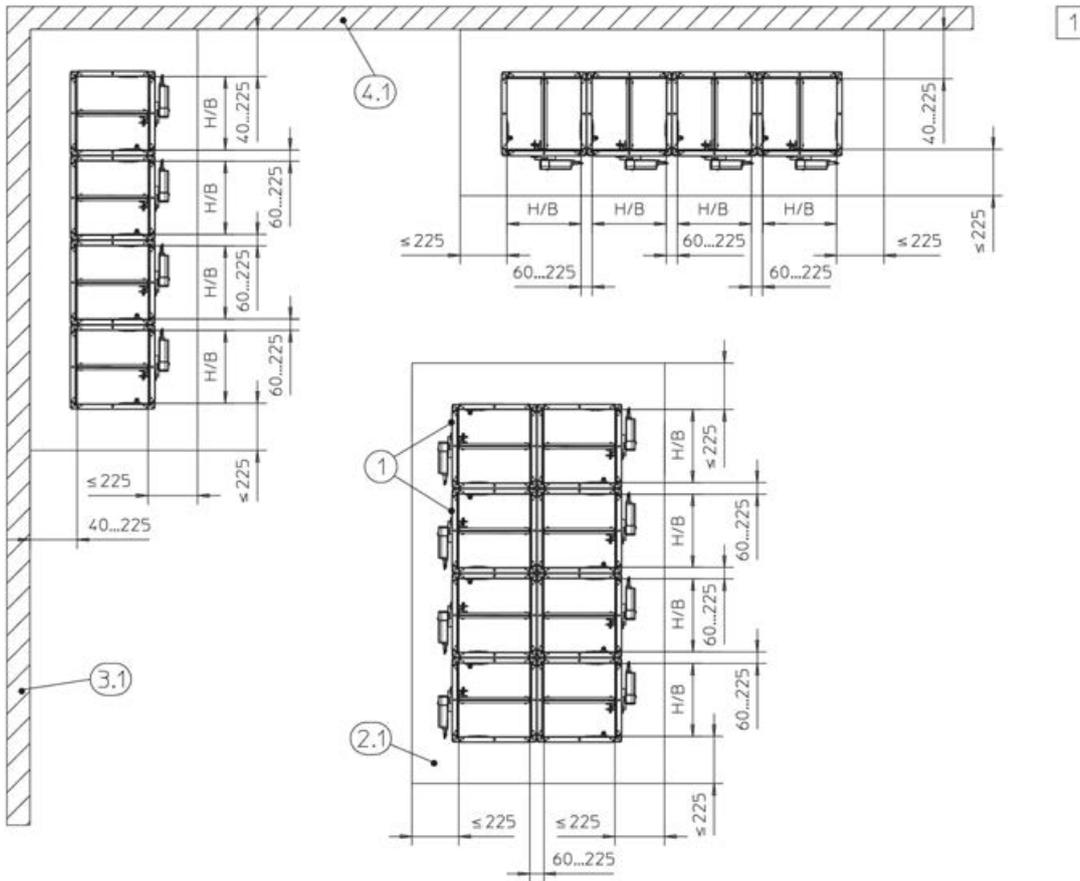
1	FKA2-EU	6.5	Mineral wool (depending on wall construction)
2.1	Mortar	6.13	Mineral wool strips A1, filler as an alternative (if required to even out an uneven wall)
3.2	Lightweight partition wall with metal support structure, cladding on both sides	7.1	UW section
3.6	Compartment wall or safety partition wall with metal support structure, cladding on both sides	7.10#	Trim panels according to installation details Fig. 69 and Fig. 70
4.1	Solid ceiling slab	7.21	Ceiling joint strips (e.g. 4 × ≥ 10 mm)
5.1	Dry wall screw	1	Up to EI 120 S

Note: Illustration is an example. The distance from the ceiling depends on the flexible ceiling joint, the expected ceiling subsidence and the specifications of the wall manufacturer.

Additional requirements: mortar-based installation into lightweight partition walls and compartment walls

- Lightweight partition wall, ☞ on page 42
- Casing lengths L = 305 and 500 mm
- 60 – 225 mm distance between two FKA2-EU dampers of the same size in one installation opening (deviations upon request).
- Distance to load-bearing structural elements ≥ 40 mm

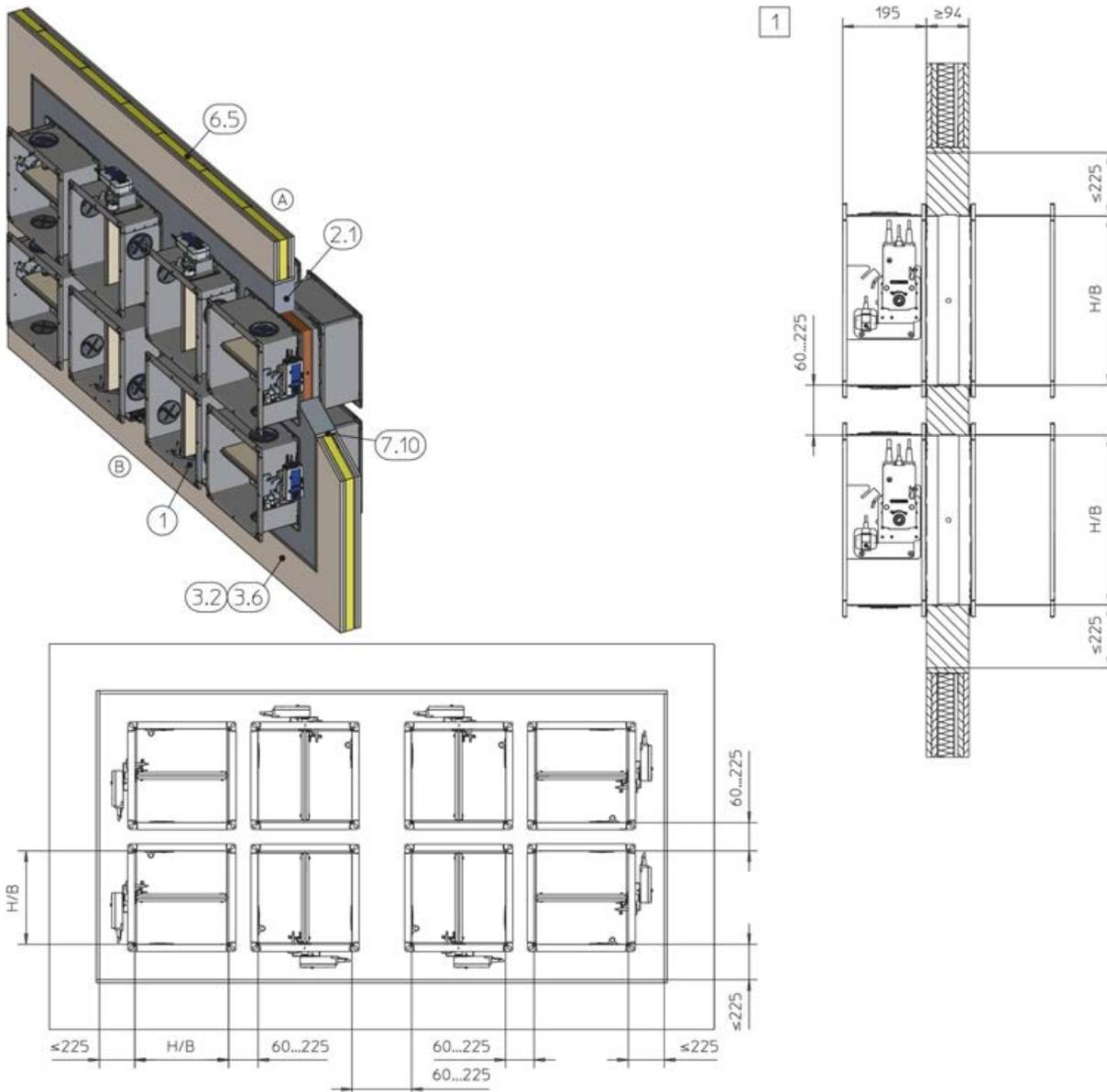
5.5.3 Mortar-based installation – multiple installation into one installation opening



GR3767363, A

Fig. 75: Mortar-based installation – multiple installation into one installation opening

- | | | | |
|-----|--|----------|--|
| 1 | FKA2-EU | 4.1 | Solid ceiling slab (load-bearing structural element) |
| 2.1 | Mortar | 1 | Up to EI 90 S |
| 3.1 | Solid wall (load-bearing structural element) | | |



GR3720069, D

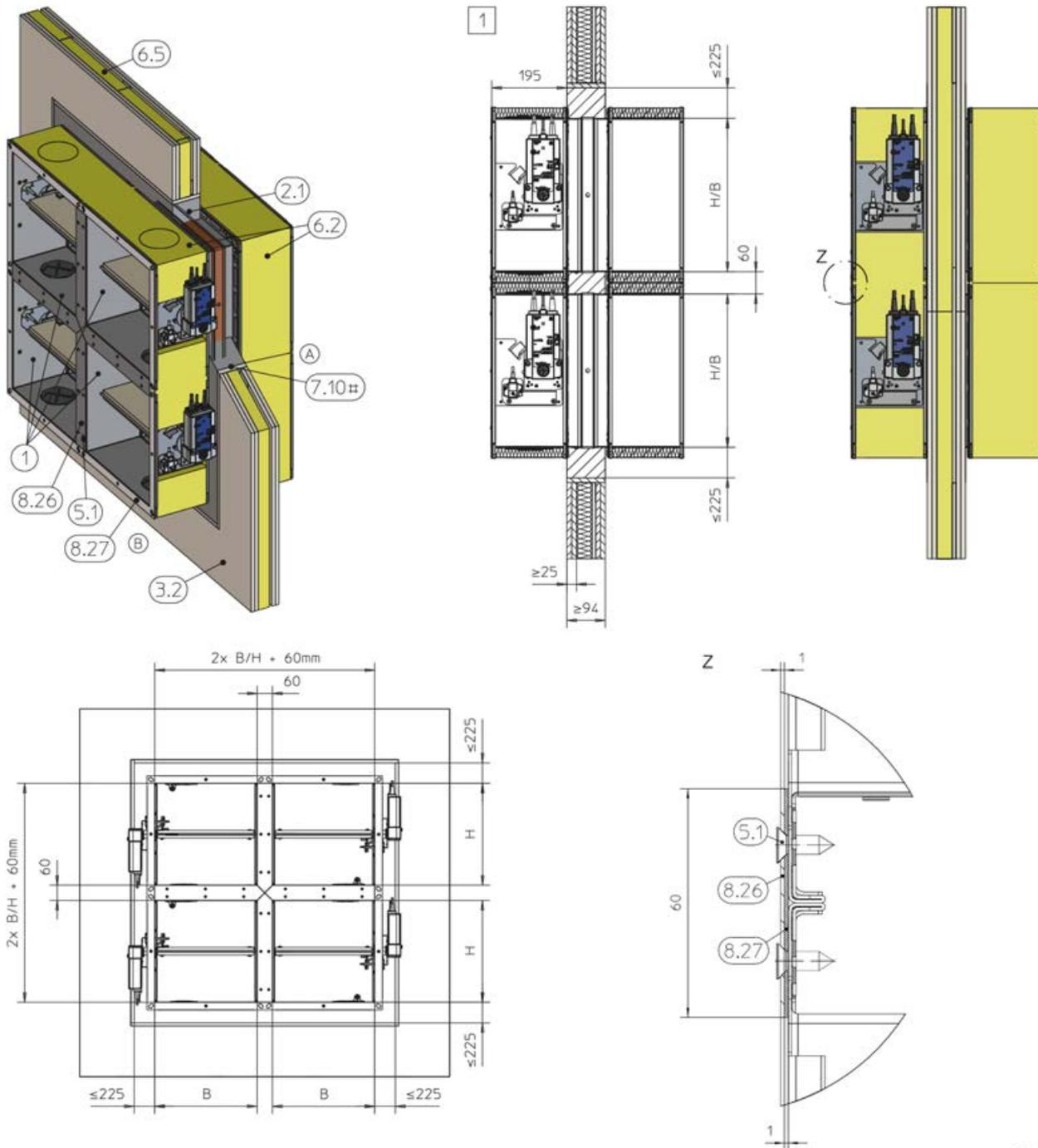
Fig. 76: Mortar-based installation – multiple installation into one installation opening

1	FKA2-EU	6.5	Mineral wool (depending on wall construction)
2.1	Mortar	7.10	Trim panels
3.2	Lightweight partition wall with metal support structure, cladding on both sides	1	Up to EI 90 S
3.6	Compartment wall or safety partition wall with metal support structure, cladding on both sides		

Additional requirements: mortar-based installation – multiple installation into one installation opening

- Lightweight partition wall, see on page 42
- Casing length $L = 305$ or 500 mm
- Total fire damper area $(B \times H) \leq 4.8 \text{ m}^2$
- The possible number of fire dampers in an installation opening depends on the sizes of the fire dampers $(B \times H)$ and on the total fire damper area (4.8 m^2)
- The dampers can be arranged in one or two rows.
- Distance to load-bearing structural elements ≥ 40 mm
- If the actuators are located between the fire dampers, sufficient clear space for inspection must be provided.
- The mortar bed width must not exceed 225 mm, provide separate trimmers if necessary.

5.5.4 Mortar-based installation – 4 dampers with a common duct

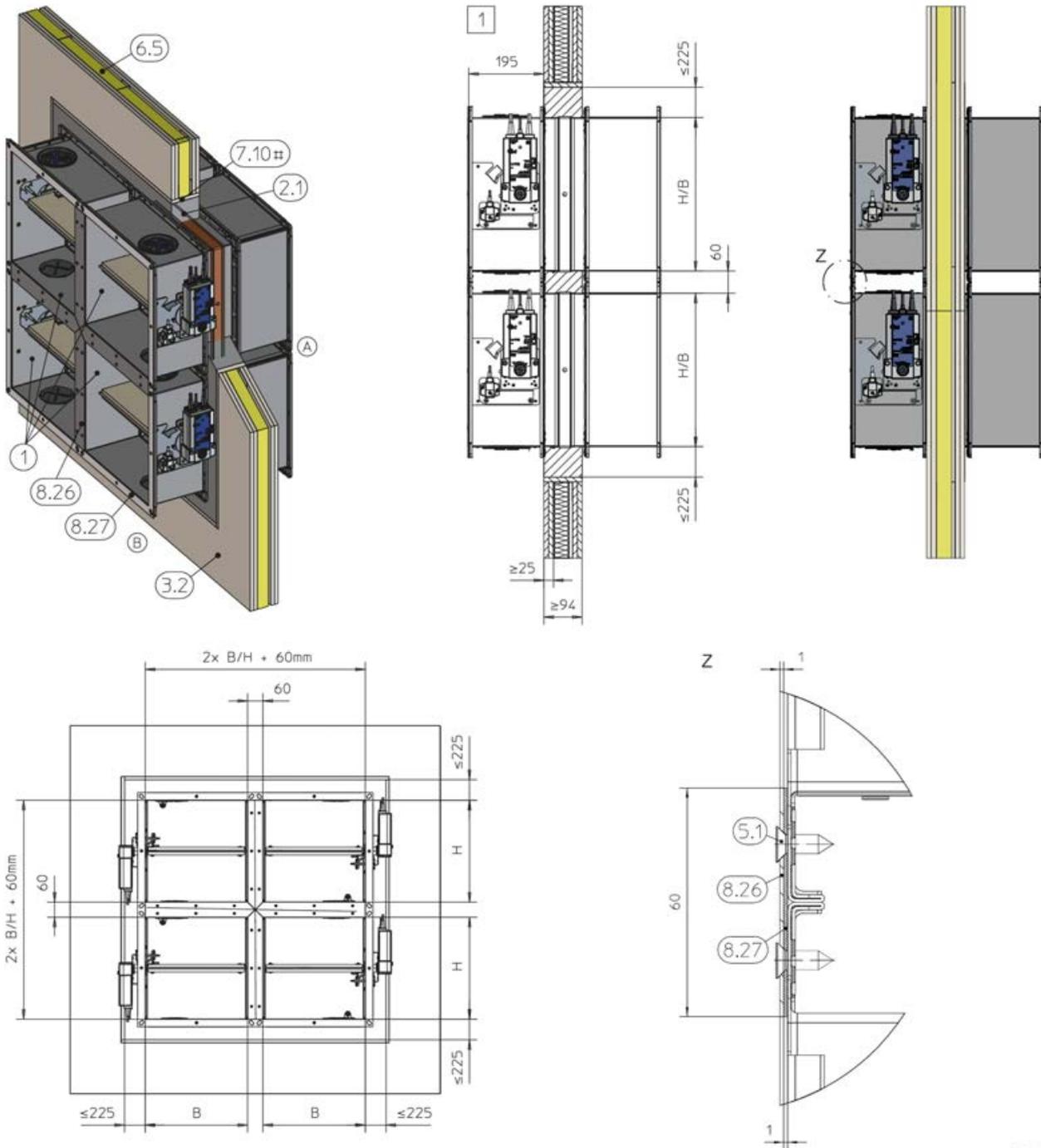


GR3590138, E

Fig. 77: Mortar-based installation – 4 dampers with a common duct

- | | | | |
|-----|---|-------|---|
| 1 | FKA2-EU | 7.10# | Trim panels according to installation details Fig. 69 and Fig. 70 |
| 2.1 | Mortar | 7.13 | Cladding |
| 3.2 | Lightweight partition wall with metal support structure, cladding on both sides | 8.26 | Sheet metal cover, t = 1 mm (by others) |
| 5.1 | Self-tapping screws, spacing ~ 150 mm | 8.27 | Seal |
| 6.2 | Mineral wool, ≥ 1000 °C, ≥ 80 kg/m³, d ≥ 30 mm | 1 | Up to EI 120 S |
| 6.5 | Mineral wool (depending on wall construction) | | |

Lightweight partition walls > Mortar-based installation – 4 dampers with a c...



GR3566741, D

Fig. 78: Mortar-based installation – 4 dampers with a common duct

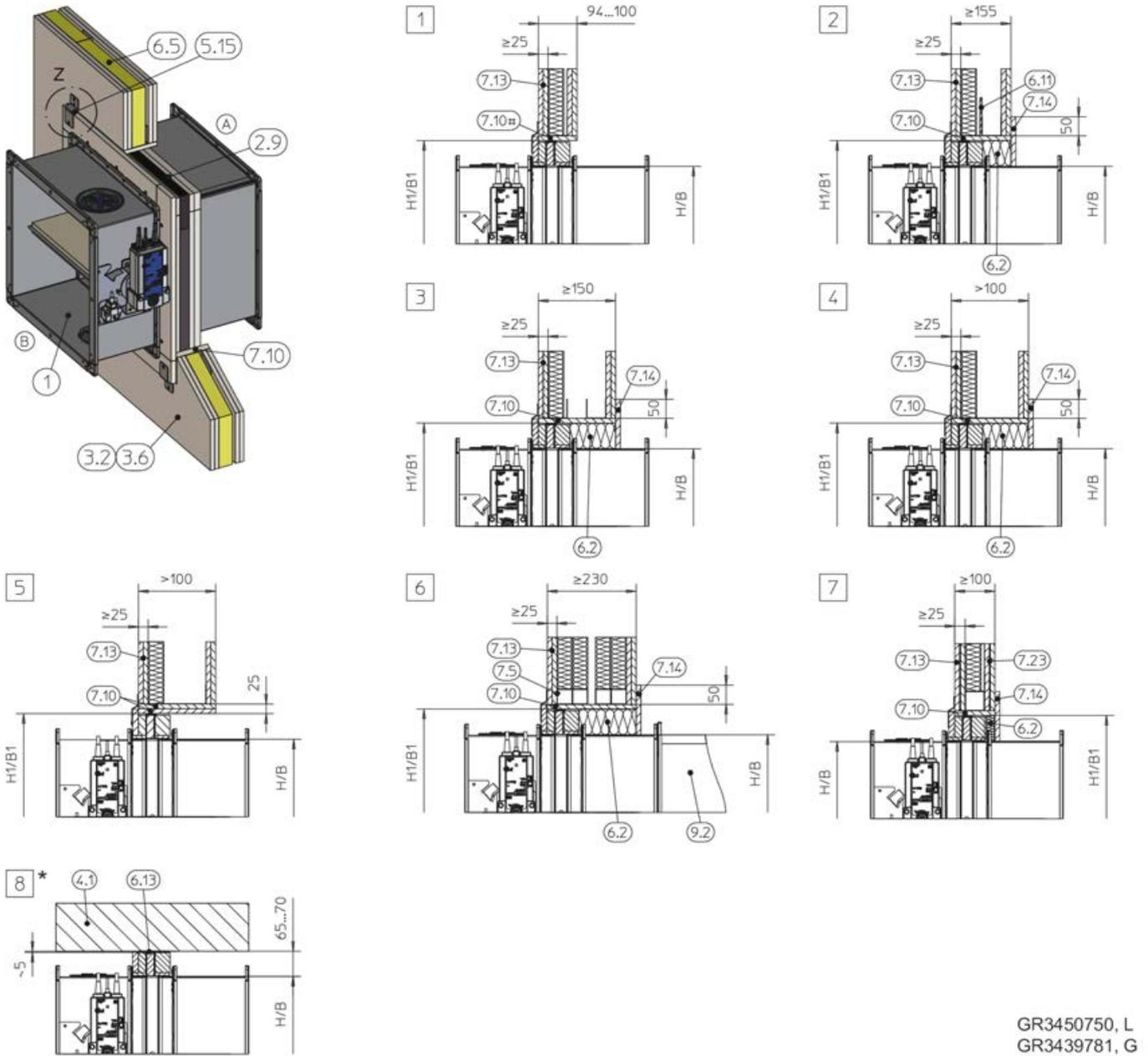
- | | | | |
|-----|---|-------|---|
| 1 | FKA2-EU | 7.10# | Trim panels according to installation details Fig. 69 and Fig. 70 |
| 2.1 | Mortar | 8.26 | Sheet metal cover, $t = 1 \text{ mm}$ (by others) |
| 3.2 | Lightweight partition wall with metal support structure, cladding on both sides | 8.27 | Seal |
| 5.1 | Self-tapping screws, spacing $\sim 150 \text{ mm}$ | 1 | Up to EI 90 S |
| 6.5 | Mineral wool (depending on wall construction) | | |

Additional requirements: mortar-based installation – 4 dampers with a common duct

- Lightweight partition wall (except compartment wall),
↳ on page 42
- Casing length L = 500 mm
- 4 dampers, up to 4.8 m² total fire damper area (common duct)
- Combination of 4 fire dampers next to and on top of one another, connection/sealing with sheet metal covers (by others).
- Place the sheet metal covers (galvanised steel, at least 1 mm, approx. 60 mm wide, $L = 2 \times B / H + 60$ mm) on a duct seal and fix them with self-tapping screws spaced approx. 150 mm apart.
- Close off the perimeter gaps and the gaps between the damper casings with mortar.
- For EI 120 S: Place mineral wool (6.2) around the perimeters of both the operating and installation sides; do not cover the operating elements, otherwise the function of the damper will be impaired. Inspection accesses and the product sticker must remain accessible.
- Distance to load-bearing structural elements ≥ 40 mm

5.5.5 Dry mortarless installation with installation kit ES

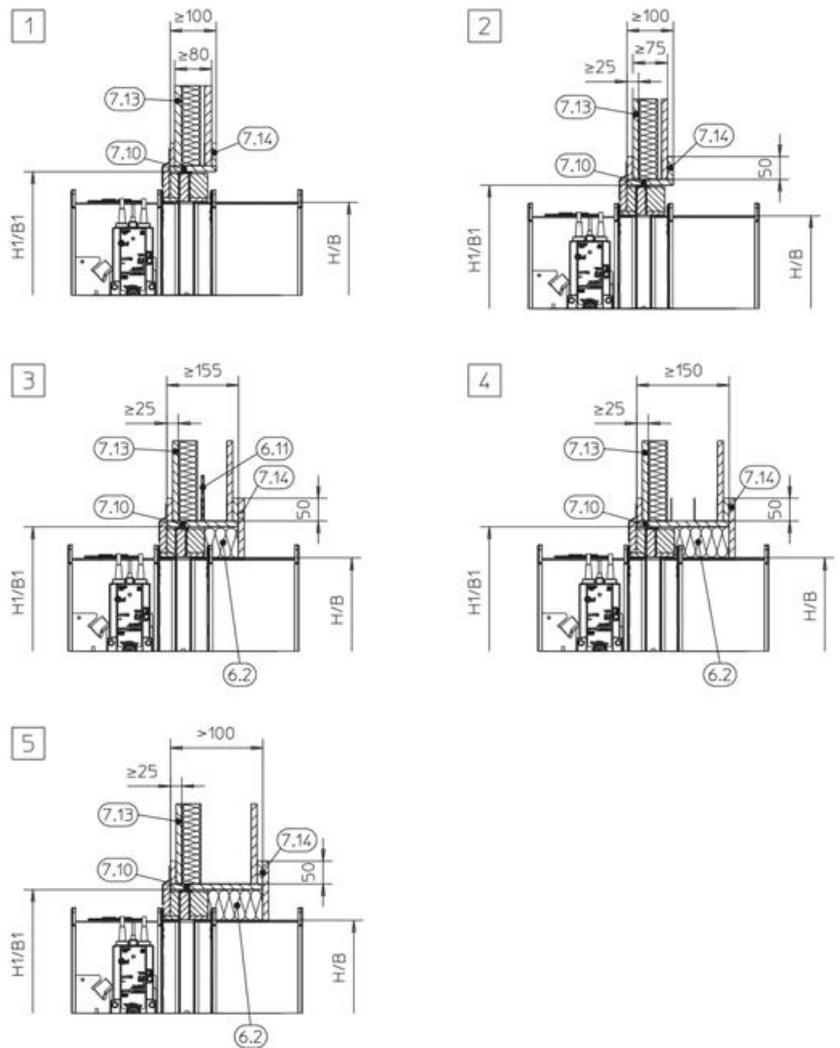
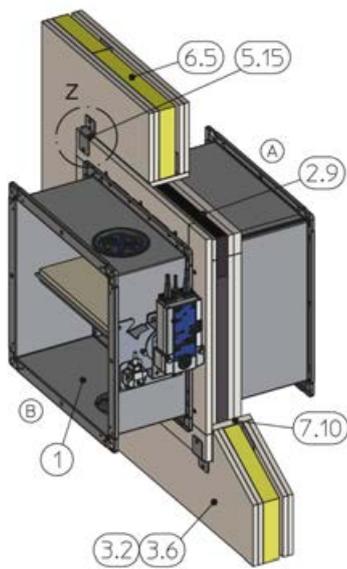
Dry mortarless installation into a lightweight partition wall, with installation kit ES



GR3450750, L
GR3439781, G

Fig. 79: Dry mortarless installation into a lightweight partition wall, with installation kit ES

1	FKA2-EU	7.10	Trim panels
2.9	Installation kit ES	7.10#	Optional trim panels
3.2	Lightweight partition wall with metal support structure, cladding on both sides	7.13	Cladding
3.6	Compartment wall or safety partition wall with metal support structure, cladding on both sides	7.14	Reinforcing board of the same material as the wall
4.1	Solid ceiling slab / solid floor	7.23	Sheet steel insert depending on wall manufacturer
5.15	Bracket	9.2	Extension piece or duct
6.2	Mineral wool, $\geq 1000\text{ }^{\circ}\text{C}$, $\geq 80\text{ kg/m}^3$	*	Installation near the floor as in 8
6.5	Mineral wool (depending on wall construction)	H1/B1	Installation opening, see table 80
6.11	Insulating strip (depending on wall construction)	Z	For fixing, see Fig. 25 to Fig. 27
6.13	Mineral wool strips A1, filler as an alternative (if required to even out an uneven wall)	1 – 8	up to EI 120 S: B × H > 800 × 400 – 1500 × 800 mm
7.5	Steel support structure (box section)		Up to EI 90 S: B × H = 200 × 100 – 1500 × 800 mm

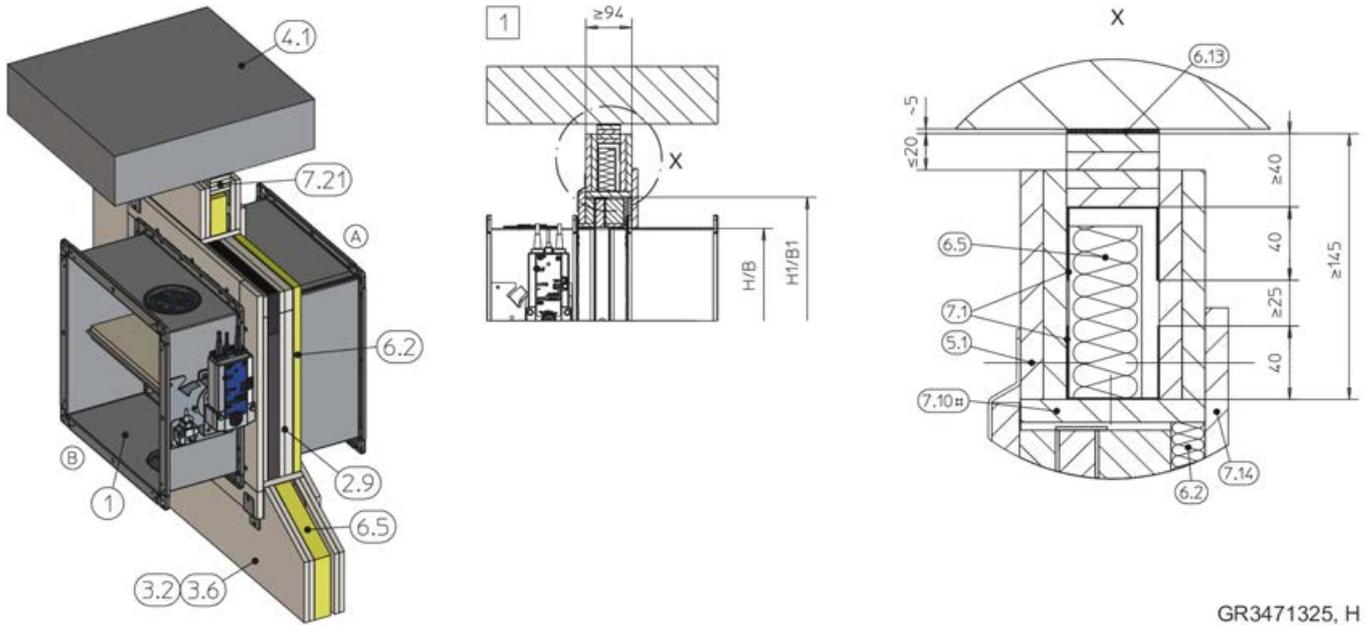


GR3450750, L

Fig. 80: Dry mortarless installation into a lightweight partition wall, with installation kit ES

1	FKA2-EU	7.10	Trim panels
2.9	Installation kit ES	7.13	Cladding
3.2	Lightweight partition wall with metal support structure, cladding on both sides	7.14	Reinforcing board of the same material as the wall
3.6	Compartment wall or safety partition wall with metal support structure, cladding on both sides	H1/B1	Installation opening, see table 80
5.15	Bracket	Z	For fixing, see Fig. 25 to Fig. 27
6.2	Mineral wool, $\geq 1000\text{ }^{\circ}\text{C}$, $\geq 80\text{ kg/m}^3$ (required for wall thicknesses $> 100\text{ mm}$)	1	up to EI 60
6.5	Mineral wool (depending on wall construction)	2 – 5	EI 30 S
6.11	Insulating strip (depending on wall construction)		

Dry mortarless installation into a lightweight partition wall, below a flexible ceiling joint



GR3471325, H

Fig. 81: Dry mortarless installation into a lightweight partition wall, below a flexible ceiling joint

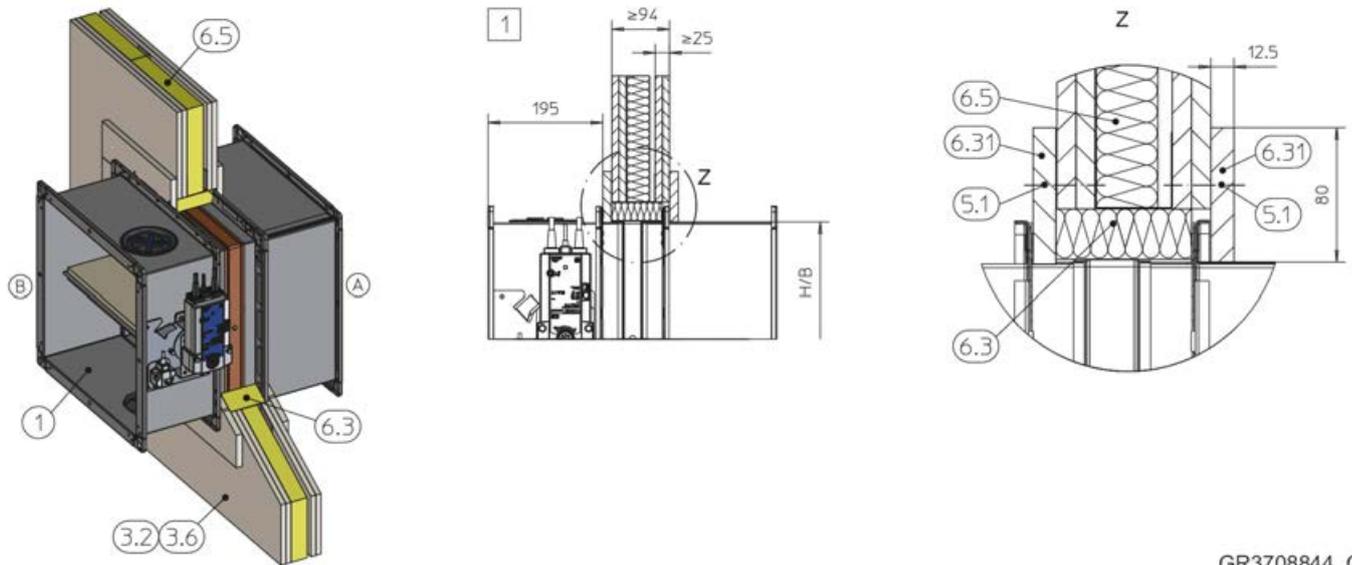
1	FKA2-EU	6.13	Mineral wool strips A1, filler as an alternative (if required to even out an uneven wall)
2.9	Installation kit ES	7.1	UW section
3.2	Lightweight partition wall with metal support structure, cladding on both sides	7.10#	Optional trim panels
3.6	Compartment wall or safety partition wall with metal support structure, cladding on both sides	7.14	Reinforcing board of the same material (required if $W > 100$ mm)
4.1	Solid ceiling slab	7.21	Ceiling joint strips (e.g. $4 \times \geq 10$ mm)
5.1	Dry wall screw	H1/B1	Installation opening, see table ↗ 80
5.15	Bracket	Z	For fixing, see Fig. 25 to Fig. 27
6.2	Mineral wool, ≥ 1000 °C, ≥ 80 kg/m ³	1	up to EI 120 S: $B \times H > 800 \times 400 - 1500 \times 800$ mm
6.5	Mineral wool (depending on wall construction)		Up to EI 90 S: $B \times H = 200 \times 100 - 1500 \times 800$ mm

Additional requirements: dry mortarless installation with installation kit ES in lightweight partition walls

- Lightweight partition wall, ↗ on page 42
 - Casing length $L = 500$ mm
 - Distance between the fire damper and adjacent structural elements $\geq 80 / 120$ mm (depending on the position of the brackets)
 - 65 – 70 mm distance between the fire damper with a shortened installation kit and load-bearing structural elements, see Fig. 79 / Fig. 80 , detail 6
 - ≥ 200 mm distance between two fire dampers in separate installation openings
 - Ensure accessibility from the rear.
 - For wall thicknesses > 100 mm, 2-layer trim panels (2-layer trim panels on three sides for installations near the ceiling) can be used as an alternative to the rear closure from 6.2 and 7.14.
1. ▶ Mount the installation kit onto the fire damper, ↗ 5.3.1 'Installation kit ES – supply package and assembly' on page 45 .

2. ▶ Position the fire damper in the centre of the installation opening and fix it with brackets and dry wall screws to the metal frame, see Fig. 25 to Fig. 27 .

5.5.6 Dry mortarless installation with mineral wool



GR3708844, C

Fig. 82: Dry mortarless installation into a lightweight partition wall, with mineral wool

- | | | | |
|-----|---|------|---|
| 1 | FKA2-EU | 6.3 | Mineral wool, $\geq 1000\text{ }^{\circ}\text{C}$, $\geq 100\text{ kg/m}^3$, $d = 40\text{ mm}$ |
| 3.2 | Lightweight partition wall with metal support structure, cladding on both sides | 6.5 | Mineral wool (depending on wall construction) |
| 3.6 | Compartment wall or safety partition wall with metal support structure, cladding on both sides, metal support structure for compartment walls see Fig. 66 and Fig. 67 | 6.31 | Fire-rated plasterboard strips, $d = 12.5\text{ mm}$ |
| 4.1 | Solid ceiling slab / solid floor | 1 | Up to EI 60 S |
| 5.1 | Dry wall screw | | |

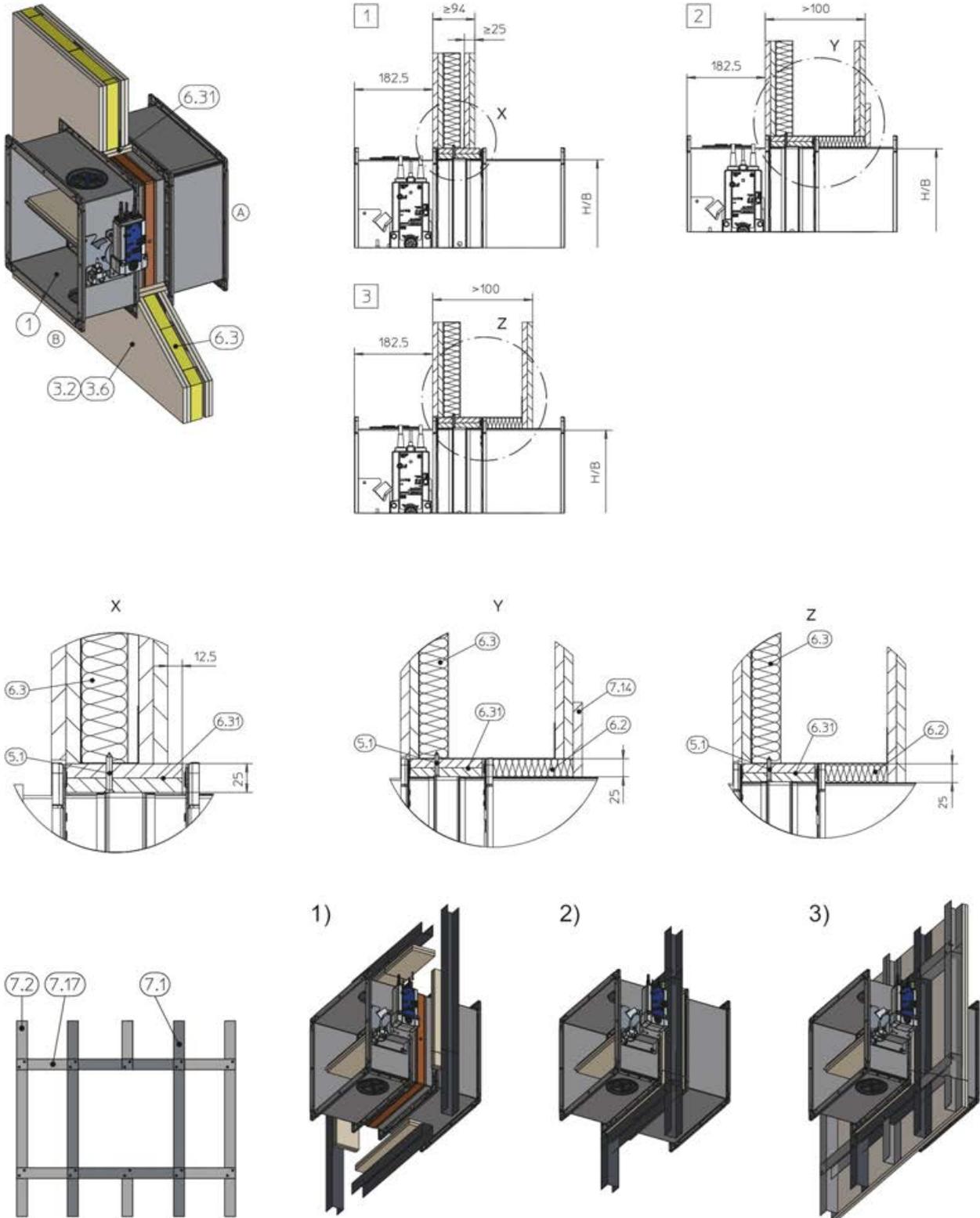
Note:

Wall thickness shown = 100 mm. For wall thicknesses > 100 mm, close off the area between the installation side (A) of the fire damper and the installation opening up to the wall thickness with mineral wool strips (6.3).

Additional requirements: dry mortarless installation into lightweight partition walls, with mineral wool

- Lightweight partition wall, ↗ on page 42
 - Casing length $L = 500\text{ mm}$
 - $\geq 200\text{ mm}$ distance between two fire dampers in separate installation openings
 - Distance to load-bearing structural elements $\geq 80\text{ mm}$
1. ▶ Create a clear opening with $B + 74 (\pm 2)\text{ mm}$ and $H + 86 (\pm 2)\text{ mm}$.
 2. ▶ Cut mineral wool strips (6.3) and fire-rated plasterboard strips (6.31) to size.
 3. ▶ Place mineral wool strips and fire-rated plasterboard strips on the operating side (B) firmly around the damper casing and secure them; if necessary, use joint filler to keep them in place.
 4. ▶ Push the fire damper into the installation opening and screw the fire-rated plasterboard strips on the operating side (B) to the metal support structure (screw spacing approx. 150 mm).
 5. ▶ Attach the fire-rated plasterboard strips on the installation side (A) and screw them to the metal support structure (screw spacing approx. 150 mm).

5.5.7 Dry mortarless installation with fire-rated gypsum board or plasterboard



GR3706603, C

Fig. 83: Dry mortarless installation with fire-rated gypsum board or plasterboard into lightweight partition walls

- | | | | |
|------|--------------------------|------|---|
| 1 | FKA2-EU | 6.31 | Fire-rated gypsum board or plasterboard strips, d = 12.5 mm, 98 mm wide |
| 2.19 | Joint filler or compound | | |

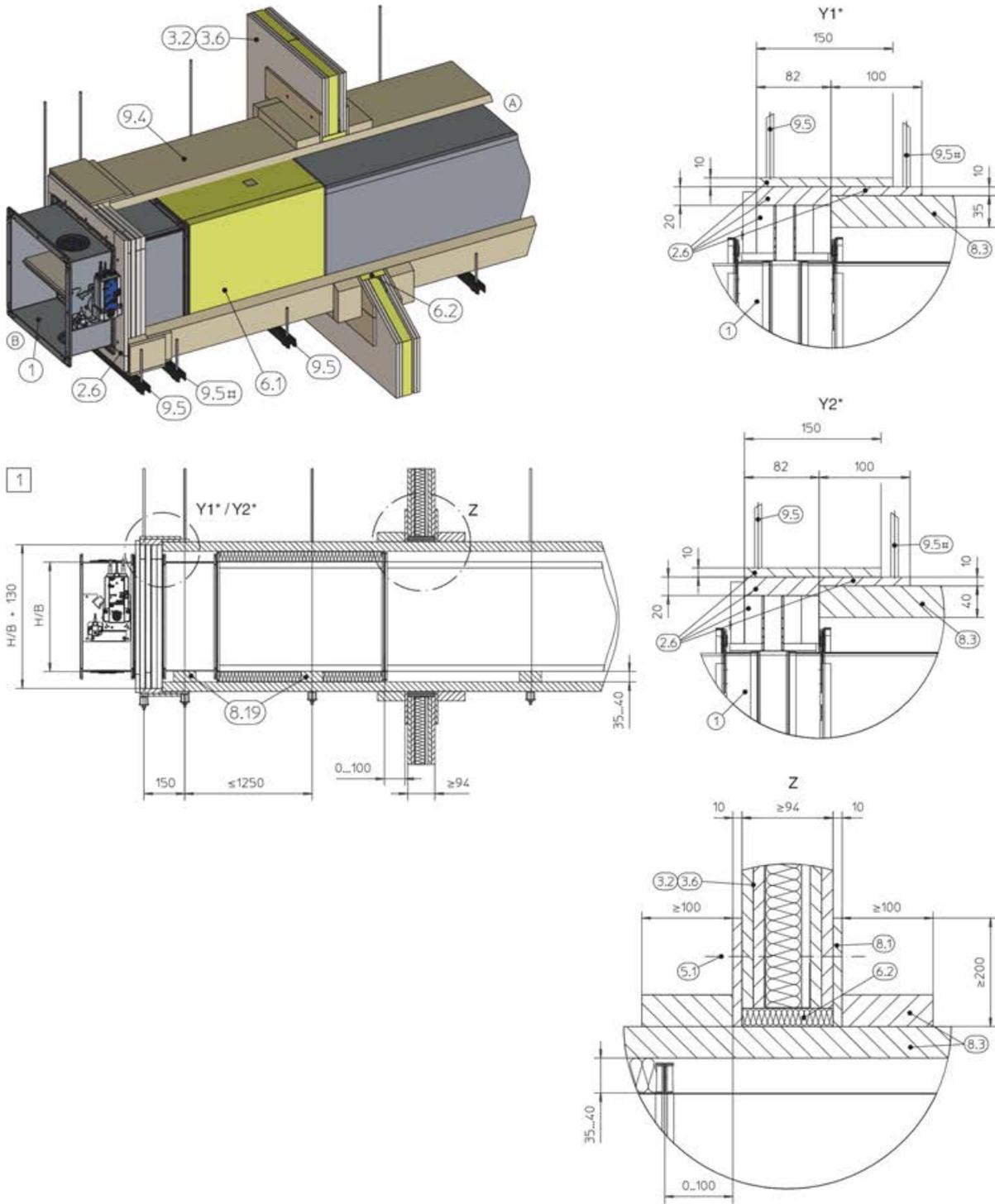
3.2	Lightweight partition wall with metal support structure, cladding on both sides	7.1	Cut parts: $4 \times B + 16 \text{ mm}$ and $4 \times H + 33 \text{ mm}$ UW section
3.6	Compartment wall or safety partition wall with metal support structure, cladding on both sides, metal support structure for compartment walls see Fig. 66 and Fig. 67	7.2	CW section
5.1	Dry wall screw	7.17	Trimmers, UW sections
6.3	Mineral wool, $\geq 1000 \text{ }^\circ\text{C}$, $\geq 100 \text{ kg/m}^3$	1 – 3	Up to EI 90 S

Additional requirements: dry mortarless installation into lightweight partition walls, with fire-rated gypsum board or plasterboard

- Lightweight partition wall (except compartment walls, safety partition walls and walls to provide radiation protection), ↪ *on page 42*
 - Casing length $L = 500 \text{ mm}$
 - $\geq 200 \text{ mm}$ distance between two fire dampers in separate installation openings
 - Distance to load-bearing structural elements $\geq 65 \text{ mm}$
1. ▶ Cut fire-rated gypsum board or plasterboard panels to size and screw-fix them to the metal sections; leave no gaps; the metal sections have to be suitable for the installation opening.
 2. ▶ Close off the grooves on the fire damper installation side around the perimeter with joint filler or compound (2.19), place the plasterboard strips on 4 sides around the fire damper and screw-fix the sections together at the intersection points.
 3. ▶ Position the fire damper at the desired position in the metal stud wall and screw it.

Lightweight partition walls > Dry mortarless installation remote from a ligh...

5.5.8 Dry mortarless installation remote from a lightweight partition wall, with installation kit WE



GR3478971, E

Fig. 84: Dry mortarless installation remote from a lightweight partition wall, with installation kit WE

1 FKA2-EU

8.2 PROMATECT®-H, d = 20 mm

2.6	Installation kit WE, ↗ 5.3.3 'Installation kit WE – supply package and assembly' on page 52	8.3	PROMATECT [®] LS35 or L500, d = 40 mm, or AD40
3.2	Lightweight partition wall with metal support structure, cladding on both sides, (if any), wall penetration (on 4 sides) according to Promat [®] manual, construction 478, latest edition	8.19	PROMATECT [®] LS35 or PROMATECT [®] L500 firestop board, d = 40 mm, or AD40
3.6	Compartment wall or safety partition wall with metal support structure, cladding on both sides	9.4	Sheet steel duct with fire-rated cladding and suspension system according to Promat [®] manual, construction 478, latest edition
5.1	Dry wall screw	9.5	Suspension of FKA2-EU (by others), ↗ 5.13.2 'Suspending fire dampers installed remote from solid walls and ceiling slabs' on page 195
6.1	Mineral wool, ≥ 1000 °C, ≥ 40 kg/m ³ , d = 40 mm, only with B × H > 800 × 400 mm	#	Damper sizes > 1000 × 600 mm require two suspension points underneath the damper, at a distance of 150 mm from each other
6.2	Mineral wool, ≥ 1000 °C, ≥ 80 kg/m ³ , d = 20 mm	*	Even out the joints between the plasterboard strips with Promat filler or compound
8.1	PROMATECT [®] -H, d = 10 mm	1	Up to EI 90 S (horizontal installation position)

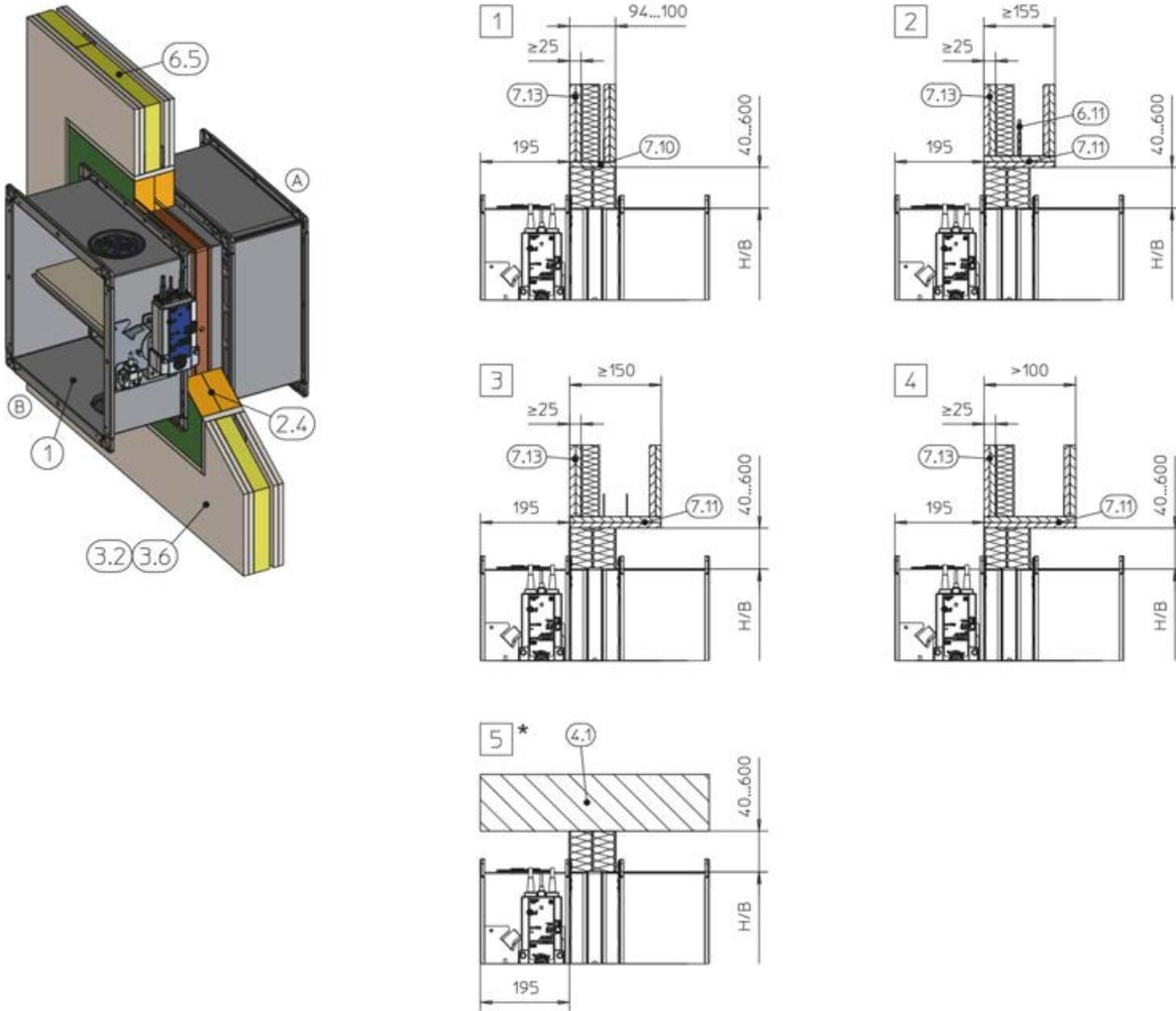
Additional requirements: dry mortarless installation with installation kit WE remote from lightweight partition walls

- Lightweight partition wall, ↗ on page 42
- Casing length L = 500 mm
- Horizontal installation position
- Sheet steel ducts without any openings, with fire-resistant cladding (fittings with cladding according to instructions from Promat[®])
- ≥ 270 mm distance between the fire damper and adjacent structural elements
- ≥ 350 mm distance between two fire dampers
- Enough clear space is required to mount the installation kit onto the fire damper.
- Installation of FKA2-EU remote from walls and ceilings, with installation kit WE, ↗ on page 40
- Mount installation kit WE onto the fire damper, ↗ 5.3.3 'Installation kit WE – supply package and assembly' on page 52

Note: Fire damper and duct must be suspended ↗ 195 .

5.5.9 Dry mortarless installation with fire batt

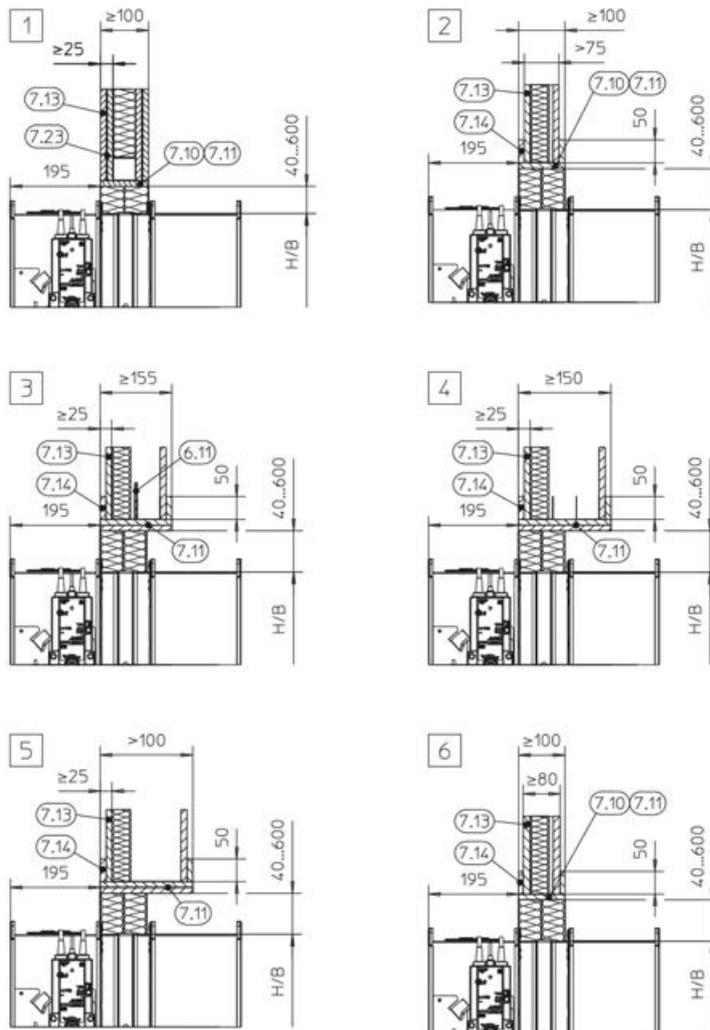
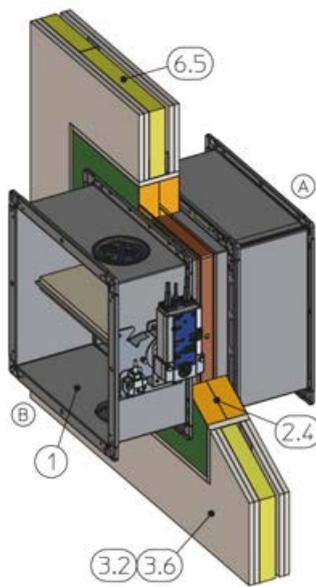
Dry mortarless installation into a lightweight partition wall, with a fire batt



GR3469131, M

Fig. 85: Dry mortarless installation into a lightweight partition wall, with a fire batt

1	FKA2-EU	7.10	Trim panels, up to $W \leq 100$ mm (optional)
2.4	Coated board system	7.11	Trim panels, double layer
3.2	Lightweight partition wall with metal support structure, cladding on both sides	7.13	Cladding
3.6	Compartment wall or safety partition wall with metal support structure, cladding on both sides	*	Installation near the floor as in [5]
4.1	Solid ceiling slab / solid floor	[1] –	up to EI 120 S:
6.5	Mineral wool (depending on wall construction)	[4]	$B \times H = 200 \times 100 - 800 \times 400$ mm (horizontal installation position)
6.11	Insulating strip (depending on wall construction)	[5]	Up to EI 90 S:
			$B \times H = 200 \times 100 - 1500 \times 800$ mm
			EI 30 to EI 120 S

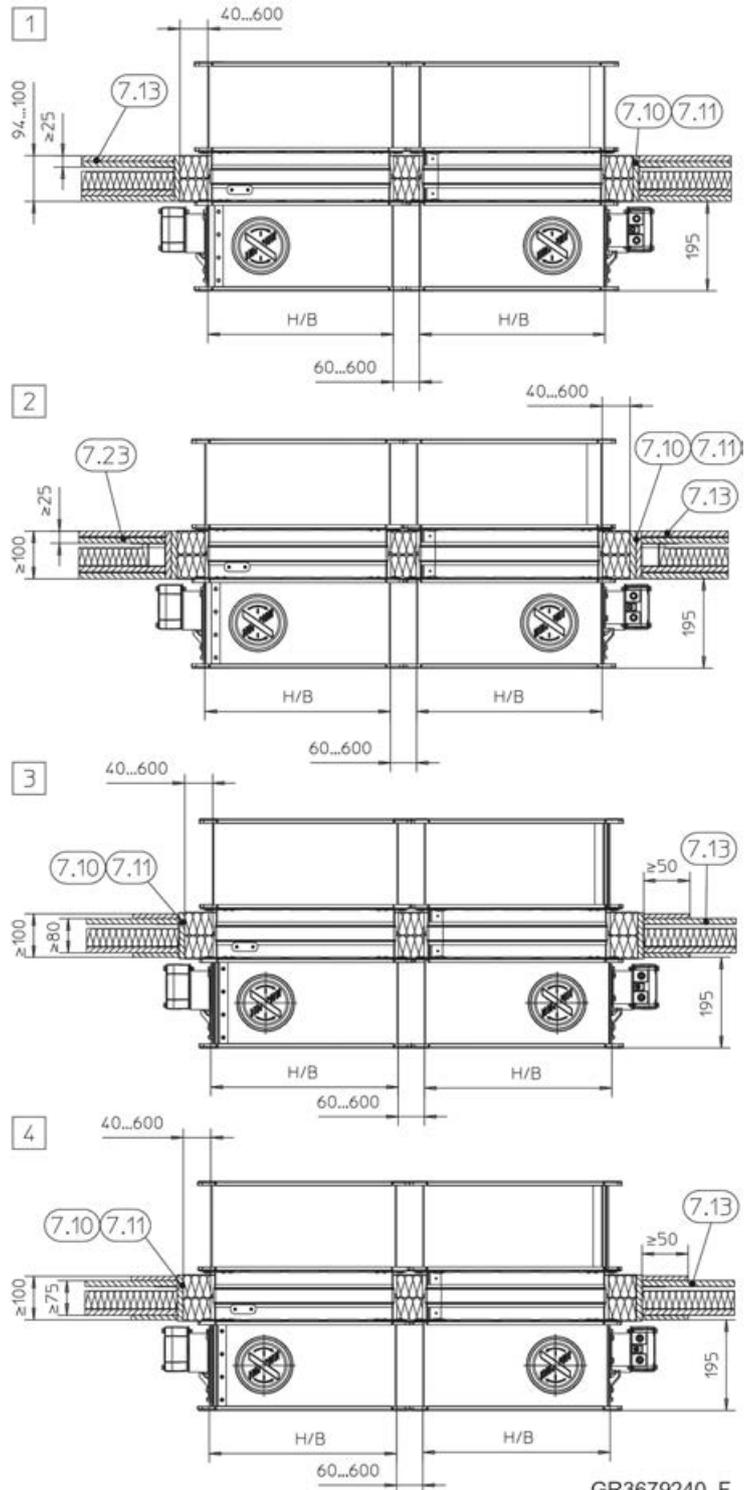
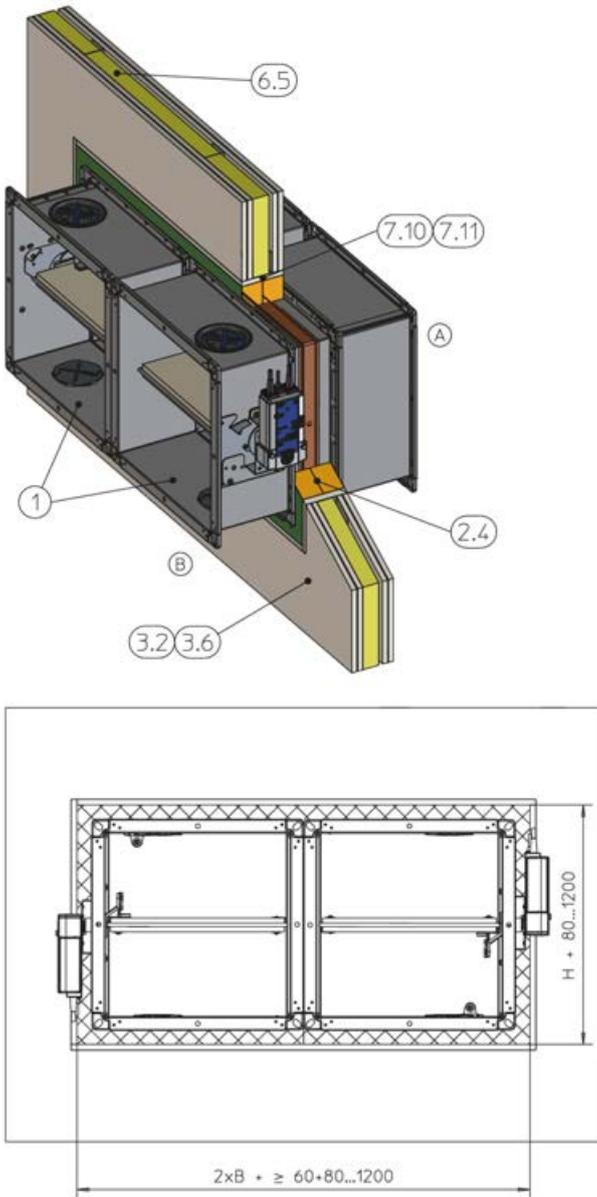


GR3469131, M

Fig. 86: Dry mortarless installation into a lightweight partition wall, with a fire batt

1	FKA2-EU	7.13	Cladding
2.4	Coated board system	7.14	Reinforcing board of the same material as the wall
3.2	Lightweight partition wall with metal support structure, cladding on both sides	7.23	Sheet steel insert depending on wall manufacturer
3.6	Compartment wall or safety partition wall with metal support structure, cladding on both sides	1	up to EI 120 S: B × H = 200 × 100 – 800 × 400 mm (horizontal installation position)
6.5	Mineral wool (depending on wall construction)		Up to EI 90 S: B × H = 200 × 100 – 1500 × 800 mm
6.11	Insulating strip (depending on wall construction)	2	EI 30 S
7.10	Trim panels, up to W ≤ 100 mm (optional)	5	
7.11	Trim panels, double layer	6	Up to EI 60 S

Dry mortarless installation with fire batt, flange to flange



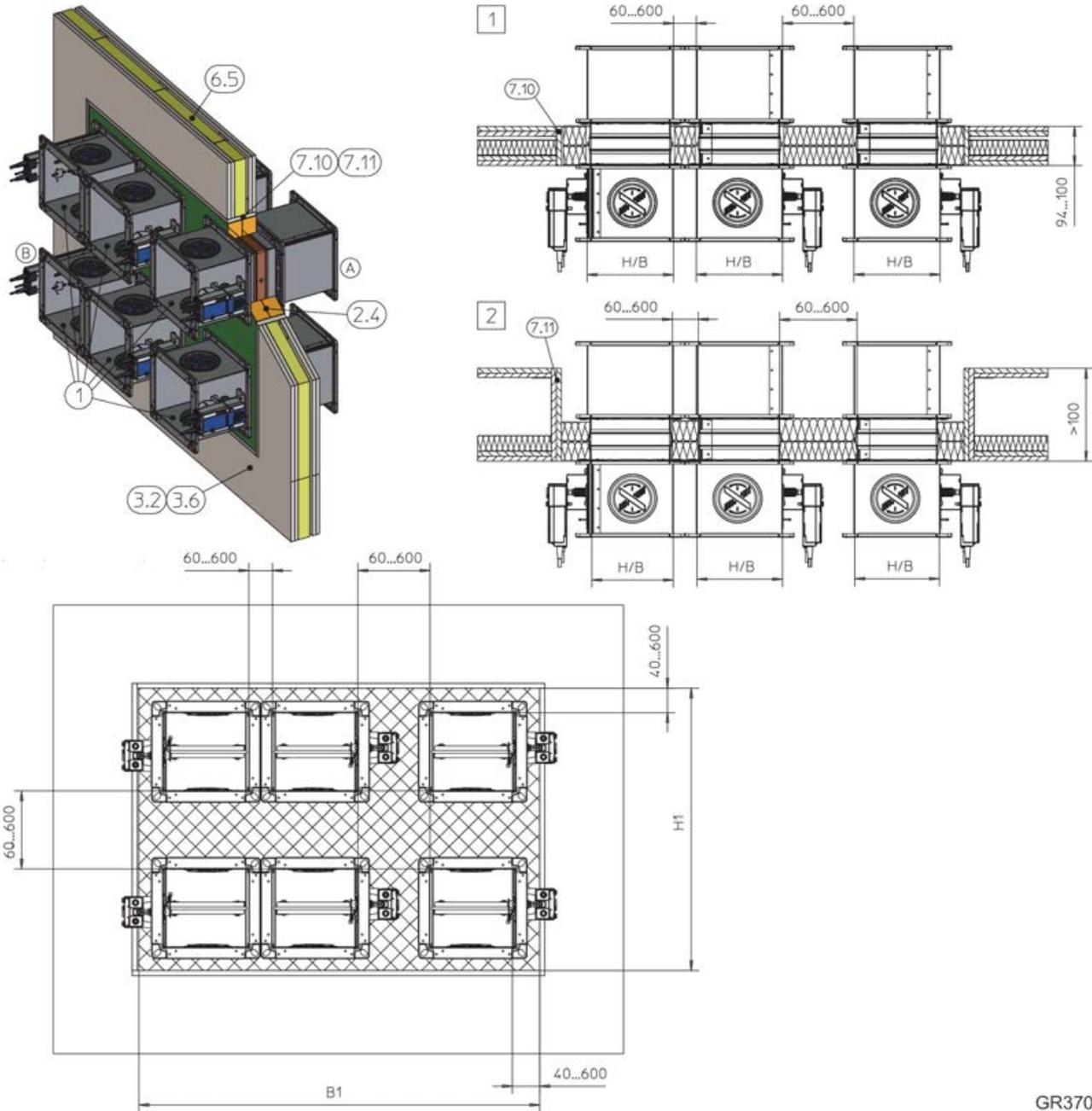
GR3679240, F

Fig. 87: Dry mortarless installation into a lightweight partition wall, with a fire batt, flange to flange, illustration shows side by side installation (applies also to installation of dampers on top of each other)

1	FKA2-EU	7.11	Trim panels, double layer
2.4	Coated board system	7.13	Cladding
3.2	Lightweight partition wall with metal support structure, cladding on both sides	7.23	Sheet steel insert depending on wall manufacturer
3.6	Compartment wall with metal support structure, cladding on both sides	1 2	Up to EI 90 S
6.5	Mineral wool (depending on wall construction)	3	Up to EI 60 S
		4	EI 30 S

7.10 Trim panels, up to $W \leq 100$ mm (optional)

Dry mortarless installation with fire batt, multiple installation, flange to flange



GR3708874, G

Fig. 88: Dry mortarless installation into a lightweight partition wall, with a fire batt, multiple installation, flange to flange, illustration shows side by side installation (applies also to installation of dampers on top of each other)

- | | | | |
|-----|--|------|---|
| 1 | FKA2-EU | 6.5 | Mineral wool (depending on wall construction) |
| 2.4 | Coated board system | 7.10 | Trim panels, up to $W \leq 100$ mm (optional) |
| 3.2 | Lightweight partition wall with metal support structure, cladding on both sides | 7.11 | Trim panels, double layer |
| 3.6 | Compartment wall or safety partition wall with metal support structure, cladding on both sides | 1 2 | Up to EI 90 S |

For multiple installation please note:

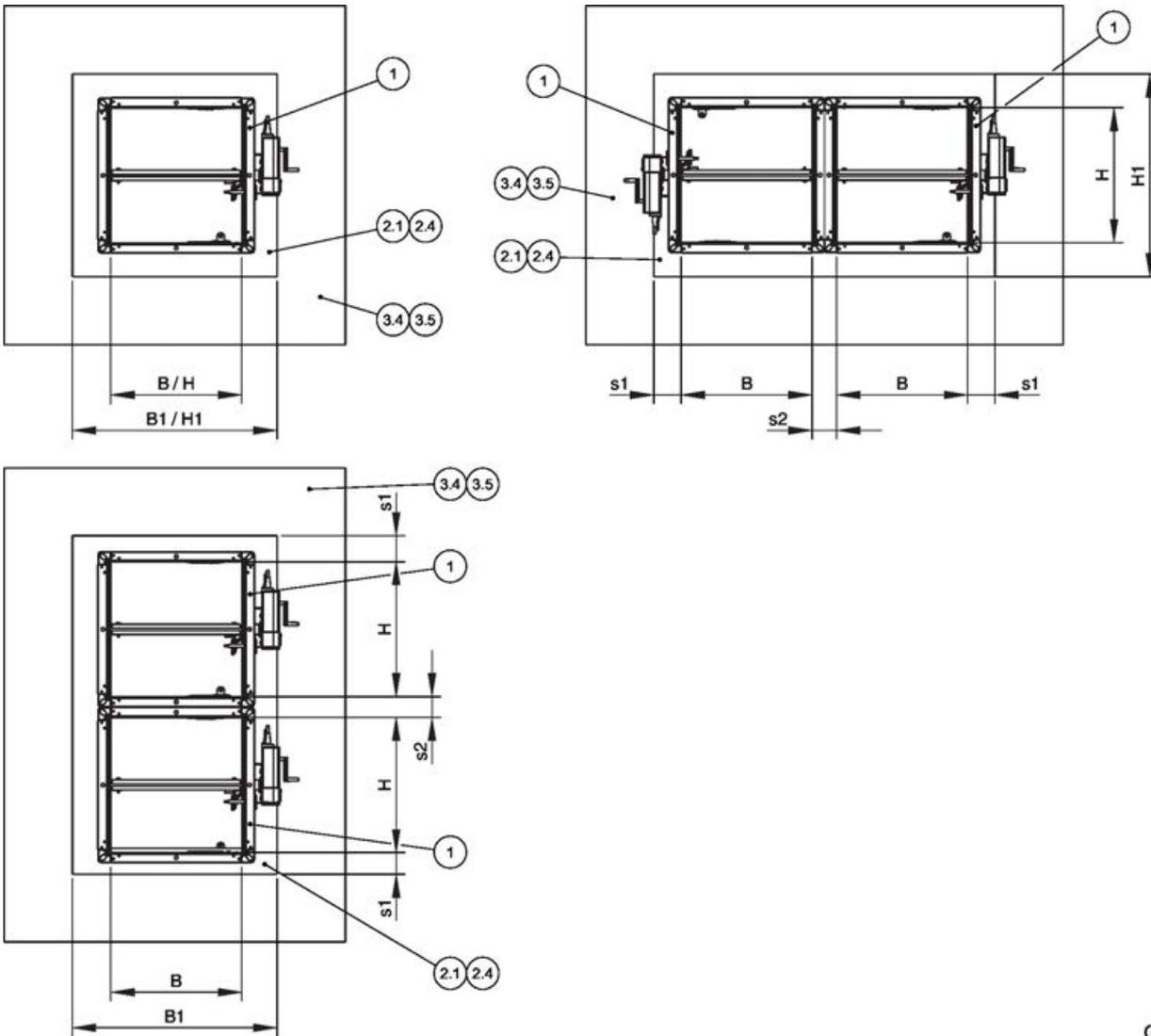
- Total fire damper area: 2.4 m² max.
- The possible number of fire dampers in a fire batt depends on the sizes of the fire dampers (B × H) and on the total fire damper area (2.4 m²).
- Maximum fire batt size: B1 x H1, depending on manufacturer
- Distance to load-bearing structural elements ≥ 40 mm

Additional requirements: dry mortarless installation into lightweight partition walls, with fire batt

- Lightweight partition wall, ↗ on page 42
- Casing length L = 305 or 500 mm
- Fire batt systems, installation details, distances / dimensions, ↗ on page 40
- Suspension and fixing, ↗ Chapter 5.13 'Fixing the fire damper' on page 194 ↗ 5.13.3 'Fixing the damper when a fire batt is used' on page 196

5.6 Lightweight partition walls with timber support structure or half-timbered constructions

5.6.1 General



GR3870113, A

Fig. 89: Solid walls – arrangement / distances

- | | | | |
|-----|--|-----|---|
| 1 | FKA2-EU | 3.5 | Half-timbered construction, cladding on both sides |
| 2.1 | Mortar | s1 | Perimeter gap, ↗ on page 37 |
| 2.4 | Coated board system | s2 | Distance between the fire dampers, ↗ 'Distances' on page 36 |
| 3.4 | Timber stud wall, cladding on both sides | | |

Installation type	Installation opening [mm]			
	B1	H1	s1	s2
Mortar-based installation	B + 450 max.	H + 450 max.	≤ 225	60 ² – 225
Dry mortarless installation with installation kit ES ¹	B + 140	H + 140	central installation	
Dry mortarless installation with fire batt	B + 80 to 1200	H + 80 to 1200	40 – 600	60 ² – 600

¹ Installation opening tolerance ± 2 mm

² With length 305 mm and installation of fire dampers on top of each other, the distance between FKA2-EU fire dampers has to be at least 75 mm.

Lightweight partition wall with timber support structure and cladding on both sides

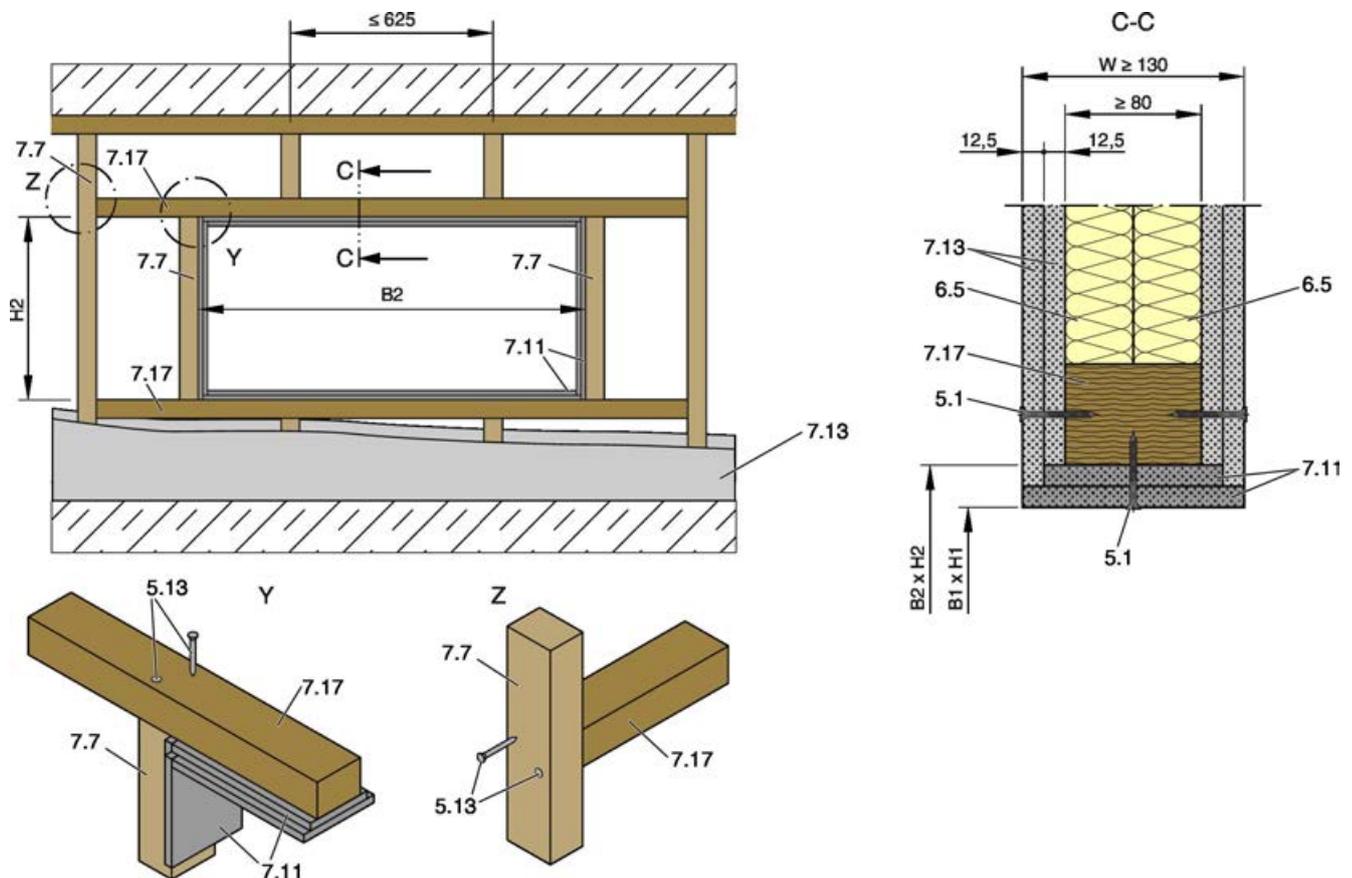


Fig. 90: Lightweight partition wall with timber support structure and cladding on both sides

- | | | | |
|------|---|---------|---|
| 5.1 | Dry wall screw | 7.13 | Cladding, see installation details |
| 5.13 | Wood screw or pin | 7.17 | Trimmers, timber stud / nogging, at least 60 × 80 mm* |
| 6.5 | Mineral wool (depending on wall construction) | B1 × H1 | Clear installation opening |
| 7.7 | Timber stud, at least 60 × 80 mm * | B2 × H2 | Opening in the half-timbered construction |
| 7.11 | Trim panels, double layer, staggered joints | * | At least 60 × 60 mm up to EI 60 S |

Lightweight partition wall, half-timbered construction with cladding on both sides

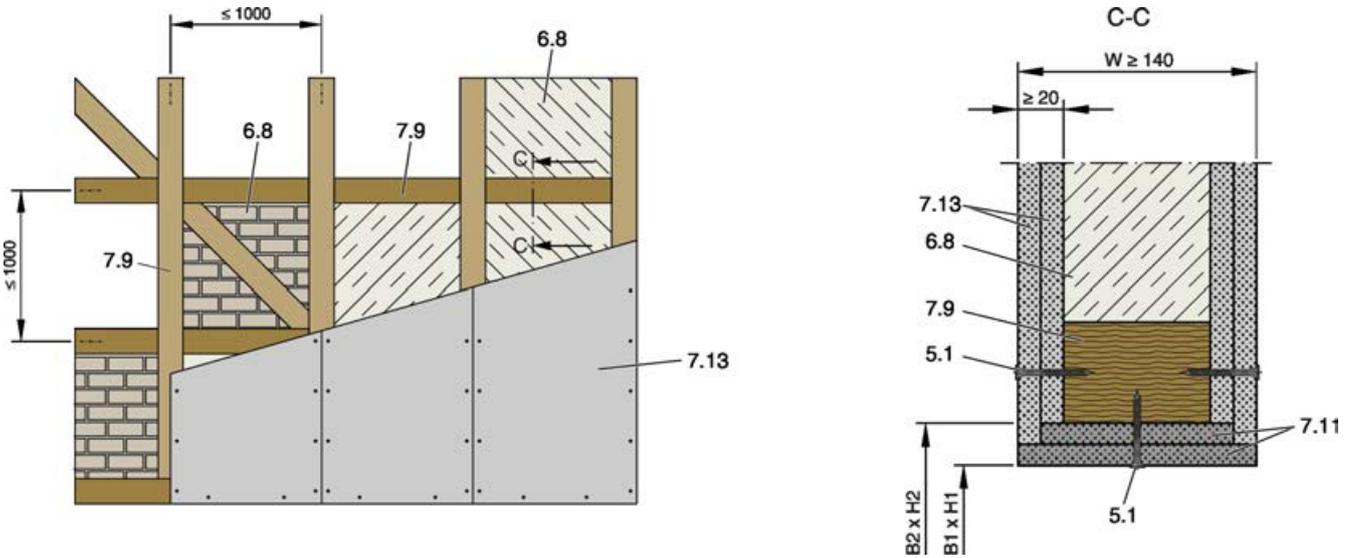


Fig. 91: Lightweight partition wall, half-timbered construction with cladding on both sides

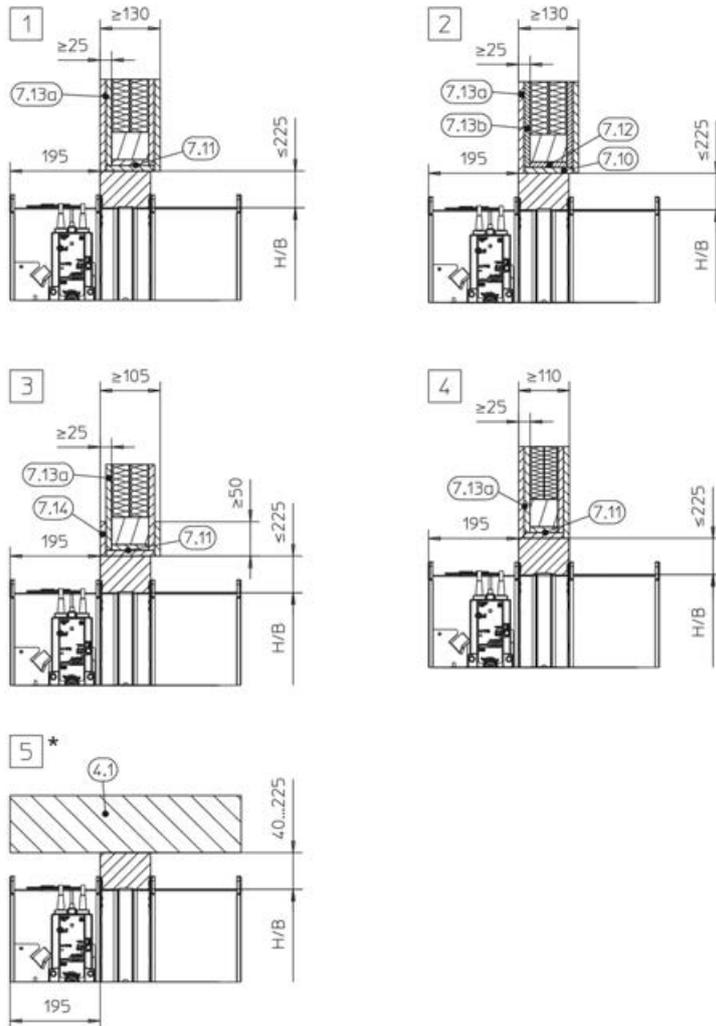
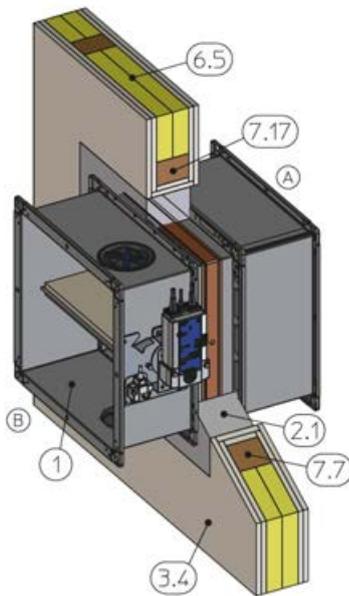
5.1	Dry wall screw	7.13	Cladding, see installation details
6.8	Infill (cavities completely filled with mineral wool $\geq 50 \text{ kg/m}^3$, or bricks, aerated concrete, lightweight concrete, reinforced concrete or clay)	B1 x H1	Clear installation opening
7.9	Timber structure	B2 x H2	Opening in the half-timbered construction
7.11	Trim panels, double layer, staggered joints		

Additional requirements: lightweight partition walls with timber studs

- Timber stud wall or half-timbered construction,
 ↪ on page 43
- The structural safety of the wall must be ensured (by others). Compensation measures, especially with regard to large installation openings (such as for multiple installation), must be determined on a case to case basis (by others).

5.6.2 Mortar-based installation

Timber studs

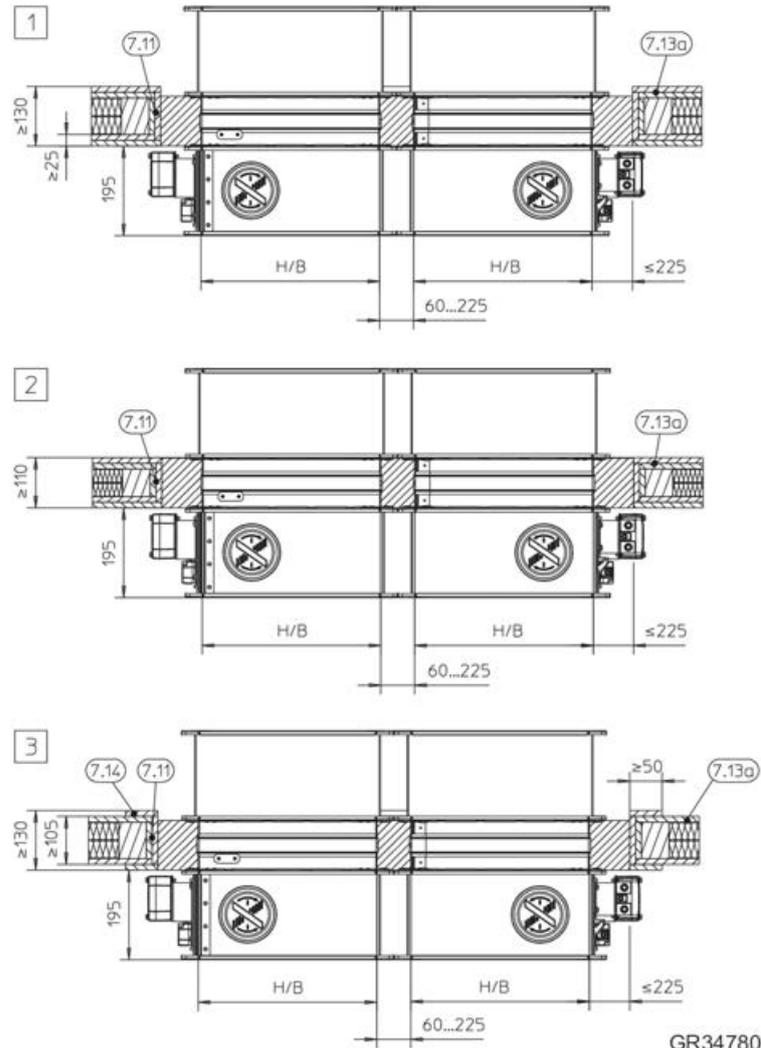
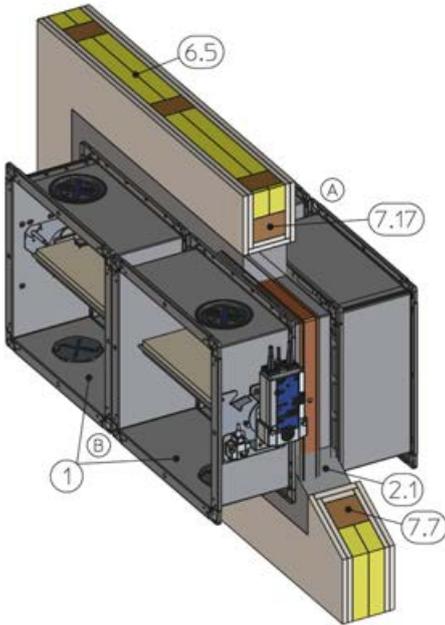


GR3476605, G

Fig. 92: Mortar-based installation into a lightweight partition wall with timber support structure

1	FKA2-EU	7.13a	Cladding, fire-resistant
2.1	Mortar	7.13b	Cladding, wood sheet, at least 600 kg/³
3.4	Timber stud wall (also timber panel constructions), cladding on both sides	7.14	Reinforcing board of the same material as the wall
4.1	Solid ceiling slab / solid floor	7.17	Trimmers, timber stud / nogging, at least 60 × 80 mm (at least 60 × 60 mm with F60)
6.5	Mineral wool (depending on wall construction)	*	Installation near the floor as in [5]
7.7	Timber support structure, at least 60 × 80 mm (min. 60 × 60 mm with F60)	[1]	Up to EI 120 S
7.10	Trim panels (fire-resistant)	[2] [3]	EI 30 S
7.11	Trim panels, double layer with staggered joints, fire-resistant	[4]	Up to EI 60 S
7.12	Trim panels, wood sheet, at least 600 kg/³	[5]	EI 30 to EI 120 S

Timber support structure, flange to flange

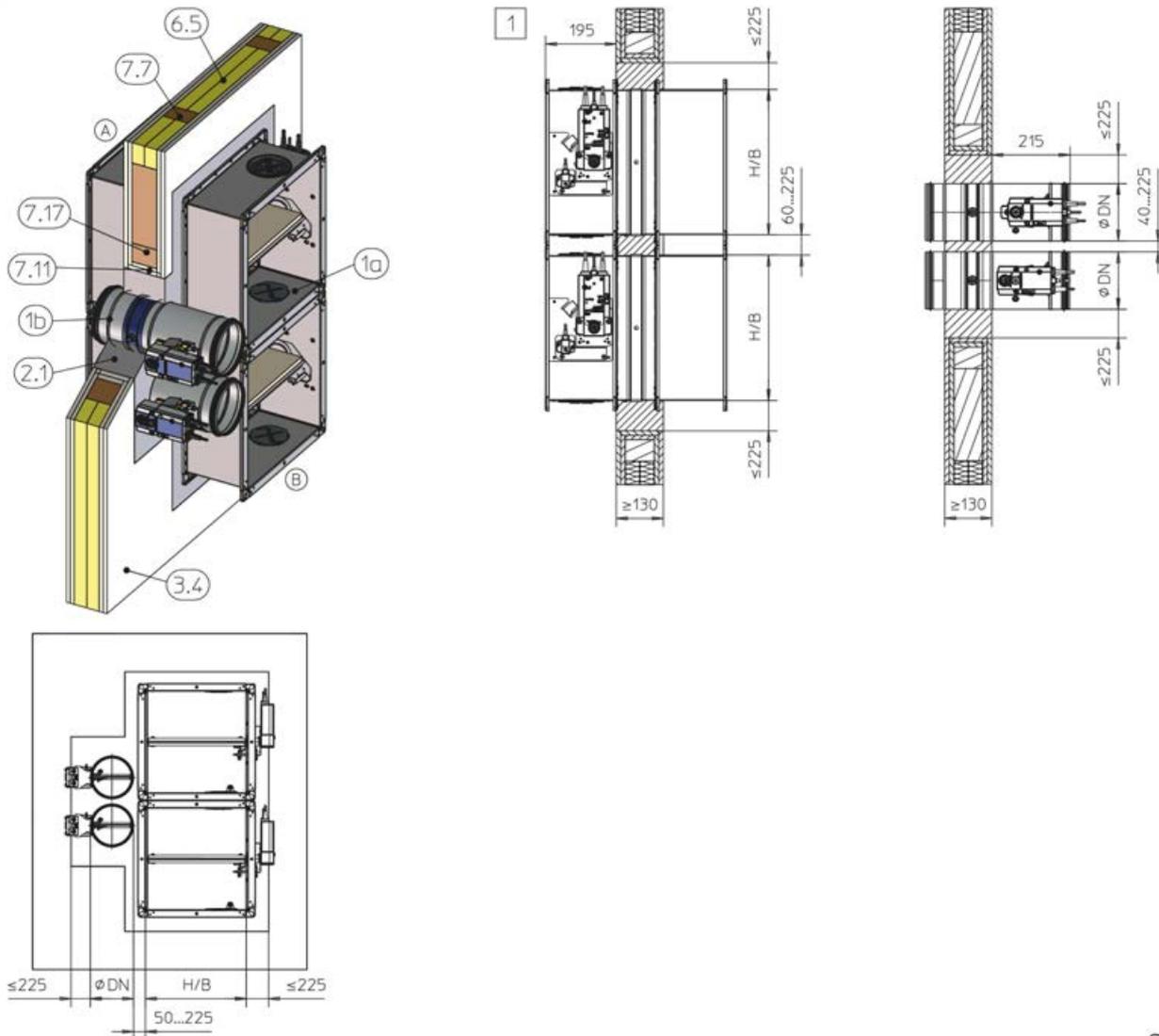


GR3478068, G

Fig. 93: Mortar-based installation into a lightweight partition wall with timber support structure, flange to flange, illustration shows side by side installation (applies also to installation of dampers on top of each other)

1	FKA2-EU	7.13a	Cladding, fire-resistant
2.1	Mortar	7.14	Reinforcing board of the same material as the wall
3.4	Timber stud wall (also timber panel constructions), cladding on both sides	7.17	Trimmers, timber stud / nogging, at least 60 × 80 mm (at least 60 × 60 mm with F60)
6.5	Mineral wool (depending on wall construction)	1	Up to EI 120 S
7.7	Timber stud / nogging, at least 60 × 80 mm (at least 60 × 60 mm with F60)	2	Up to EI 60 S
7.11	Trim panels, double layer with staggered joints, fire-resistant	3	EI 30 S

Timber support structure, FK2-EU and FKRS-EU combined



GR3723178, A

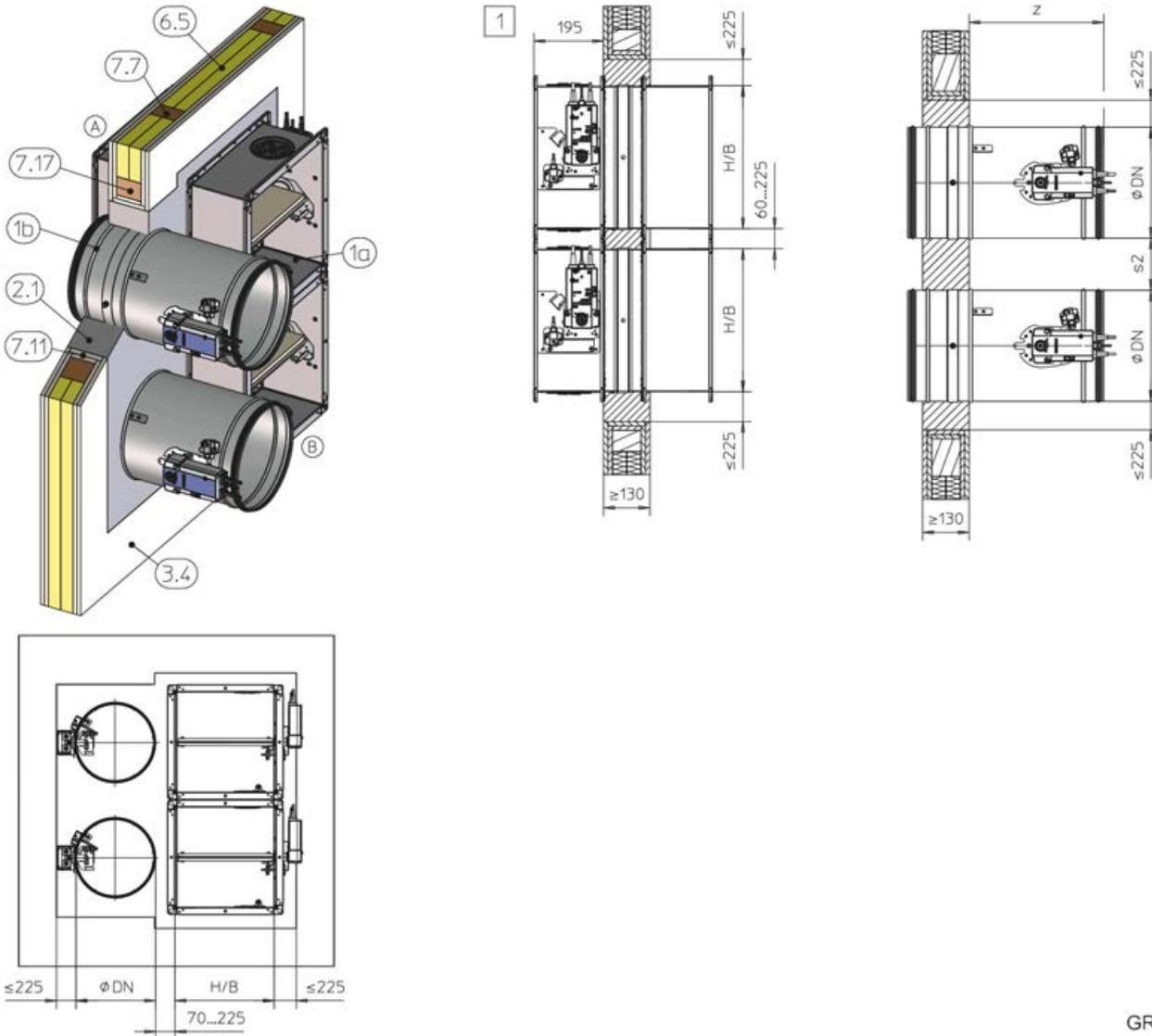
Fig. 94: Mortar-based installation into a lightweight partition wall with timber support structure, FK2-EU and FKRS-EU combined

- | | | | |
|-----|--|----------|---|
| 1a | FKA2-EU up to $B \times H \leq 800 \times 400$ mm | 7.7 | Timber stud / nogging, at least 60×80 mm (at least 60×60 mm with F60) |
| 1b | FKRS-EU | 7.11 | Trim panels, double layer with staggered joints, fire-resistant |
| 2.1 | Mortar | 7.17 | Trimmers, timber stud / nogging, at least 60×80 mm (at least 60×60 mm with F60) |
| 3.4 | Timber stud wall (also timber panel constructions), cladding on both sides | 1 | Up to EI 90 S |
| 6.5 | Mineral wool (depending on wall construction) | | |

For combined installation please note:

- Total fire damper area ≤ 1.2 m².
- Other arrangements (side by side or on top of each other) are possible. Details are available upon request. For FKRS-EU installation details see the FKRS-EU installation and operating manual.
- Distance to load-bearing structural elements ≥ 40 mm

Timber support structure, FK2-EU and FKR-EU combined



GR3723210, A

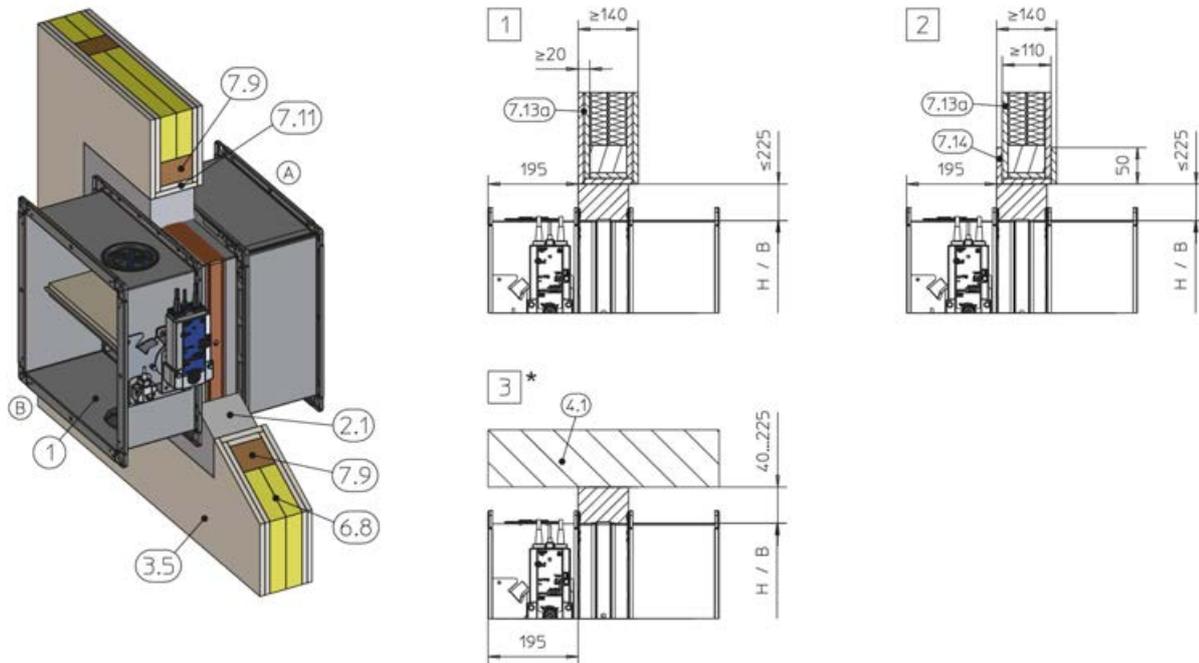
Fig. 95: Mortar-based installation into a lightweight partition wall with timber support structure, FKA2-EU and FKR-EU combined

1a	FKA2-EU up to $B \times H \leq 800 \times 400$ mm	7.17	Trimmers, timber stud / nogging, at least 60×80 mm (at least 60×60 mm with F60)
1b	FKR-EU	Z	Construction with spigot 370 mm Construction with flange 342 mm
2.1	Mortar	s2	With spigot 40 – 225 mm With flange 80 – 225 mm
3.4	Timber stud wall (also timber panel constructions), cladding on both sides	1	Up to EI 90 S
6.5	Mineral wool (depending on wall construction)		
7.7	Timber stud / nogging, at least 60×80 mm (at least 60×60 mm with F60)		
7.11	Trim panels, double layer with staggered joints, fire-resistant		

For combined installation please note:

- Total fire damper area ≤ 1.2 m².
- Other arrangements (side by side or on top of each other) are possible. Details are available upon request. For FKR-EU installation details see the FKR-EU installation and operating manual.
- Distance to load-bearing structural elements ≥ 40 mm

Half-timbered construction

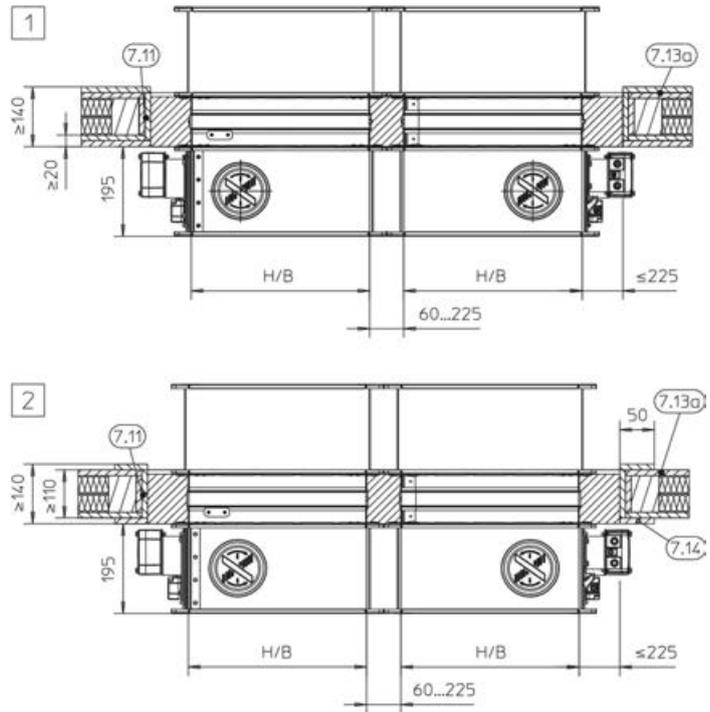
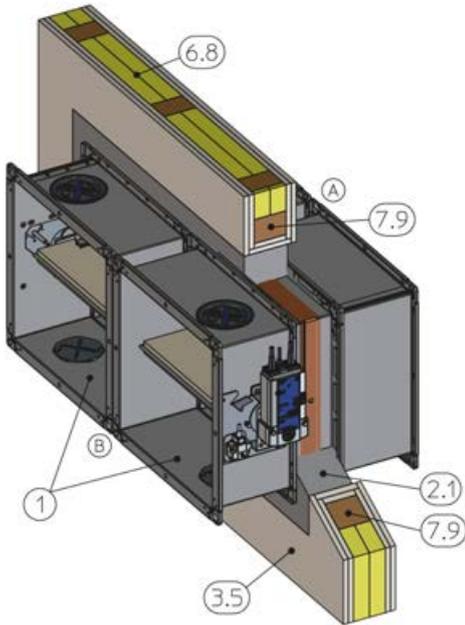


GR3477023, D

Fig. 96: Mortar-based installation into a lightweight partition wall, half-timbered construction

1	FKA2-EU	7.13a	Cladding, fire-resistant
2.1	Mortar	7.14	Reinforcing board of the same material as the wall
3.5	Half-timbered construction, cladding on both sides	*	Installation near the floor as in 3
4.1	Solid ceiling slab / solid floor	1	Up to EI 120 S
6.8	Infill (cavities completely filled with mineral wool $\geq 1000\text{ }^{\circ}\text{C}$, $\geq 50\text{ kg/m}^3$, or bricks, aerated concrete, lightweight concrete, reinforced concrete or clay)	2	EI 30 S
7.9	Half-timbered construction	3	EI 30 to EI 120 S
7.11	Trim panels, double layer with staggered joints, fire-resistant		

Half-timbered construction, flange to flange

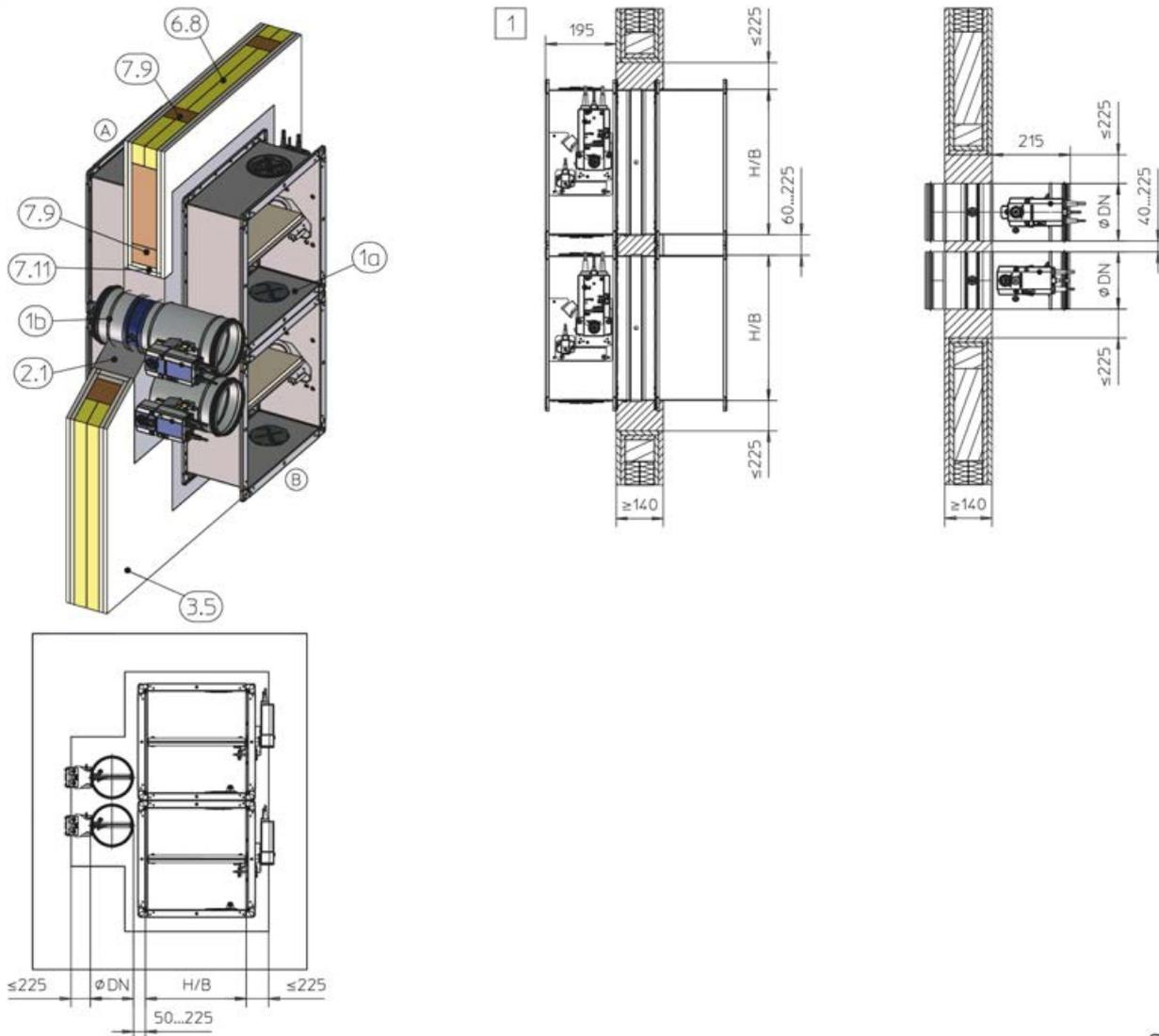


GR3679539, C

Fig. 97: Mortar-based installation into a lightweight partition wall, half-timbered construction, flange to flange, illustration shows side by side installation (applies also to installation of dampers on top of each other)

1	FKA2-EU	7.11	Trim panels, double layer with staggered joints, fire-resistant
2.1	Mortar	7.13a	Cladding, fire-resistant
3.5	Half-timbered construction, cladding on both sides	7.14	Reinforcing board of the same material as the wall
6.8	Infill (cavities completely filled with mineral wool $\geq 1000\text{ }^{\circ}\text{C}$, $\geq 50\text{ kg/m}^3$, or bricks, aerated concrete, lightweight concrete, reinforced concrete or clay)	1	Up to EI 120 S
7.9	Half-timbered construction	2	EI 30 S

Half-timbered construction, FKA2-EU and FKRS-EU combined



GR3768369, B

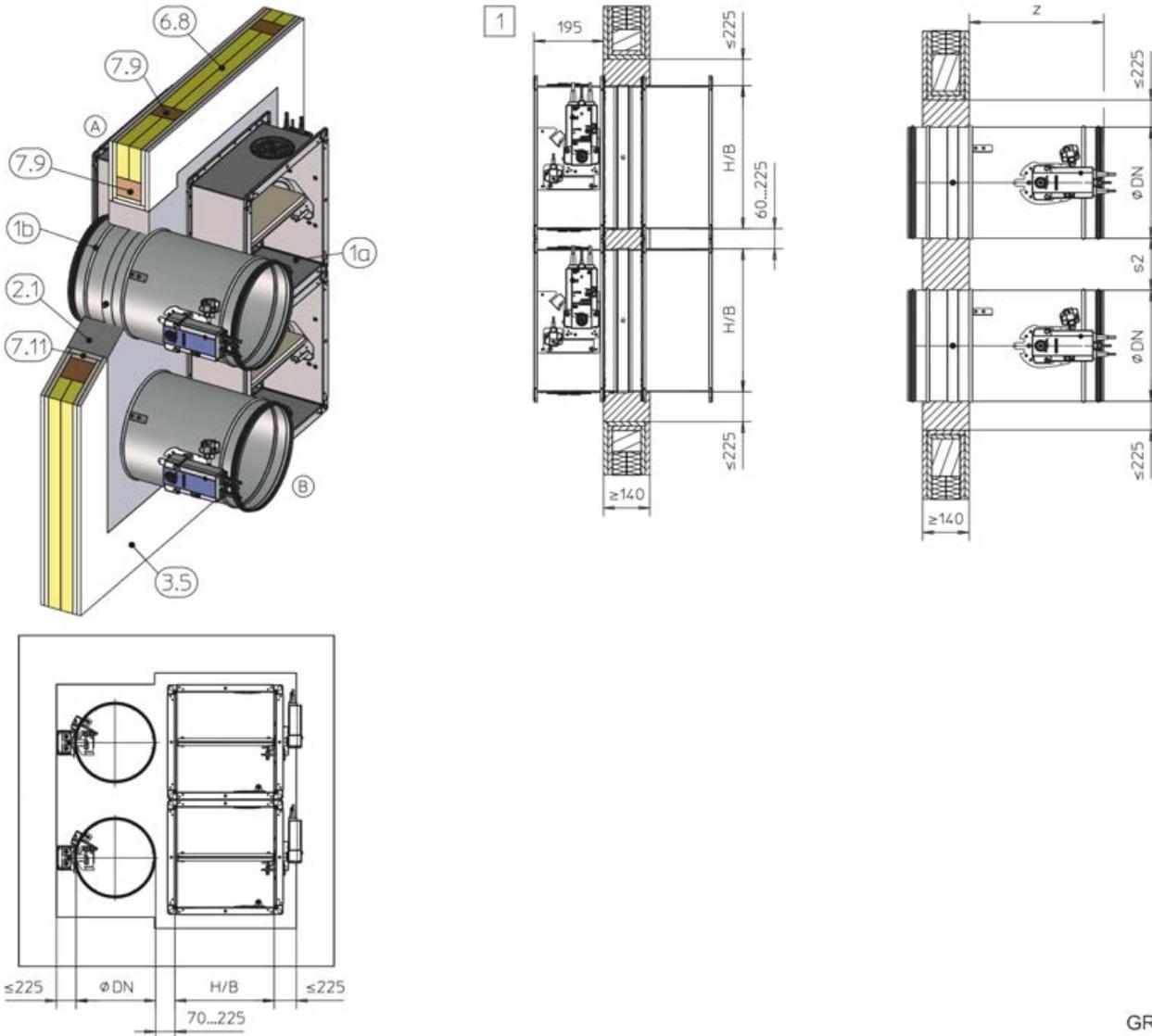
Fig. 98: Mortar-based installation into a lightweight partition wall, half-timbered construction, FKA2-EU and FKRS-EU combined

- | | | | |
|-----|--|------|--|
| 1a | FKA2-EU up to $B \times H \leq 800 \times 400$ mm | 6.8 | Infill (cavities completely filled with mineral wool ≥ 1000 °C, ≥ 50 kg/m ³ , or bricks, aerated concrete, lightweight concrete, reinforced concrete or clay) |
| 1b | FKRS-EU | 7.9 | Half-timbered construction |
| 2.1 | Mortar | 7.11 | Trim panels, double layer with staggered joints, fire-resistant |
| 3.5 | Half-timbered construction, cladding on both sides | 1 | Up to EI 90 S |

For combined installation please note:

- Total fire damper area ≤ 1.2 m².
- Other arrangements (side by side or on top of each other) are possible. Details are available upon request. For FKRS-EU installation details see the FKRS-EU installation and operating manual.
- Distance to load-bearing structural elements ≥ 40 mm

Half-timbered construction, FKA2-EU and FKR-EU combined



GR3768383, B

Fig. 99: Mortar-based installation into lightweight partition wall, half-timbered construction, FKA2-EU and FKR-EU combined

- | | | | |
|-----|--|------|---|
| 1a | FKA2-EU up to $B \times H \leq 800 \times 400$ mm | 7.11 | Trim panels, double layer with staggered joints, fire-resistant |
| 1b | FKR-EU | Z | Construction with spigot 370 mm |
| 2.1 | Mortar | s2 | Construction with flange 342 mm |
| 3.5 | Half-timbered construction, cladding on both sides | | With spigot 40 – 225 mm |
| 6.8 | Infill (cavities completely filled with mineral wool ≥ 1000 °C, ≥ 50 kg/m ³ , or bricks, aerated concrete, lightweight concrete, reinforced concrete or clay) | 1 | With flange 80 – 225 mm |
| 7.9 | Half-timbered construction | | Up to EI 90 S |

For combined installation please note:

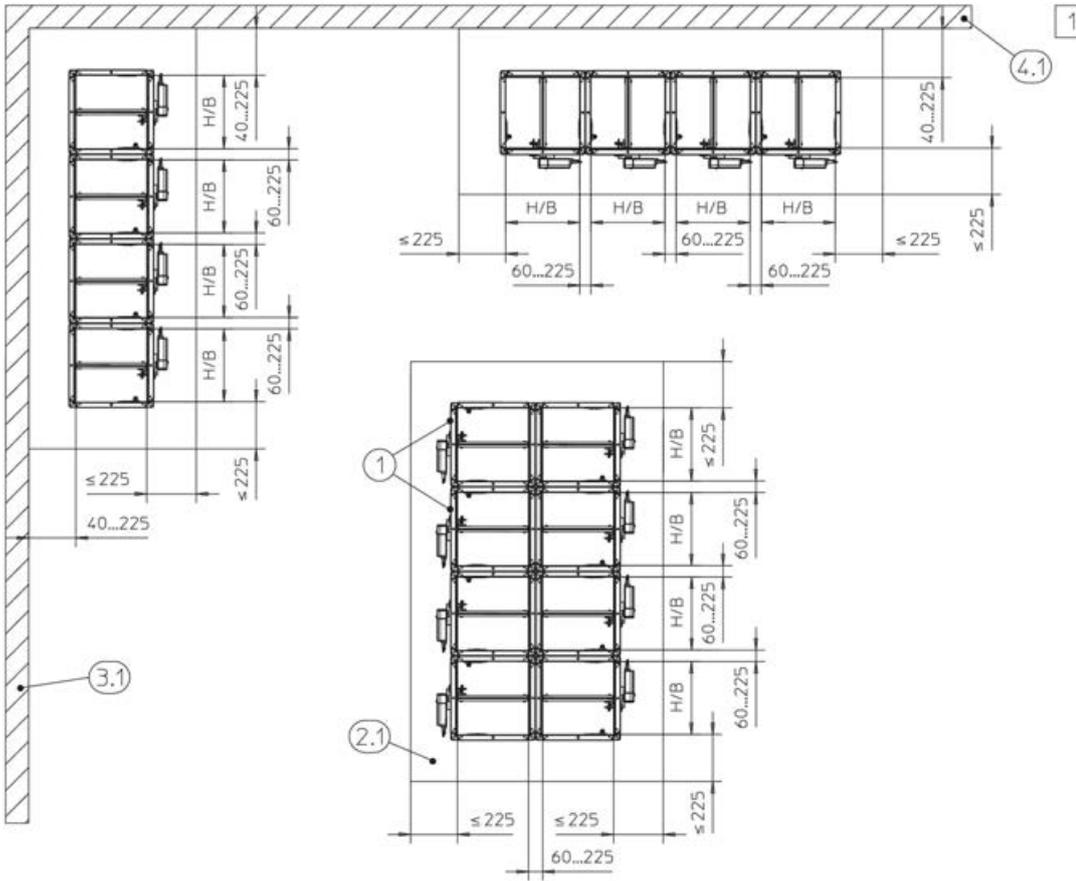
- Total fire damper area ≤ 1.2 m².
- Other arrangements (side by side or on top of each other) are possible. Details are available upon request. For FKR-EU installation details see the FKR-EU installation and operating manual.
- Distance to load-bearing structural elements ≥ 40 mm

Additional requirements: mortar-based installation into lightweight partition walls with timber support structure / half-timbered construction

- Timber stud wall or half-timbered construction,
↳ *on page 43*
- Casing lengths L = 305 and 500 mm

5.6.3 Mortar-based installation – multiple installation into one installation opening

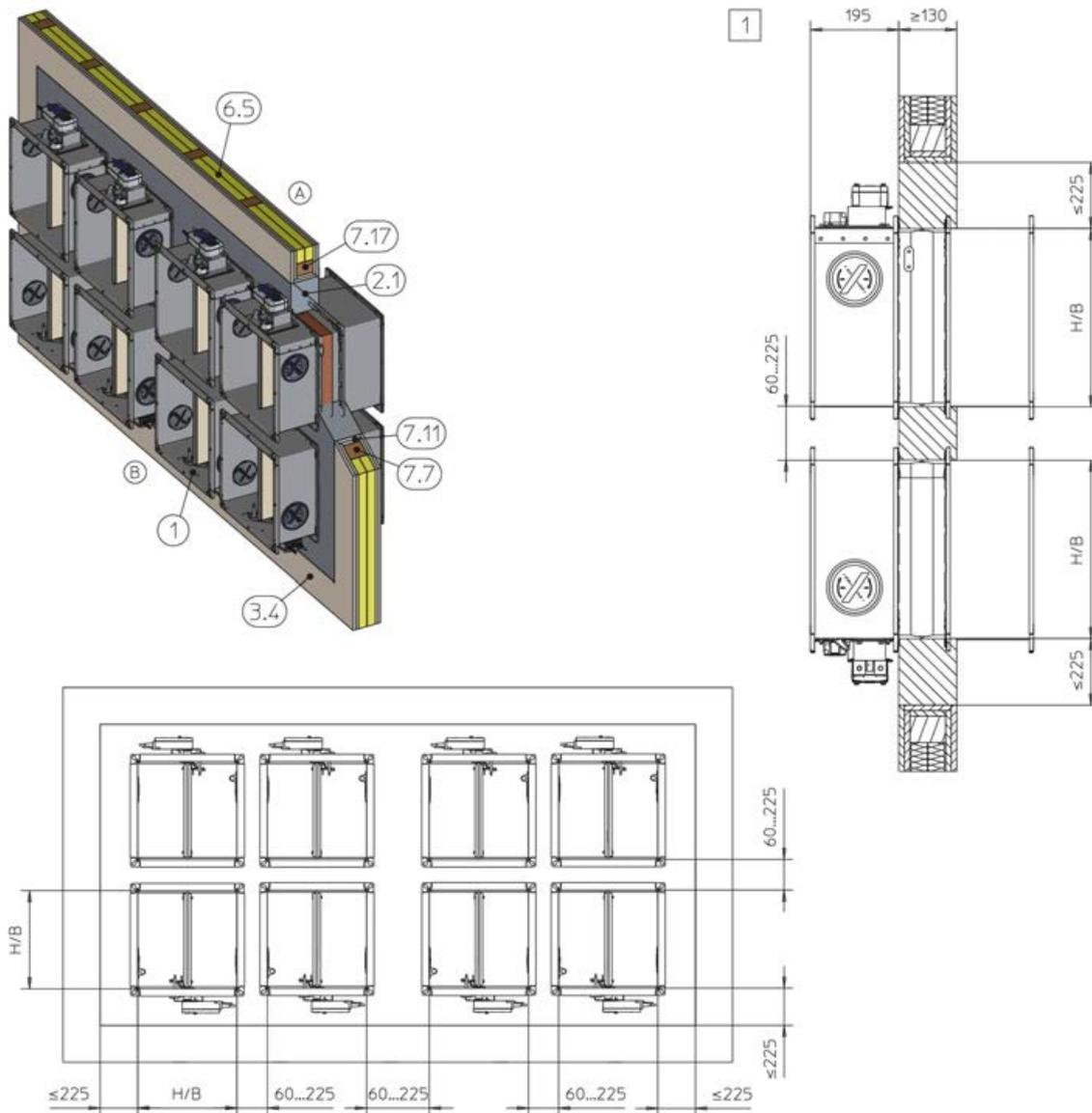
Timber stud wall or half-timbered construction



GR3726704, B

Fig. 100: Mortar-based installation – multiple installation into one installation opening (timber stud wall / half-timbered construction)

- | | | | |
|-----|--|----------|--|
| 1 | FKA2-EU | 4.1 | Solid ceiling slab (load-bearing structural element) |
| 2.1 | Mortar | 1 | Up to EI 90 S |
| 3.1 | Solid wall (load-bearing structural element) | | |



GR3720092, C

Fig. 101: Mortar-based installation – multiple installation into one installation opening in a timber stud wall

- | | | | |
|-----|--|------|---|
| 1 | FKA2-EU | 7.7 | Timber support structure, at least 60 × 80 mm (at least 60 × 60 mm with F60) |
| 2.1 | Mortar | 7.11 | Trim panels, double layer with staggered joints, fire-resistant |
| 3.4 | Timber stud wall (also timber panel constructions), cladding on both sides | 7.17 | Trimmers, timber stud / nogging, at least 60 × 80 mm (at least 60 × 60 mm with F60) |
| 6.5 | Mineral wool (depending on wall construction) | 1 | Up to EI 90 S |

Half-timbered wall

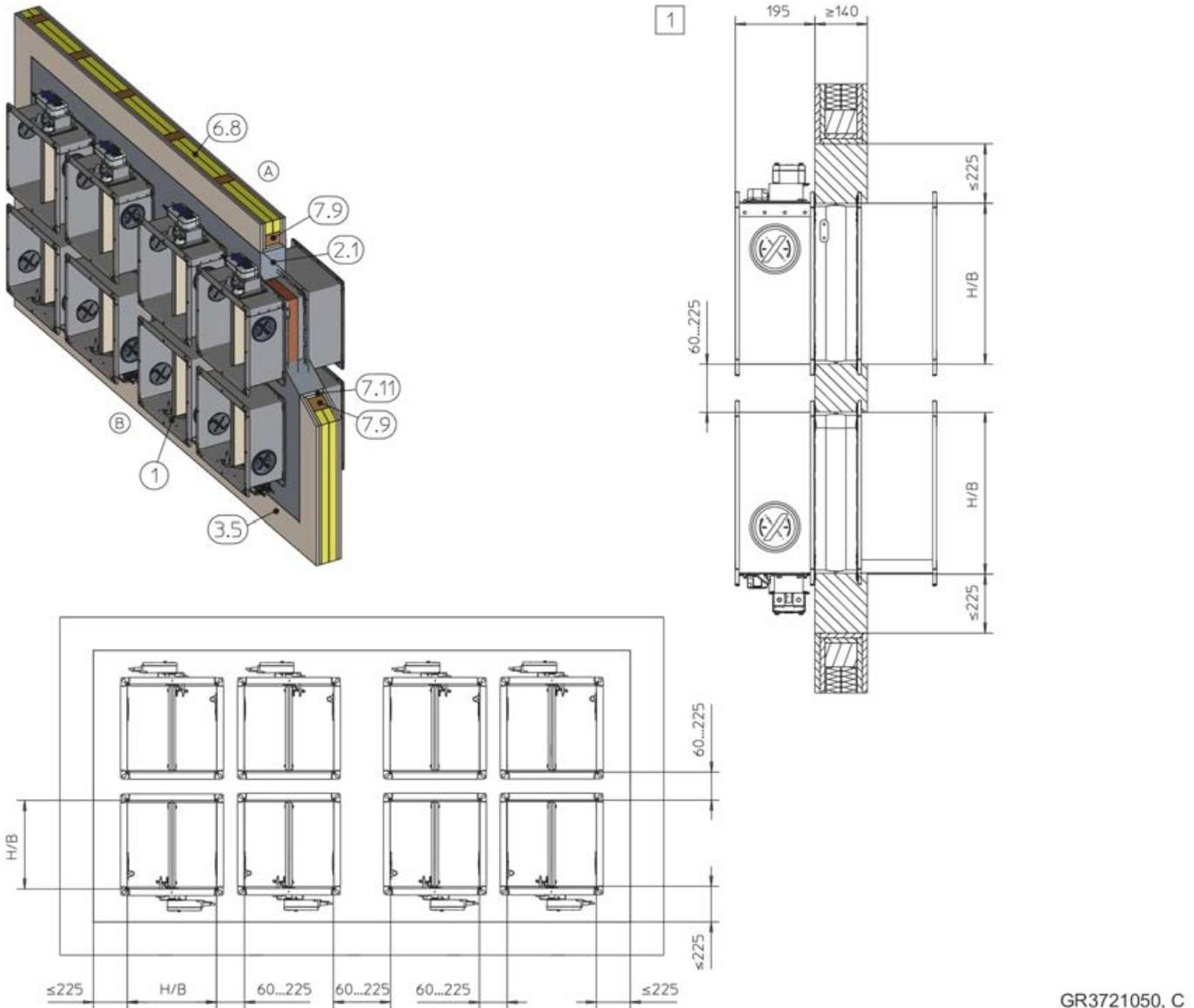


Fig. 102: Mortar-based installation – multiple installation into one installation opening in a half-timbered construction

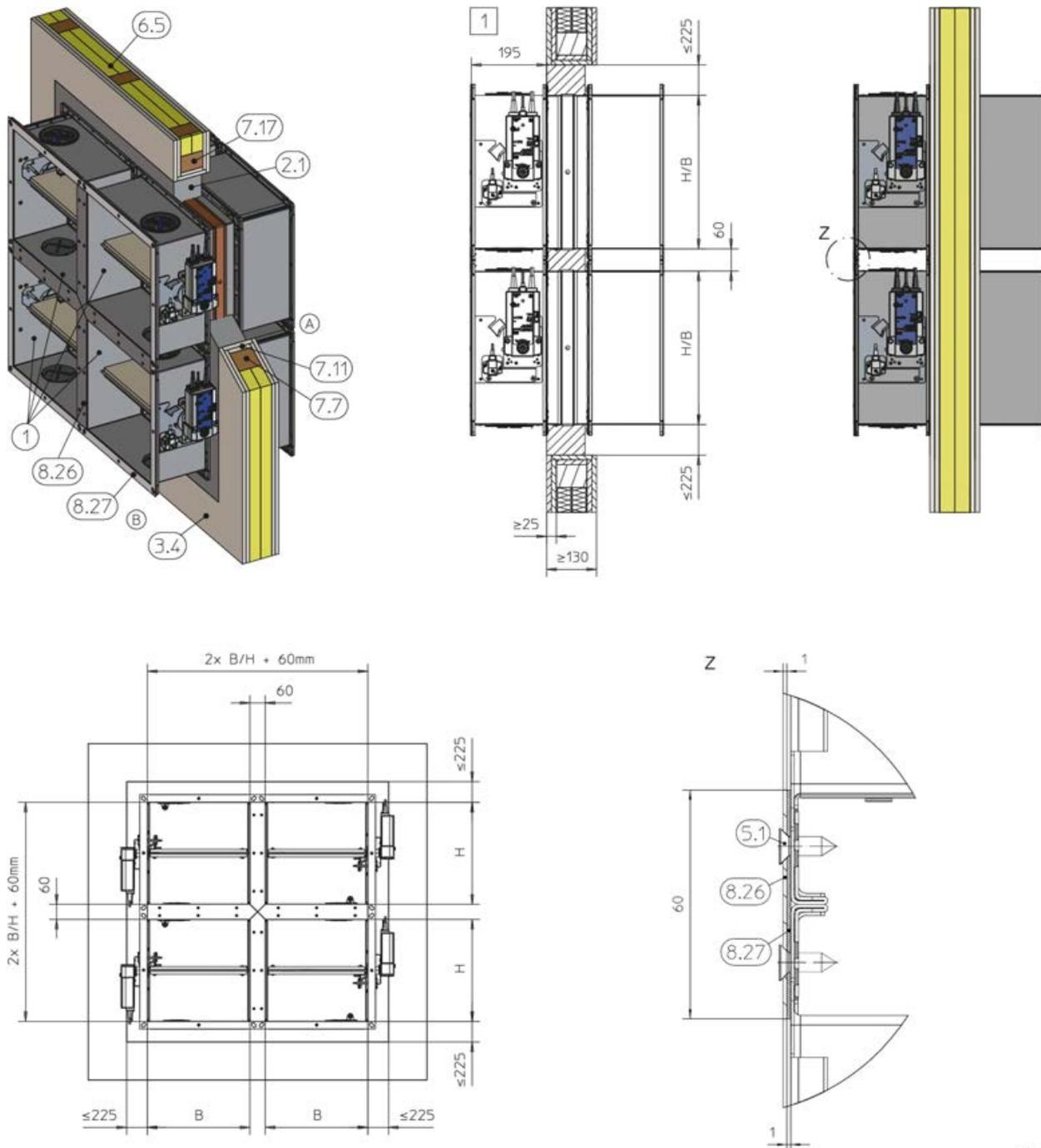
1	FKA2-EU	7.9	Half-timbered construction
2.1	Mortar	7.11	Trim panels, double layer with staggered joints, fire-resistant
3.5	Half-timbered construction, cladding on both sides	1	Up to EI 90 S
6.8	Infill (cavities completely filled with mineral wool $\geq 1000\text{ }^{\circ}\text{C}$, $\geq 50\text{ kg/m}^3$, or bricks, aerated concrete, lightweight concrete, reinforced concrete or clay)		

Additional requirements: mortar-based installation – multiple installation into one installation opening

- Timber stud wall or half-timbered construction, on page 43
- Casing length $L = 305$ or 500 mm
- Total fire damper area $(B \times H) \leq 4.8\text{ m}^2$
- The possible number of fire dampers in an installation opening depends on the sizes of the fire dampers $(B \times H)$ and on the total fire damper area (4.8 m^2)
- The dampers can be arranged in one or two rows.
- Distance to load-bearing structural elements $\geq 40\text{ mm}$
- If the actuators are located between the fire dampers, sufficient clear space for inspection must be provided.
- The mortar bed width must not exceed 225 mm , provide separate trimmers if necessary.

5.6.4 Mortar-based installation – 4 dampers with a common duct

Timber stud wall



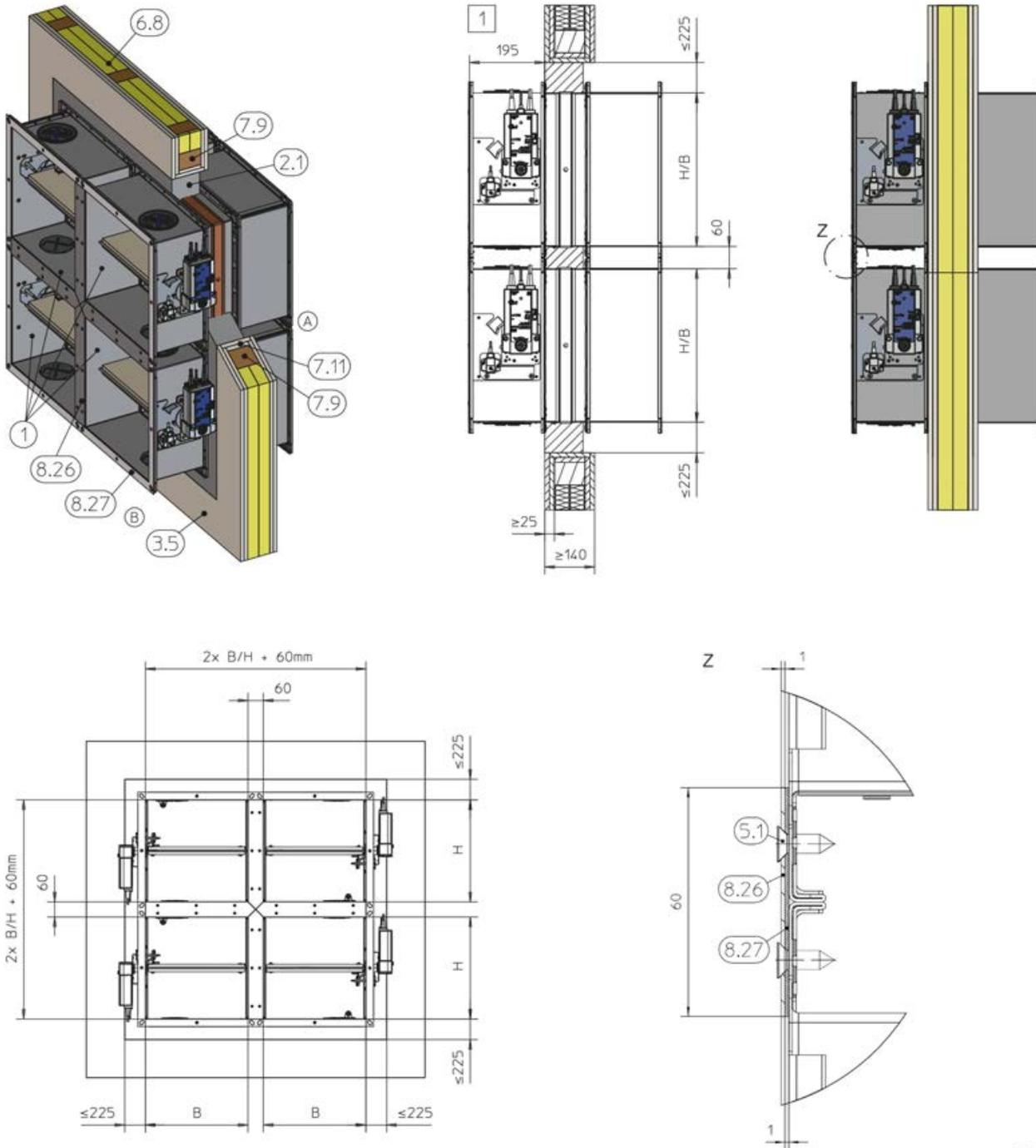
GR3710601, A

Fig. 103: Mortar-based installation – 4 dampers with a common duct, timber stud wall

- | | | | |
|-----|--|------|---|
| 1 | FKA2-EU | 7.11 | Trim panels, double layer with staggered joints, fire-resistant |
| 2.1 | Mortar | 7.17 | Trimmers, timber stud / nogging, at least 60 × 80 mm (at least 60 × 60 mm with F60) |
| 3.4 | Timber stud wall (also timber panel constructions), cladding on both sides | 8.26 | Sheet metal cover, t = 1 mm (by others) |
| 5.1 | Self-tapping screws, spacing ~ 150 mm | 8.27 | Seal |
| 6.5 | Mineral wool (depending on wall construction) | 1 | Up to EI 90 S |
| 7.7 | Timber support structure, at least 60 × 80 mm (at least 60 × 60 mm with F60) | | |

Lightweight partition walls with timber support ... > Mortar-based installation – 4 dampers with a c...

Half-timbered wall



GR3710611, A

Fig. 104: Mortar-based installation – 4 dampers with a common duct, half-timbered construction

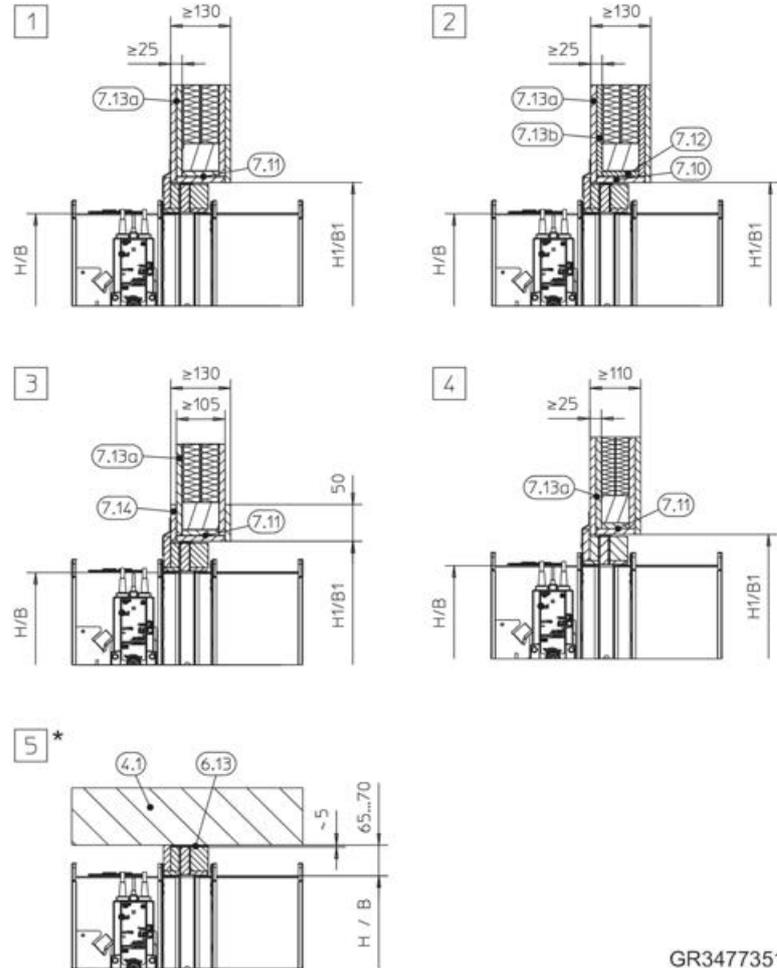
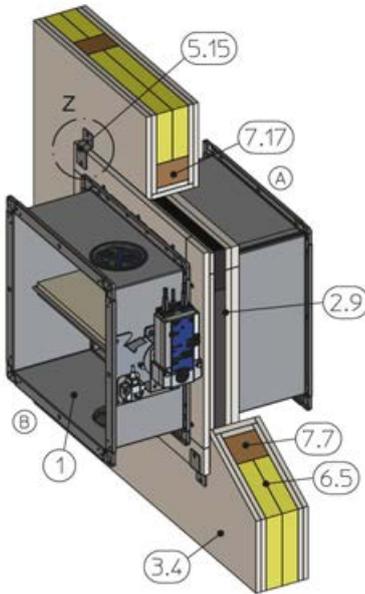
- | | | | |
|-----|--|------|---|
| 1 | FKA2-EU | 7.9 | Half-timbered construction |
| 2.1 | Mortar | 7.11 | Trim panels, double layer with staggered joints, fire-resistant |
| 3.5 | Half-timbered construction, cladding on both sides | 8.26 | Sheet metal cover, t = 1 mm (by others) |
| 5.1 | Self-tapping screws, spacing ~ 150 mm | 8.27 | Seal |
| 6.8 | Infill (cavities completely filled with mineral wool $\geq 1000\text{ }^\circ\text{C}$, $\geq 50\text{ kg/m}^3$, or bricks, aerated concrete, lightweight concrete, reinforced concrete or clay) | 1 | Up to EI 90 S |

Additional requirements: mortar-based installation – 4 dampers with a common duct

- Timber stud wall or half-timbered construction,
↳ *on page 43*
- Casing length $L = 500$ mm
- 4 dampers, up to 4.8 m^2 total fire damper area (common duct)
- Combination of 4 fire dampers next to and on top of one another, connection/sealing with sheet metal covers (by others).
- Place the sheet metal covers (galvanised steel, at least 1 mm, approx. 60 mm wide, $L = 2 \times B / H + 60$ mm) on a duct seal and fix them with self-tapping screws spaced approx. 150 mm apart.
- Close off the perimeter gaps and the gaps between the damper casings with mortar.
- For EI 120 S: Place mineral wool (6.2) around the perimeters of both the operating and installation sides; do not cover the operating elements, otherwise the function of the damper will be impaired. Inspection accesses and the product sticker must remain accessible.
- Distance to load-bearing structural elements ≥ 40 mm

5.6.5 Dry mortarless installation with installation kit ES

Timber stud wall

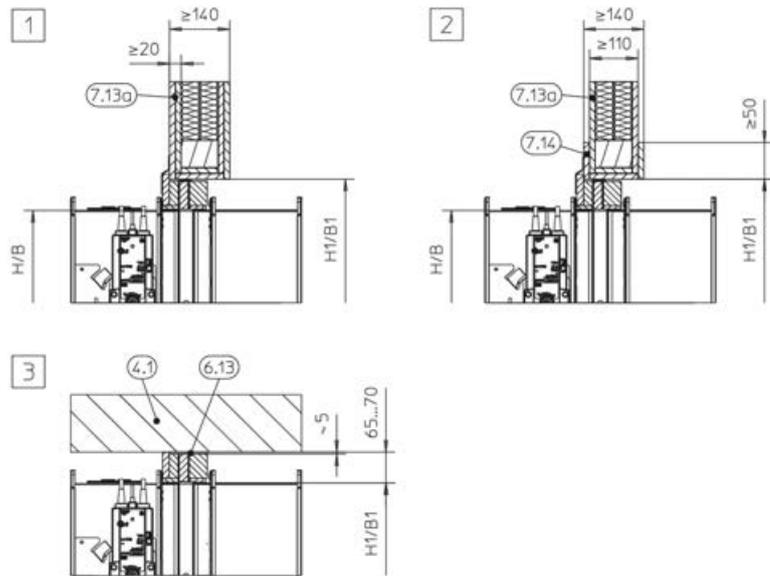
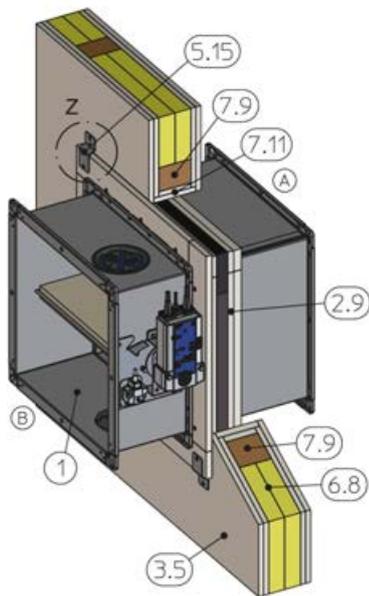


GR3477351, G

Fig. 105: Dry mortarless installation into a lightweight partition wall with timber support structure, with installation kit ES

1	FKA2-EU	7.13b	Cladding, wood sheet, at least 600 kg/³
2.9	Installation kit ES	7.14	Reinforcing board of the same material as the wall
3.4	Timber stud wall (also timber panel constructions), cladding on both sides	7.17	Trimmers, timber stud / nogging, at least 60 × 80 mm (at least 60 × 60 mm with F60)
4.1	Solid ceiling slab / solid floor	*	Installation near the floor as in [5]
5.15	Bracket	H1/B1	Installation opening, see table 111
6.5	Mineral wool (depending on wall construction)	Z	For fixing, see Fig. 25 to Fig. 27
6.13	Mineral wool strips A1, filler as an alternative (to even out an uneven floor or ceiling slab)	[1]	up to EI 120 S: B × H > 800 × 400 – 1500 × 800 mm
7.7	Timber stud / nogging, at least 60 × 80 mm (at least 60 × 60 mm with F60)	[2] [3]	Up to EI 90 S: B × H = 200 × 100 – 1500 × 800 mm
7.10	Trim panels (fire-resistant)	[4]	EI 30 S
7.11	Trim panels, double layer with staggered joints, fire-resistant	[5]	Up to EI 60 S
7.12	Trim panels, wood sheet, at least 600 kg/³		EI 30 to EI 120 S (horizontal installation position)
7.13a	Cladding, fire-resistant		

Half-timbered wall



GR3477330, F

Fig. 106: Dry mortarless installation into a half-timbered construction, with installation kit ES

1	FKA2-EU	7.13a	Cladding, fire-resistant
2.9	Installation kit ES	7.14	Reinforcing board of the same material as the wall
3.5	Half-timbered construction, cladding on both sides	H1/B1	Installation opening, see table ↗ 111
4.1	Solid ceiling slab	Z	For fixing, see Fig. 25 to Fig. 27
5.15	Bracket	1	up to EI 120 S: B × H > 800 × 400 – 1500 × 800 mm
6.8	Infill (cavities completely filled with mineral wool ≥ 1000 °C, ≥ 50 kg/m³, or bricks, aerated concrete, lightweight concrete, reinforced concrete or clay)		Up to EI 90 S: B × H = 200 × 100 – 1500 × 800 mm
6.13	Mineral wool strips A1, filler as an alternative (to even out an uneven floor or ceiling slab)	2	EI 30 S
7.9	Timber structure	3	EI 30 to EI 120S
7.11	Trim panels, double layer with staggered joints, fire-resistant		

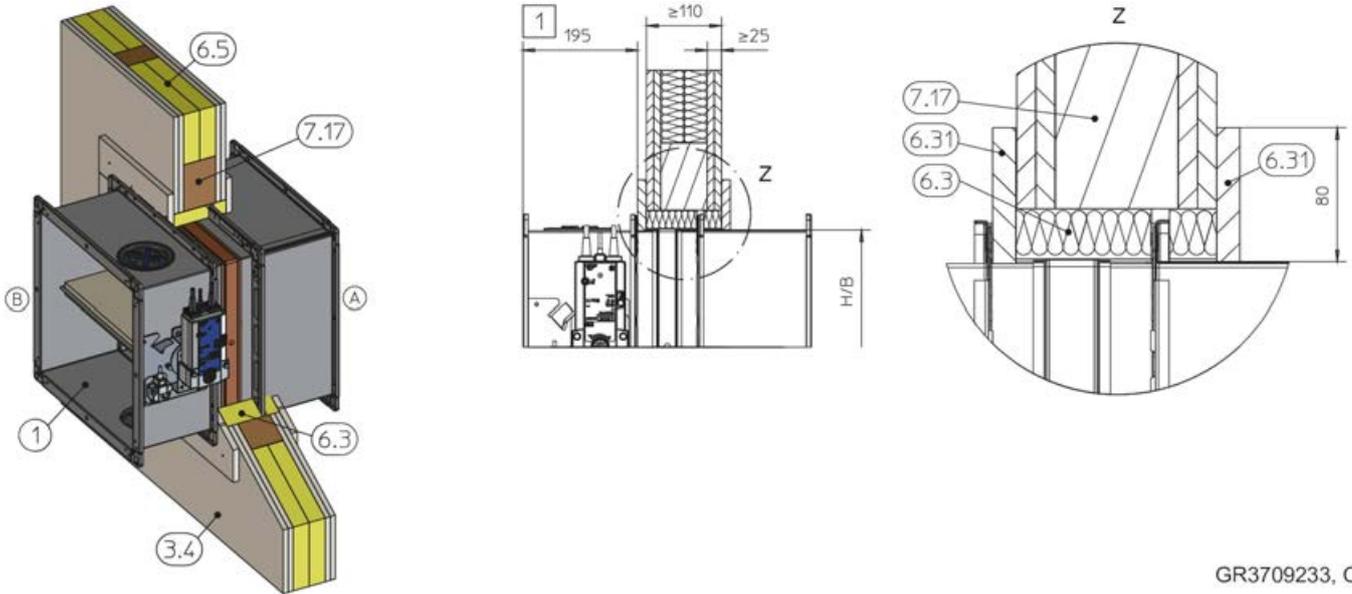
Additional requirements: dry mortarless installation into lightweight partition walls with timber studs and half-timbered constructions, with installation kit ES

- Timber stud wall or half-timbered construction, ↗ on page 43
 - Casing length L = 500 mm
 - Distance between the fire damper and adjacent structural elements 80 mm / 120 mm (depending on the position of the brackets)
 - 65 – 70 mm distance between the fire damper with a shortened installation kit and load-bearing structural elements
 - ≥ 200 mm distance between two fire dampers in separate installation openings
 - Ensure accessibility from the rear.
1. ▶ Mount the installation kit onto the fire damper, ↗ 5.3.1 'Installation kit ES – supply package and assembly' on page 45.

2. ▶ Position the fire damper in the centre of the installation opening and fix it with brackets and dry wall screws to the timber stud frame or half-timbered construction, see Fig. 25 to Fig. 27 .

5.6.6 Dry mortarless installation with mineral wool

Timber stud wall

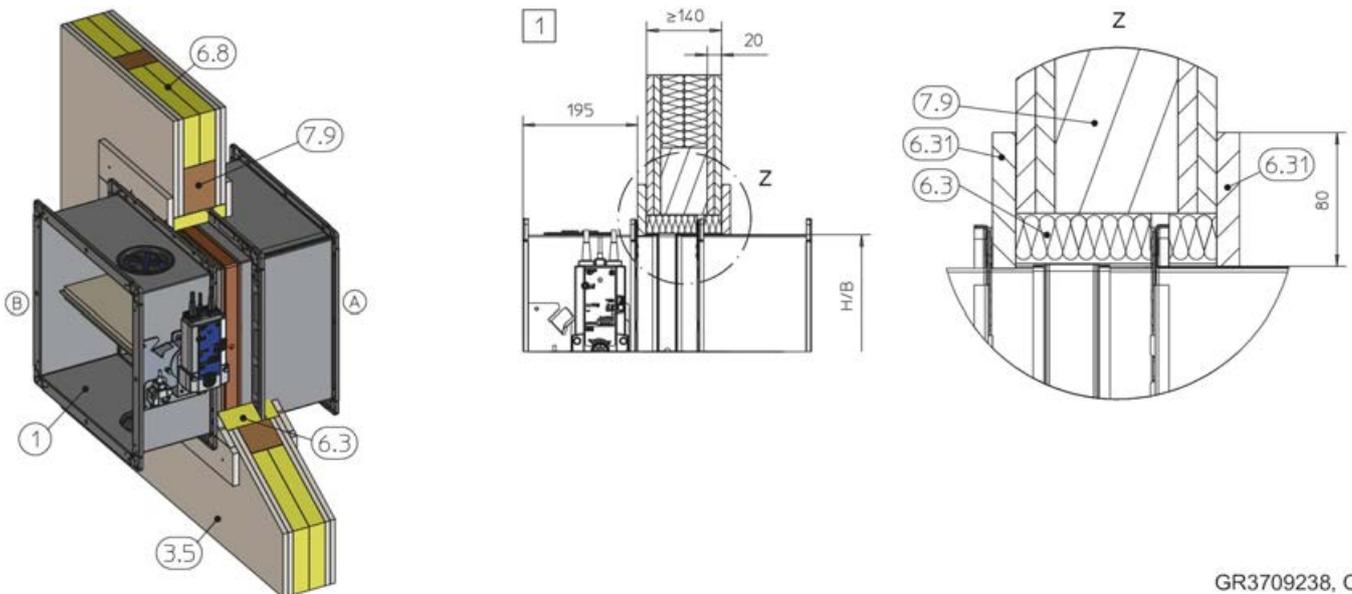


GR3709233, C

Fig. 107: Dry mortarless installation into a lightweight partition wall with timber support structure

- | | | | |
|-----|--|------|--|
| 1 | FKA2-EU | 6.31 | Fire-rated plasterboard strips, d = 12.5 mm |
| 3.4 | Timber stud wall (also timber panel constructions), cladding on both sides | 7.17 | Trimmers, timber stud / nogging, at least 60 × 80 mm |
| 6.3 | Mineral wool, $\geq 1000\text{ }^\circ\text{C}$, $\geq 100\text{ kg/m}^3$, d = 40 mm | 1 | Up to EI 60 S |
| 6.5 | Mineral wool (depending on wall construction) | | |

Half-timbered wall



GR3709238, C

Fig. 108: Dry mortarless installation into a half-timbered construction, with mineral wool

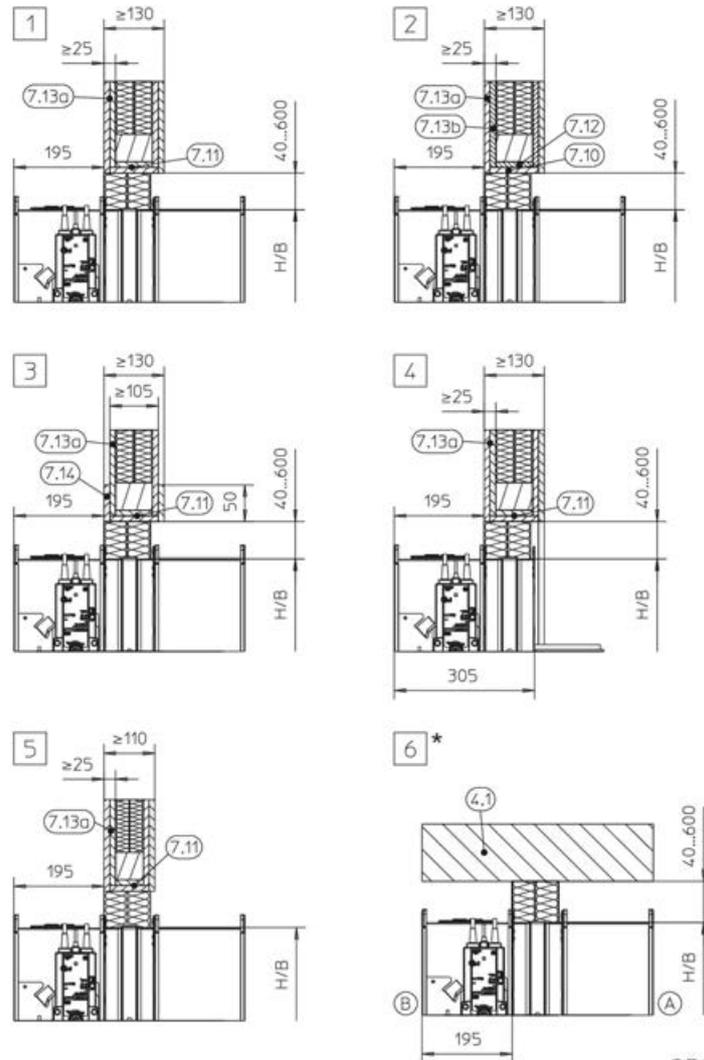
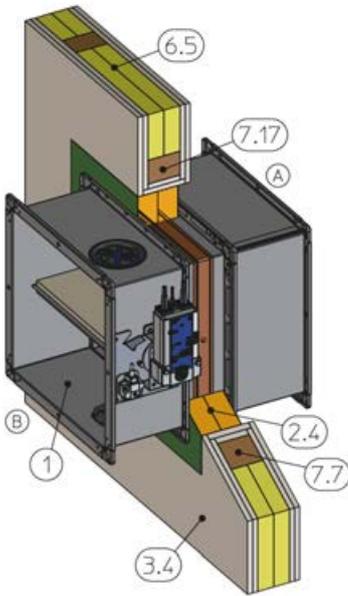
- | | | | |
|-----|--|------|---|
| 1 | FKA2-EU | 6.31 | Fire-rated plasterboard strips, d = 12.5 mm |
| 3.5 | Half-timbered construction, cladding on both sides | 7.9 | Timber structure |
| 6.3 | Mineral wool, $\geq 1000\text{ }^\circ\text{C}$, $\geq 100\text{ kg/m}^3$, d = 40 mm | 1 | Up to EI 60 S |
| 6.8 | Infill (cavities completely filled with mineral wool $\geq 1000\text{ }^\circ\text{C}$, $\geq 50\text{ kg/m}^3$, or bricks, aerated concrete, lightweight concrete, reinforced concrete or clay) | | |

Additional requirements: dry mortarless installation into lightweight partition walls with timber support structure and half-timbered constructions, with mineral wool

- Timber stud wall or half-timbered construction,
↳ on page 43
 - Casing length L = 500 mm
 - ≥ 200 mm distance between two fire dampers in separate installation openings
 - Distance to load-bearing structural elements
 ≥ 80 mm
1. ▶ Create a clear opening with B + 74 (± 2) mm and H + 86 (± 2) mm.
 2. ▶ Cut mineral wool strips (6.3) and fire-rated plasterboard strips (6.31) to size.
 3. ▶ Place mineral wool strips and fire-rated plasterboard strips on the operating side (B) around the damper casing and secure them (use filler to secure them if necessary).
 4. ▶ Push the fire damper into the installation opening; screw-fix fire-rated plasterboard strips on the operating side (B) to the perimeter timber stud frame / half-timbered construction (screw spacing approx. 150 mm).
 5. ▶ Attach the fire-rated plasterboard strips on the installation side (A) and screw-fix them to the perimeter timber stud frame / half-timbered construction (screw spacing approx. 150 mm).

5.6.7 Dry mortarless installation with fire batt

Timber studs

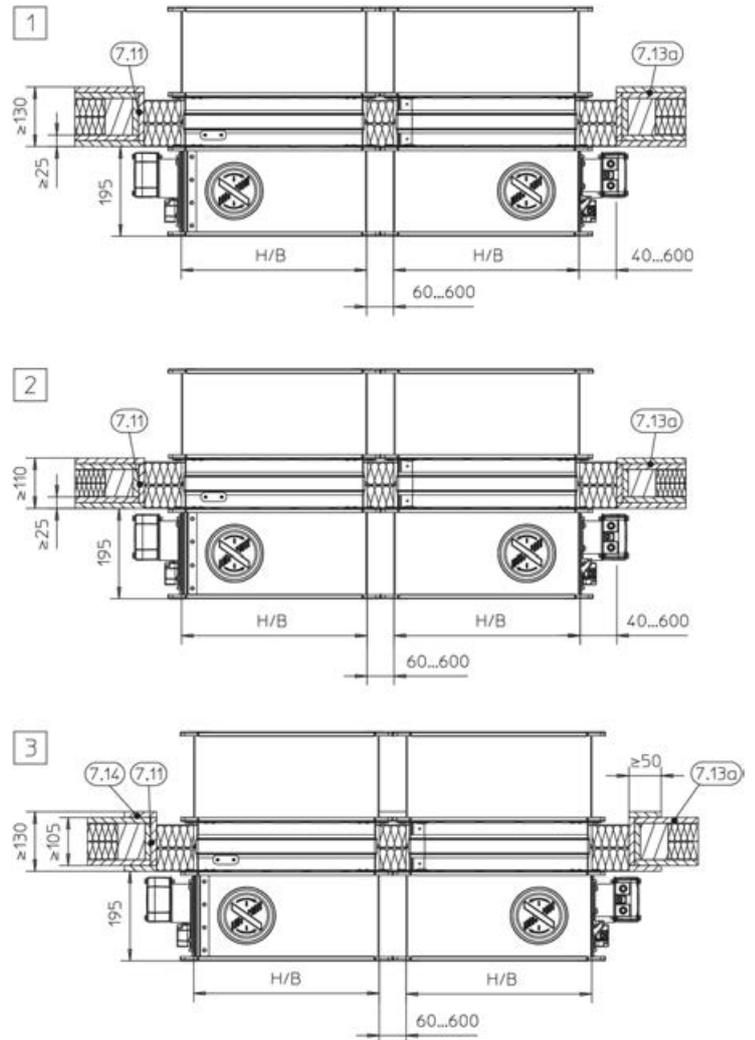
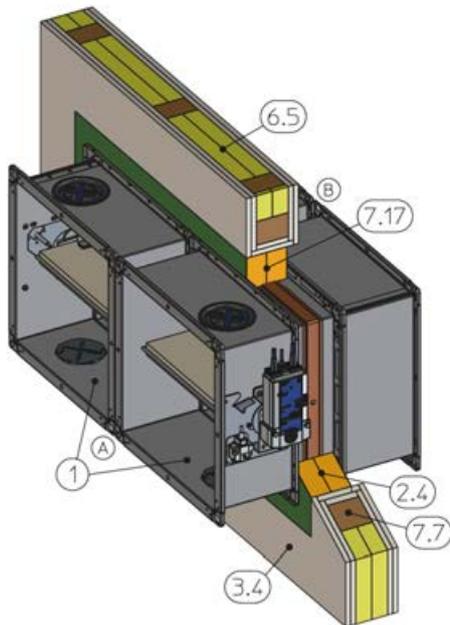


GR3477544, E

Fig. 109: Dry mortarless installation into a lightweight partition wall with timber support structure, with a fire batt

1	FKA2-EU	7.13b	Cladding, wood sheet, at least 600 kg/³
2.4	Coated board system	7.14	Reinforcing board of the same material as the wall
3.4	Timber stud wall (also timber panel constructions), cladding on both sides	7.17	Trimmers, timber stud / nogging, at least 60 × 80 mm (at least 60 × 60 mm with F60)
4.1	Solid ceiling slab / solid floor	*	Installation near the floor as in [6]
6.5	Mineral wool (depending on wall construction)	[1] [4]	Up to EI 120 S: B × H = 200 × 100 – 800 × 400 mm (horizontal installation position)
7.7	Timber stud / nogging, at least 60 × 80 mm (at least 60 × 60 mm with F60)	[2] [3]	Up to EI 90 S: B × H = 200 × 100 – 1500 × 800 mm
7.10	Trim panels (fire-resistant)	[5]	EI 30 S
7.11	Trim panels, double layer with staggered joints, fire-resistant	[6]	Up to EI 60 S
7.12	Trim panels, wood sheet, at least 600 kg/³		EI 30 to EI 120 S
7.13a	Cladding, fire-resistant		

Timber support structure, flange to flange

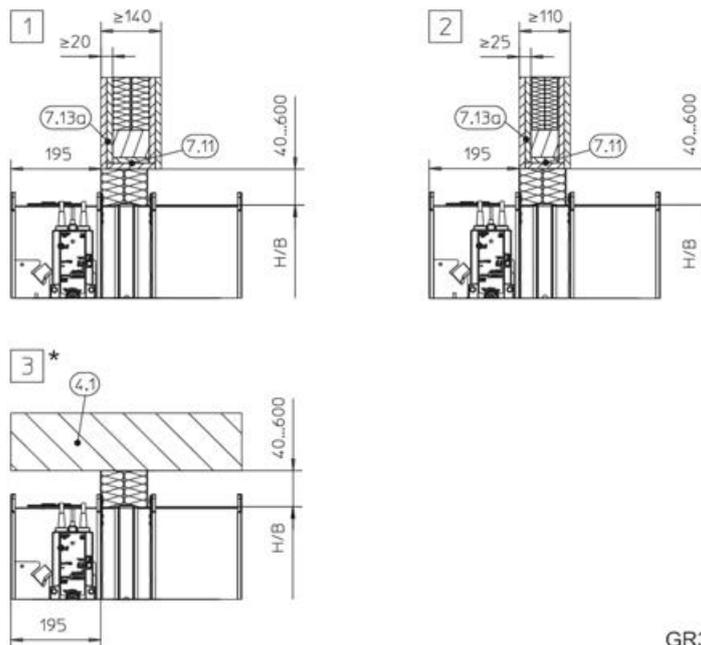
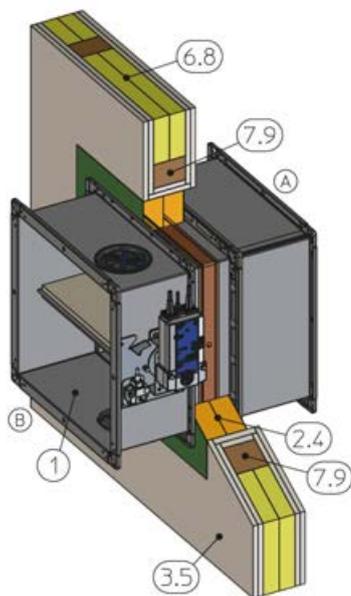


GR3705490, A

Fig. 110: Dry mortarless installation into a lightweight partition wall with timber support structure, with a fire batt, flange to flange, illustration shows side by side installation (applies also to installation of dampers on top of each other)

1	FKA2-EU	7.13a	Cladding, fire-resistant
2.4	Coated board system	7.14	Reinforcing board of the same material as the wall
3.4	Timber stud wall (also timber panel constructions), cladding on both sides	7.17	Trimmers, timber stud / nogging, at least 60 × 80 mm (at least 60 × 60 mm with F60)
6.5	Mineral wool (depending on wall construction)	1	Up to EI 90 S
7.7	Timber stud / nogging, at least 60 × 80 mm (at least 60 × 60 mm with F60)	2	Up to EI 60 S
7.11	Trim panels, double layer with staggered joints, fire-resistant	3	EI 30

Timber structure

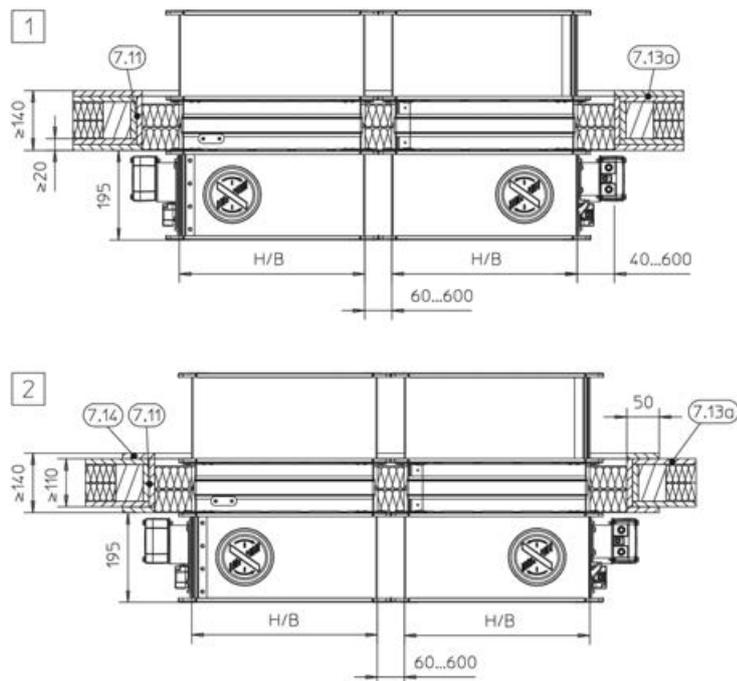
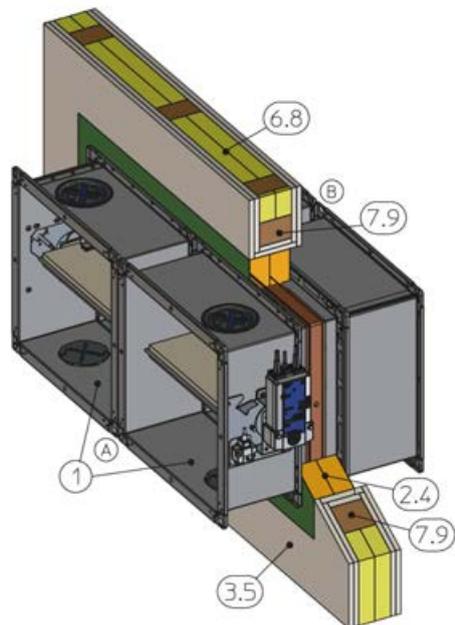


GR3477625, E

Fig. 111: Dry mortarless installation into a half-timbered construction, with fire batt

1	FKA2-EU	7.13a	Cladding, fire-resistant
2.4	Coated board system	*	Installation near the floor as in 3
3.5	Half-timbered construction, cladding on both sides	1 4	Up to EI 120 S: B × H = 200 × 100 – 800 × 400 mm (horizontal installation position)
4.1	Solid ceiling slab / solid floor	2	Up to EI 90 S: B × H = 200 × 100 – 1500 × 800 mm
6.8	Infill (cavities completely filled with mineral wool ≥ 1000 °C, ≥ 50 kg/m ³ , or bricks, aerated concrete, lightweight concrete, reinforced concrete or clay)	3	EI 30 S EI 30 S to EI 120 S
7.9	Timber structure		
7.11	Trim panels, double layer with staggered joints, fire-resistant		

Half-timbered construction, flange to flange

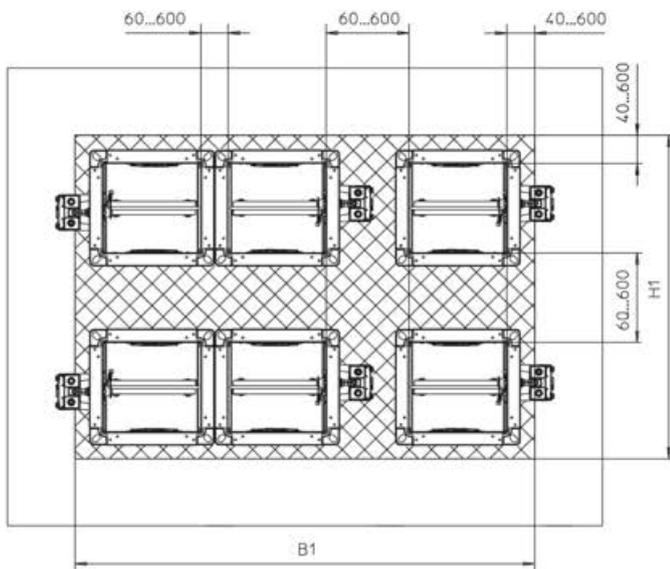
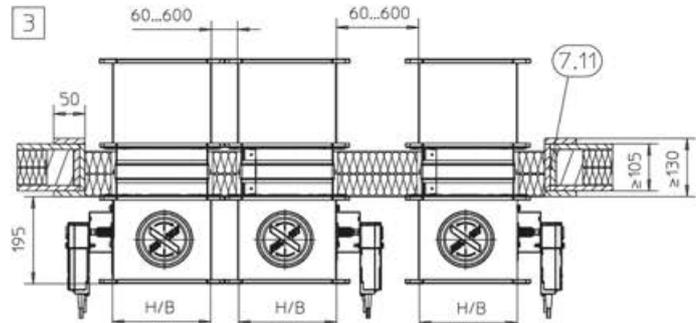
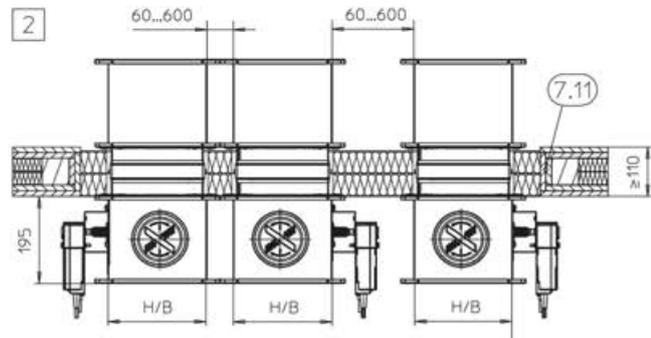
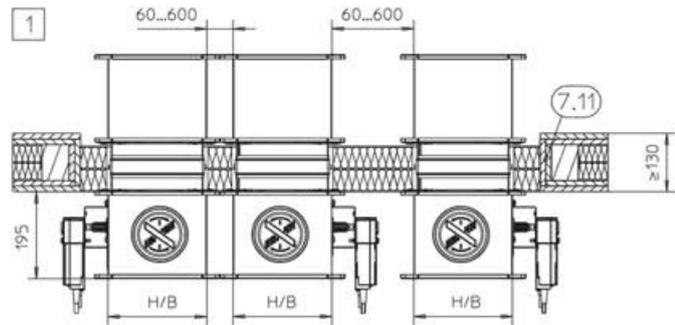
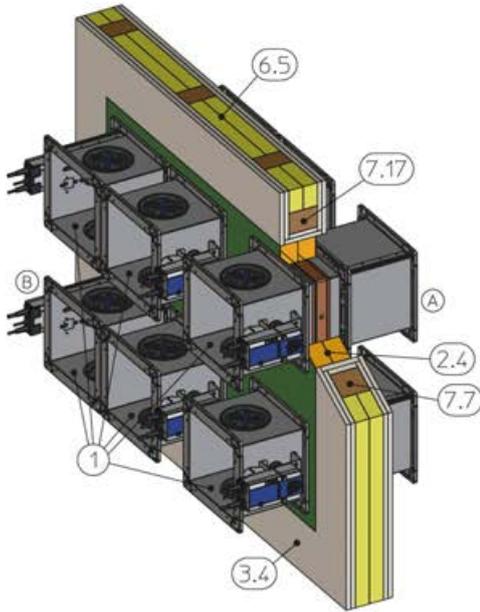


GR3705512, E

Fig. 112: Dry mortarless installation into a half-timbered construction, with a fire batt, flange to flange, illustration shows side by side installation (applies also to installation of dampers on top of each other)

1	FKA2-EU	7.11	Trim panels, double layer with staggered joints, fire-resistant
2.4	Coated board system	7.13a	Cladding, fire-resistant
3.5	Half-timbered construction, cladding on both sides	7.14	Reinforcing board of the same material as the wall
6.8	Infill (cavities completely filled with mineral wool $\geq 1000\text{ }^{\circ}\text{C}$, $\geq 50\text{ kg/m}^3$, or bricks, aerated concrete, lightweight concrete, reinforced concrete or clay)	1	Up to EI 90 S
7.9	Timber structure	2	EI 30 S

Timber support structure, multiple installation, flange to flange



GR3710496, C

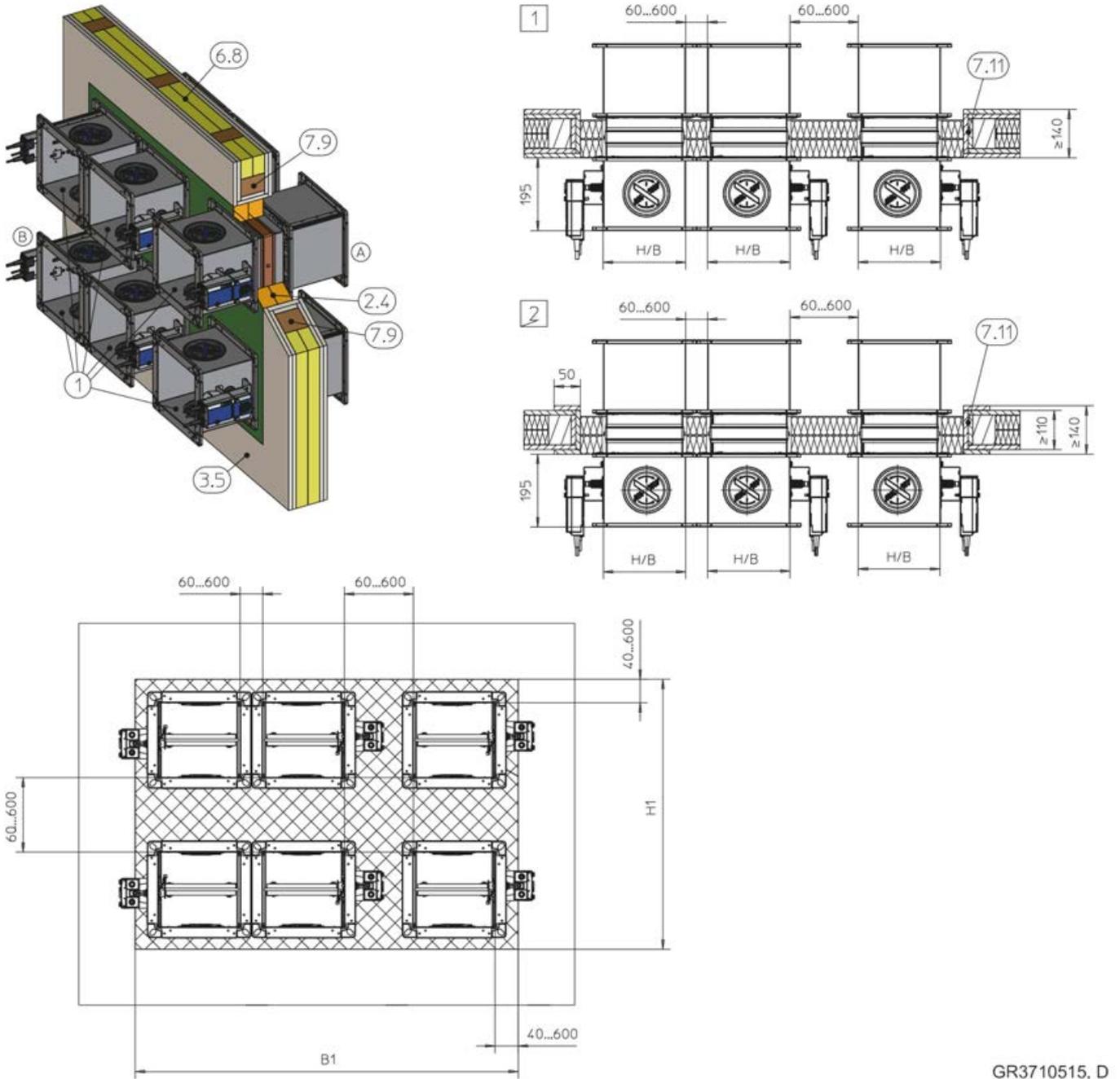
Fig. 113: Dry mortarless installation into a lightweight partition wall with timber support structure, with a fire batt, multiple installation, flange to flange, illustration shows side by side installation (applies also to installation of dampers on top of each other)

1	FKA2-EU	7.11	Trim panels, double layer with staggered joints, fire-resistant
2.4	Coated board system		
3.4	Timber stud wall (also timber panel constructions), cladding on both sides	7.17	Trimmers, timber stud / nogging, at least 60 × 80 mm
6.5	Mineral wool (depending on wall construction)		(at least 60 × 60 mm with F60)
7.7	Timber stud / nogging, at least 60 × 80 mm (at least 60 × 60 mm with F60)	1	Up to EI 90 S
		2	Up to EI 60 S
		3	EI 30 S

For multiple installation please note:

- Total fire damper area: 2.4 m² max.
- The possible number of fire dampers in a fire batt depends on the sizes of the fire dampers (B × H) and on the total fire damper area (2.4 m²).
- Maximum fire batt size: B1 x H1, depending on manufacturer
- Distance to load-bearing structural elements ≥ 40 mm

Timber support structure, multiple installation, flange to flange



GR3710515, D

Fig. 114: Dry mortarless installation into a half-timbered construction, with a fire batt, multiple installation, flange to flange, illustration shows side by side installation (applies also to installation of dampers on top of each other)

- | | | | |
|-----|--|----------|---|
| 1 | FKA2-EU | 7.9 | Timber structure |
| 2.4 | Coated board system | 7.11 | Trim panels, double layer with staggered joints, fire-resistant |
| 3.5 | Half-timbered construction, cladding on both sides | 1 | Up to EI 90 S |
| 6.8 | Infill (cavities completely filled with mineral wool $\geq 1000\text{ }^\circ\text{C}$, $\geq 50\text{ kg/m}^3$, or bricks, aerated concrete, lightweight concrete, reinforced concrete or clay) | 2 | EI 30 S |

For multiple installation please note:

- Total fire damper area: 2.4 m² max.
- The possible number of fire dampers in a fire batt depends on the sizes of the fire dampers (B × H) and on the total fire damper area (2.4 m²).
- Maximum fire batt size: B1 x H1, depending on manufacturer
- Distance to load-bearing structural elements
≥ 40 mm

Additional requirements: dry mortarless installation with fire batt in lightweight partition walls with timber support structure and half-timbered constructions

- Timber stud wall or half-timbered construction,
↳ on page 43
- Casing lengths L = 305 and 500 mm
- EI 120 S: ≥ 200 mm distance between two fire dampers in separate installation openings
- Fire batt systems, installation details, distances / dimensions, ↳ on page 40
- Suspension and fixing, ↳ Chapter 5.13 'Fixing the fire damper' on page 194 ↳ 5.13.3 'Fixing the damper when a fire batt is used' on page 196

5.7 Solid wood walls

5.7.1 General

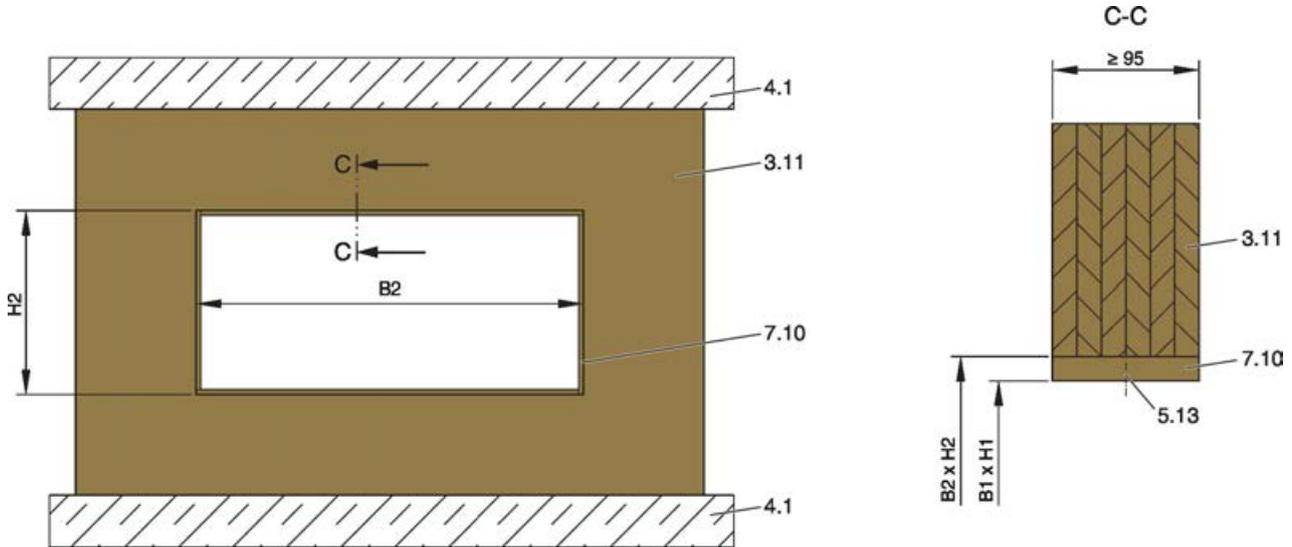


Fig. 115: Solid wood wall

- | | | | |
|------|----------------------------------|---------|--|
| 3.11 | Solid wood wall / CLT wall | 7.10 | Trim panels (optional) |
| 4.1 | Solid ceiling slab / solid floor | B1 × H1 | Clear installation opening |
| 5.13 | Wood screw or pin | B2 × H2 | Opening in a solid wood wall / CLT wall
(without trim panels: B2 = B1, H2 = H1) |

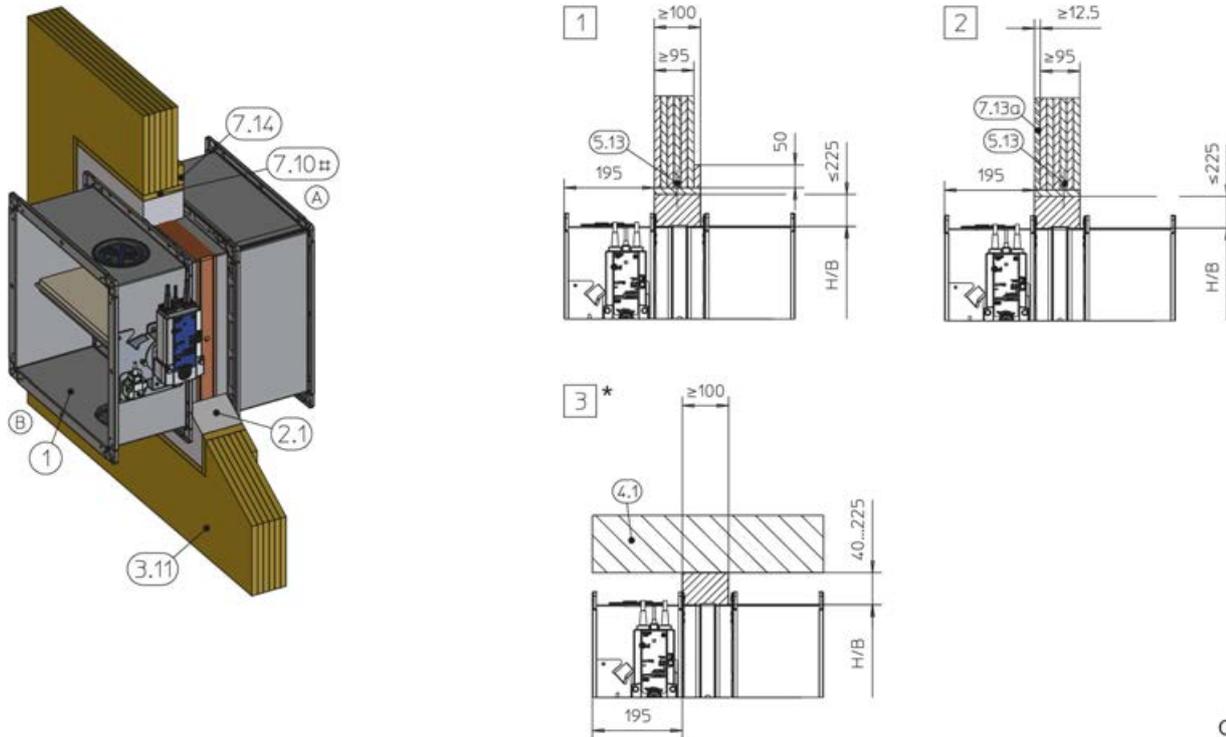
Installation type	Installation opening [mm]			
	B1	H1	B2	H2
Mortar-based installation	B + 450 max.	H + 450 max.	B1 + (2 × trim panels)	H1 + (2 × trim panels)
Dry mortarless installation with installation kit ES ¹	B + 140	H + 140		
Dry mortarless installation with fire batt	B + 80 to 1200	H + 80 to 1200		

¹) Installation opening tolerance ± 2 mm

Additional requirements: solid wood walls

- Solid wood wall or CLT wall, on page 43

5.7.2 Mortar-based installation



GR3477667, F

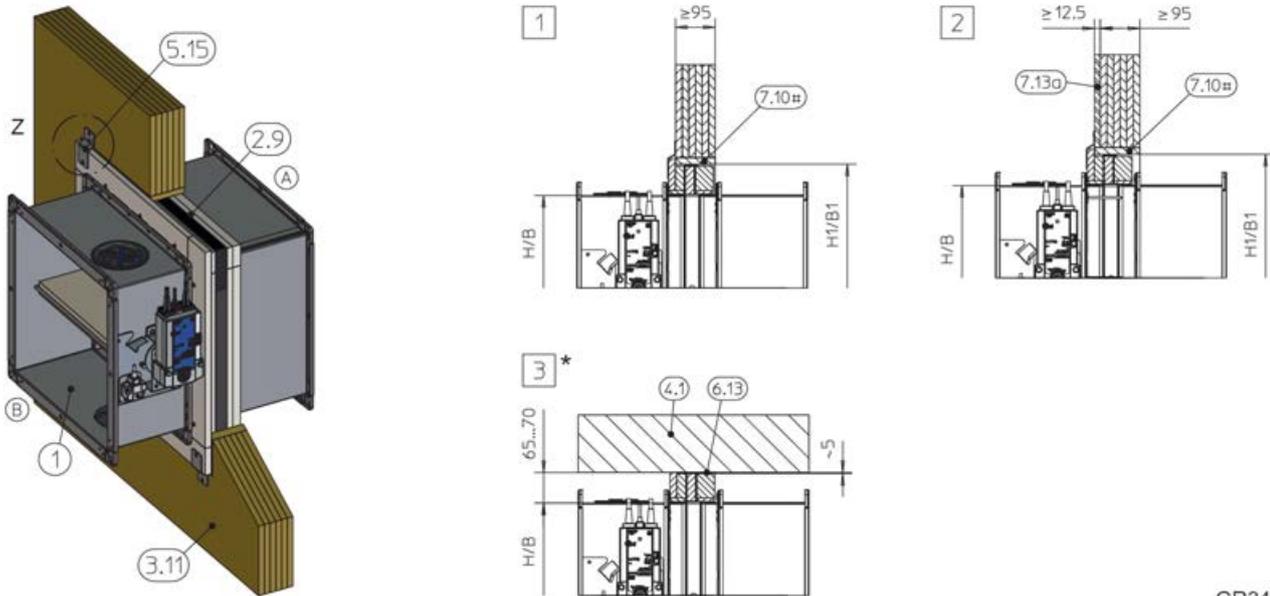
Fig. 116: Mortar-based installation into a solid wood wall or CLT wall

1	FKA2-EU	7.10#	Optional trim panels
2.1	Mortar	7.13a	Cladding, fire-resistant
3.11	Solid wood wall / CLT wall	7.14	Reinforcing board of the same material as the wall (required on operating or installation side if W < 100 mm)
4.1	Solid ceiling slab / solid floor		
5.13	Wood screw or pin		
		*	Installation near the floor as in [3]
		[1] - [3]	Up to EI 90 S

Additional requirements: mortar-based installation into solid wood walls

- Solid wood wall or CLT wall, ↗ on page 43
- Casing lengths L = 305 and 500 mm
- ≥ 200 mm distance between two fire dampers in separate installation openings

5.7.3 Dry mortarless installation with installation kit ES



GR3477715, E

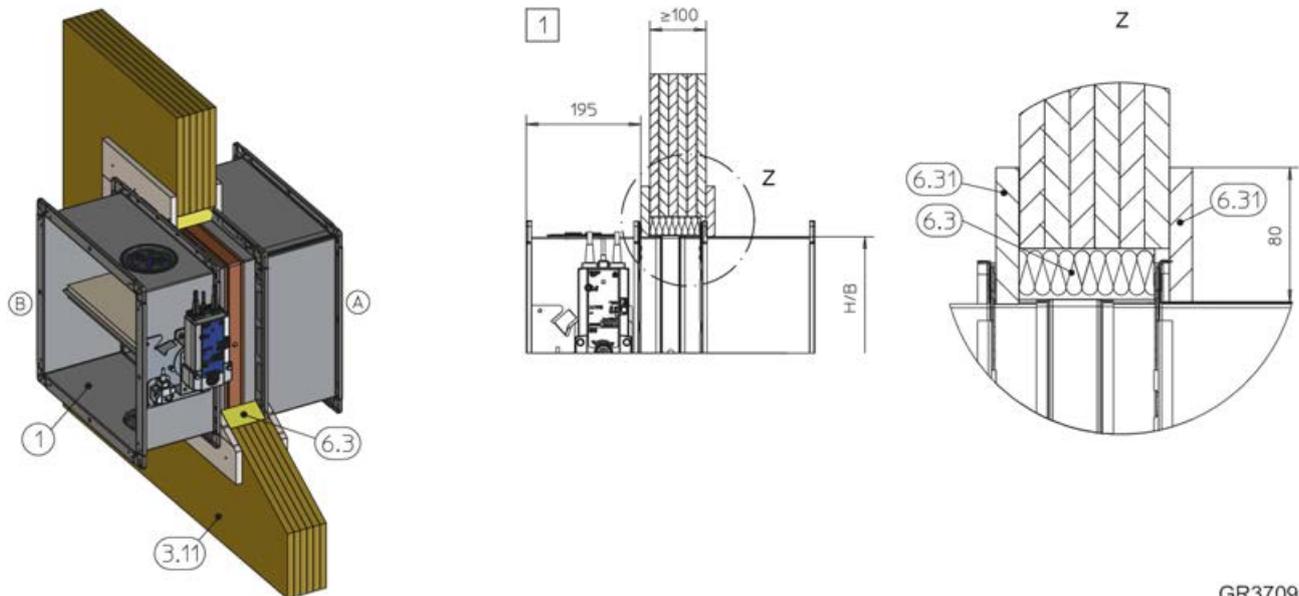
Fig. 117: Dry mortarless installation into a solid wood wall or CLT wall, with installation kit ES

1	FKA2-EU	7.10#	Optional trim panels
2.9	Installation kit ES	7.13a	Cladding, fire-resistant
3.11	Solid wood wall / CLT wall	*	Installation near the floor as in [3]
4.1	Solid ceiling slab	H1/B1	Installation opening, see table 140
5.15	Bracket	Z	For fixing, see Fig. 25 to Fig. 27
6.13	Mineral wool strips A1, filler as an alternative (to even out an uneven floor or ceiling slab)	[1] – [3]	Up to EI 90 S

Additional requirements: dry mortarless installation into solid wood walls, with installation kit ES

- Solid wood wall or CLT wall, ☞ on page 43
 - Casing length L = 500 mm
 - Distance between the fire damper and adjacent structural elements approx. 80 / 120 mm (depending on the position of the brackets)
 - 65 to 70 mm distance between the fire damper with a shortened installation kit and load-bearing structural elements, see detail [3]
 - ≥ 200 mm distance between two fire dampers in separate installation openings
 - Ensure accessibility from the rear.
1. ▶ Mount the installation kit onto the fire damper, ☞ 5.3.1 'Installation kit ES – supply package and assembly' on page 45 .
 2. ▶ Position the fire damper in the centre of the installation opening and fix it with brackets and dry wall screws to the solid wood wall, see Fig. 25 to Fig. 27 .

5.7.4 Dry mortarless installation with mineral wool



GR3709388, C

Fig. 118: Dry mortarless installation into a solid wood or CLT wall, with mineral wool

1	FKA2-EU	6.31	Fire-rated plasterboard strips, d = 12.5 mm
3.11	Solid wood wall / CLT wall	1	Up to EI 60 S
6.3	Mineral wool, ≥ 1000 °C, ≥ 100 kg/m ³		

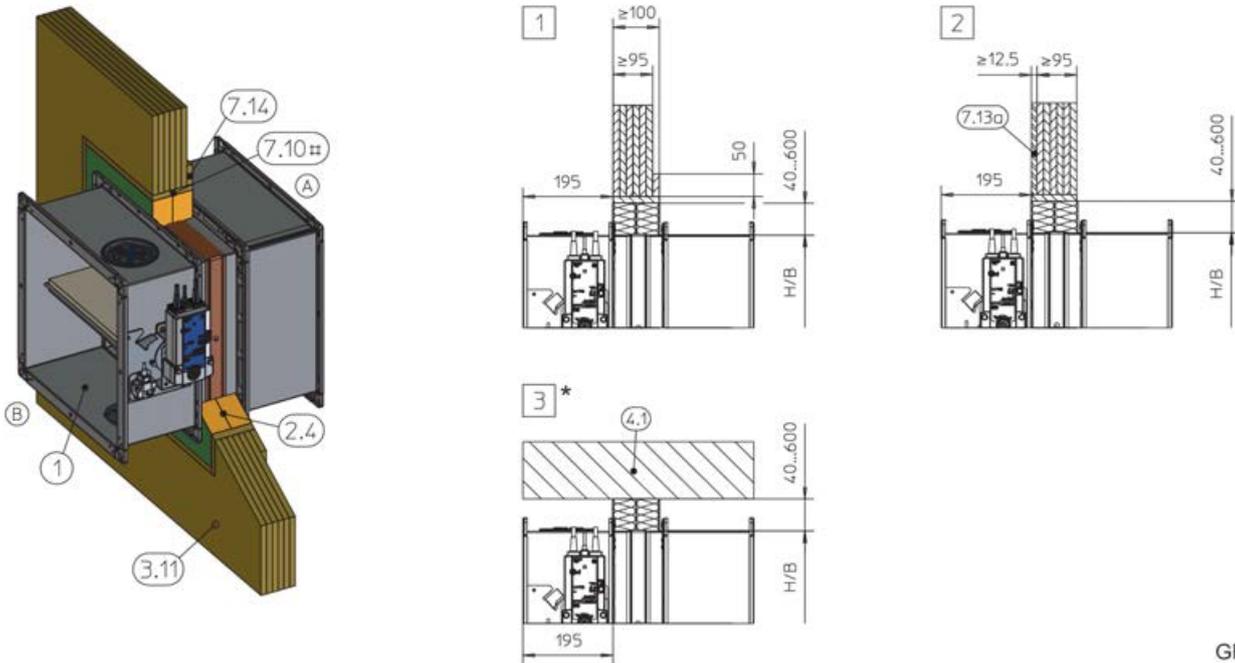
Note:

Wall thickness shown = 100 mm. For wall thicknesses > 100 mm, close off the area between the installation side (A) of the fire damper and the installation opening with mineral wool strips (6.3) to achieve the same thickness as the wall.

Additional requirements: dry mortarless installation into lightweight partition walls with timber support structure and half-timbered constructions, with mineral wool

- Solid wood wall or CLT wall, ↗ on page 43
 - Casing length L = 500 mm
 - ≥ 200 mm distance between two fire dampers in separate installation openings
 - Distance to load-bearing structural elements ≥ 80 mm
1. ▶ Create a clear installation opening, B + 74 (± 2) mm and H + 86 (± 2) mm.
 2. ▶ Cut mineral wool strips (6.3) and fire-rated plasterboard strips (6.31) to size.
 3. ▶ Place mineral wool strips and fire-rated plasterboard strips on the operating side (B) around the damper casing and secure them; use filler to secure them if necessary.
 4. ▶ Push the fire damper into the installation opening; screw-fix the fire-rated plasterboard strips on the operating side (B) to the wall (screw spacing approx. 150 mm).
 5. ▶ Attach fire-rated plasterboard strips to the installation side (A) and screw-fix them to the wall (screw spacing approx. 150 mm).

5.7.5 Dry mortarless installation with fire batt



GR3477754, H

Fig. 119: Dry mortarless installation into a timber wall or CLT wall, with a fire batt

1	FKA2-EU	7.13a	Cladding, fire-resistant
2.4	Coated board system	7.14	Reinforcing board of the same material as the wall (required on operating or installation side if $W < 100$ mm)
3.11	Solid wood wall / CLT wall		
4.1	Solid ceiling slab / solid floor		
7.10#	Optional trim panels		
		*	Installation near the floor as in 3
		1 – 3	Up to EI 90 S

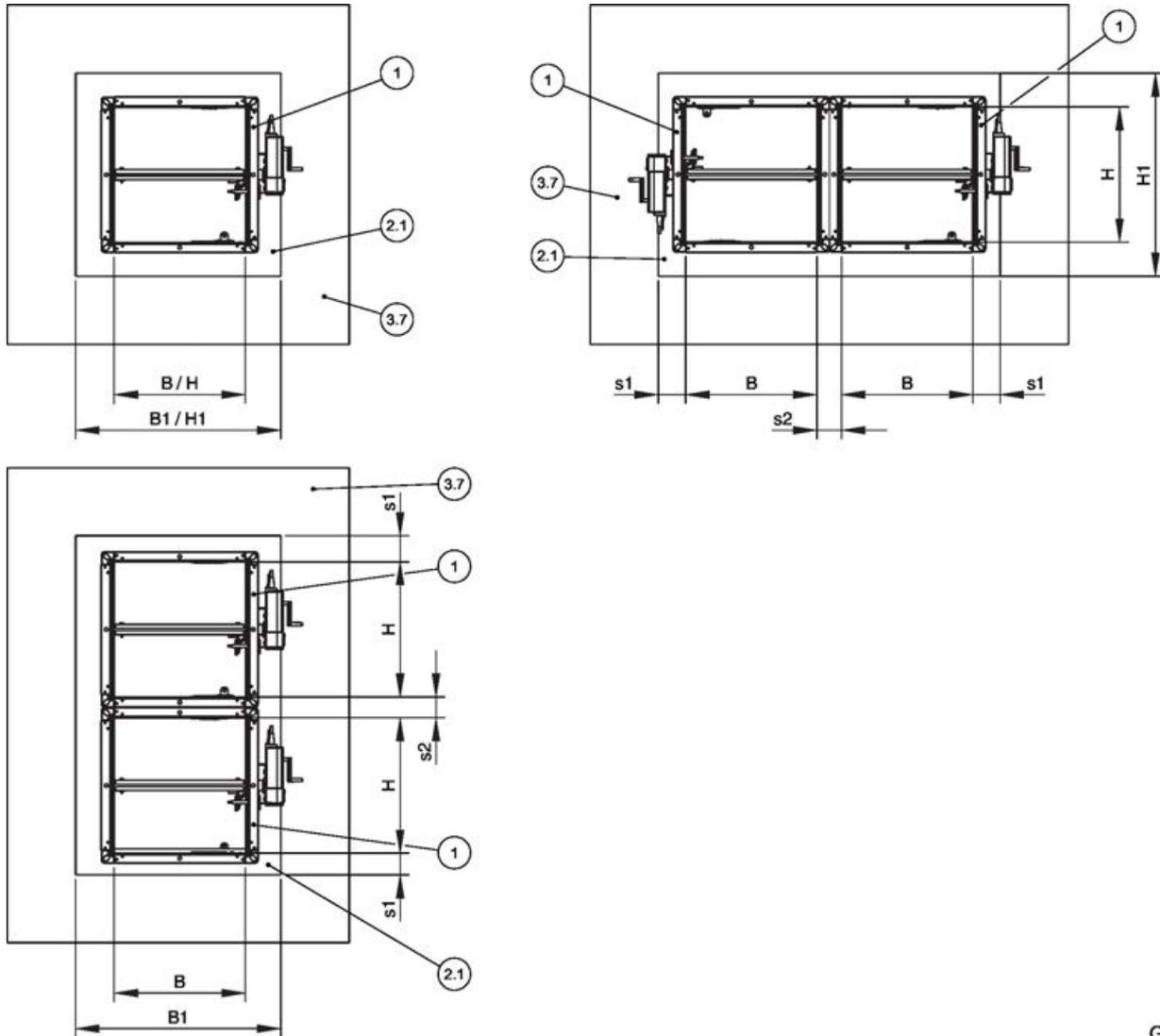
Additional requirements: dry mortarless installation into solid wood walls, with fire batt

- Solid wood wall or CLT wall, ↪ on page 43
- Casing length $L = 305$ or 500 mm
- Fire batt systems, installation details, distances / dimensions, ↪ on page 40
- ≥ 200 mm distance between two fire dampers in separate installation openings
- Suspension and fixing, ↪ Chapter 5.13 'Fixing the fire damper' on page 194 ↪ 5.13.3 'Fixing the damper when a fire batt is used' on page 196

5.8 Shaft walls with metal support structure

5.8.1 General

Shaft walls with metal support structure and cladding on one side



GR3870120, A

Fig. 120: Lightweight partition walls with metal support structure – arrangement/distances

- | | | | |
|-----|---|----|---|
| 1 | FKA2-EU | s1 | Perimeter gap, φ on page 37 |
| 2.1 | Mortar | s2 | Distance between the fire dampers, φ 'Distances' on page 36 |
| 3.7 | Shaft wall with metal support structure, cladding on one side | | |

Installation type	Installation opening [mm]			
	B1	H1	s1	s2
Mortar-based installation	B + 450 max.	H + 450 max.	≤ 225	60 ³ – 225
Dry mortarless installation with installation kit ES ^{1,2}	B + 140	H + 140	central installation	

¹⁾ Optional trim panels (single layer)

²⁾ Installation opening tolerance ± 2 mm

³⁾ With length 305 mm and installation of fire dampers on top of each other, the distance between FKA2-EU fire dampers has to be at least 75 mm.

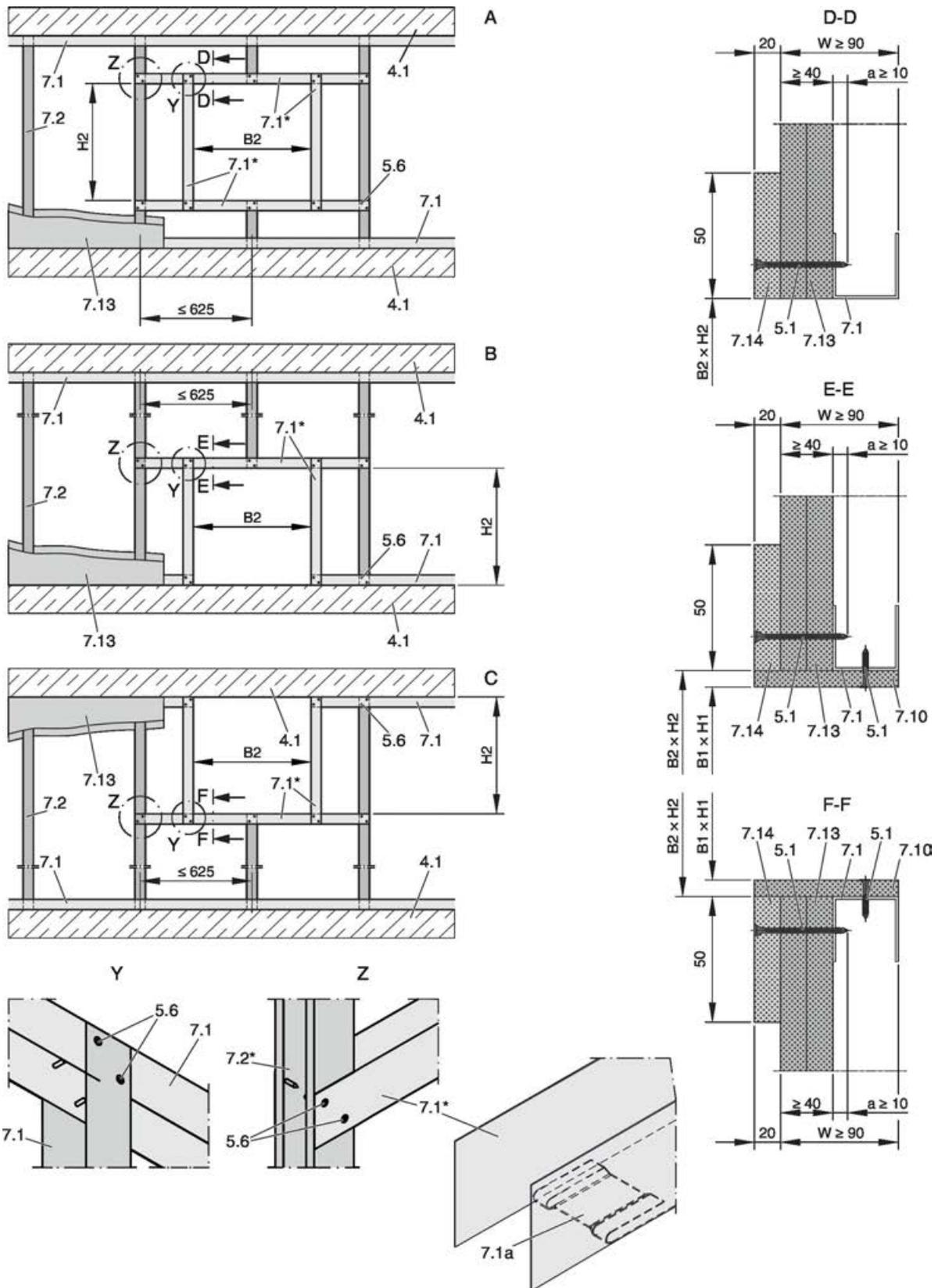


Fig. 121: Shaft wall with metal support structure and cladding on one side (detailed views shown with $W = 90 \text{ mm}$)

A	Shaft wall	7.2	CW section
B	Shaft wall, installation near the floor	7.10	Optional trim panels, according to installation details
C	Shaft wall, installation near the ceiling	7.13	Cladding
4.1	Solid ceiling slab / solid floor		
5.1	Dry wall screw		

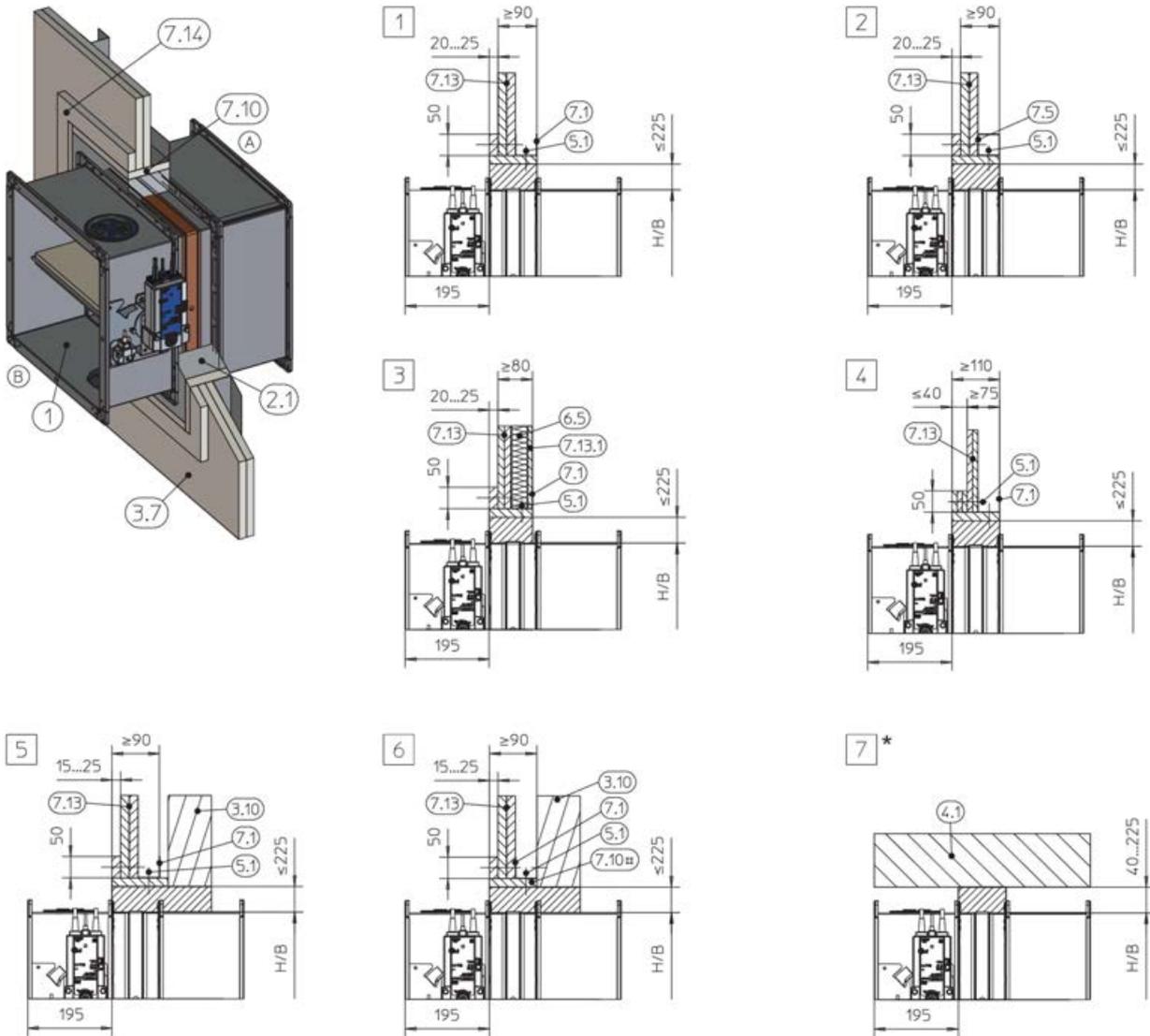
5.6	Screw or steel rivet	7.14	Reinforcing board of the same material as the wall
7.1	UW section	B1 × H1	Installation opening
7.1a	UW section, either cut in and bent or cut off	B2 × H2	Opening in the metal support structure (without trim panels: B2 = B1, H2 = H1)
		*	Closed side of metal section must face the installation opening

Additional requirements: shaft walls with metal support structure

- Shaft wall with metal support structure,
↳ *on page 43*
- The structural safety of the wall must be ensured (by others). Compensation measures, especially with regard to large installation openings (such as for multiple installation), must be determined on a case to case basis (by others).

5.8.2 Mortar-based installation

Mortar-based installation into shaft wall with metal support structure

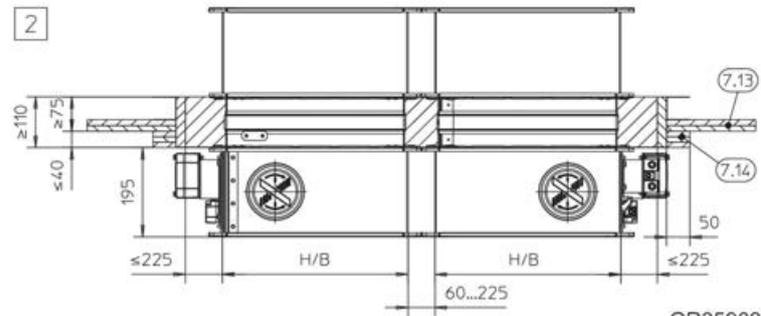
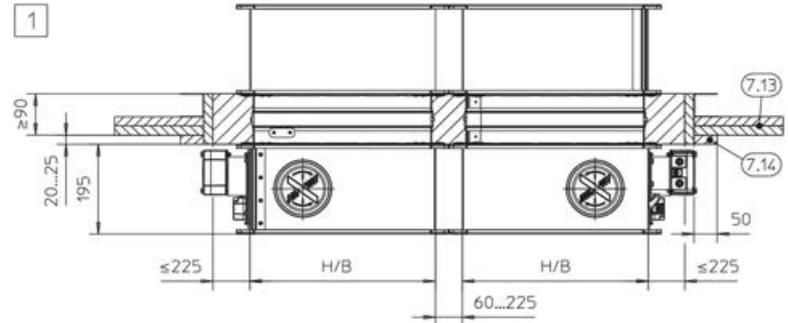
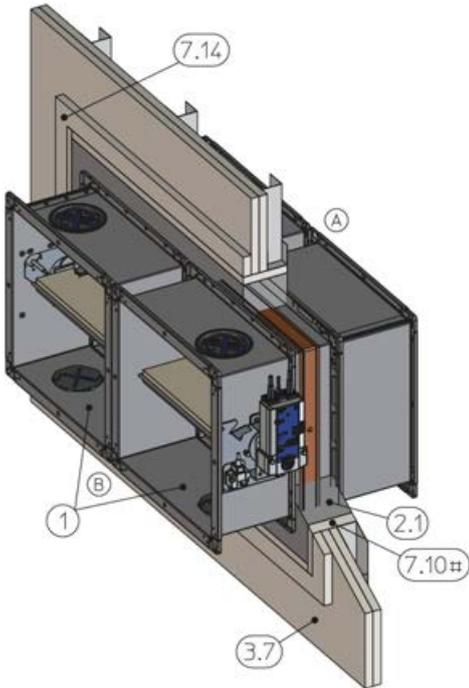


GR3455268, I

Fig. 122: Mortar-based installation into shaft wall with metal support structure

1	FKA2-EU (actuator on the outside of the shaft)	7.10	Trim panels
2.1	Mortar	7.10#	Optional trim panels
3.7	Shaft wall with metal support structure, cladding on one side	7.13	Cladding
3.10	Wall without adequate fire resistance rating	7.13.1	Cladding, single-layer, fire-resistant
4.1	Solid ceiling slab / solid floor	7.14	Reinforcing board of the same material as the wall
5.1	Dry wall screw		
6.5	Mineral wool (depending on wall construction)	*	Installation near the floor as in [7]
7.1	UW section	[1] - [3]	Up to EI 90 S
7.5	Steel support structure (box section)	[4] - [6]	EI 30 S
		[7]	Up to EI 90 S

Mortar-based installation into a shaft wall, flange to flange

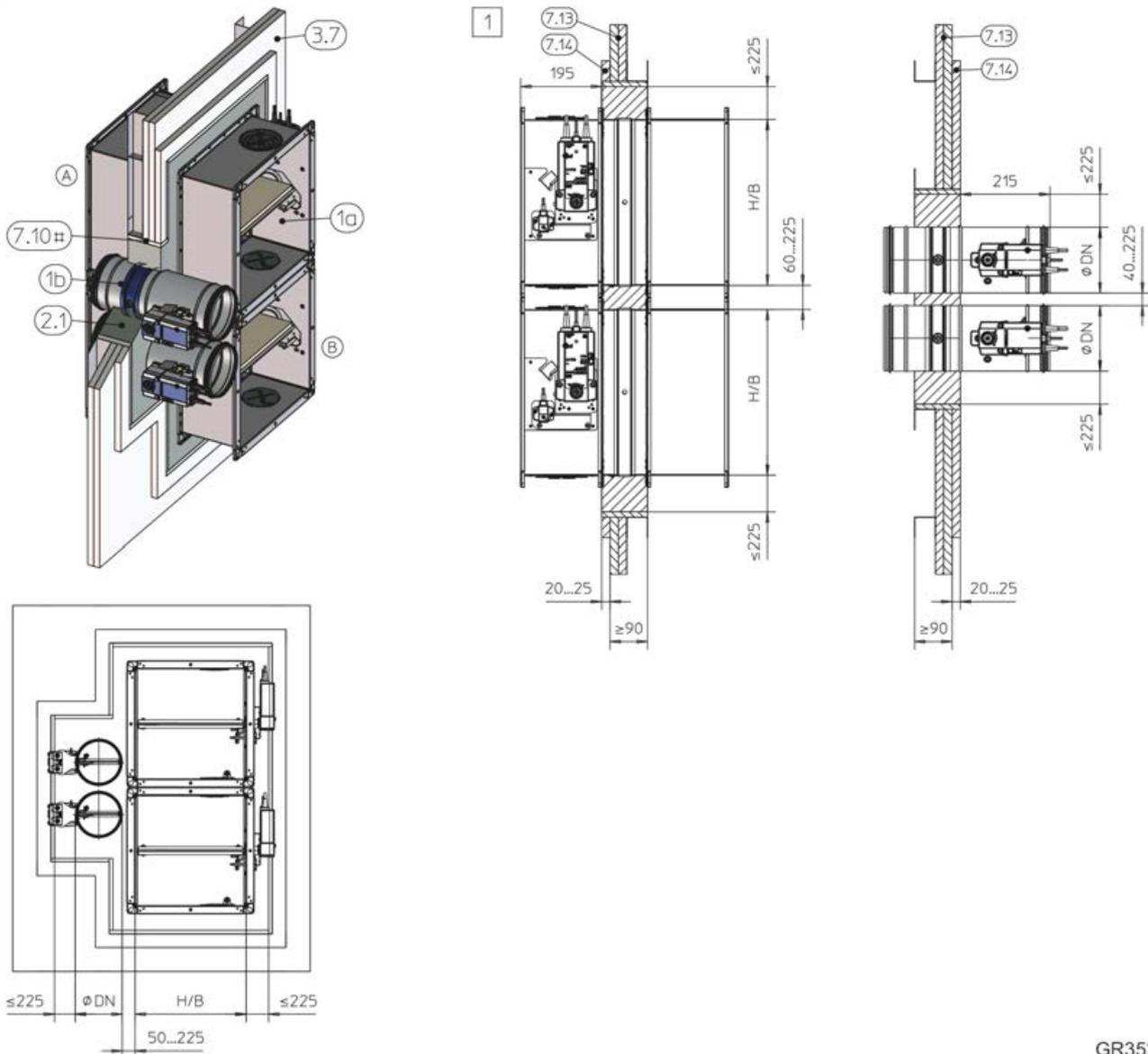


GR3590885, B

Fig. 123: Mortar-based installation into a shaft wall, flange to flange, illustration shows side by side installation (applies also to installation of dampers on top of each other)

1	FKA2-EU	7.13	Cladding, two layers
2.1	Mortar	7.14	Reinforcing board of the same material as the wall
3.7	Shaft wall with metal support structure, cladding on one side	1	Up to EI 90 S
7.10#	Optional trim panels	2	EI 30 S

Mortar-based installation into a shaft wall, FKA2-EU and FKRS-EU combined



GR3520494, E

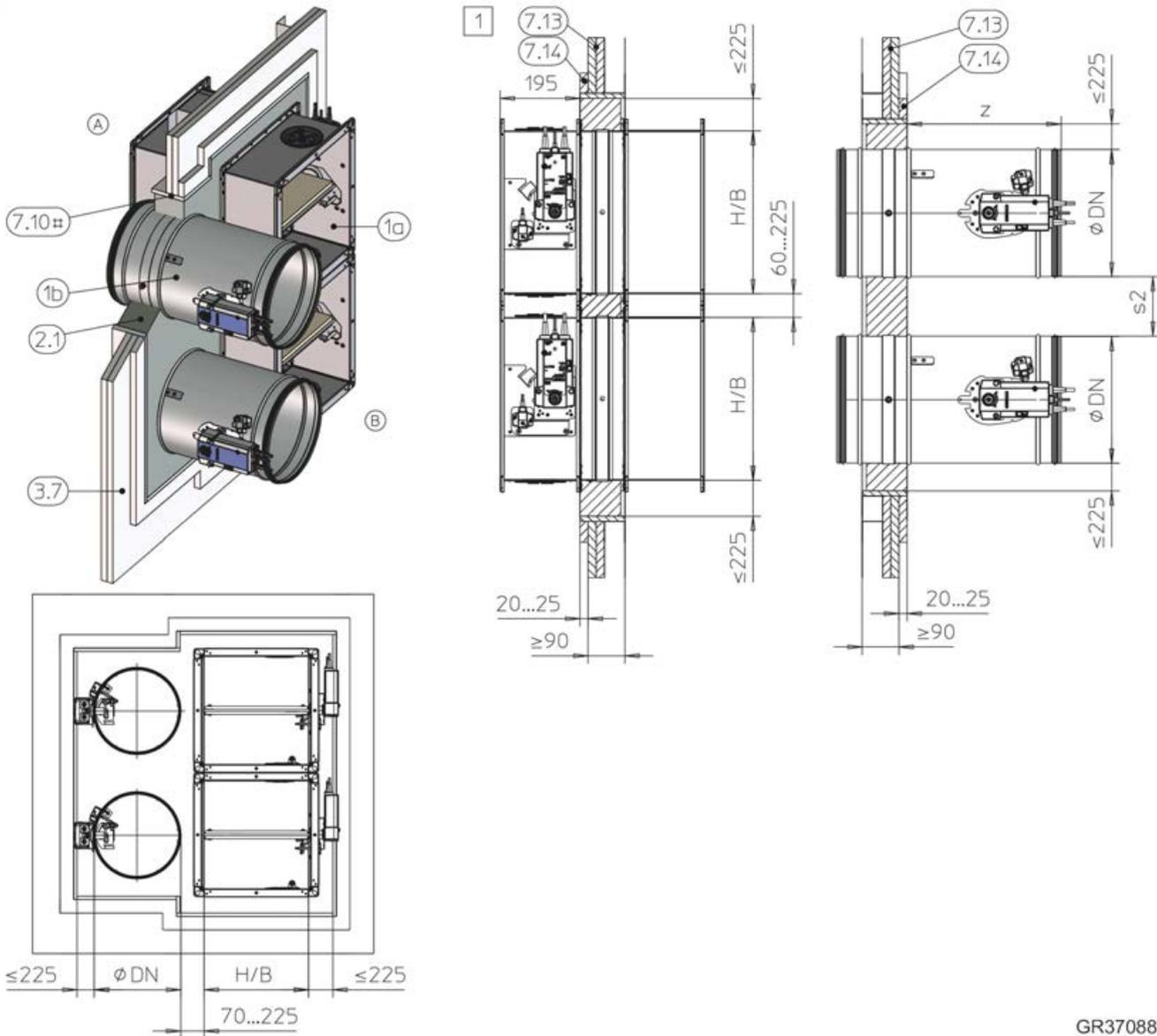
Fig. 124: Mortar-based installation into a shaft wall, FKA2-EU and FKRS-EU combined

1a	FKA2-EU up to $B \times H \leq 800 \times 400$ mm	7.10#	Optional trim panels
1b	FKRS-EU	7.13	Cladding
2.1	Mortar	7.14	Reinforcing board of the same material as the wall
3.7	Shaft wall with metal support structure, cladding on one side	1	Up to EI 90 S

For combined installation please note:

- Total fire damper area ≤ 1.2 m².
- Other arrangements (side by side or on top of each other) are possible. Details are available upon request. For FKRS-EU installation details see the FKRS-EU installation and operating manual.
- Distance to load-bearing structural elements ≥ 40 mm

Mortar-based installation into a shaft wall, FKA2-EU and FKR-EU combined



GR3708810, A

Fig. 125: Mortar-based installation into a shaft wall, FKA2-EU and FKR-EU combined

1a	FKA2-EU up to $B \times H \leq 800 \times 400$ mm	7.14	Reinforcing board of the same material as the wall
1b	FKR-EU	s2	With spigot 40 – 225 mm With flange 80 – 225 mm
2.1	Mortar	z	Construction with spigot 370 mm Construction with flange 342 mm
3.7	Shaft wall with metal support structure, cladding on one side	1	Up to EI 90 S
7.10#	Optional trim panels		
7.13	Cladding		

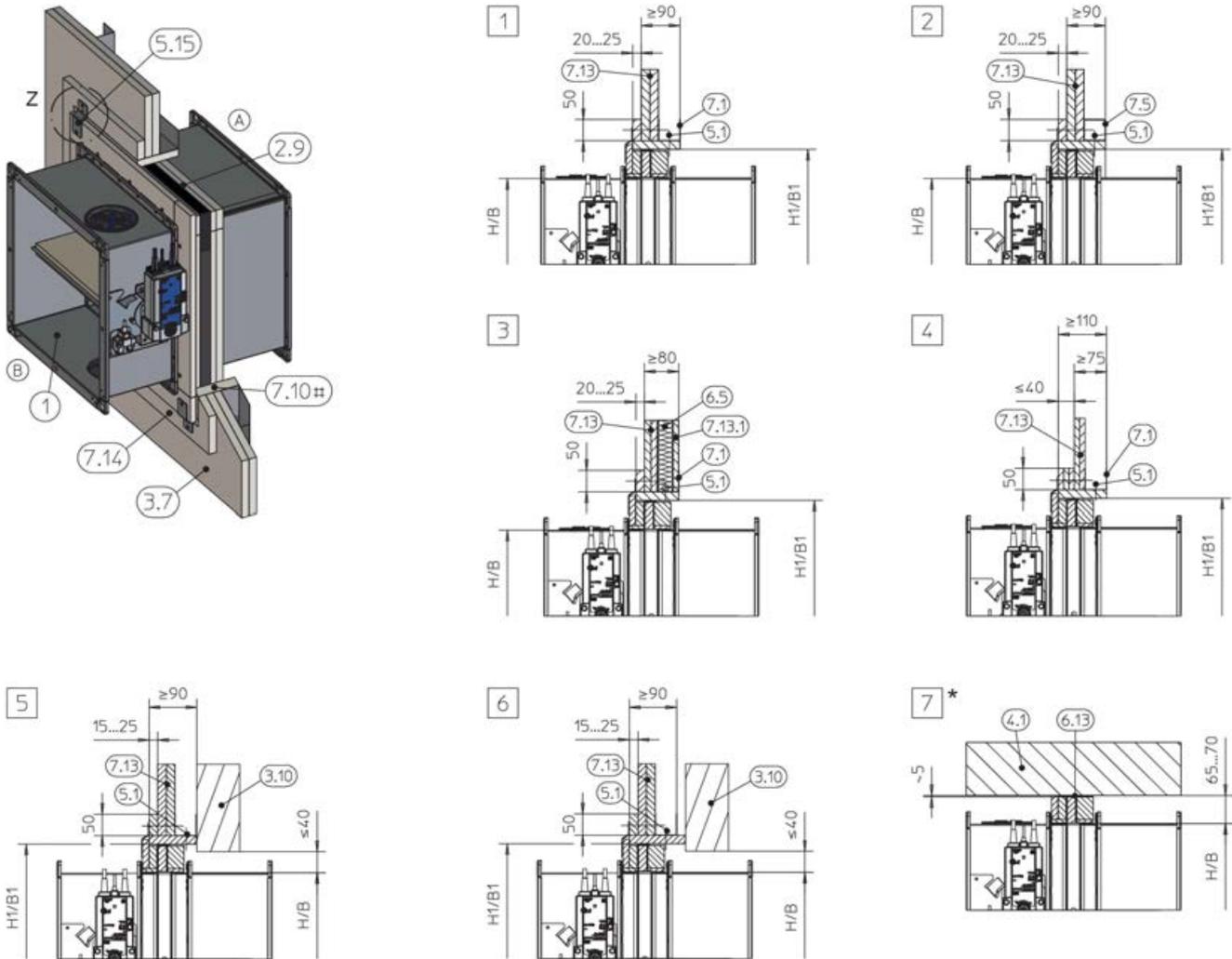
For combined installation please note:

- Total fire damper area ≤ 1.2 m².
- Other arrangements (side by side or on top of each other) are possible. Details are available upon request. For FKR-EU installation details see the FKR-EU installation and operating manual.
- Distance to load-bearing structural elements ≥ 40 mm

**Additional requirements: mortar-based installation
into shaft walls with metal support structure**

- Shaft wall with metal support structure,
↳ *on page 43*
- Casing length L = 305 or 500 mm

5.8.3 Dry mortarless installation with installation kit ES



GR3460811, D

Fig. 126: Dry mortarless installation into a shaft wall with metal support structure, with installation kit ES

1	FKA2-EU	7.10#	Optional trim panels
2.9	Installation kit ES	7.13	Cladding
3.7	Shaft wall with metal support structure, cladding on one side	7.13.1	Cladding, single-layer
3.10	Wall without adequate fire resistance rating	7.14	Reinforcing board of the same material as the wall
4.1	Solid ceiling slab / solid floor	*	Installation near the floor as in 7
5.1	Dry wall screw (by others)	H1/B1	Installation opening, see table 146
5.15	Bracket	Z	For fixing, see Fig. 25 to Fig. 27
6.5	Mineral wool (depending on wall construction)	1 - 3	Up to EI 90 S
6.13	Mineral wool strips A1, filler as an alternative (to even out an uneven floor or ceiling slab)	4 - 6	EI 30 S
7.1	UW section	7	EI 30 S to EI 90 S
7.5	Steel support structure (box section)		

Additional requirements: dry mortarless installation into shaft walls with metal support structure, with installation kit ES

- Shaft wall with metal support structure, ↪ *on page 43*
 - Casing length L = 500 mm
 - Distance between the fire damper and adjacent structural elements $\geq 80 / 120$ mm (depending on the position of the brackets)
 - 65 to 70 mm distance between the fire damper with a shortened installation kit and load-bearing structural elements, see detail **7**
 - ≥ 200 mm distance between two fire dampers in separate installation openings
 - Ensure accessibility from the rear.
1. ▶ Mount the installation kit onto the fire damper, ↪ *5.3.1 'Installation kit ES – supply package and assembly' on page 45*.
 2. ▶ Position the fire damper in the centre of the installation opening and fix it with brackets and dry wall screws to the metal frame, see Fig. 25 to Fig. 27.

5.9 Shaft walls without metal support structure

5.9.1 General

Shaft wall without metal support structure and with cladding on one side

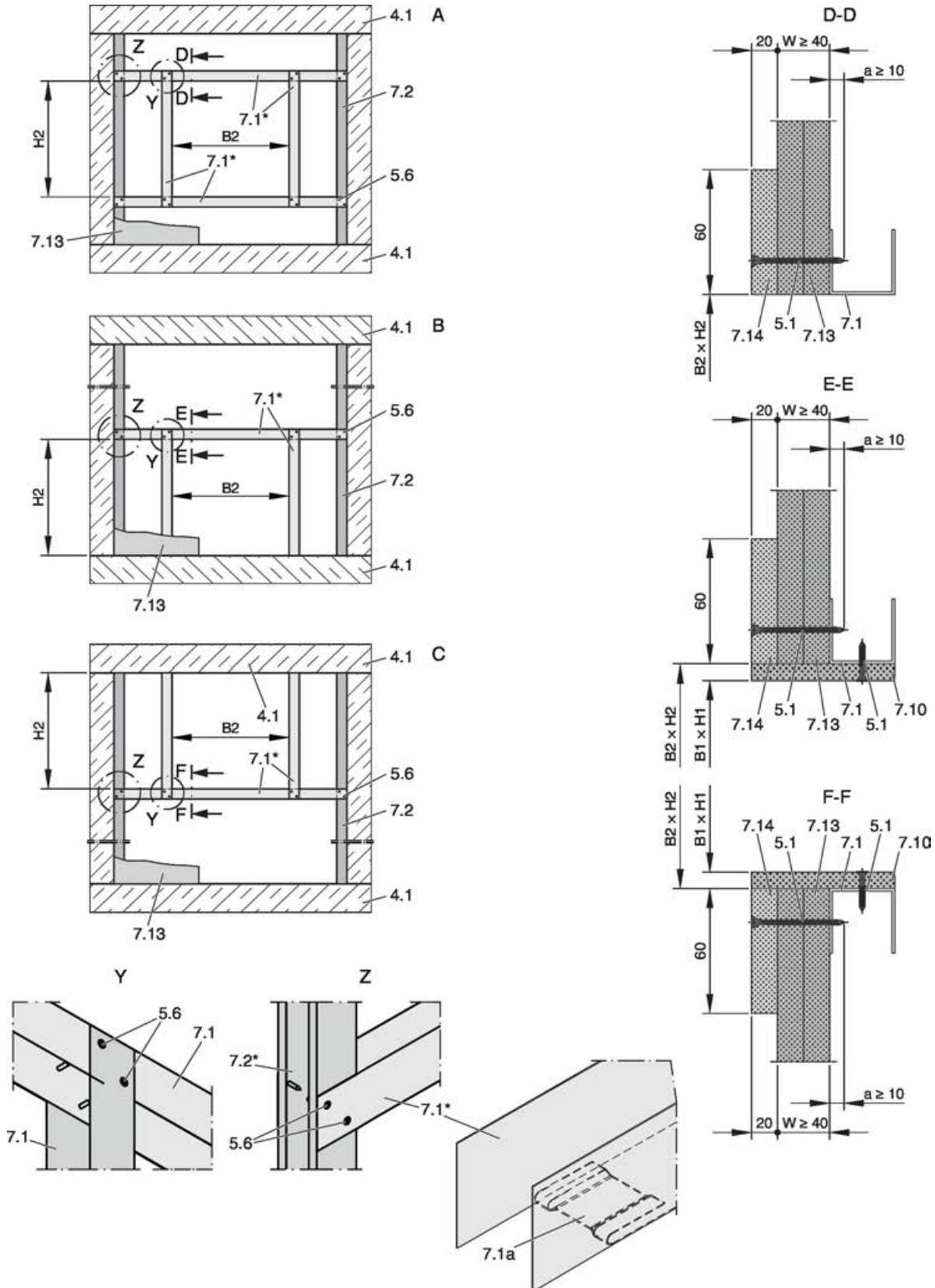


Fig. 127: Shaft wall without metal support structure and with cladding on one side

A	Shaft wall	7.2	CW section
B	Shaft wall, installation near the floor	7.10	Trim panels, according to installation details
C	Shaft wall, installation near the ceiling	7.13	Double layer cladding on one side
4.1	Solid ceiling slab / solid floor	7.14	Reinforcing board of the same material as the wall, according to installation details
5.1	Dry wall screw		
5.6	Screw or steel rivet	B1 × H1	Installation opening
7.1	UW section	B2 × H2	Opening in the metal support structure (without trim panels: B2 = B1, H2 = H1)
7.1a	UW section, cut and bent	*	Closed side of metal section must face the installation opening

Installation type	Installation opening [mm]			
	B1	H1	B2	H2
Dry mortarless installation with dry mortarless installation kit ES ^{1, 2}	B + 140	H + 140	B1 + (2 × trim panels)	H1 + (2 × trim panels)

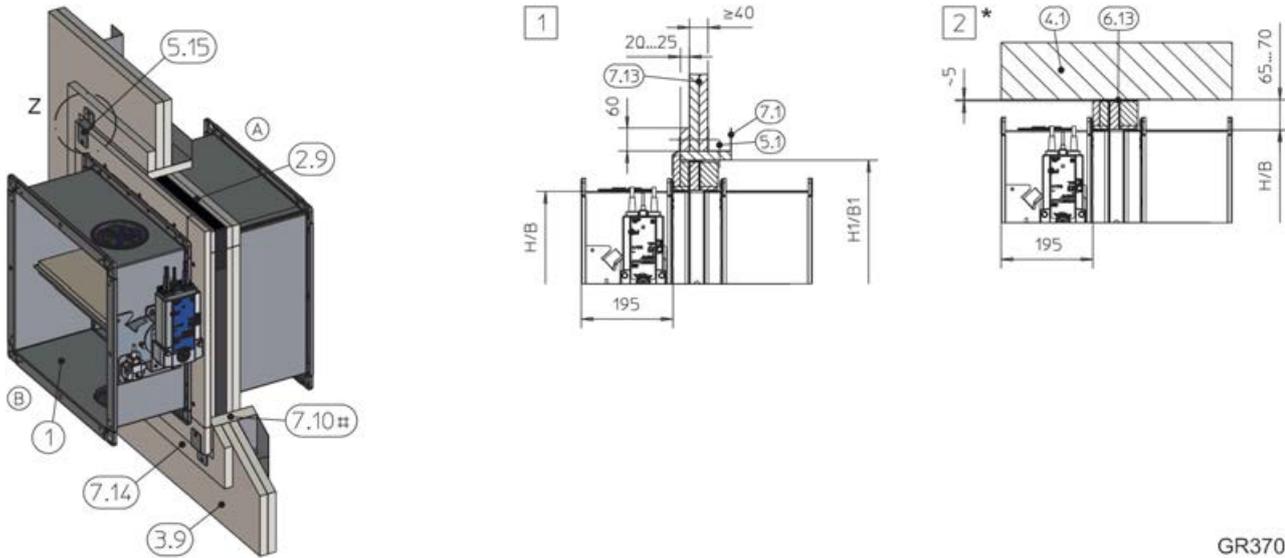
¹⁾ Optional trim panels (12.5 mm max. when used with installation kit ES)

²⁾ Installation opening tolerance ± 2 mm

Additional requirements

- Shaft wall without metal support structure, ↪ on page 43

5.9.2 Dry mortarless installation with installation kit ES



GR3708849, D

Fig. 128: Dry mortarless installation into a shaft wall without metal support structure, with installation kit ES

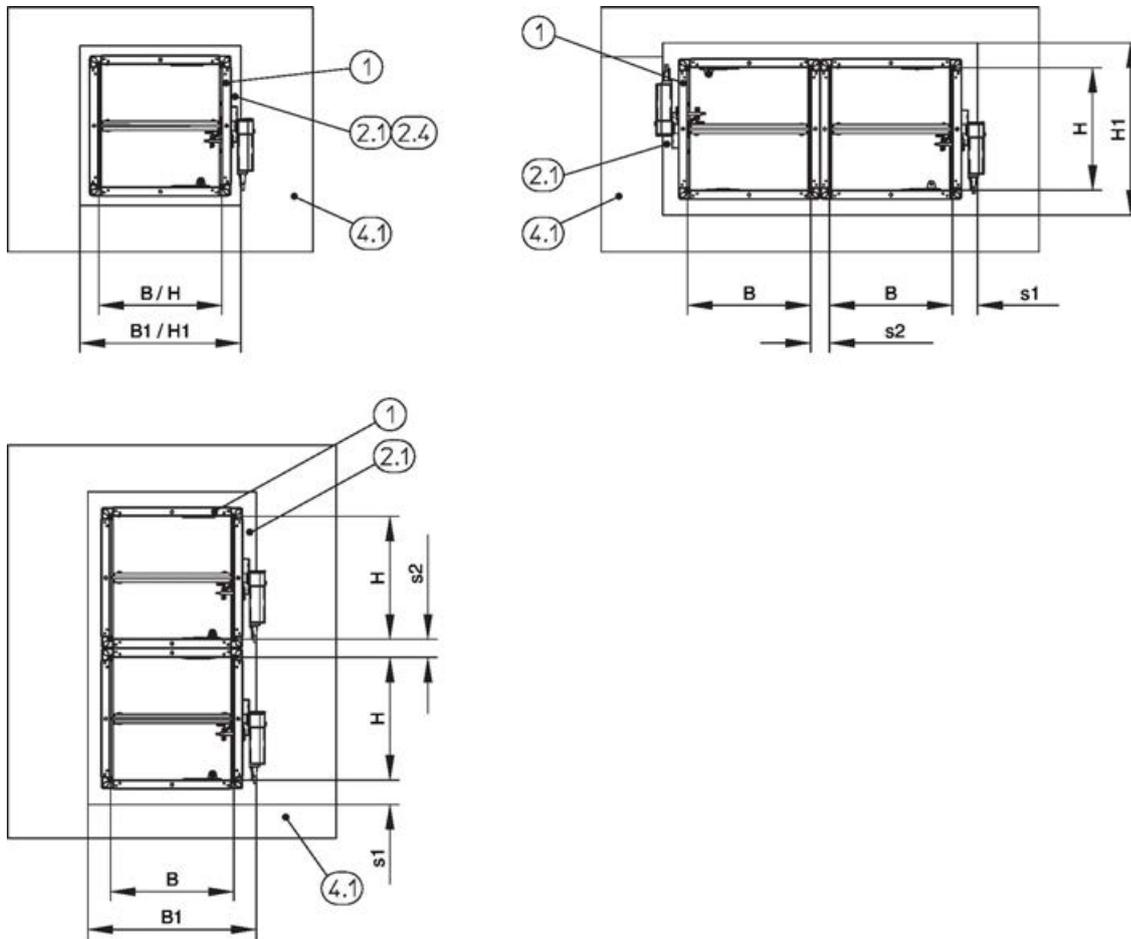
1	FKA2-EU (actuator on the outside of the shaft)	7.10#	Optional trim panels
2.9	Installation kit ES	7.13	Cladding, fire-resistant
3.9	Shaft wall without metal support structure, cladding on one side	7.14	Reinforcing board of the same material as the wall
4.1	Solid ceiling slab / solid floor	*	Installation near the floor as in 3
5.1	Dry wall screw (by others)	H1/B1	Installation opening, see table ↗ 157
5.15	Bracket	Z	For fixing, see Fig. 25 to Fig. 27
6.13	Mineral wool strips A1, filler as an alternative to even out an uneven floor or ceiling slab	1 2	Up to EI 90 S
7.1	UW section		

Additional requirements: dry mortarless installation into shaft walls without metal support structure, with installation kit ES

- Shaft wall without metal support structure, ↗ on page 43
 - Casing length $L = 500$ mm
 - Distance between the fire damper and adjacent structural elements $\geq 80 / 120$ mm (depending on the position of the brackets)
 - 65 – 70 mm distance between the fire damper with a shortened installation kit and load-bearing structural elements
 - ≥ 200 mm distance between two fire dampers in separate installation openings
 - Ensure accessibility from the rear.
1. ▶ Mount the installation kit onto the fire damper, ↗ 5.3.1 'Installation kit ES – supply package and assembly' on page 45 .
 2. ▶ Position the fire damper in the centre of the installation opening and fix it with brackets and dry wall screws to the shaft wall, see Fig. 25 to Fig. 27 .

5.10 Solid ceiling slabs

5.10.1 General



doc_techdraw_003880

Fig. 129: Solid ceiling slabs – arrangement / distances

- 1 FKA2-EU
- 2.1 Mortar
- 2.4 Fire batt with ablative coating

- 4.1 Solid ceiling slab
- s1 Perimeter gap, ☞ on page 37
- s2 Distance between the fire dampers, ☞ 'Distances' on page 36

Installation type	Installation opening [mm]		Distance [mm]	
	B1	H1	s1	s2
Mortar-based installation	B + 450 max.	H + 450 max.	≤ 225	60 ¹ – 225
Dry mortarless installation with fire batt	B + 80 to 1200	H + 80 to 1200	40 – 600	60 ¹ – 600

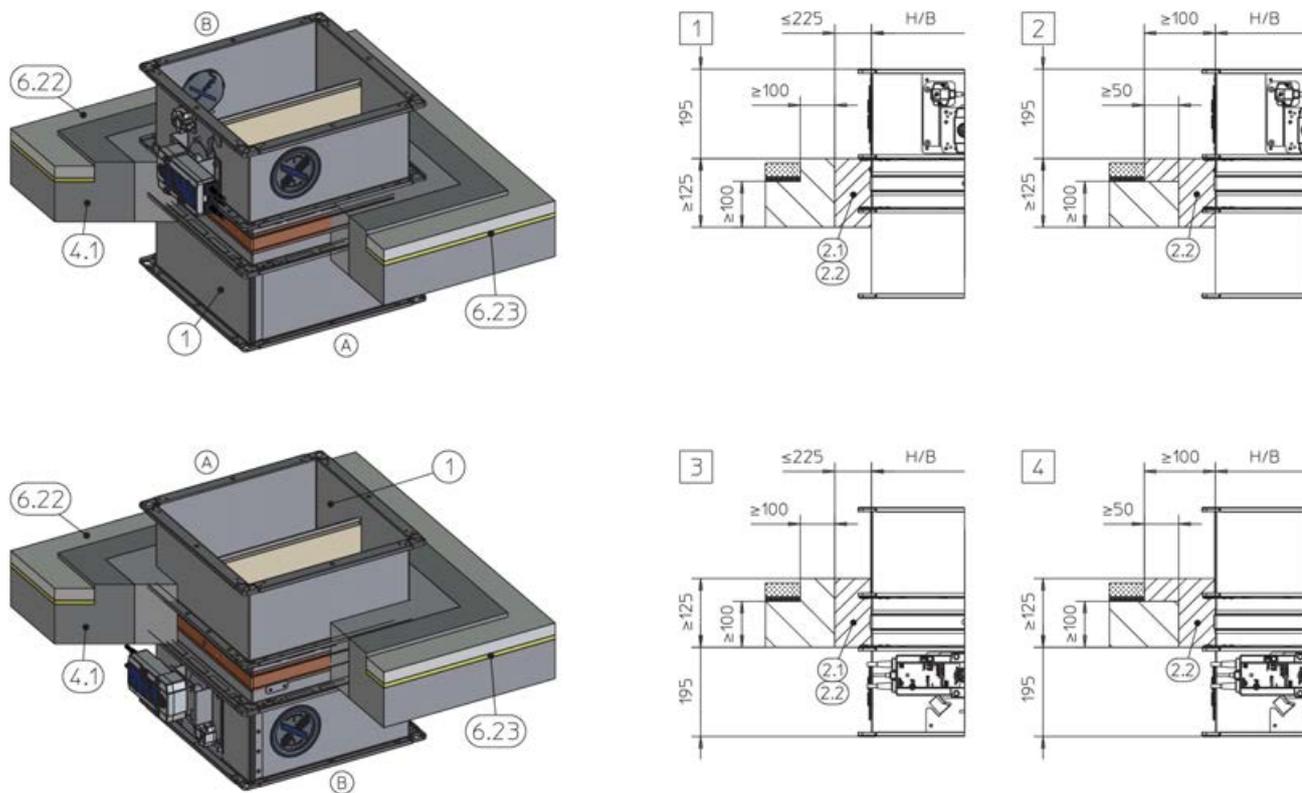
¹ With length 305 mm and installation of fire dampers on top of each other, the distance between FKA2-EU fire dampers has to be at least 75 mm.

Additional requirements: solid ceiling slabs

- Solid ceiling slab, ↗ *on page 43*
- Distances and installation orientation, ↗ *'Distances' on page 36*
- The structural safety of the ceiling slab as well as the attachment of the mortar or concrete to the ceiling slab must be ensured (by others). Compensation measures, especially with regard to large installation openings (such as for multiple installation), must be determined on a case to case basis (by others).

Solid ceiling slabs > Mortar-based installation into solid ceiling s...

Mortar-based installation into a solid ceiling slab with screed and footfall sound insulation, suspended or upright



GR3551047, D

Fig. 131: Mortar-based installation into a solid ceiling slab with screed and footfall sound insulation, suspended or upright

- 1 FKA2-EU
- 2.1 Mortar
- 2.2 Concrete
- 4.1 Solid ceiling slab

- 6.22 Screed
- 6.23 Footfall sound insulation
- 1 - 4 Up to EI 120 S

Mortar-based installation into a solid ceiling slab, flange to flange

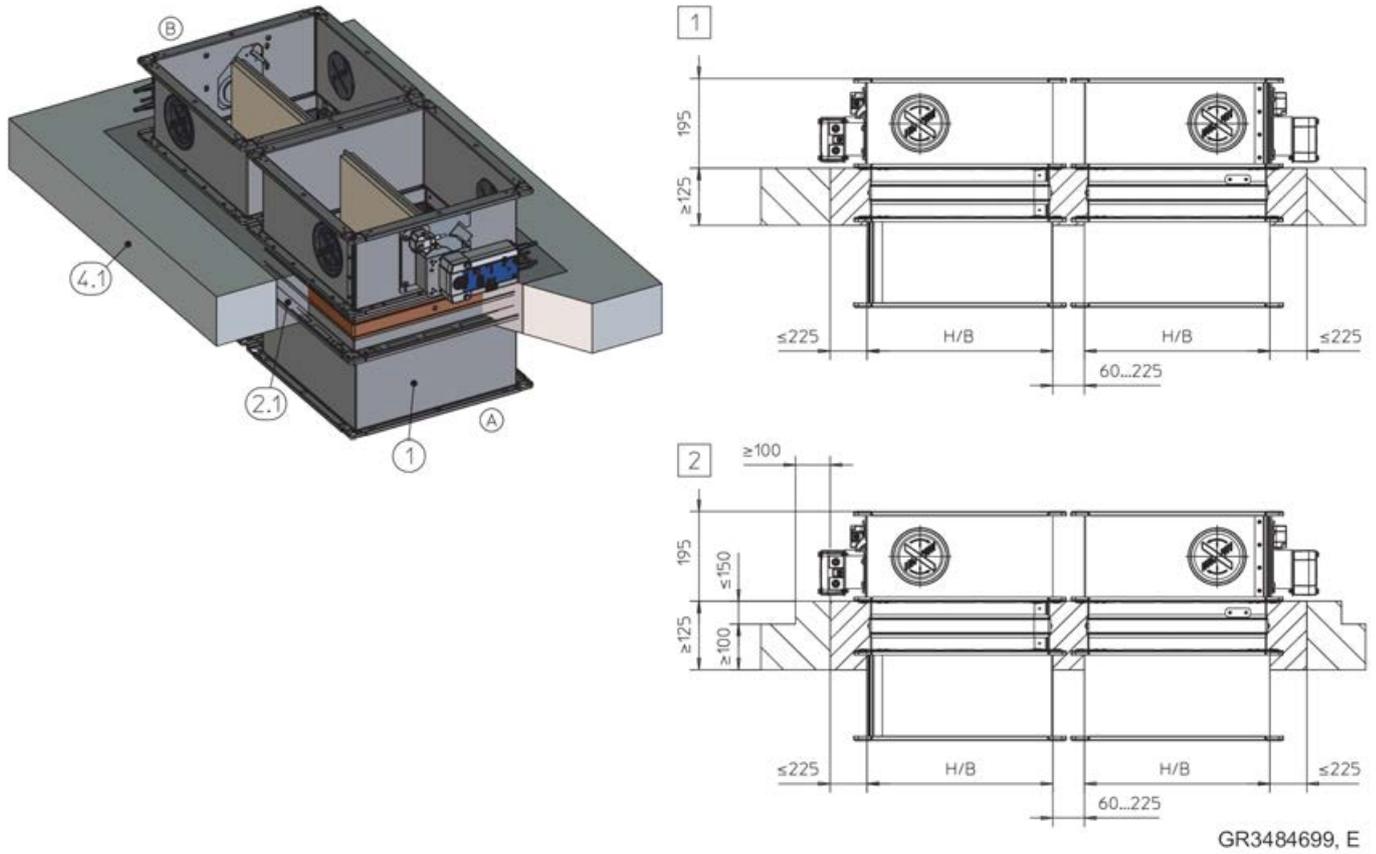


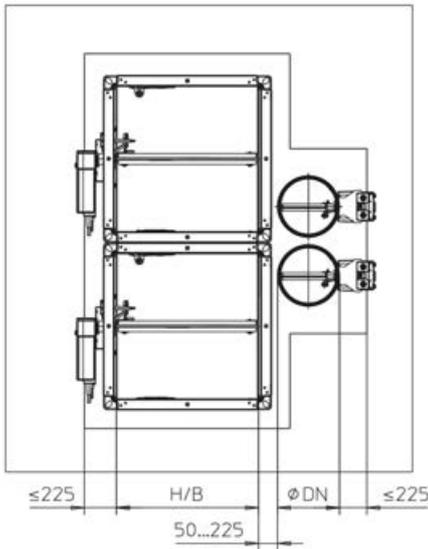
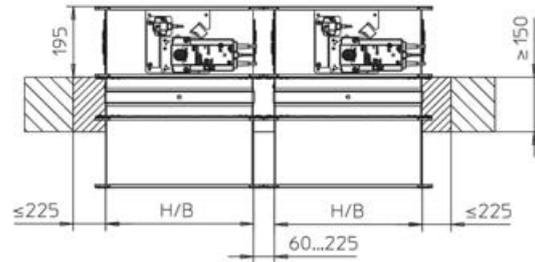
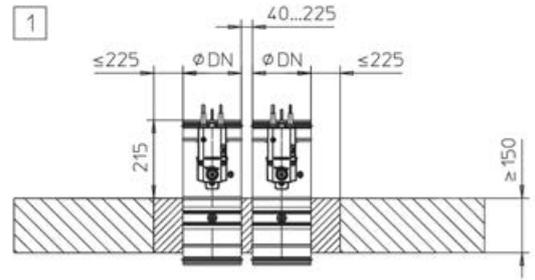
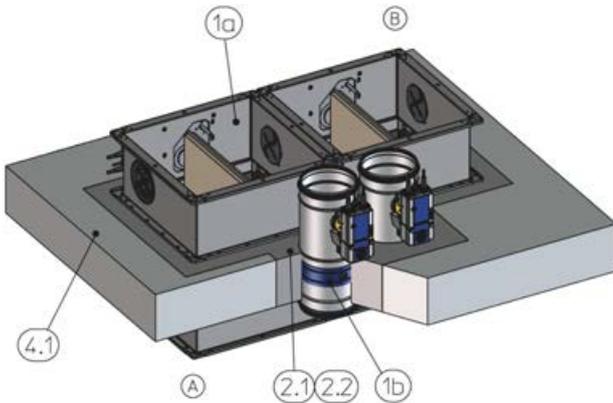
Fig. 132: Mortar-based installation into a solid ceiling slab, flange to flange, illustration shows upright installation (applies also to suspended installation)

1 FKA2-EU
2.1 Mortar

4.1 Solid ceiling slab
1 2 Up to EI 120 S

Solid ceiling slabs > Mortar-based installation into solid ceiling s...

Mortar-based installation into a solid ceiling slab, FKA2-EU and FKRS-EU combined



GR3706779, D

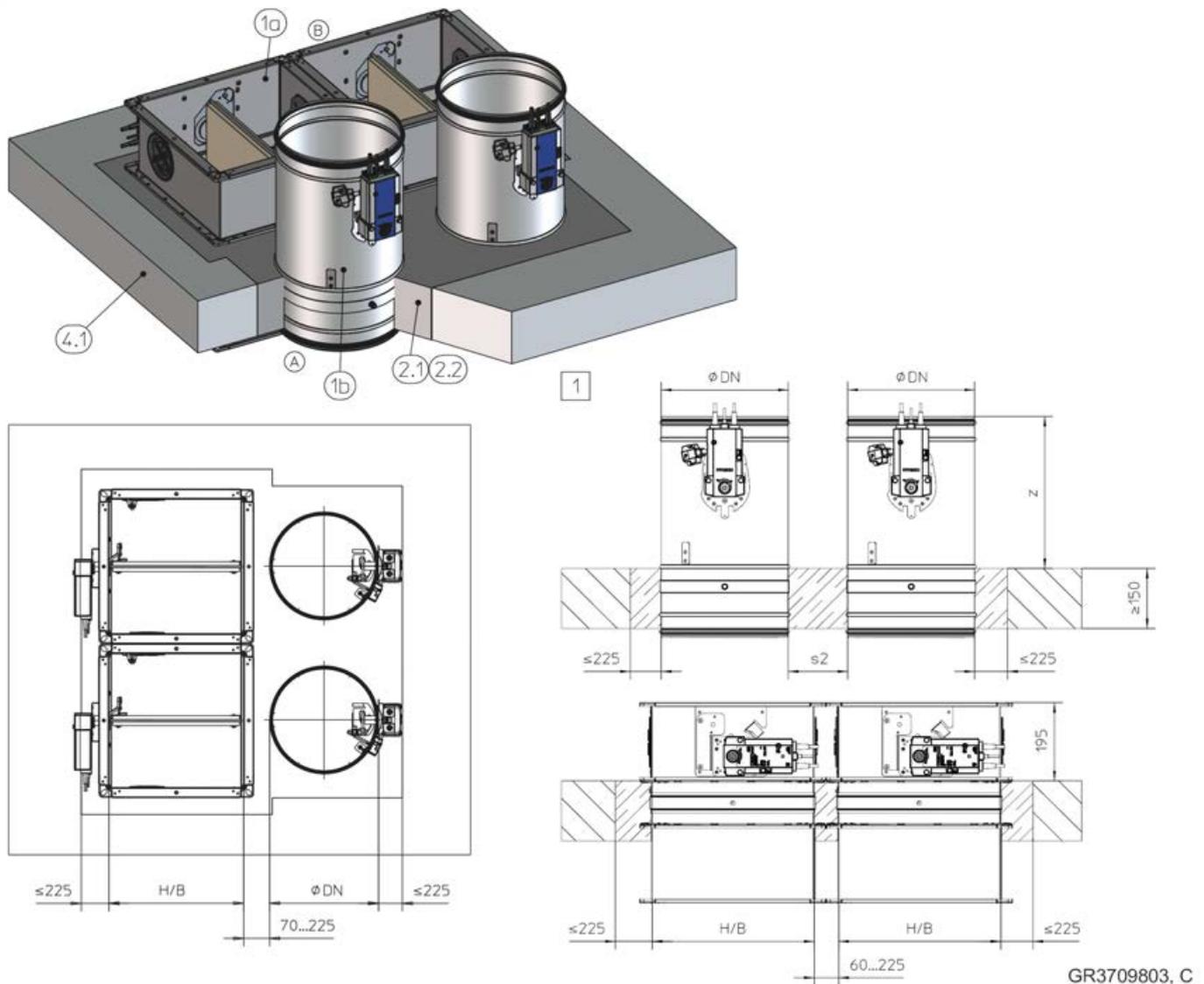
Fig. 133: Mortar-based installation into a solid ceiling slab, FKA2-EU and FKRS-EU combined, illustration shows upright installation (applies also to suspended installation)

1a	FKA2-EU up to $B \times H \leq 800 \times 400$ mm	2.2	Concrete
1b	FKRS-EU	4.1	Solid ceiling slab
2.1	Mortar	1	Up to EI 90 S

For combined installation please note:

- Total fire damper area ≤ 1.2 m².
- Other arrangements (side by side) are possible. Details are available upon request. For FKRS-EU installation details see the FKRS-EU installation and operating manual.
- The structural safety of the ceiling construction as well as the attachment of the mortar or concrete to the ceiling and the requirement of any reinforcement must be evaluated and ensured (by others).

Mortar-based installation into a solid ceiling slab, FKA2-EU and FKR-EU combined



GR3709803, C

Fig. 134: Mortar-based installation into a solid ceiling slab, FKA2-EU and FKR-EU combined, illustration shows upright installation (applies also to suspended installation)

- | | | | |
|-----|---|----|---------------------------------|
| 1a | FKA2-EU up to $B \times H \leq 800 \times 400$ mm | s2 | With spigot 40 – 225 mm |
| 1b | FKR-EU | | With flange 80 – 225 mm |
| 2.1 | Mortar | z | Construction with spigot 370 mm |
| 2.2 | Concrete | | Construction with flange 342 mm |
| 4.1 | Solid ceiling slab | 1 | Up to EI 90 S |

For combined installation please note:

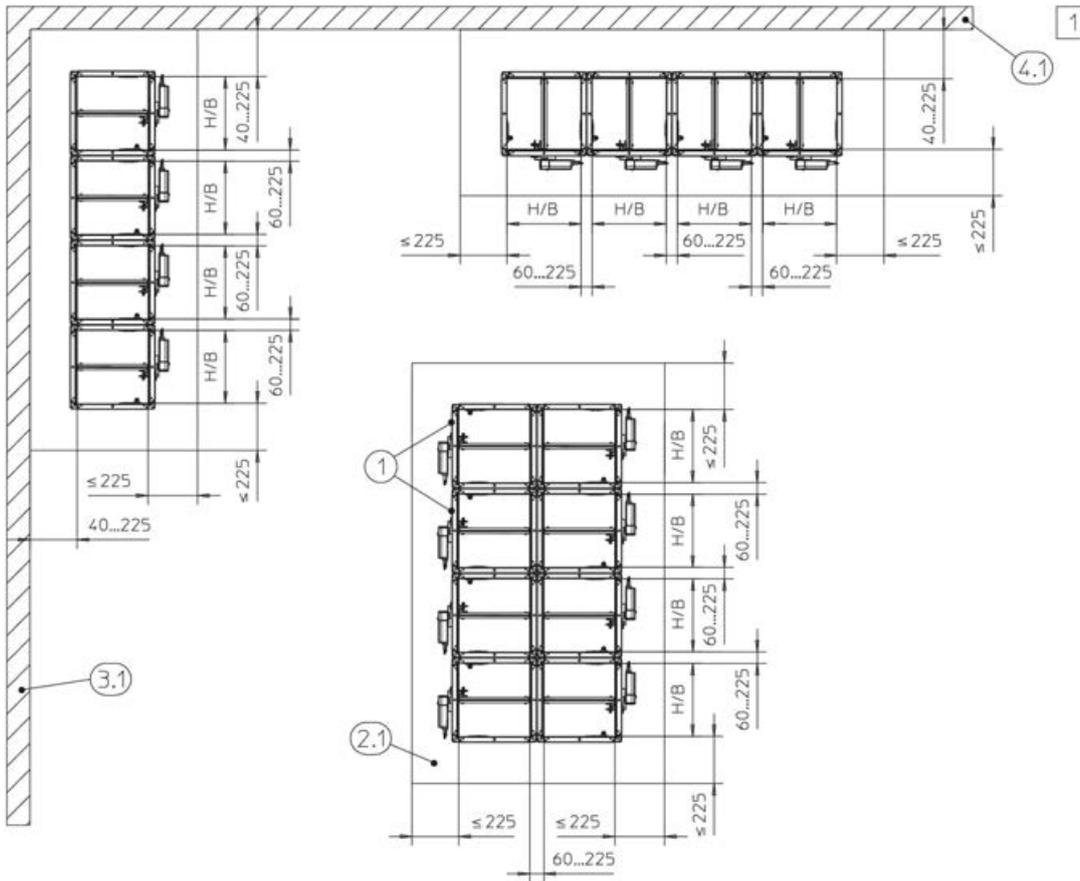
- Total fire damper area ≤ 1.2 m².
- Other arrangements (side by side) are possible. Details are available upon request. For FKR-EU installation details see the FKR-EU installation and operating manual.
- The structural safety of the ceiling construction as well as the attachment of the mortar or concrete to the ceiling and the requirement of any reinforcement must be evaluated and ensured (by others).

Solid ceiling slabs > Mortar-based installation into solid ceiling s...

Additional requirements: mortar-based installation into solid ceiling slabs

- Solid ceiling slab, ↪ *on page 43*
- Casing length L = 305 or 500 mm
- Distance to load-bearing structural elements ≥ 40 mm

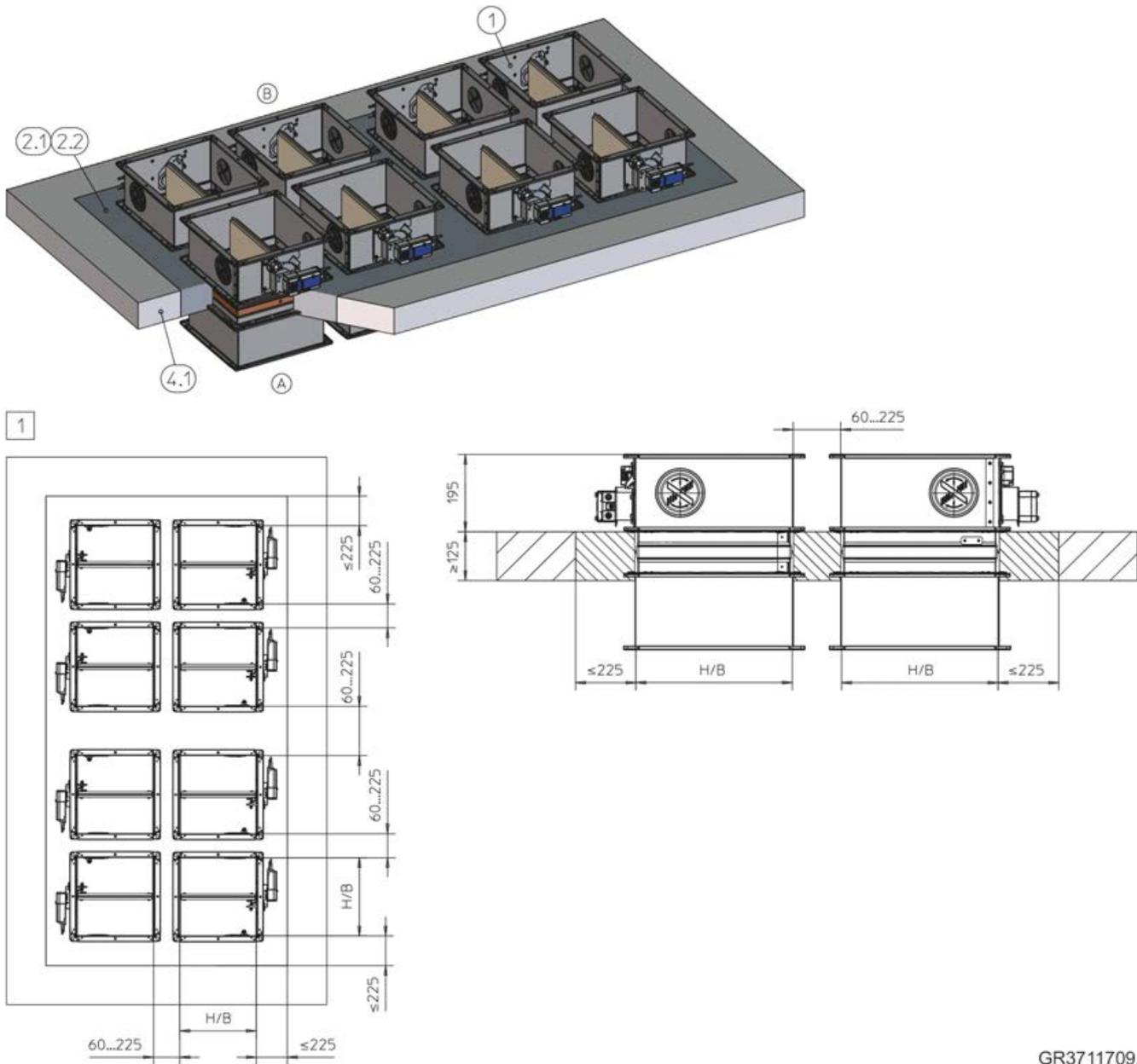
5.10.3 Mortar-based installation – multiple installation into one installation opening



GR3670626, G

Fig. 135: Mortar-based installation – multiple installation into one installation opening

- | | | | |
|-----|--|----------|--|
| 1 | FKA2-EU | 4.1 | Solid ceiling slab (load-bearing structural element) |
| 2.1 | Mortar | 1 | Up to EI 90 S |
| 3.1 | Solid wall (load-bearing structural element) | | |



GR3711709, D

Fig. 136: Mortar-based installation – multiple installation into one installation opening, illustration shows upright installation (applies also to suspended installation)

- 1 FKA2-EU
- 2.1 Mortar
- 2.2 Concrete

- 3.1 Solid ceiling slab
- 1 Up to EI 90 S

Additional requirements: mortar-based installation – multiple installation into one installation opening

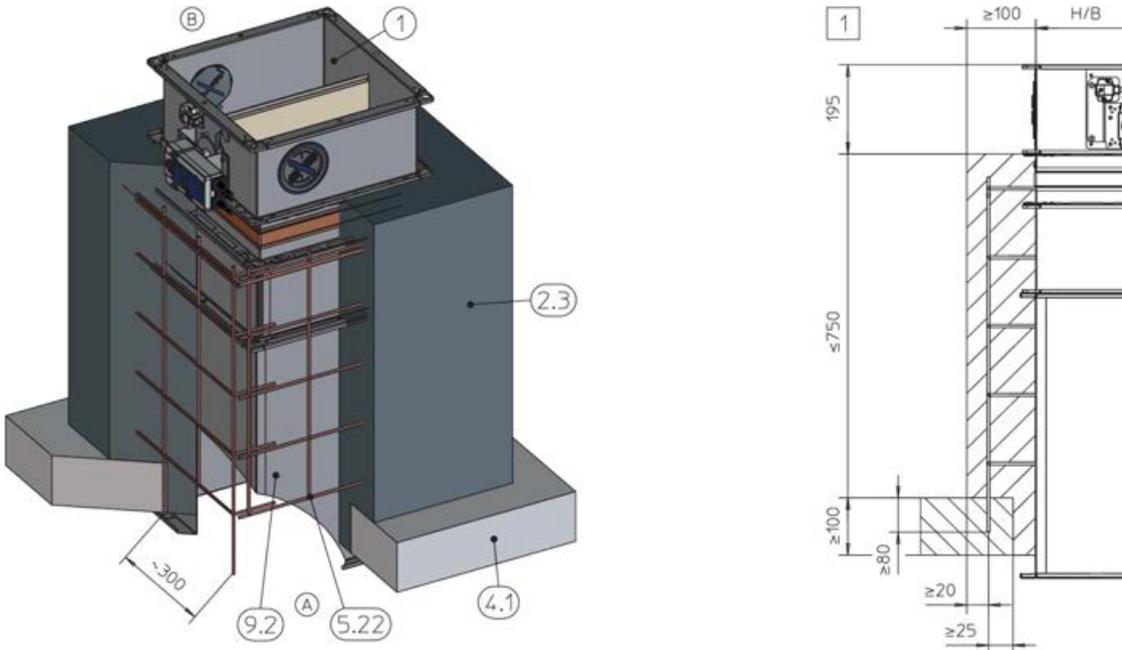
- Solid ceiling slab, see on page 43
- Casing length $L = 305$ or 500 mm
- Total fire damper area $(B \times H) \leq 4.8 \text{ m}^2$
- The possible number of fire dampers in an installation opening depends on the sizes of the fire dampers $(B \times H)$ and on the total fire damper area (4.8 m^2)
- Distance to load-bearing structural elements ≥ 40 mm

**Note:**

Structural and fire resistance properties of the ceiling construction, including the attachment to the concrete or any required reinforcement, have to be evaluated and ensured by others.

5.10.4 Mortar-based installation into a concrete base

Mortar-based installation with concrete base into a solid ceiling slab, upright



GR3566590, A

Fig. 137: Mortar-based installation with concrete base into a solid ceiling slab, upright

1	FKA2-EU	5.22	Steel fabric, $\varnothing \geq 8$ mm, mesh aperture 150 mm, or equivalent, for number of fixing points see table
2.3	Concrete base	9.2	Extension piece or duct
4.1	Solid ceiling slab	1	Up to EI 120 S

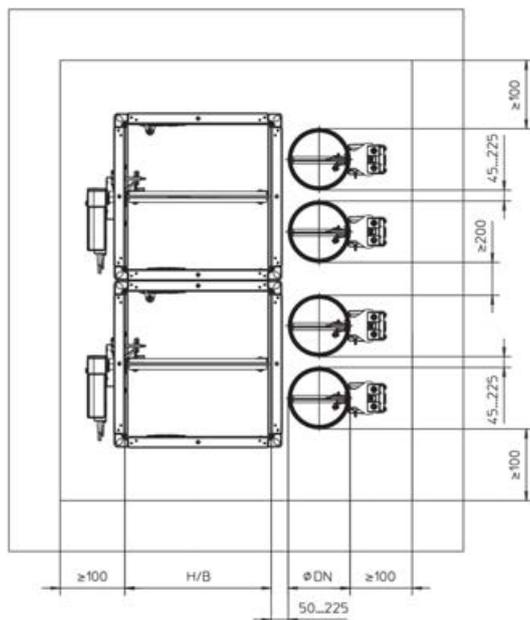
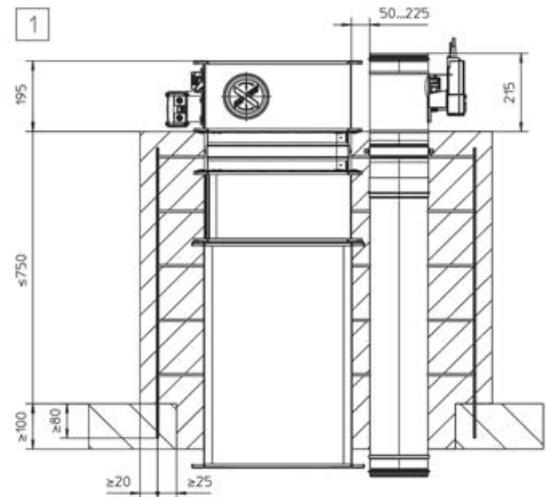
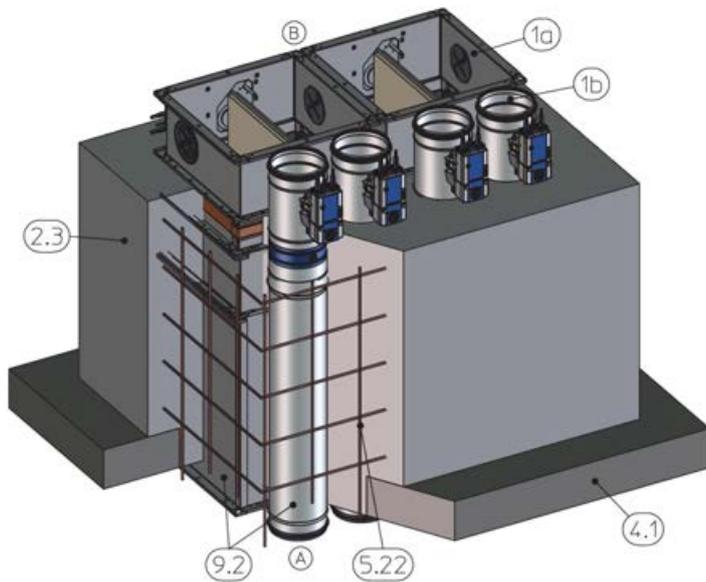
Note:

- EI 120 S applies also to two FKA2-EU fire dampers installed 60 – 225 mm apart.

Minimum number of fixing points in the ceiling slab

H [mm]	B [mm]				
	≥ 200	≥ 500	≥ 800	≥ 1100	≥ 1400
≥ 100	4	6	8	10	12
≥ 400	6	8	10	12	14
≥ 700	8	10	12	14	16

Mortar-based installation with concrete base into a solid ceiling slab, upright, FKA2-EU and FKRS-EU combined



GR3598910, D

Fig. 138: Mortar-based installation with concrete base into a solid ceiling slab, upright, FKA2-EU and FKRS-EU combined

- | | | | |
|-----|---|------|---|
| 1a | FKA2-EU up to $B \times H \leq 800 \times 400$ mm | 5.22 | Steel fabric, $\varnothing \geq 8$ mm, mesh aperture 150 mm, or equivalent, for number of fixing points see table |
| 1b | FKRS-EU | 9.2 | Extension piece or duct |
| 2.3 | Concrete base | 1 | Up to EI 90 S |
| 4.1 | Solid ceiling slab | | |

For combined installation please note:

- Combined installation up to 1.2 m² total fire damper area.

Additional requirements: mortar-based installation into solid ceiling slab, with concrete base

- Solid ceiling slab, ↗ on page 43
- Casing length L = 305 or 500 mm
- If the distance to adjacent solid walls is 40 – 100 mm and if the concrete base has been professionally attached, no reinforcement is required on the wall side.
- Concrete bases with $H \leq 150$ mm do not require reinforcement
- $\geq 60 - 225$ mm distance between two FKA2-EU fire dampers
- Distance to load-bearing structural elements ≥ 40 mm

1. ▶ Screw the new fire damper to the existing, dysfunctional fire damper or to the duct.

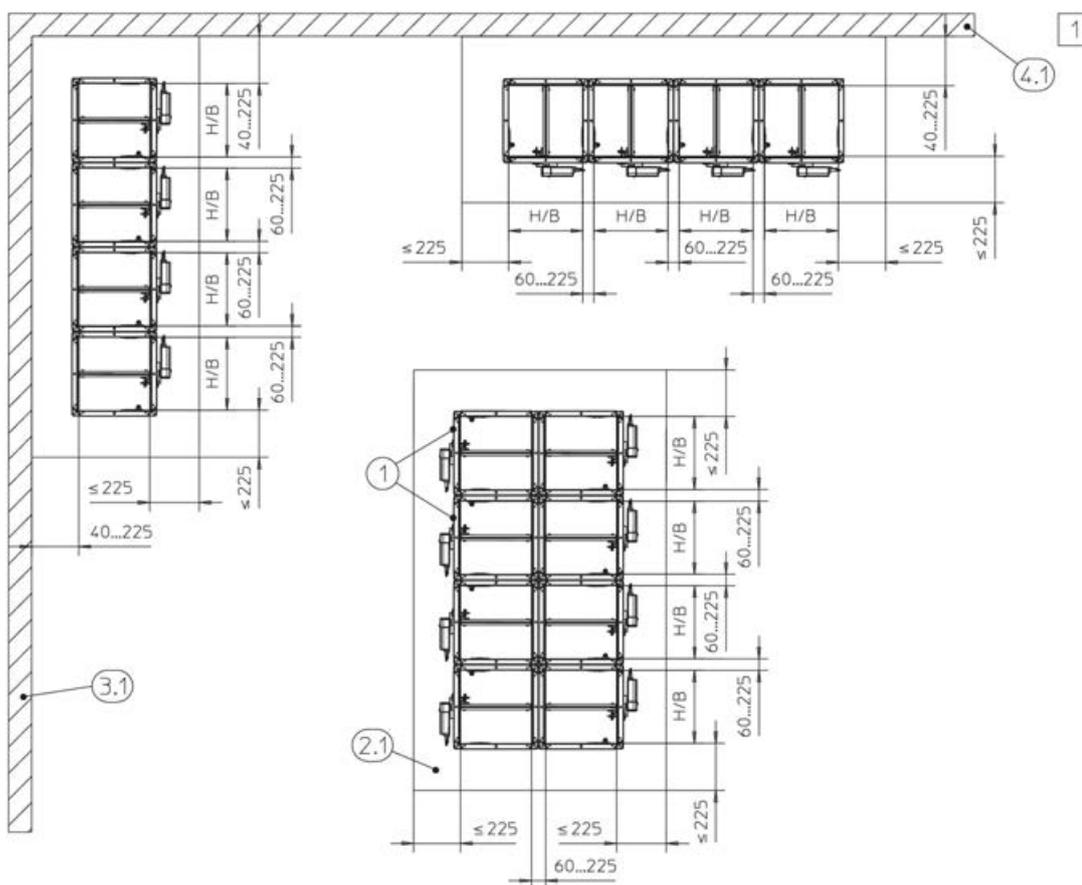
Note: If the fire damper is to be attached to an existing but dysfunctional fire damper, all interior parts of the dysfunctional fire damper, e.g. damper blade, travel stop and control elements, have to be removed. Tightly seal any openings in the old fire damper casing with a sheet metal plate.

2. ▶ Create a concrete base according to Fig. 137 to Fig. 139 or equivalent.

Combined installation FKA2-EU - FKRS-EU / FKR-EU

- $\geq 45 - 225$ mm distance between two FKRS-EU fire dampers
- ≥ 200 mm distance between two pairs of FKRS-EU fire dampers
- $\geq 50 - 225$ mm distance to FKRS-EU fire dampers
- $\geq 70 - 225$ mm distance to FKR-EU fire dampers (80 – 225 mm with flange-to-flange installation)

5.10.5 Mortar-based installation into a concrete base – multiple installation opening into one installation opening

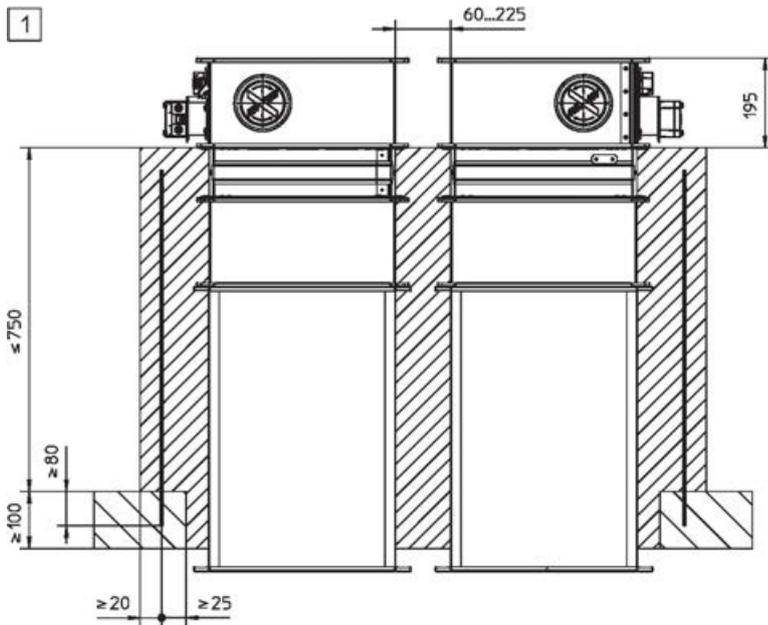
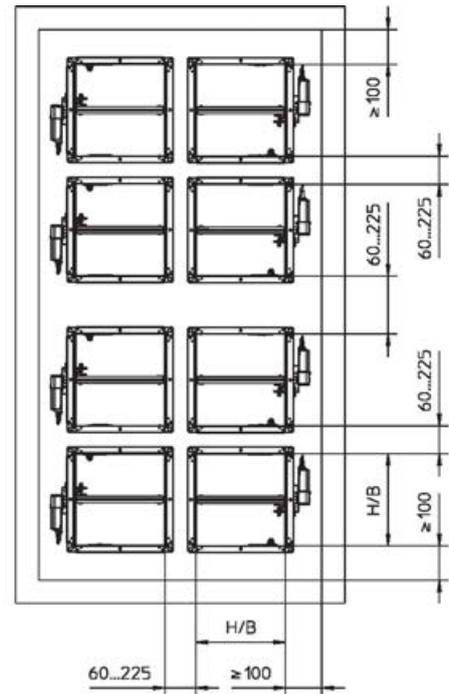
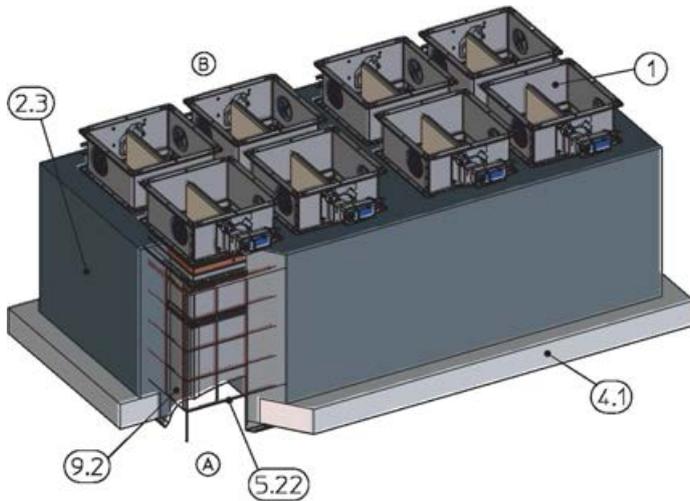


GR3670626, G

Fig. 140: Mortar-based installation – multiple installation into one installation opening

- | | | | |
|-----|--|----------|--|
| 1 | FKA2-EU | 4.1 | Solid ceiling slab (load-bearing structural element) |
| 2.1 | Mortar | 1 | Up to EI 90 S |
| 3.1 | Solid wall (load-bearing structural element) | | |

Solid ceiling slabs > Mortar-based installation into a concrete base...



GR3672087, F

Fig. 141: Mortar-based installation with concrete base into a solid ceiling slab, upright, multiple installation

- | | | | |
|-----|--------------------|----------|---|
| 1 | FKA2-EU | 5.22 | Steel fabric, $\varnothing \geq 8$ mm, mesh aperture 150 mm, or equivalent, for number of fixing points see table |
| 2.3 | Concrete base | 9.2 | Extension piece or duct |
| 4.1 | Solid ceiling slab | 1 | Up to EI 90 S |

Minimum number of fixing points in the ceiling slab

B ≥	A ≥													
	200	500	800	1100	1400	1700	2000	2300	2600	2900	3200	3500	3800	4100
100	4	6	8	10	12	14	16	18	20	22	24	26	28	30
400	6	8	10	12	14	16	18	20	22	24	26	28	30	32
700	8	10	12	14	16	18	20	22	24	26	28	30	32	34
1000	10	12	14	16	18	20	22	24	26	28	30	–	–	–
1300	12	14	16	18	20	22	24	26	28	30	32	–	–	–
1600	14	16	18	20	22	24	26	28	30	32	34	–	–	–
1900	16	18	20	22	24	26	28	30	32	34	36	–	–	–
2000	18	20	22	24	26	28	30	32	34	36	38	–	–	–

Additional requirements: mortar-based installation into a solid ceiling slab with concrete base – multiple installation into one installation opening

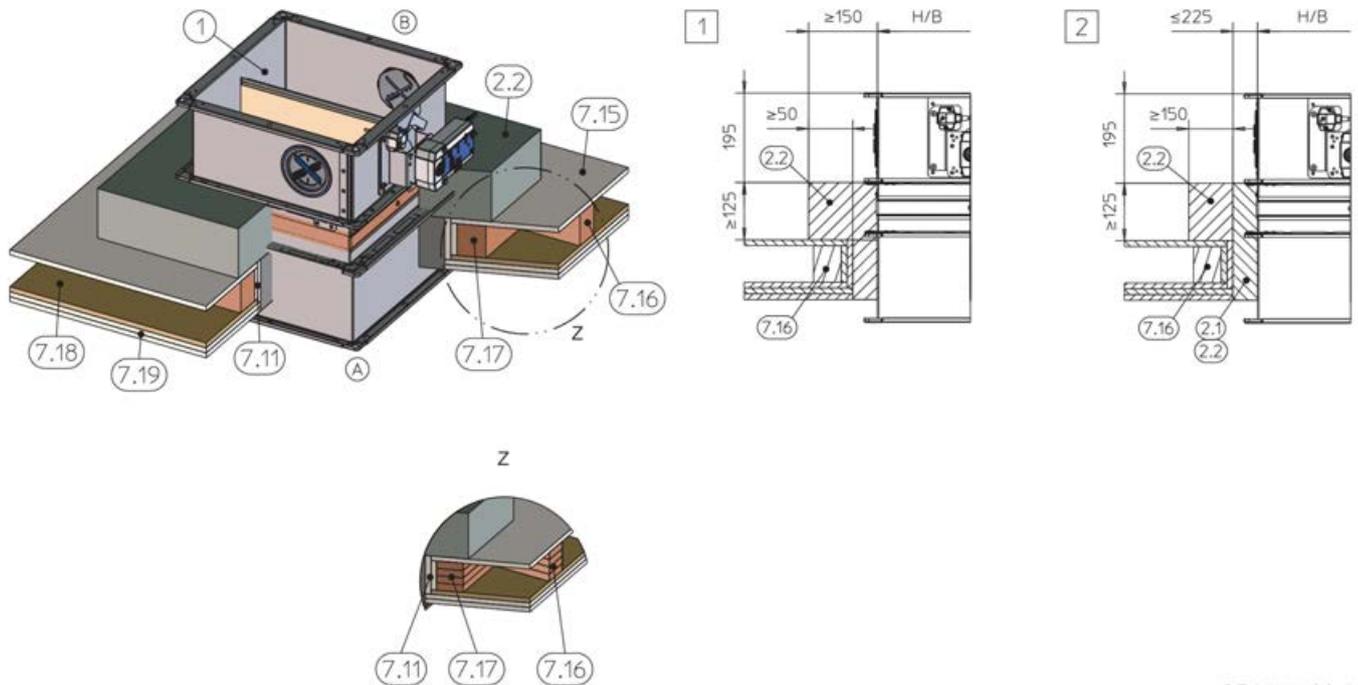
- Solid ceiling slab, on page 43
- The total fire damper area must not exceed $\leq 4.8 \text{ m}^2$
- The possible number of fire dampers depends on the sizes of the fire dampers (B × H) and on the total fire damper area (4.8 m²)
- The dampers can be arranged in one or two rows



Note:

Structural and fire resistance properties of the ceiling construction, including the attachment to the concrete or any required reinforcement, have to be evaluated and ensured by others.

5.10.6 Mortar-based installation in conjunction with wooden beam ceilings



GR3475702, H

Fig. 142: Mortar-based installation into a solid ceiling slab in conjunction with a wooden beam or glulam ceiling, upright (the illustration is an example and also applies to other ceiling constructions with wooden beams)

1	FKA2-EU	7.16	Wooden beam / glulam (reduce distances between wooden beams to the size of the installation opening)
2.1	Mortar	7.17	Trimmers, wooden beam / glulam
2.2	Reinforced concrete	7.18	Formwork
7.11	Trim panel, same construction as 7.19	7.19	Fire-resistant cladding (depending on ceiling)
7.15	Wooden floorboard / floor tiles (different ceiling construction may be possible)	1 2	Up to EI 90 S

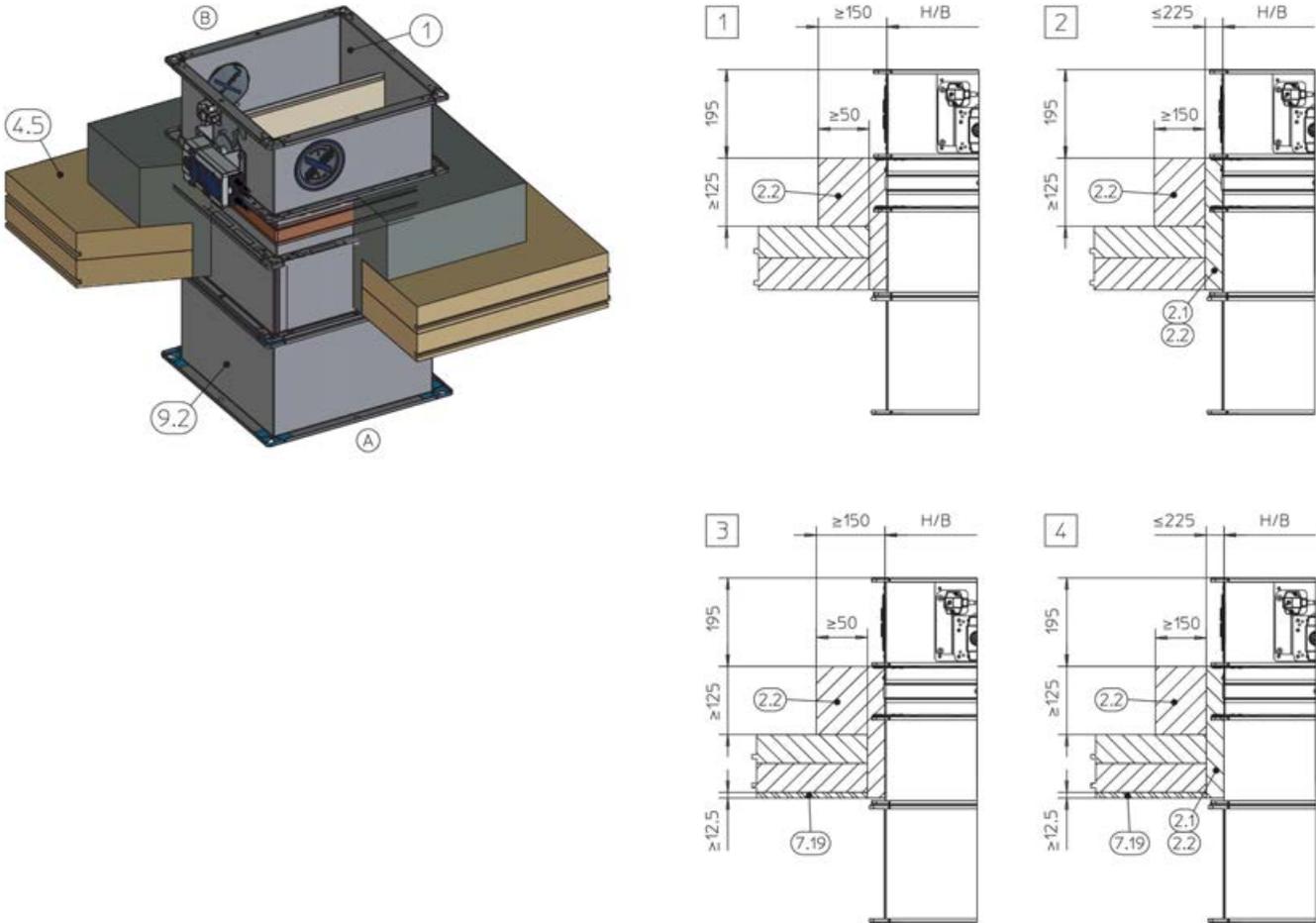
Additional requirements: mortar-based installation into solid ceiling slabs in conjunction with wooden beam or glulam ceilings

- Fire-resistant wooden beam ceilings or glulam ceilings, ☞ on page 43
 - Casing length L = 305 or 500 mm
 - ≥ 60 mm distance between two fire dampers. When you install two fire dampers side by side into the same opening, the concrete bed between the two fire dampers must not exceed 225 mm.
 - Distance to load-bearing structural elements ≥ 40 mm
1. ▶ Concrete cover around the perimeter of the installation opening has to be at least 50 mm. Professionally connect the trimmers.
 2. ▶ Create a partial concrete ceiling around the fire damper, ≥ 150 mm, ≥ 125 mm thick.

Note:

Structural and fire resistance properties of the ceiling construction, including the attachment to the concrete or any required reinforcement, have to be evaluated and ensured by others.

5.10.7 Mortar-based installation in conjunction with solid wood ceilings



GR3478028, F

Fig. 143: Mortar-based installation into a solid ceiling slab in conjunction with a solid wood ceiling, upright (the illustration is an example; installation into other types of solid wood ceiling systems may be possible depending on local conditions)

- | | | | |
|-----|---------------------|-------|-------------------------|
| 1 | FKA2-EU | 7.19 | Fire-resistant cladding |
| 2.1 | Mortar | 9.2 | Extension piece or duct |
| 2.2 | Reinforced concrete | 1 - 4 | Up to EI 90 S |
| 4.5 | Solid wood ceiling | | |

Additional requirements: mortar-based installation into solid ceiling slabs in conjunction with solid wood ceilings

- Solid wood ceiling, ☞ on page 43
 - Casing length L = 305 or 500 mm
 - ≥ 60 mm distance between two fire dampers. When you install two fire dampers side by side into the same opening, the concrete bed between the two fire dampers must not exceed 225 mm.
 - Distance to load-bearing structural elements ≥ 40 mm
1. ▶ Concrete cover around the perimeter of the installation opening has to be at least 50 mm.

2. ▶ Create a partial concrete ceiling around the fire damper, ≥ 150 mm, ≥ 125 mm thick.

Note:

Structural and fire resistance properties of the ceiling construction, including the attachment to the concrete or any required reinforcement, have to be evaluated and ensured by others.

5.10.8 Dry mortarless installation above or below a solid ceiling slab with installation kit WA

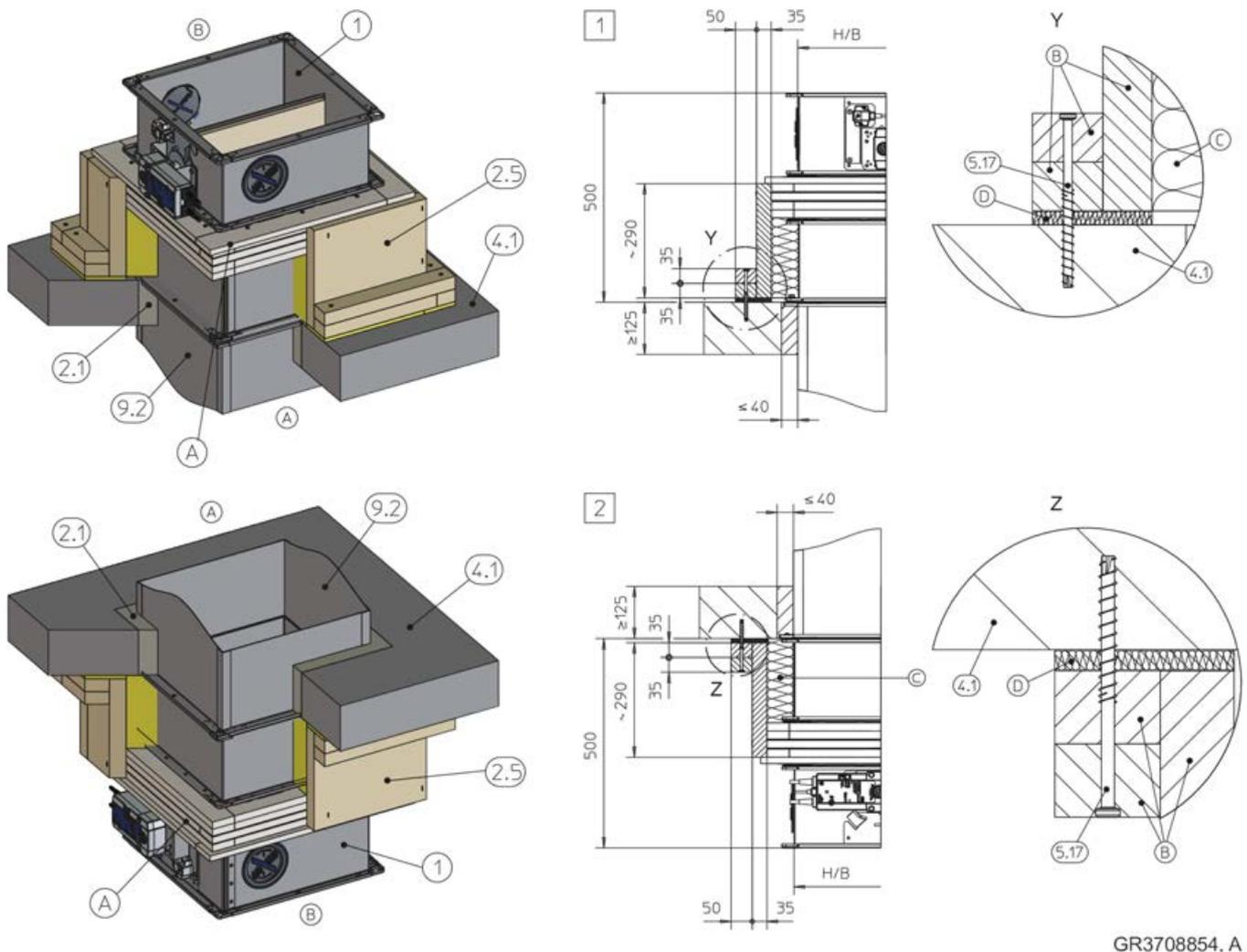


Fig. 144: Dry mortarless installation above a solid ceiling slab with installation kit WA

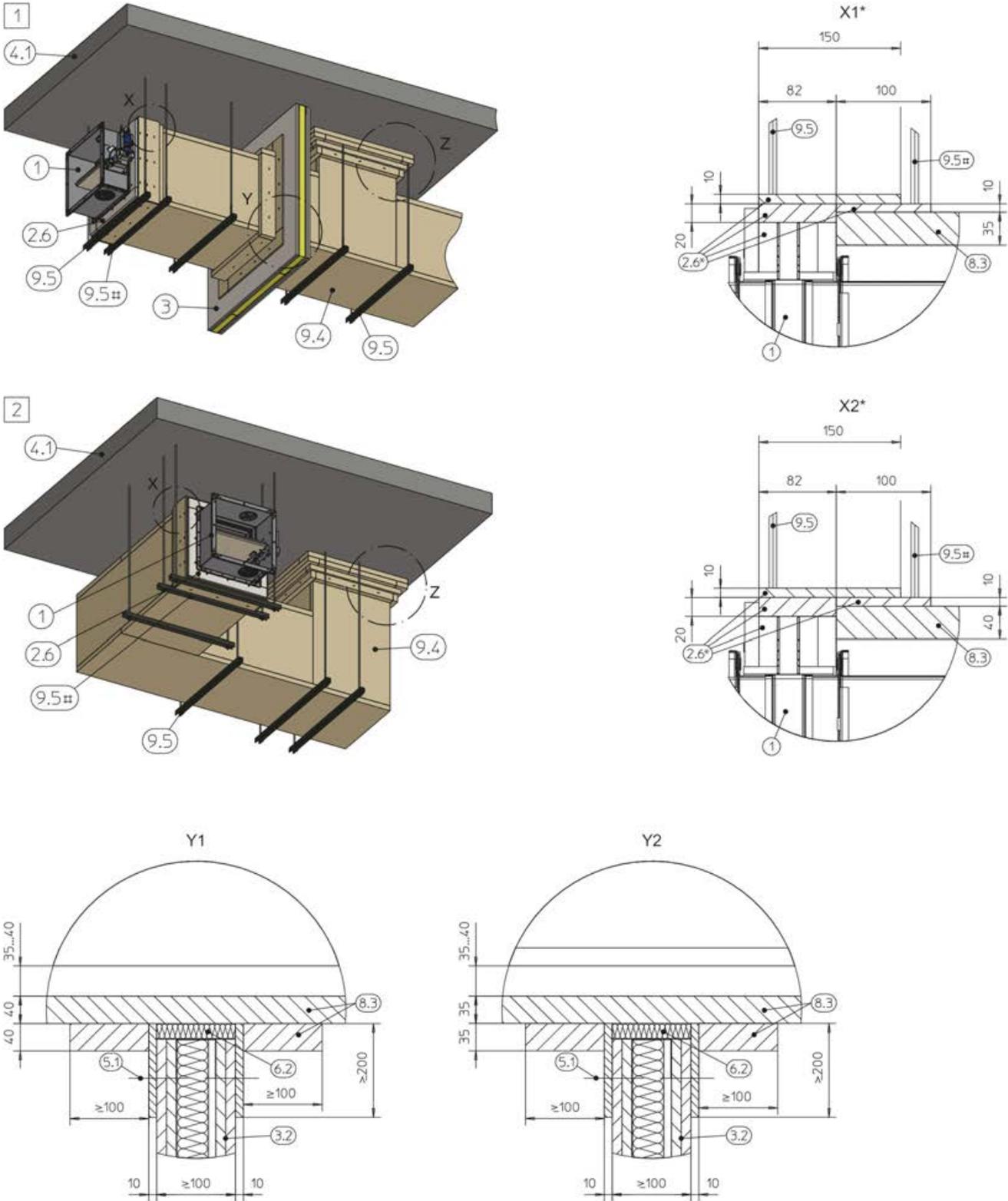
- | | |
|--|--|
| <p>1 FKA2-EU
 2.1 Mortar
 2.5 Installation kit WA, ↗ 5.3.2 'Installation kit WA – supply package and assembly' on page 48 , consists of:
 A Installation kit (2 × B section and 2 × H section)
 B Multilayer section (2 × B section and 2 × H section)
 C Cut mineral wool parts (2 × B section and 2 × H section), ≥ 1000°C, ≥ 80 kg/m³, d = 60 mm</p> | <p>D Mineral wool strips (2 × B side and 2 × H side), ≥ 1000 °C, ≥ 40 kg/m³, t = 10 mm
 4.1 Solid ceiling slab
 5.17 Hilti® HUS anchor Ø 6 mm (120 mm)
 As an alternative, equivalent fire-rated anchors with suitability certificate (by others) that are suitable for the wall or ceiling slab can also be used; push through installation is also possible
 9.2 Extension piece or duct
 1 2 Up to EI 90 S</p> |
|--|--|

Additional requirements: dry mortarless installation above or below a solid ceiling slab with installation kit WA

- Solid ceiling slab, ↗ on page 43
- Casing length L = 500 mm
- Cladding on 4 sides
- ≥ 150 mm distance between the fire damper and adjacent structural elements
- ≥ 300 mm distance between two fire dampers
- Installation of FKA2-EU on the face of a solid wall or ceiling slab, with installation kit WA, ↗ on page 39
- Mount installation kit WA onto the fire damper, ↗ 5.3.2 'Installation kit WA – supply package and assembly' on page 48

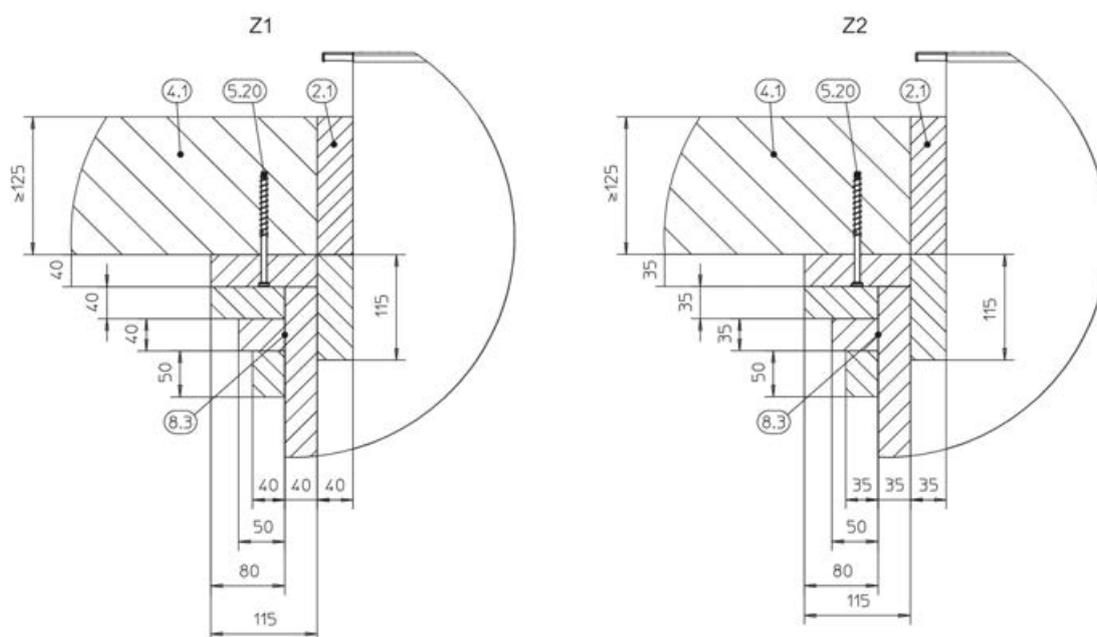
Solid ceiling slabs > Dry mortarless installation remote from solid ...

5.10.9 Dry mortarless installation remote from solid ceiling slabs, with installation kit WE



GR3415296, F

Fig. 145: Dry mortarless installation remote from solid ceiling slabs, with installation kit WE, key to illustration
 Fig. 146

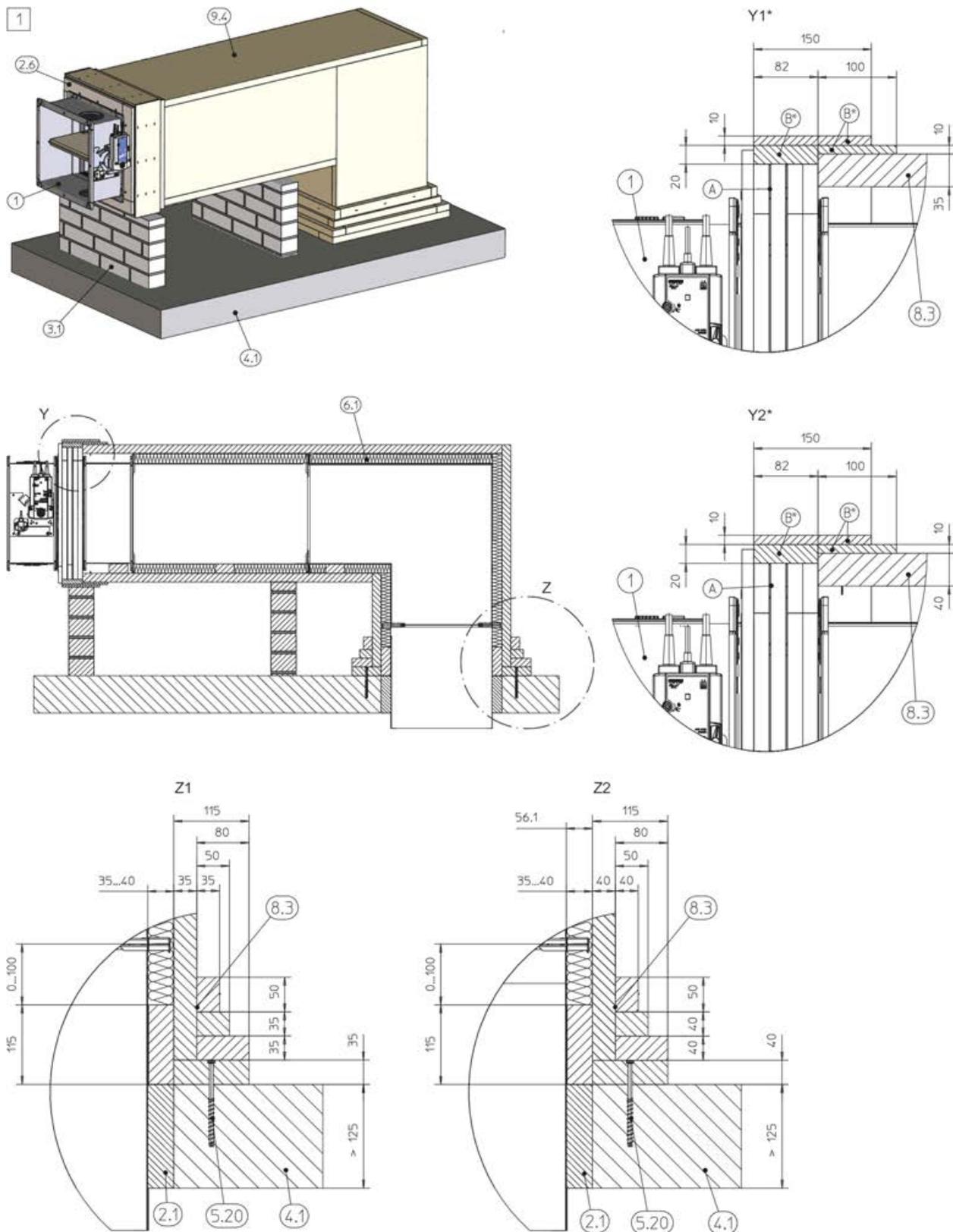


GR3415296, F

Fig. 146: Dry mortarless installation remote from solid ceiling slabs, with installation kit WE

- | | | | |
|------|--|-----|--|
| 1 | FKA2-EU | 6.2 | Mineral wool ≥ 1000 °C, ≥ 80 kg/m ³ |
| 2.1 | Mortar | 8.3 | PROMATECT® LS35 or L500, d = 40 mm, or AD40 |
| 2.6 | Installation kit WE, \hookrightarrow 5.3.3 'Installation kit WE – supply package and assembly' on page 52, including: | 9.4 | Sheet steel duct with fire-rated cladding and suspension system according to Promat® manual, construction 478, latest edition |
| A | Installation kit (2 \times B section and 2 \times H section) | 9.5 | Suspension of FKA2-EU (by others), see \hookrightarrow 195 |
| BB | Plasterboard strips (6 \times B section and 6 \times H section) | * | Even out the joints between the plasterboard strips with Promat filler or compound |
| 3 | Lightweight partition wall or solid wall (if any), wall penetration (4 sides) according to Promat® manual, construction 478, latest edition | # | Damper sizes > 1000 \times 600 mm require two suspension points underneath the damper, at a distance of 150 mm from each other |
| 4.1 | Solid ceiling slab, attachment of the cladding to the solid ceiling slab (4 sides) according to Promat® manual, construction 478, latest edition | 1 2 | Up to EI 90 S (horizontal installation position) |
| 5.20 | Screw, Fischer® FFS 7.5 \times 82 mm or equivalent (push through installation is also possible) | | |

Solid ceiling slabs > Dry mortarless installation remote from solid ...



GR3769042, A

Fig. 147: Dry mortarless installation remote from solid ceiling slabs, with installation kit WE

1 FKA2-EU
2.1 Mortar

5.20 Screw, Fischer® FFS 7.5 × 82 mm or equivalent
(push through installation is also possible)
6.1 Mineral wool, ≥ 1000 °C, ≥ 40 kg/m³, only from
B × H > 800 × 400 mm

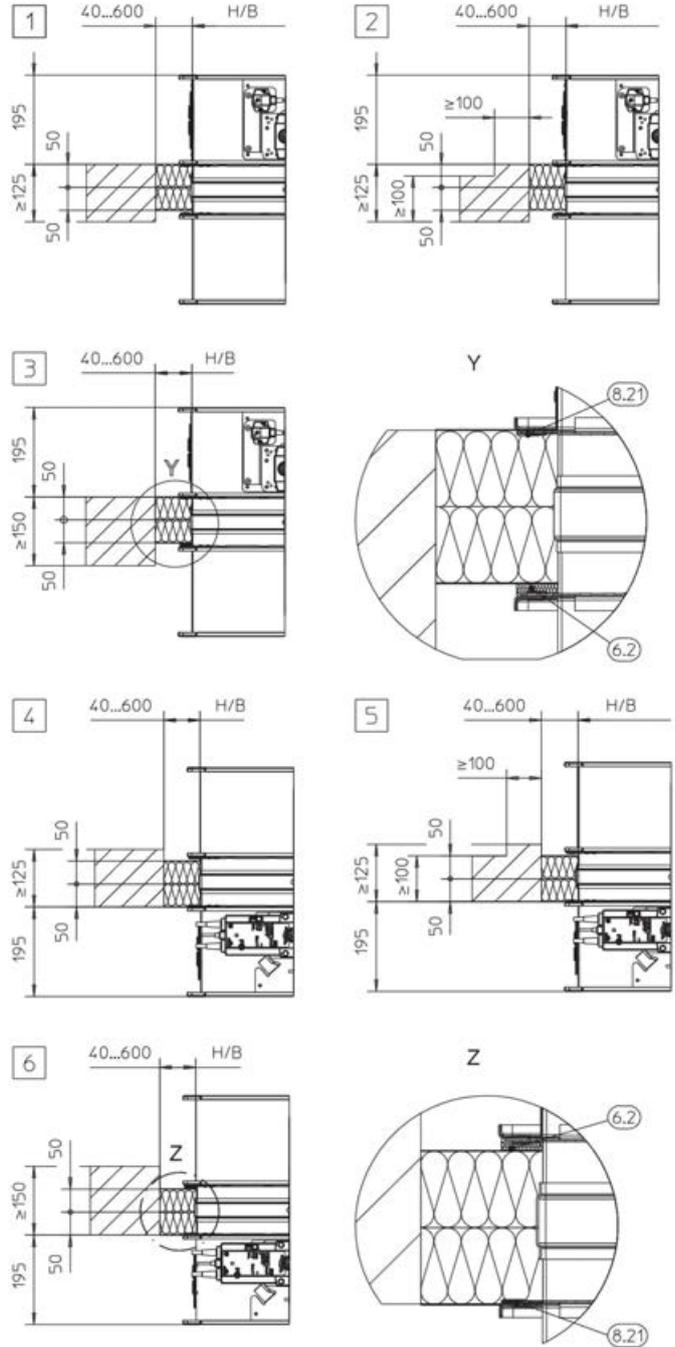
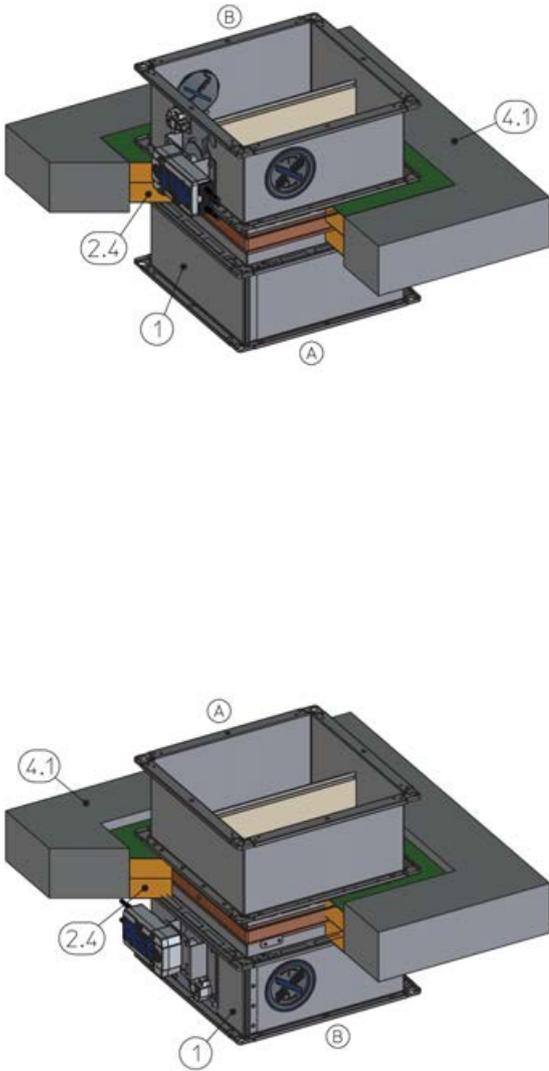
2.6	Installation kit WE, ↗ 5.3.3 'Installation kit WE – supply package and assembly' on page 52 , including:	8.3	PROMATECT® LS35 or L500, d = 40 mm, or AD40
A	Installation kit (2 × B section and 2 × H section)	9.4	Sheet steel duct with fire-rated cladding and suspension system according to Promat® manual, construction 478, latest edition
BB	Plasterboard strips (6 × B section and 6 × H section)	*	Even out the joints between the plasterboard strips with Promat filler or compound
3.1	Solid wall	1	Up to EI 90 S (horizontal installation position)
4.1	Solid ceiling slab		

Additional requirements: dry mortarless installation remote from solid ceiling slabs, with installation kit WE

- Solid ceiling slab, ↗ on page 43
- Casing length L = 500 mm
- Cladding on 4 sides
- Horizontal installation position
- ≥ 155 mm distance between the fire damper and adjacent structural elements
- ≥ 230 mm distance to the ceiling slab
- ≥ 310 mm distance between two fire dampers
- Sheet steel duct with fire-resistant cladding made from panels ↗ 38
- Installation of FKA2-EU remote form walls and ceilings, with installation kit WE, ↗ on page 40
- Mount installation kit WE onto the fire damper, ↗ 5.3.3 'Installation kit WE – supply package and assembly' on page 52
- For more information on making the cladding, mineral wool infill and firestop board see ↗ 5.4.7 'Dry mortarless installation remote from solid walls with installation kit WE' on page 71

5.10.10 Dry mortarless installation with fire batt

Dry mortarless installation into a solid ceiling slab, with a fire batt, upright and suspended



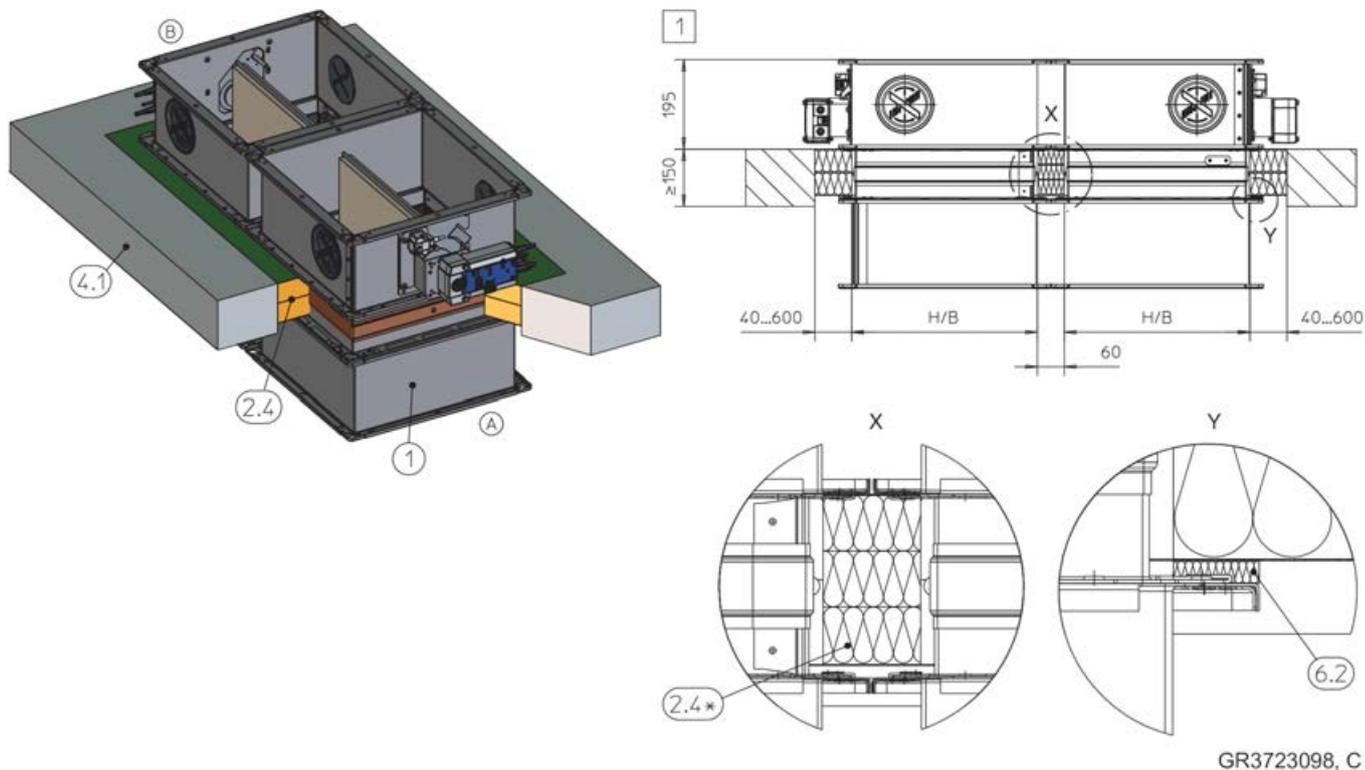
GR3475915, J
GR3478256, F

Fig. 148: Dry mortarless installation into a solid ceiling slab, with a fire batt, upright and suspended

- 1 FKA2-EU
- 2.4 Coated board system
- 4.1 Solid ceiling slab
- 6.2 Mineral wool ≥ 1000 °C, ≥ 80 kg/m³

- 8.21 Firestop sealant
- 1 2 4 Up to EI 90 S
- 5 UP to EI 120 S (D ≥ 150 mm):
- 3 6 B \times H = 200 \times 100 – 800 \times 400 mm

Dry mortarless installation with fire batt into solid walls, flange to flange



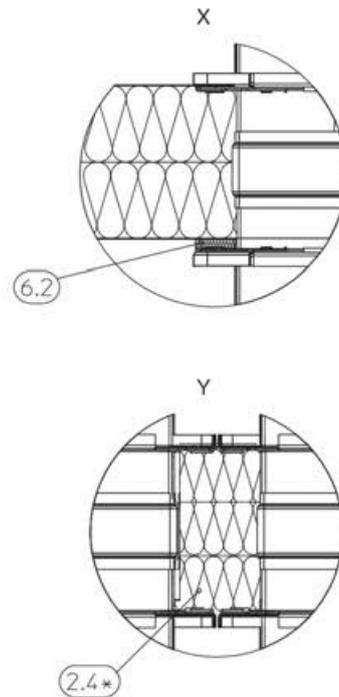
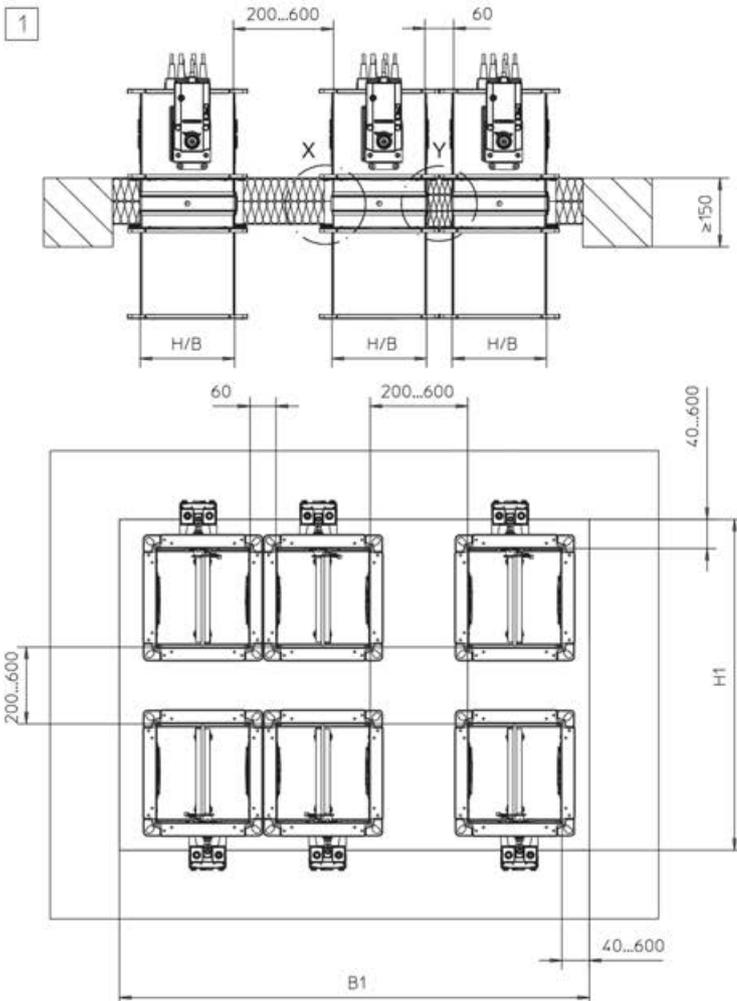
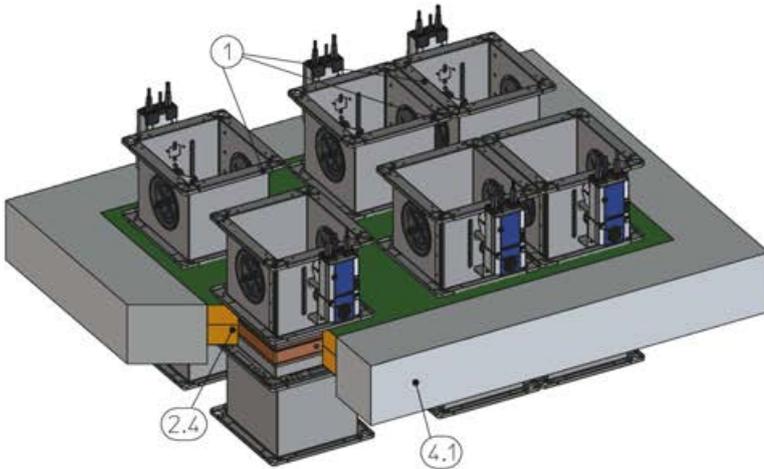
GR3723098, C

Fig. 149: Dry mortarless installation into a solid ceiling slab, flange to flange, illustration shows upright installation (applies also to suspended installation)

- | | | | |
|-----|---------------------|-----|--|
| 1 | FKA2-EU | 6.2 | Mineral wool ≥ 1000 °C, ≥ 80 kg/m ³ |
| 2.4 | Coated board system | * | Mineral wool ≥ 1000 °C, ≥ 140 kg/m ³ , 3 strips |
| 4.1 | Solid ceiling slab | | 70 × 35 mm |
| | | 1 | Up to EI 90 S |

Solid ceiling slabs > Dry mortarless installation with fire batt

Dry mortarless installation with fire batt into a solid wall, multiple installation, flange to flange



GR3709975, E

Fig. 150: Dry mortarless installation with fire batt into a solid ceiling slab, multiple installation, flange to flange, illustration shows upright installation (applies also to suspended installation)

- 1 FKA2-EU
- 2.4 Coated board system
- 4.1 Solid ceiling slab

- 6.2 Mineral wool $\geq 1000\text{ }^{\circ}\text{C}$, $\geq 80\text{ kg/m}^3$
- * Mineral wool $\geq 1000\text{ }^{\circ}\text{C}$, $\geq 140\text{ kg/m}^3$, 3 strips
70 × 35 mm

1 Up to EI 90 S

For multiple installation please note:

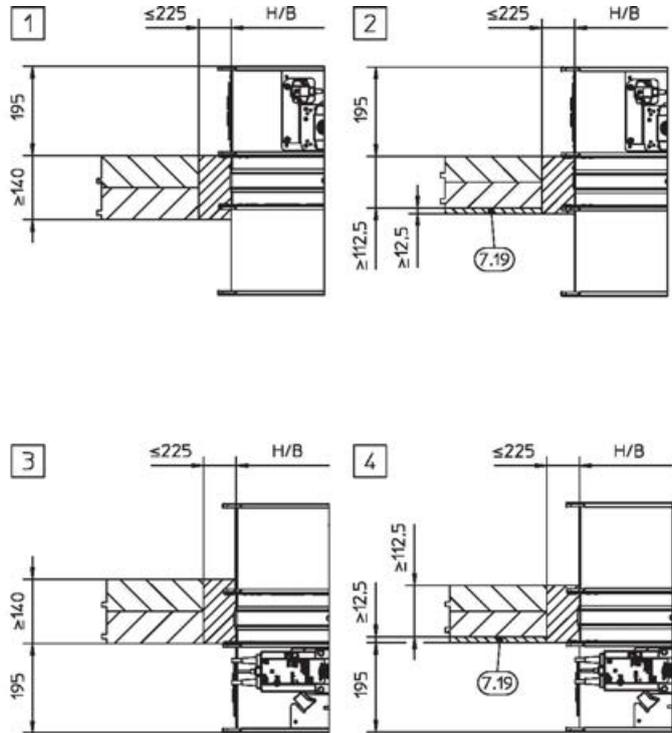
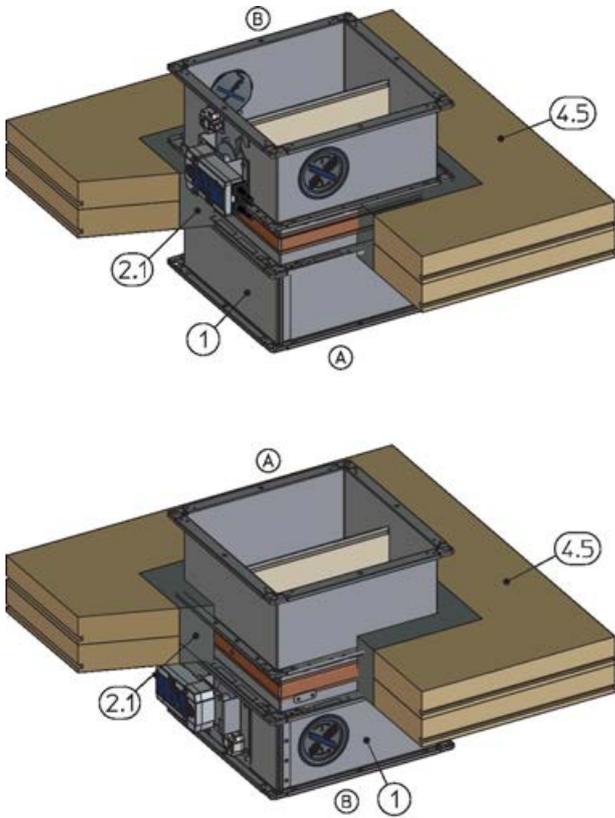
- Total fire damper area: 2.4 m² max.
- The possible number of fire dampers when arranged in pairs in a fire batt depends on the sizes of the fire dampers (B × H) and on the total fire damper area (2.4 m²).
- B1 x H1 maximum fire batt size (depends on the the manufacturer).

Additional requirements: dry mortarless installation into solid ceiling slabs, with a fire batt

- Solid ceiling slab, ☞ *on page 43*
- Casing length L = 305 or 500 mm
- Fire batt systems, installation details, distances / dimensions, ☞ *on page 40*
- Suspension and fixing, ☞ *Chapter 5.13 'Fixing the fire damper' on page 194* ☞ *5.13.3 'Fixing the damper when a fire batt is used' on page 196*
- Distance to load-bearing structural elements
≥ 40 mm

5.11 Solid wood ceilings

5.11.1 Mortar-based installation into solid wood ceilings



GR3563237, A
GR3563290, A

Fig. 151: Mortar-based installation into a solid wood ceiling, suspended or upright

1	FKA2-EU	7.19	Fire-resistant cladding
2.1	Mortar	1 – 4	Up to EI 90 S
4.5	Solid wood ceiling		

Additional requirements: mortar-based installation into solid wood ceilings

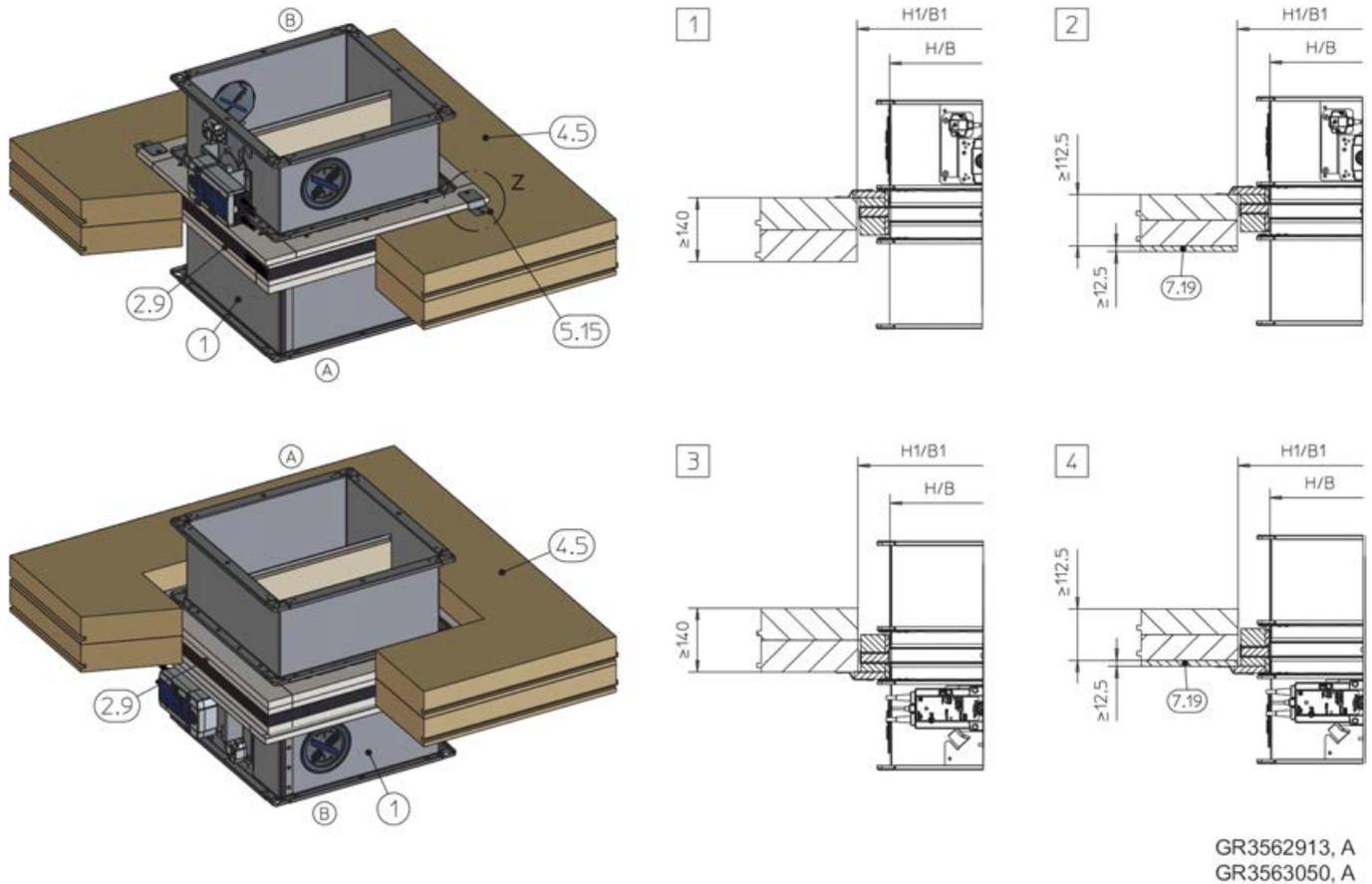
- Solid wood ceiling, ☞ on page 43
- Casing length L = 305 or 500 mm
- ≥ 75 mm distance between the fire damper and load-bearing structural elements
- ≥ 200 mm distance between two fire dampers in separate installation openings



Note:

Structural and fire resistance properties of the ceiling construction, including the attachment to the concrete or any required reinforcement, have to be evaluated and ensured by others.

5.11.2 Dry mortarless installation into solid wood ceilings, with installation kit ES



GR3562913, A
GR3563050, A

Fig. 152: Dry mortarless installation with installation kit ES into solid wood ceiling, upright and suspended

1	FKA2-EU	7.19	Fire-resistant cladding
2.9	Installation kit ES	H1/B1	Clear installation opening B/H + 140 ±2 mm
4.5	Solid wood ceiling	Z	For fixing, see Fig. 25 to Fig. 27
5.15	Bracket	1 – 4	Up to EI 90 S

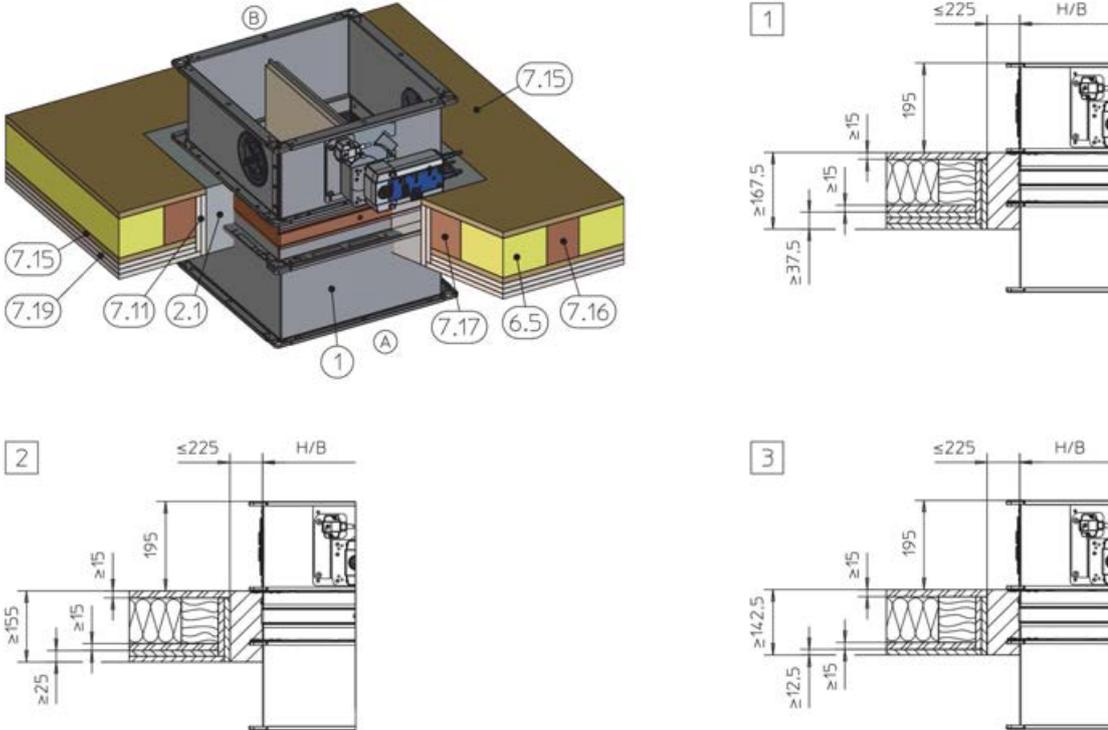
Additional requirements: dry mortarless installation into solid wood ceilings, with installation kit ES

- Solid wood ceiling, ↗ on page 43
 - Casing length L = 500 mm
 - Approx. 80 / 120 mm distance between the fire damper and adjacent structural elements (depending on the position of the brackets)
 - ≥ 200 mm distance between two fire dampers in separate installation openings
1. ▶ Mount the installation kit onto the fire damper, ↗ 5.3.1 'Installation kit ES – supply package and assembly' on page 45 .
 2. ▶ Position the fire damper in the centre of the installation opening and fix it with brackets and dry wall screws to the solid wood ceiling, Fig. 25 to Fig. 27 .

5.12 Wooden beam ceilings

5.12.1 Mortar-based installation into wooden beam ceilings

Mortar-based installation into wooden beam or glulam ceilings, upright

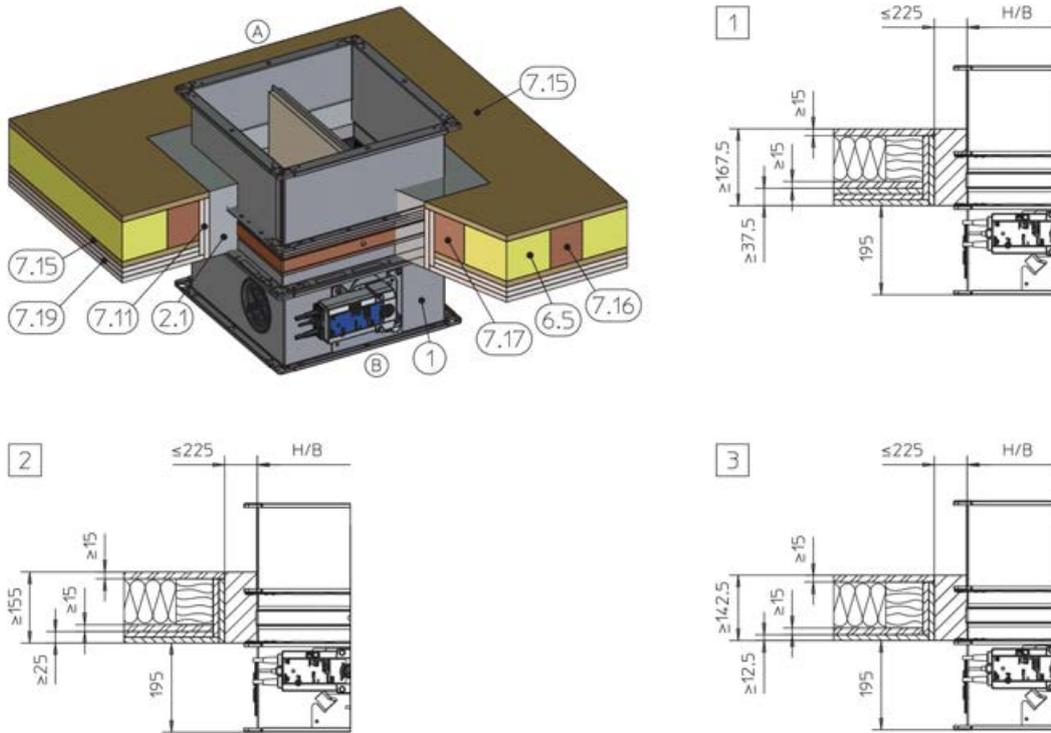


GR3579513, B

Fig. 153: Mortar-based installation into wooden beam or glulam ceiling, upright (illustration is an example; other ceiling constructions upon request)

1	FKA2-EU	7.17	Trimmers, wooden beam ceiling / glulam ceiling at least 100 × 80 mm
2.1	Mortar	7.19	Fire-resistant cladding (depending on ceiling)
6.5	Mineral wool infill if required	1	Up to EI 90 S
7.11	Trim panel, same construction as 7.19	2	Up to EI 60 S
7.15	Wood sheet, at least 600 kg/m ³	3	EI 30 S
7.16	Wooden beam / glulam at least 100 × 80 mm (reduce distances between wooden beams to the size of the installation opening)		

Mortar-based installation into a wooden beam ceiling / glulam ceiling, suspended



GR3579609, B

Fig. 154: Mortar-based installation into a wooden beam ceiling / glulam ceiling, suspended (the illustration is an example; other ceiling constructions may be possible upon request)

- | | | | |
|------|---|----------|---|
| 1 | FKA2-EU | 7.17 | Trimmers, wooden beam ceiling / glulam ceiling at least 100 × 80 mm |
| 2.1 | Mortar | 7.19 | Fire-resistant cladding (depending on ceiling) |
| 6.5 | Mineral wool infill if required | 1 | Up to EI 90 S |
| 7.11 | Trim panel, same construction as 7.19 | 2 | Up to EI 60 S |
| 7.15 | Wood sheet, at least 600 kg/m ³ | 3 | EI 30 S |
| 7.16 | Wooden beam / glulam at least 100 × 80 mm (reduce distances between wooden beams to the size of the installation opening) | | |

Additional requirements: mortar-based installation into wooden beam or glulam ceilings

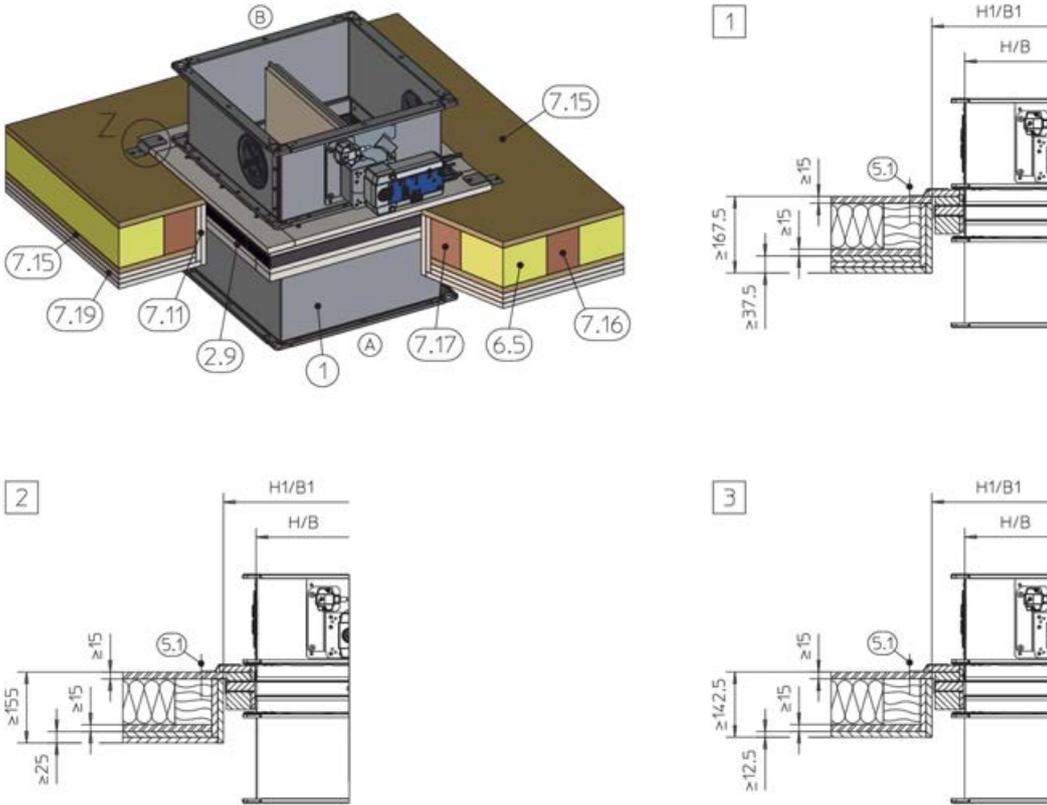
- Wooden beam ceiling, ↗ on page 44
- Casing length L = 305 or 500 mm
- ≥ 40 mm distance between the fire damper and load-bearing structural elements
- ≥ 200 mm distance between two fire dampers in separate installation openings

Note:

Structural and fire resistance properties of the ceiling construction, including the attachment to the concrete or any required reinforcement, have to be evaluated and ensured by others.

5.12.2 Dry mortarless installation into wooden beam ceilings, with installation kit ES

Dry mortarless installation into wooden beam ceilings or glulam ceilings, upright, with installation kit TQ

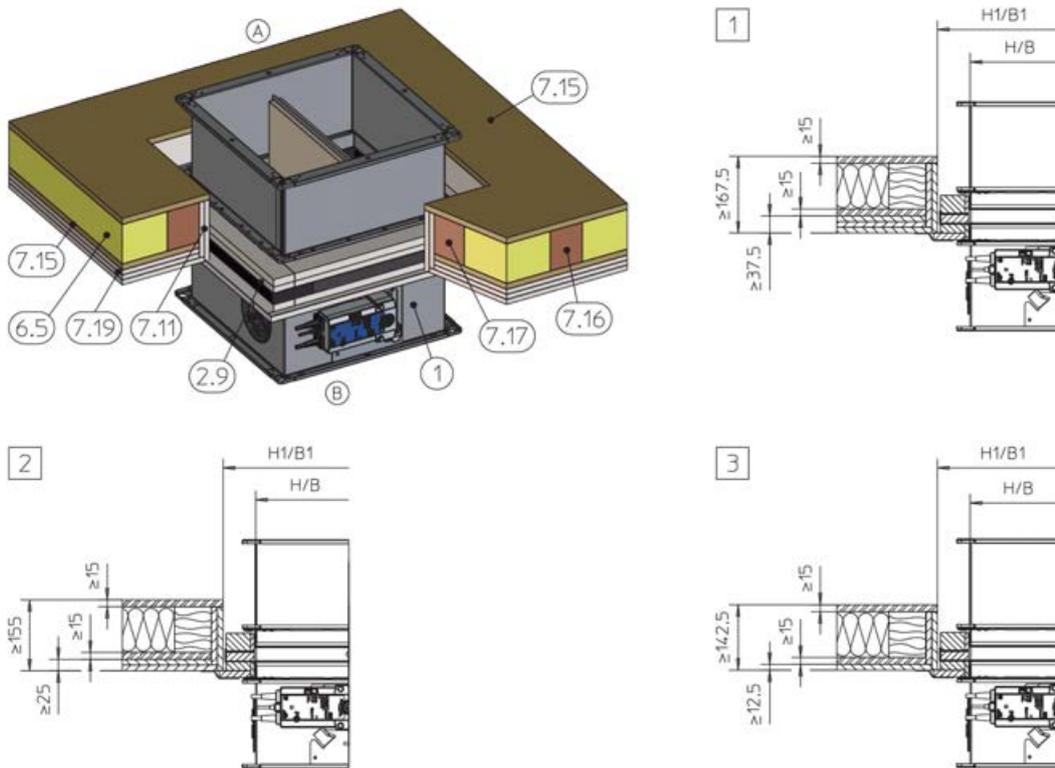


GR3563494, C

Fig. 155: Dry mortarless installation into wooden beam or glulam ceilings, upright, with installation kit ES (other ceilings upon request)

1	FKA2-EU	7.17	Trimmers, wooden beam ceiling / glulam ceiling at least 100 × 80 mm
2.9	Installation kit ES	7.19	Fire-resistant cladding (depending on ceiling)
5.1	Dry wall screw	H1/B1	Clear installation opening B/H + 140 ±2 mm
6.5	Mineral wool infill depending on ceiling construction	Z	For fixing, see Fig. 25 to Fig. 27
7.11	Trim panel, d = 25 mm, same construction as 7.19	1	Up to EI 90 S
7.15	Wood sheet, at least 600 kg/m ³	2	Up to EI 60 S
7.16	Wooden beam / glulam at least 100 × 80 mm (reduce distances between wooden beams to the size of the installation opening)	3	EI 30 S

Dry mortarless installation into a wooden beam or glulam ceiling, suspended, with installation kit ES



GR3563598, C

Fig. 156: Dry mortarless installation into a wooden beam or glulam ceiling, suspended, with installation kit ES (other ceiling constructions may be possible upon request)

- | | | | |
|------|---|-------|--|
| 1 | FKA2-EU | 7.19 | Fire-resistant cladding (depending on ceiling) |
| 2.9 | Installation kit ES | H1/B1 | Clear installation opening B/H + 140 ±2 mm |
| 6.5 | Mineral wool infill depending on ceiling construction | Z | For fixing, see Fig. 25 to Fig. 27 |
| 7.11 | Trim panel, d = 25 mm, same construction as 7.19 | 1 | Up to EI 90 S |
| 7.15 | Wood sheet, at least 600 kg/m ³ | 2 | Up to EI 60 S |
| 7.16 | Wooden beam / glulam at least 100 × 80 mm (reduce distances between wooden beams to the size of the installation opening) | 3 | EI 30 S |
| 7.17 | Trimmers, wooden beam ceiling / glulam ceiling at least 100 × 80 mm | | |

Additional requirements: dry mortarless installation into wooden beam or glulam ceilings, with installation kit ES

- Wooden beam ceiling, ↗ on page 44
 - Casing length L = 500 mm
 - Approx. 80 / 120 mm distance between the fire damper and adjacent structural elements (depending on the position of the brackets)
 - ≥ 200 mm distance between two fire dampers in separate installation openings
1. ▶ Mount the installation kit onto the fire damper, ↗ 5.3.1 'Installation kit ES – supply package and assembly' on page 45 .

2. ▶ Position the fire damper in the centre of the installation opening and fix it with brackets and dry wall screws to the wooden beams, see Fig. 25 to Fig. 27 .

5.13 Fixing the fire damper

5.13.1 General

Fire dampers installed remote from walls and ceiling slabs and installed in a fire batt have to be suspended with steel threaded rods (M10 – M12).

The rods have to be fixed to the ceiling slab; the required fire resistance must not be compromised. Use only fire-rated steel anchors with suitability certificate. Instead of anchors, you can use threaded rods and secure them above the ceiling using steel nuts and washers. Threaded rods up to 1.50 m long do not require any insulation; longer rods do require insulation (according to Promat® work sheet 478, for example). Load the suspension system only with the weight of the fire damper; ducts must be suspended separately.

Weight [kg]: ↪ Chapter 2.2 'FKA2-EU with fusible link' on page 10 ↪ Chapter 2.3 'FKA2-EU with spring return actuator' on page 13 ↪ Chapter 2.4 'FKA2-EU with spring return actuator and duct smoke detector' on page 20 ↪ Chapter 2.5 'FKA2-EU with fusible link and cover grille as air transfer unit' on page 21 ↪ Chapter 2.6 'FKA2-EU with spring return actuator and duct smoke detector as air transfer damper' on page 22 .

In addition to the fixing systems described in this manual, you may also use fixing systems that have been approved by accredited testing institutes. This applies in particular to the fire damper installation near a wall or in a corner (when angle sections or mounting plates are used).

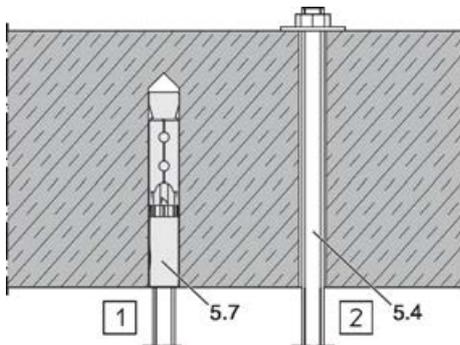


Fig. 157: Fixing to the ceiling slab

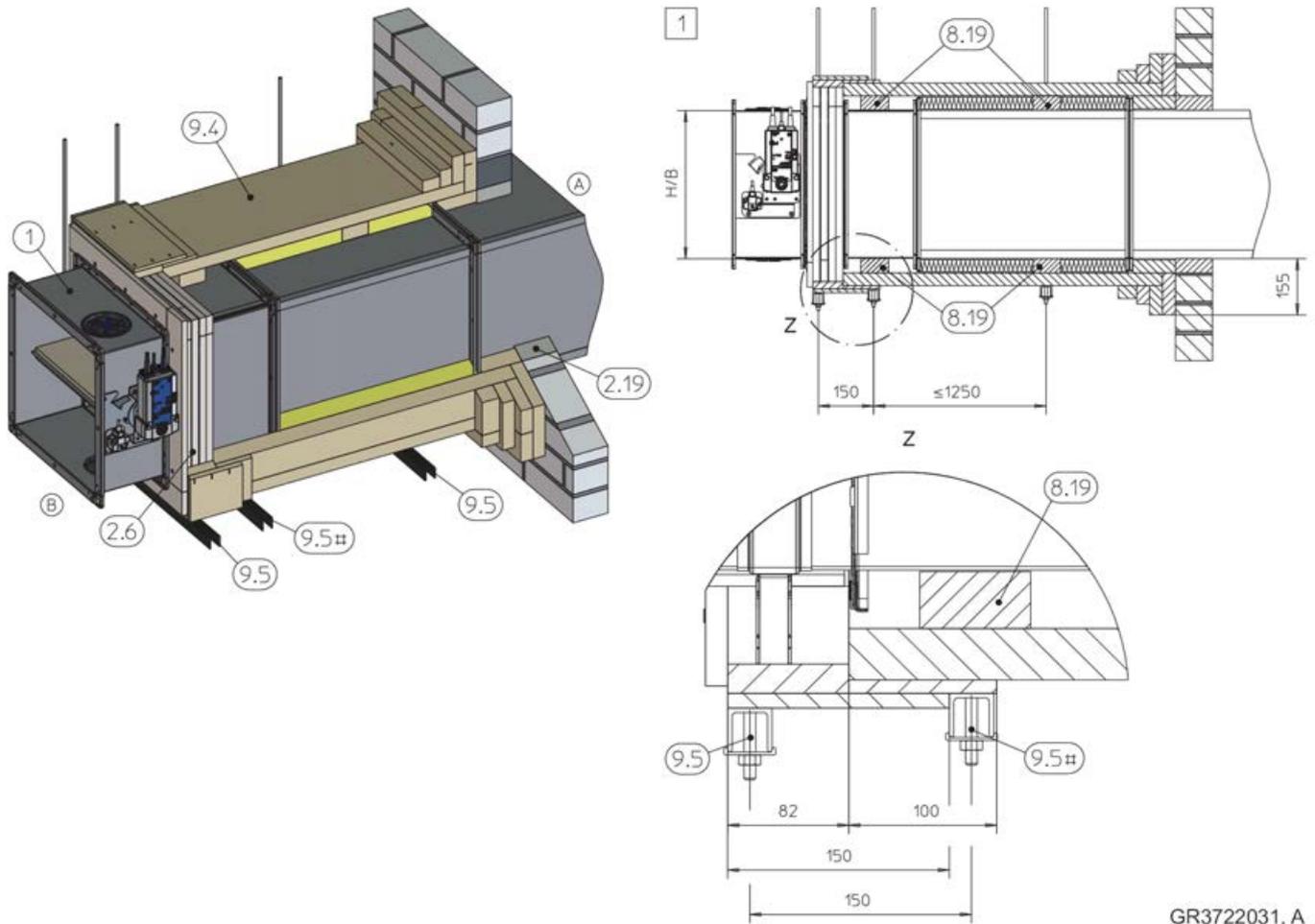
5.4 Threaded rod

5.7 Fire-rated anchor (with suitability certificate)

1 Fixing with fire-rated anchor with suitability certificate

2 Fixing with threaded rod (push through)

5.13.2 Suspending fire dampers installed remote from solid walls and ceiling slabs



GR3722031, A

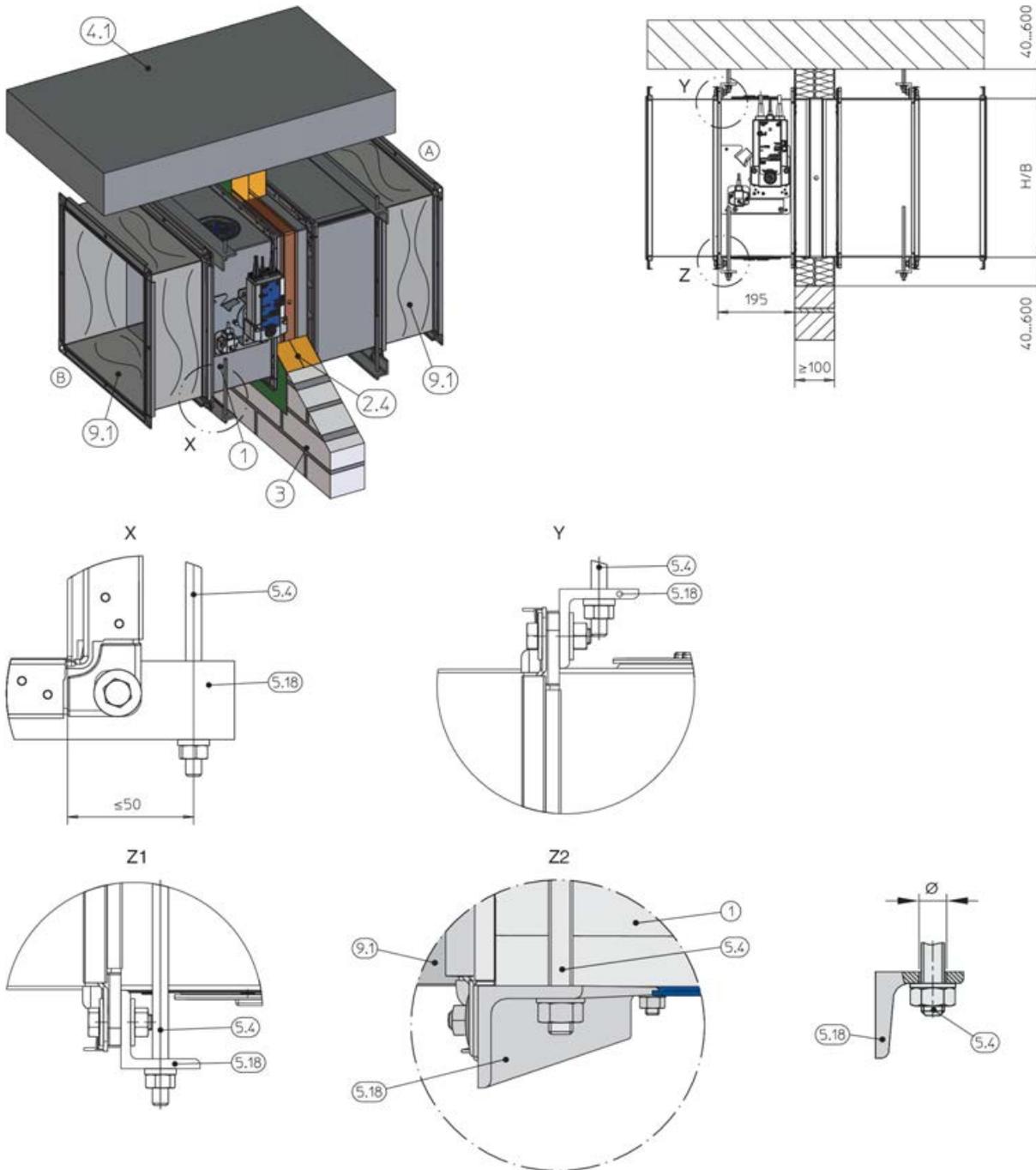
Fig. 158: Dry mortarless installation with installation kit WE

- | | |
|---|---|
| <p>1 FKA2-EU</p> <p>2.6 Installation kit WE, § 5.3.3 'Installation kit WE – supply package and assembly' on page 52</p> <p>2.19 Joint filler (suitable Promat® filler, Promat® ready-to-use filler or mineral wool, ≥ 1000 °C, ≥ 80 kg/m³ or mortar according to the installation and operating manual)</p> <p>8.19 PROMATECT® LS firestop board, d = 35 mm</p> <p>9.4 Sheet steel duct with fire-rated cladding and suspension system according to Promat® manual, construction 478, latest edition</p> <p>9.5 Suspension system (by others) consisting of:</p> <p>a Threaded rod</p> <p>M10: B × H ≤ 800 × 200 mm</p> | <p>b Hilti® mounting rail MQ 41 × 3 mm or equivalent</p> <p>c Hilti® drilled plate MQZ L13 or equivalent</p> <p>d Hexagon nut with washer</p> <p># Damper sizes > 1000 × 600 mm require two suspension points underneath the damper, at a distance of 150 mm from each other</p> <p>1 Up to EI 90 S (horizontal installation position)</p> |
|---|---|

Fixing the fire damper > Fixing the damper when a fire batt is used

5.13.3 Fixing the damper when a fire batt is used

Horizontal duct



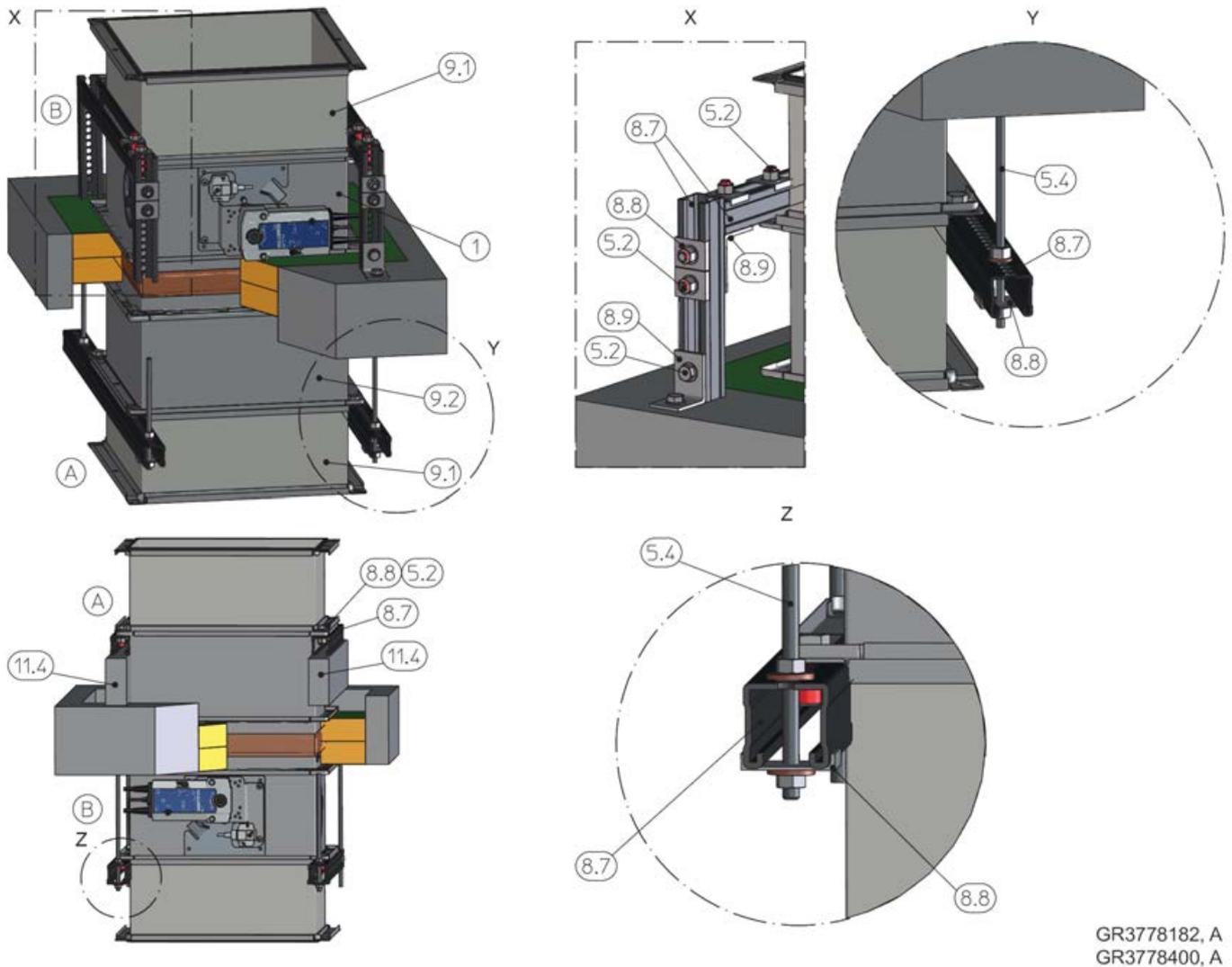
GR3722033, A

Fig. 159: Fixing of FKA2-EU, wall installation with a fire batt

- | | | | |
|-----|--------------------------------------|------|---|
| 1 | FKA2-EU | 5.18 | Steel angle section to EN 10056-1, L ≥ 40 mm × 40 mm × 5 mm, galvanised or painted, or equivalent |
| 2.4 | Fire batt with ablative coating | 9.1 | Flexible connector (recommended) |
| 3 | Wall, solid wall shown | Z1 | Suspension from EI 90 S |
| 4.1 | Solid ceiling slab | Z2 | Suspension up to EI 60 S |
| 5.4 | Threaded rod M12 with washer and nut | | |

Note: Each fire damper has to be suspended both on the operating side and on the installation side. The suspension has to be fixed either to the top **or** to the bottom of the flange.

Vertical duct



GR3778182, A
GR3778400, A

Fig. 160: Installation with fire batt, FKA2-EU suspended or upright

- | | | | |
|-----|---|------|---|
| 1 | FKA2-EU | 8.9 | Varifix ANSHWNKL-PRFL36-90GRAD or Müpro mounting bracket 90°, galvanised, or equivalent |
| 5.2 | Screw M10 × 70 mm, with washer and nut | 9.1 | Flexible connector (recommended) |
| 5.4 | Threaded rod M12 with washer and nut | 9.2 | Extension piece |
| 8.7 | Mounting rail, Würth Varifix 36 × 36 × 2.5 or Müpro MPC 38/40 or equivalent | 11.4 | Underlay material, non-combustible |
| 8.8 | Fixing bracket, Varifix or Müpro MPC or equivalent | | |

Note:

- Installation of the fire damper in vertical ducts with a fire batt from EI 90 S requires the fire damper to be fixed both above and below the ceiling slab, see Fig. 160 . The fire damper should be suspended along the shorter casing sides if at all possible.
- If you install the fire damper adjacent to a solid wall, you can also fix the steel bracket to the solid wall. The fixing has to be equivalent (to be ensured by others).

! DANGER!

Danger of falling off! Do not step onto the fire batt!

The fire batt cannot carry any loads. Adequate means, e.g. a permanent barrier, must be installed to prevent people from stepping onto the fire batt.

6 Accessories

Extension pieces

When there are cover grilles, circular spigots, flexible connectors, moulds, etc., you may have to use an extension piece for certain heights. See the table for the required lengths.

Extension pieces [mm]			
L	H	Operating side	Installation side
305	100 – 400	–	195
	405 – 800	195	2 × 195
500	100 – 400	–	–
	405 – 800	195	195

Open blade protrusion [mm]															
H	100	150	200	250	300	350	400	450	500	550	600	650	700	750	800
x	-204	-179	-154	-129	-104	-79	-54	-29*	-4*	21*	46*	71*	96*	121*	146*
y															
L = 305	-8*	17*	42*	67*	92*	117*	142*	167**	192**	217**	242**	267**	292**	317**	342**
L = 500	-204	-179	-154	-129	-104	-79	-54	-29*	-4*	21*	46*	71*	96*	121*	146*

* One extension piece required

** Two extension pieces required

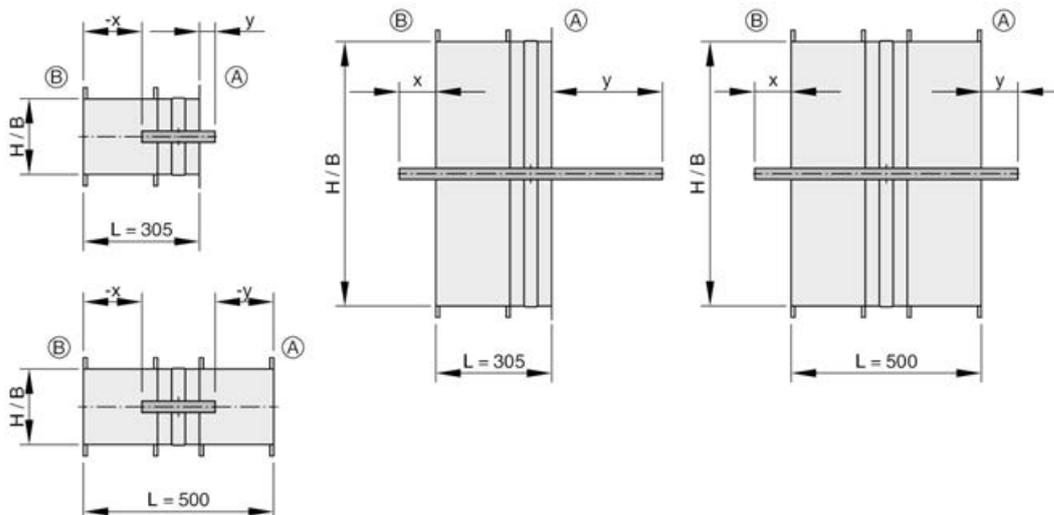


Fig. 161: Open blade protrusion

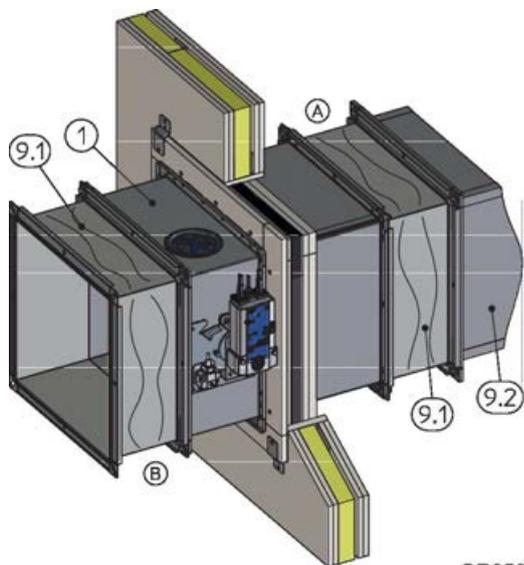
- A Installation side
- B Operating side

Note

The movement of the damper blade must not be obstructed by any accessory. The distance between the tip of the open damper blade and any accessory must be at least 50 mm.

Flexible connectors

Flexible connectors are used to avoid both tension and compression.



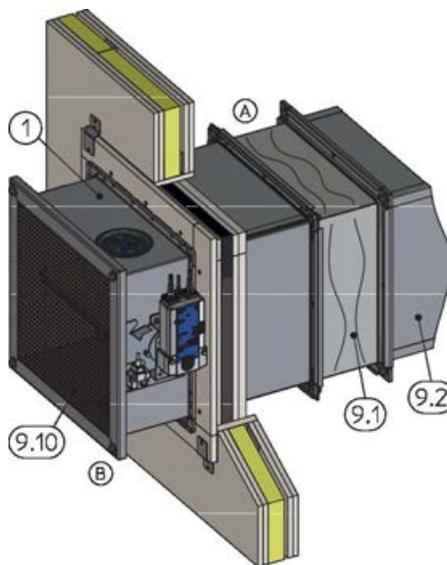
GR3590860, A

Fig. 162: Fire damper with flexible connectors

- 1 FKA2-EU
- 9.1 Flexible connector
- 9.2 Duct

Cover grilles

Cover grilles are used on non-ducted ends of fire dampers.



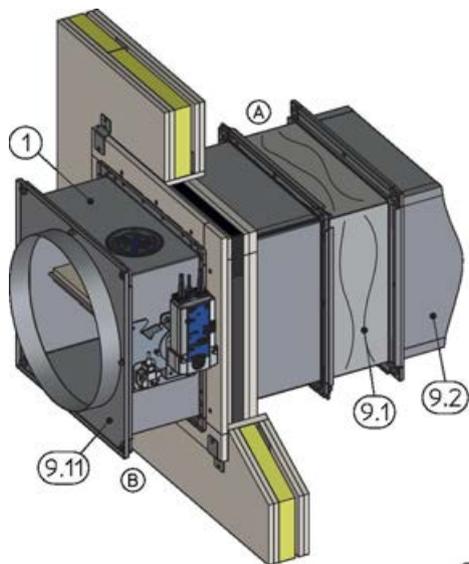
GR3590860, A

Fig. 164: Fire damper with cover grille

- 1 FKA2-EU
- 9.1 Flexible connector
- 9.2 Duct
- 9.10 Cover grille, galvanised steel, mesh aperture 10 mm

Circular spigot

For the connection of circular ducts.



GR3590860, A

Fig. 163: Fire damper with circular spigots

- 1 FKA2-EU (square)
- 9.1 Flexible connector
- 9.2 Duct
- 9.11 Circular spigot

Connecting subframe

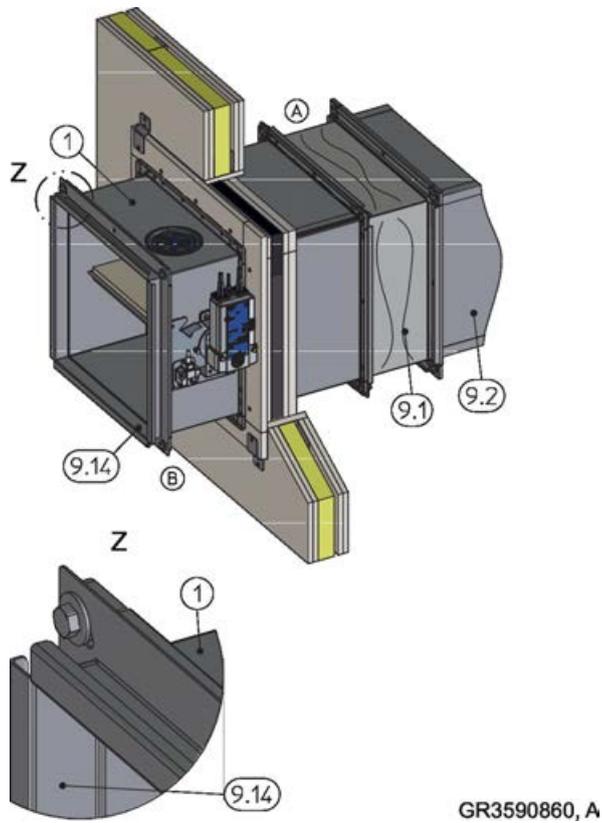


Fig. 165: Fire damper with connecting subframe

- 1 FKA2-EU
- 9.1 Flexible connector
- 9.2 Duct
- 9.14 Connecting subframe

7 Electrical connection

7.1 General safety notes

⚠ DANGER!

Danger of electric shock! Do not touch any live components! Electrical equipment carries a dangerous electrical voltage.

- Only skilled qualified electricians are allowed to work on the electrical system.
- Switch off the power supply before working on any electrical equipment.

The connecting cables are sized by others depending on the supply voltage (230 V or 24 V), the cable length and the power consumption and number of actuators.

7.2 Limit switches (fire dampers with fusible link)

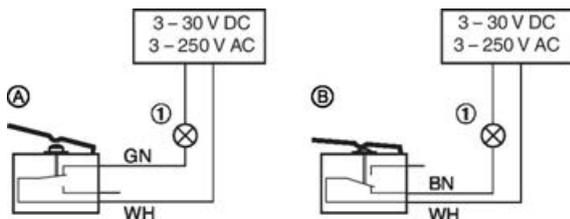


Fig. 166: Wiring of limit switches, example

- 1 Indicator light or relay, to be provided by others
- A Type of connection normally closed
B Type of connection normally open
- The limit switches must be connected according to the wiring example Fig. 166
 - Indicator lights or relays may be connected as long as the performance specifications are taken into consideration.
 - Connection boxes must be fixed to the adjoining structure (wall or ceiling slab). They must not be fixed to the fire damper.

Type of connection	Limit switch	Damper blade	Electric circuit
A	Not actuated	CLOSED or OPEN position <u>not</u> reached	Closed
B	actuated	CLOSED or OPEN position reached	Closed

7.3 Spring return actuator

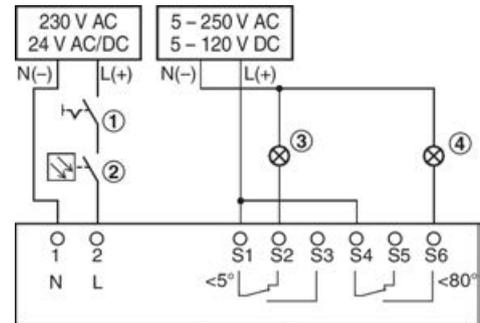


Fig. 167: Actuator connection, example

- 1 Switch for opening and closing, to be provided by others
 - 2 Optional release mechanism, e.g. TROX duct smoke detector Type RM-O-3-D or RM-O-VS-D
 - 3 Indicator light for CLOSED position, to be provided by others
 - 4 Indicator light for OPEN position, to be provided by others
- The fire damper may be equipped with a spring return actuator for a supply voltage of 230 V AC or 24 V AC/DC. See the performance data on the actuator rating plate.
 - The spring return actuator must be connected according to the wiring example shown. Several actuators can be connected in parallel as long as the performance specifications are taken into consideration.
 - Connection boxes must be fixed to the adjoining structure (wall or ceiling slab). They must not be fixed to the fire damper.

Actuators with 24 V AC/DC

Safety transformers must be used. The connecting cables are fitted with plugs. This ensures quick and easy connection to the TROX AS-i bus system. For connection to the terminals, shorten the connecting cable.

7.4 Spring return actuator and duct smoke detector RM-O-3-D

Note: For connection examples and further details see the RM-O-3-D operating and installation manual

8 Functional test

8.1 General

General

During operation at normal temperatures, the damper blade is open. A functional test involves closing the damper blade and opening it again.

 **CAUTION!**

Danger of injury when reaching into the fire damper while the damper blade is moving. Do not reach into the fire damper while actuating the release mechanism.

8.2 Functional test with automatic control unit

Functional test with automatic control unit

The function of fire dampers with a spring return actuator can also be tested with an automatic control unit. The control unit should have the following functions:

- Opening and closing fire dampers in regular intervals (intervals to be set by the system owner)
- Monitoring of the actuator running times
- Issuing an alarm when the running times are exceeded and when fire dampers close
- Recording the test results

TROXNETCOM systems such as TNC-EASYCONTROL or AS-interface meet all these requirements. For more information see www.troxtechnik.com.

TROXNETCOM systems allow for automatic functional tests; they do not replace maintenance and cleaning, which have to be carried out in regular intervals or depending on the condition of the product. The documentation of test results makes trends visible, e.g. the run time of actuators. They may also indicate the need for additional measures which help to maintain the system's function, e.g. removing heavy contamination (dust in extract air systems).

8.3 Fire damper with fusible link

8.3.1 Fusible link – size 1

damper blade position indicator

The position of the damper blade (1.2) is indicated by the position of the handle (1.6).

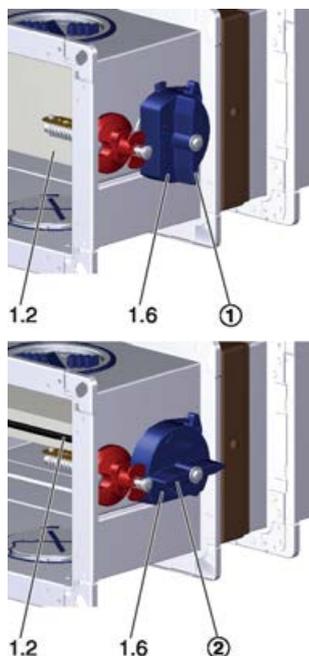


Fig. 168: damper blade position indicator

1. ▶ Damper blade (1.2) is closed.
2. ▶ Damper blade (1.2) is open.

Close the damper blade

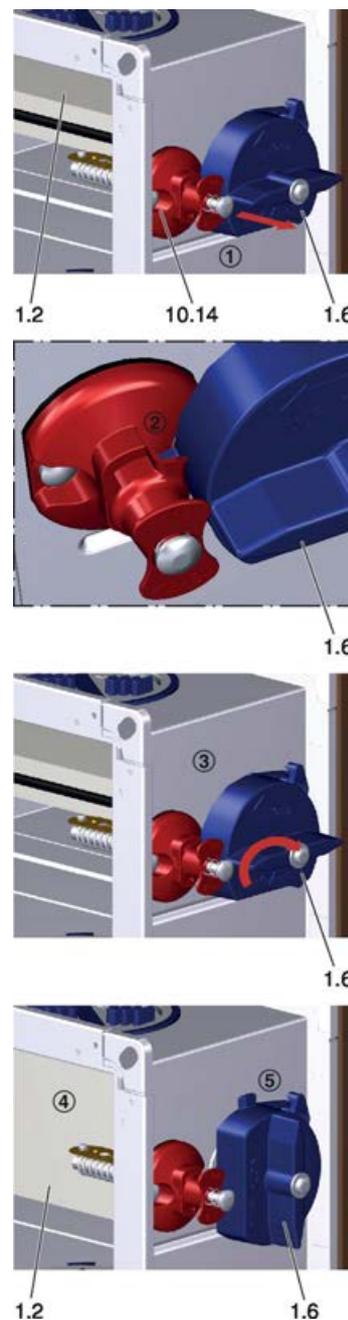


Fig. 169: Close the damper blade

Requirement

- Fire damper is open.
1. ▶ Pull the knob of the thermal release mechanism (10.14) forwards in the direction of the arrow to release
 2. ▶ the handle (1.6).
 3. ▶ The handle (1.6) swivels automatically in the direction of the arrow.
 4. ▶ The damper blade (1.2) is closed and
 5. ▶ the handle (1.6) shows that the damper blade (1.2) is closed.

Opening the damper blade

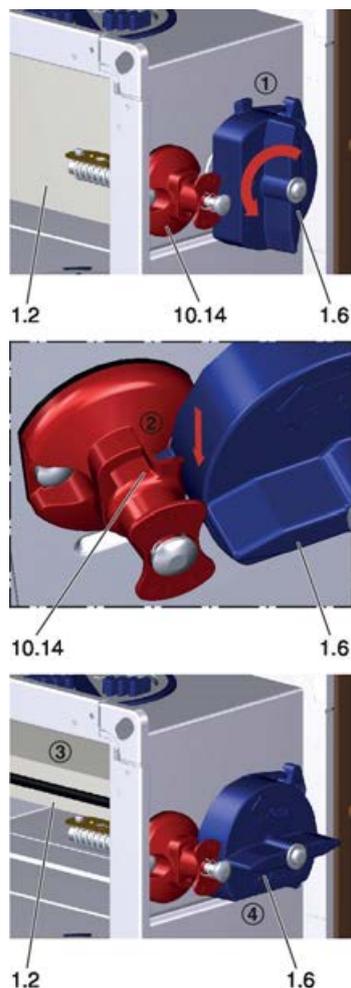


Fig. 170: Opening the damper blade

Requirement

- The damper blade is CLOSED.
1. ▶ Turn the handle (1.6) anti-clockwise (see arrow) until
 2. ▶ the handle (1.6) locks into place (10.14).
 3. ▶ The damper blade (1.2) is now open and
 4. ▶ the handle (1.6) indicates that the damper blade (1.2) is open.

8.3.2 Fusible link – sizes 2 and 3 damper blade position indicator

The position of the damper blade (1.2) is indicated by the red arrow on the cover of the handle (1.6).

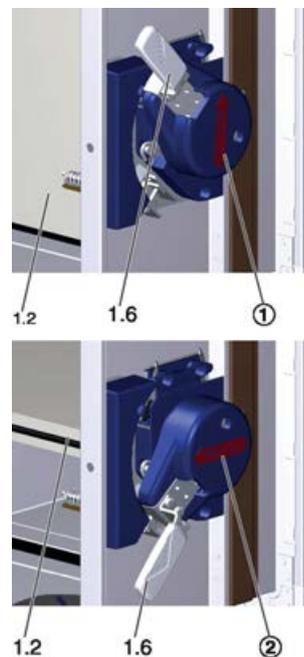
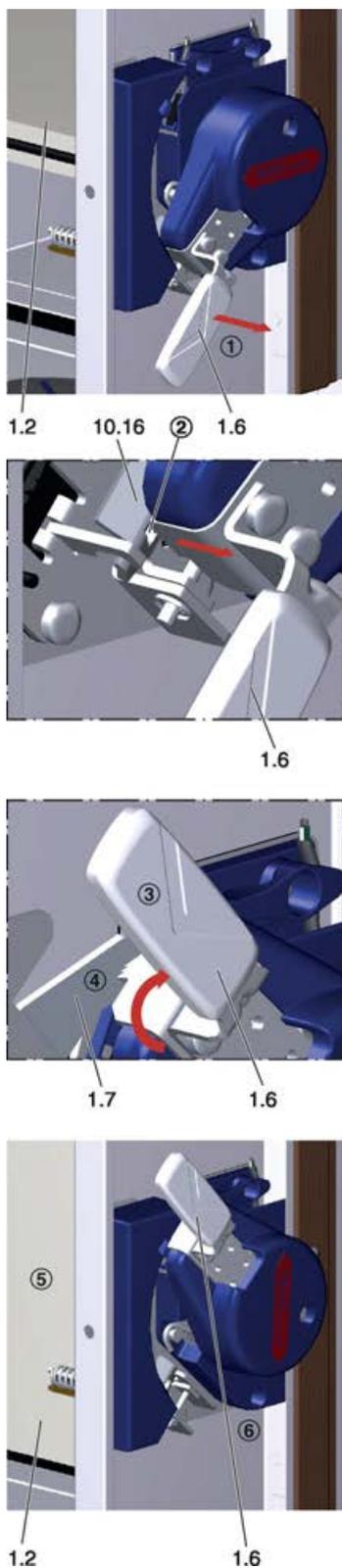


Fig. 171: damper blade position indicator

1. ▶ Damper blade (1.2) is closed.
2. ▶ Damper blade (1.2) is open.

Close the damper blade

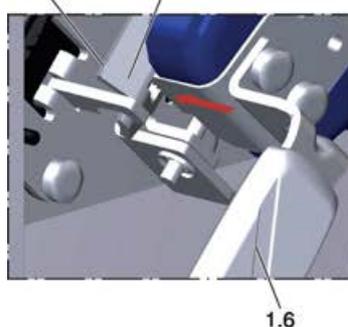
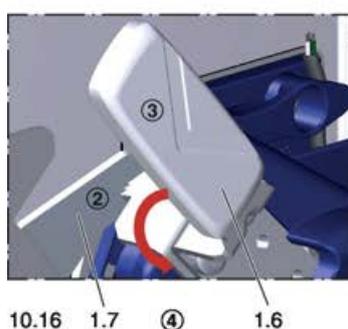
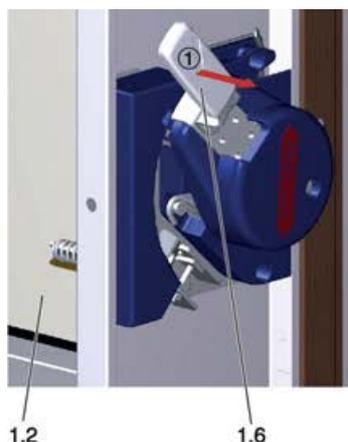
2. ▶ handle (1.6) no longer protrudes into the hole of the fusible link holder lever (10.16).
3. ▶ The handle (1.6) swivels automatically into the direction of the arrow (clockwise)
4. ▶ and locks into the CLOSED position on the interlock (1.7).
5. ▶ The damper blade (1.2) is now closed and
6. ▶ the red arrow on the handle (1.6) indicates that the damper blade (1.2) is closed.

Fig. 172: Close the damper blade

Requirement

- The damper blade is OPEN.
1. ▶ Lift the handle (1.6) in the direction of the arrow so that the

Opening the damper blade



2. ▶ the handle (1.6) is no longer engaged with the interlock (1.7).
3. ▶ Turn the handle (1.6) in the direction of the arrow (anti-clockwise) without lifting it further.
4. ▶ The handle (1.6) locks into the OPEN position in the hole of the fusible link holder lever (10.16).
5. ▶ The damper blade (1.2) is now open and
6. ▶ the red arrow on the handle (1.6) indicates that the damper blade (1.2) is open.

Fig. 173: Opening the damper blade

Requirement

- The damper blade is CLOSED.
1. ▶ Lift the handle (1.6) in the direction of the arrow until

8.4 Fire damper with spring return actuator

8.4.1 Spring return actuator – BFL... / BFN...

Status indicator



Fig. 174: Thermoelectric release mechanism BAT

- 1 Push button for functional test
- 2 Indicator light

The indicator light (2) for the thermoelectric release mechanism is illuminated when all of the following conditions apply:

- Power is being supplied.
- The thermal fuses are intact.
- The push button is not being pushed.

damper blade position indicator

The position of the damper blade is indicated by the pointer on the actuator.



Fig. 175: damper blade position indicator

- 1 Damper blade is closed
- 2 Damper blade is open

Closing/opening the damper blade with spring return actuator



Fig. 176: Functional test (illustration shows FKA2-EU with BFN actuator in OPEN position)

CAUTION!

Danger of injury when reaching into the fire damper while the damper blade is moving. Do not reach into the fire damper while actuating the release mechanism.

Requirement

- Power is being supplied
1. ▶ Push the toggle switch (1) and keep it pushed.
 - ⇒ This interrupts the power supply, and the damper blade closes.
 2. ▶ Check if the damper blade is CLOSED, check run time.
 3. ▶ Release the toggle switch (1).
 - ⇒ Power is supplied again, and the damper blade opens.
 4. ▶ Check if the damper blade is OPEN, check run time.

Opening the damper blade using the crank handle



Fig. 177: Functional test (without power supply)

! DANGER!

Danger due to malfunction of the fire damper.

If the damper blade has been opened by means of the crank handle (without power supply), it will no longer be triggered by a temperature increase, i.e. in the event of a fire. In other words, the damper blade will not close.

To re-establish its function, connect the power supply.

Requirement

- The damper blade is CLOSED
- 1. ▶ Insert the crank handle (1) into the opening for the spring winding mechanism.
- 2. ▶ Turn the crank handle in the direction of the arrow (2) to just short of the travel stop and hold it.
- 3. ▶ Set the interlock (3) to "Lock  closed"
 - ⇒ The damper blade remains in the OPEN position.
- 4. ▶ Remove the crank handle.

Close the fire damper



Fig. 178: Functional test (without power supply)

! CAUTION!

Danger of injury when reaching into the fire damper while the damper blade is moving. Do not reach into the fire damper while actuating the release mechanism.

Requirement

- The damper blade is OPEN
 - ▶ Set the interlock (3) to "Lock  opened"
 - ⇒ The damper blade is released and closes.

9 Commissioning

Before commissioning

Before commissioning, each fire damper must be inspected to determine and assess its actual condition.

The inspection measures to be taken are listed in the *↻ Chapter 10.3 'Inspection, maintenance and repair measures' on page 213*.

Operation

During normal operation the damper blade is open to enable air passage through the ventilation system.

If the temperature in the duct ($\geq 72\text{ °C}$ / $\geq 95\text{ °C}$ in warm air ventilation systems) or the ambient temperature ($\geq 72\text{ °C}$) rises in the event of a fire, the thermal release mechanism is triggered. This action closes the damper blade.



CLOSED fire dampers

*Fire dampers which close while the ventilation and air conditioning system is running must be inspected before they are opened again in order to ensure their correct function *↻ 'Inspection' on page 210*.*

10 Maintenance

10.1 General

General safety notes

DANGER!

Danger of electric shock! Do not touch any live components! Electrical equipment carries a dangerous electrical voltage.

- Only skilled qualified electricians are allowed to work on the electrical system.
- Switch off the power supply before working on any electrical equipment.

CAUTION!

Danger due to inadvertently actuating the fire damper. Inadvertent actuation of the damper blade or other parts can lead to injuries.

Make sure that the damper blade cannot be released inadvertently.

Regular care and maintenance ensure operational readiness, functional reliability, and long service life of the fire damper.

The system owner is responsible for the maintenance of the fire damper.

The system owner is responsible for creating a maintenance plan, for defining the maintenance goals, and for the functional reliability of the equipment.

Functional test

The functional reliability of the fire damper should be tested at least every six months; this has to be arranged by the system owner. If two consecutive tests, one 6 months after the other, are successful, the next test can be conducted one year later.

The functional test must be carried out in compliance with the basic maintenance principles of the following standards:

- EN 13306
- DIN 31051
- EN 15423

The function of fire dampers with a spring return actuator can also be tested with an automatic control unit  'Functional test with automatic control unit' on page 202 .

Maintenance

The fire damper and the spring return actuator are maintenance-free with regard to wear but fire dampers must still be included in the regular cleaning of the ventilation system.

Cleaning

The fire damper may be cleaned with a dry or damp cloth. Sticky dirt or contamination may be removed with a commercial, non-aggressive cleaning agent. Do not use abrasive cleaners or tools (e.g. brushes). For disinfection you may use commercially available disinfectants or disinfecting procedures.

Hygiene

Hygienic requirements are fulfilled in accordance with VDI 6022-1, VDI 3803-1, DIN 1946-4, DIN EN 13779 as well as the Önorm H 6020 and H 6021 and SWKI. The fire damper building materials were tested for resistance to fungi and bacteria in a test of their microbial metabolic potential in accordance with DIN EN ISO 846. The building materials do not promote the growth of microorganisms (fungi, bacteria), thus reducing the risks of infection for people. The fire dampers are resistant to disinfectants¹ and are thus suitable for hospitals and comparable institutions. Disinfection and cleaning is very straightforward. Verification of corrosion resistance was provided in accordance with EN 15650.

¹ Resistance to disinfectants was tested with the disinfectant groups of active substances alcohol and quaternary compounds. These disinfectants correspond with the list from the Robert Koch Institute and were used in accordance with the specifications of the Disinfectant List of the Disinfectant Commission in the Association for Applied Hygiene (VAH).

Inspection

The fire damper must be inspected before commissioning. After commissioning, the function has to be tested in regular intervals. Local requirements and building regulations must be complied with. The inspection measures to be taken are listed in  on page 213 . The test of each fire damper must be documented and evaluated. If the requirements are not fully met, suitable remedial action must be taken.

Repair

For safety reasons, repair work must only be carried out by expert qualified personnel or the manufacturer. Only original replacement parts are to be used. A functional test is required after any repair work  202 .

10.2 Replacing the fusible link

10.2.1 Fusible link – size 1

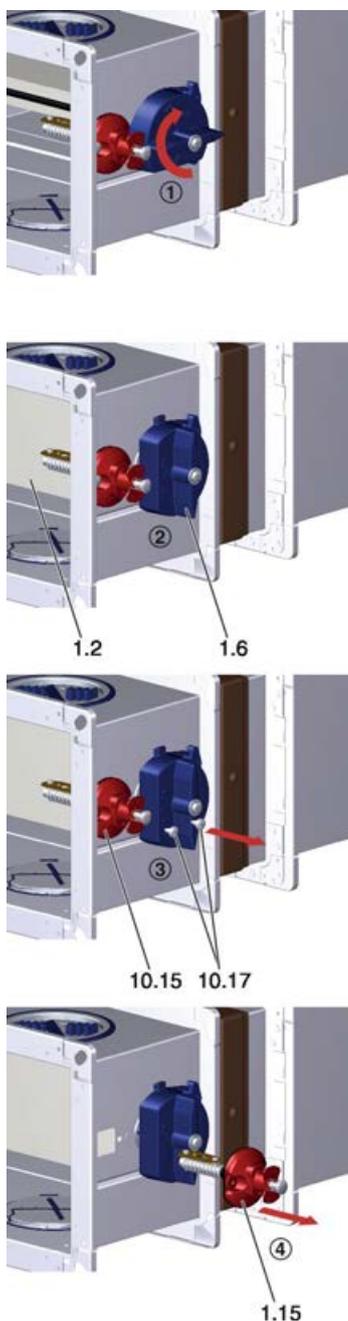


Fig. 179: Removing the fusible link holder

1. ▶ Close the damper blade.
2. ▶ The handle (1.6) shows that the damper blade (1.2) is closed.
3. ▶ Loosen the screws (10.17) on the fusible link holder (10.15).
4. ▶ Remove the fusible link holder (10.15) from the fire damper.

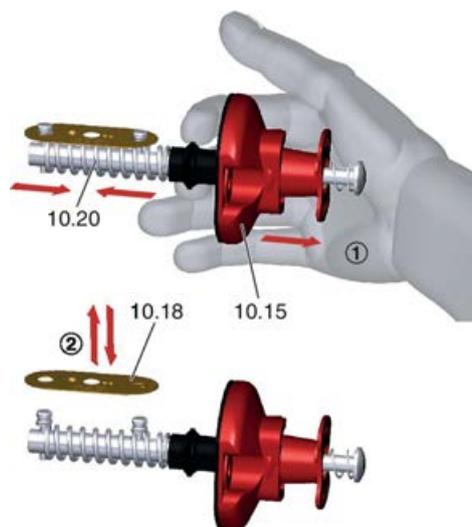


Fig. 180: Replacing the fusible link

1. ▶ Cover fusible link holder (10.15) as shown and press together in the direction of the arrow to tension the spring (10.20).
2. ▶ Remove old fusible link (10.18), hook in new fusible link (10.18).

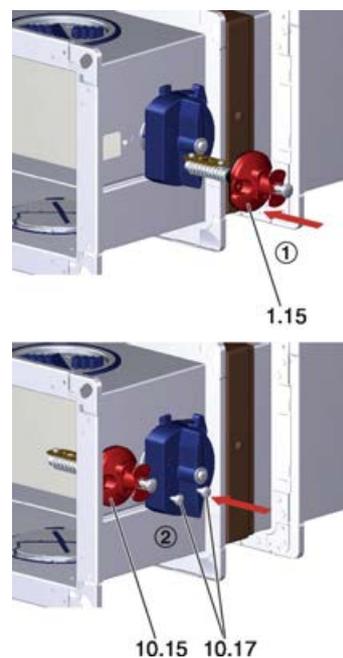


Fig. 181: Install the fusible link holder

1. ▶ Insert the fusible link holder (10.15) into the fire damper and
2. ▶ fasten with screws (10.17).
⇒ Carry out functional test.

10.2.2 Fusible link – sizes 2 and 3

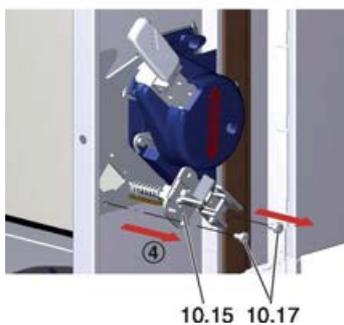
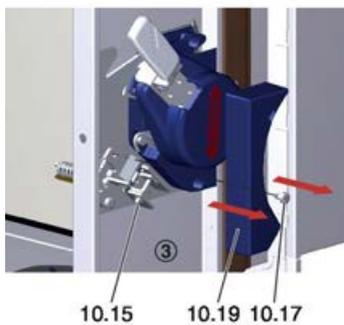
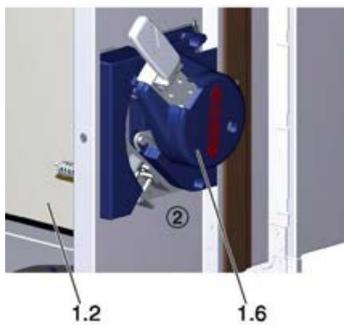


Fig. 182: Removing the fusible link holder

1. ▶ Close the damper blade.
2. ▶ The red arrow on the cover of the handle (1.6) indicates that the damper blade (1.2) is closed.
3. ▶ Loosen the screw (10.17) on the fusible link holder (10.15) and pull away the cover (10.19) in the direction of the arrow.
4. ▶ Loosen the screws (10.17) on the fusible link holder (10.15) and remove the fusible link holder from the fire damper.

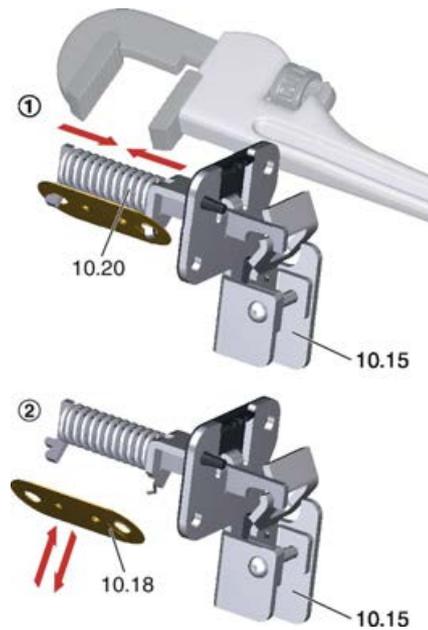


Fig. 183: Replacing the fusible link

1. ▶ Press together the spring (10.20) of the fusible link holder (10.15) as shown in the direction of the arrow, e.g. with a water pump pliers.
2. ▶ Remove old fusible link (10.18), hook in new fusible link (10.18).

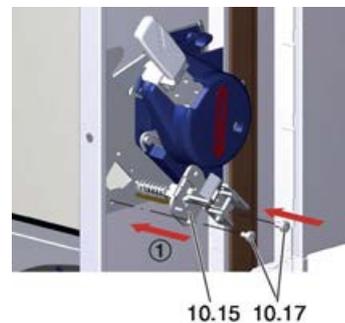


Fig. 184: Install the fusible link holder

1. ▶ Put fusible link holder (10.15) back into the fire damper and fix it with screws (10.17).
2. ▶ Position the cover (10.19) over the fusible link holder (10.15) and fasten with screw (10.17).
⇒ Carry out functional test.

10.3 Inspection, maintenance and repair measures

Interval	Measure	Staff
A	Access to the fire damper <ul style="list-style-type: none"> ■ Internal and external accessibility <ul style="list-style-type: none"> – Provide access 	Specialist personnel
	Installation of the fire damper <ul style="list-style-type: none"> ■ Installation according to the operating manual ↗ 33 <ul style="list-style-type: none"> – Install the fire damper correctly. 	Specialist personnel
	Transport and installation protection, if any <ul style="list-style-type: none"> ■ Transport/installation protection has been removed <ul style="list-style-type: none"> – Remove transport/installation protection 	Specialist personnel
	Connection of ductwork/cover grille/flexible connector ↗ Chapter 6 'Accessories' on page 198 <ul style="list-style-type: none"> ■ Connection according to this manual <ul style="list-style-type: none"> – Establish correct connection 	Specialist personnel
	Power supply to the spring return actuator <ul style="list-style-type: none"> ■ Power supply according to spring return actuator rating plate <ul style="list-style-type: none"> – Provide correct voltage 	Skilled qualified electrician
A / B	Check fire damper for damage <ul style="list-style-type: none"> ■ Fire damper, damper blade and seal must be intact <ul style="list-style-type: none"> – Replace the damper blade – Repair or replace the fire damper. 	Specialist personnel
	Function of the release mechanism <ul style="list-style-type: none"> ■ Function OK ■ Fusible link intact/no corrosion <ul style="list-style-type: none"> – Replace the fusible link – Replace the release mechanism 	Specialist personnel
	Functional test of the fire damper with fusible link ↗ 203 <ul style="list-style-type: none"> ■ Fire damper can be opened manually ■ Handle can be locked in the OPEN position ■ Damper blade closes when triggered manually <ul style="list-style-type: none"> – Determine and eliminate the cause of the fault – Repair or replace the fire damper. – Replace the release mechanism 	Specialist personnel
	Functional test of the fire damper with spring return actuator ↗ 207 <ul style="list-style-type: none"> ■ Actuator function OK ■ Damper blade closes ■ Damper blade opens <ul style="list-style-type: none"> – Determine and eliminate the cause of the fault – Replace the spring return actuator – Repair or replace the fire damper. 	Specialist personnel
	Function of external duct smoke detector <ul style="list-style-type: none"> ■ Function OK ■ Fire damper closes when triggered manually or when smoke is detected ■ Fire damper opens after reset <ul style="list-style-type: none"> – Determine and eliminate the cause of the fault – Repair or replace duct smoke detector 	Specialist personnel

Interval	Measure	Staff
C	Cleaning the fire damper <ul style="list-style-type: none"> ■ No contamination in the interior or on the exterior of the fire damper ■ No corrosion <ul style="list-style-type: none"> – Remove contamination with a damp cloth – Remove corrosion or replace part 	Specialist personnel
	Function of limit switches <ul style="list-style-type: none"> ■ Function OK <ul style="list-style-type: none"> – Replace the limit switches 	Specialist personnel
	Function of the external signalling (damper blade position indicator) <ul style="list-style-type: none"> ■ Function OK <ul style="list-style-type: none"> – Determine and eliminate the cause of the fault 	Specialist personnel

Interval

A = Commissioning

B = Regularly

The functional reliability of fire dampers must be tested at least every six months. If two consecutive tests are successful, the next test can be conducted one year later. The function of fire dampers with a spring return actuator can also be tested with an automatic control unit (remote controlled). The system owner can then set the intervals for local tests.

C = as required

Item to be checked

- Required condition
 - Remedial action if necessary

11 Decommissioning, removal and disposal

11.1 Final decommissioning

- Switch off the ventilation system.
- Switch off the power supply.

11.2 Removal

DANGER!

Danger of electric shock! Do not touch any live components! Electrical equipment carries a dangerous electrical voltage.

- Only skilled qualified electricians are allowed to work on the electrical system.
- Switch off the power supply before working on any electrical equipment.

1. ▶ Disconnect the wiring.
2. ▶ Remove the ducts.
3. ▶ Close the damper blade.
4. ▶ Remove the fire damper.

11.3 Disposal

ENVIRONMENT!

Risk of harm to the environment due to incorrect disposal of goods and packaging!

Incorrect disposal can harm the environment.

- Be sure to comply with the relevant national guidelines and regulations.
- Have electronic waste, electronic components and operating fluids (refrigerant, compressor oil, lubricants etc.) disposed of by an approved specialist disposal company.
- If you are not sure how to dispose of anything in an environmentally friendly manner, contact your local authorities or a specialist disposal company.

Note: The fire damper has to be disassembled for disposal.

If no take back (disposal) agreement with TROX GmbH is in place, we recommend disposing of the various materials as described below:

Disposal

Disposal

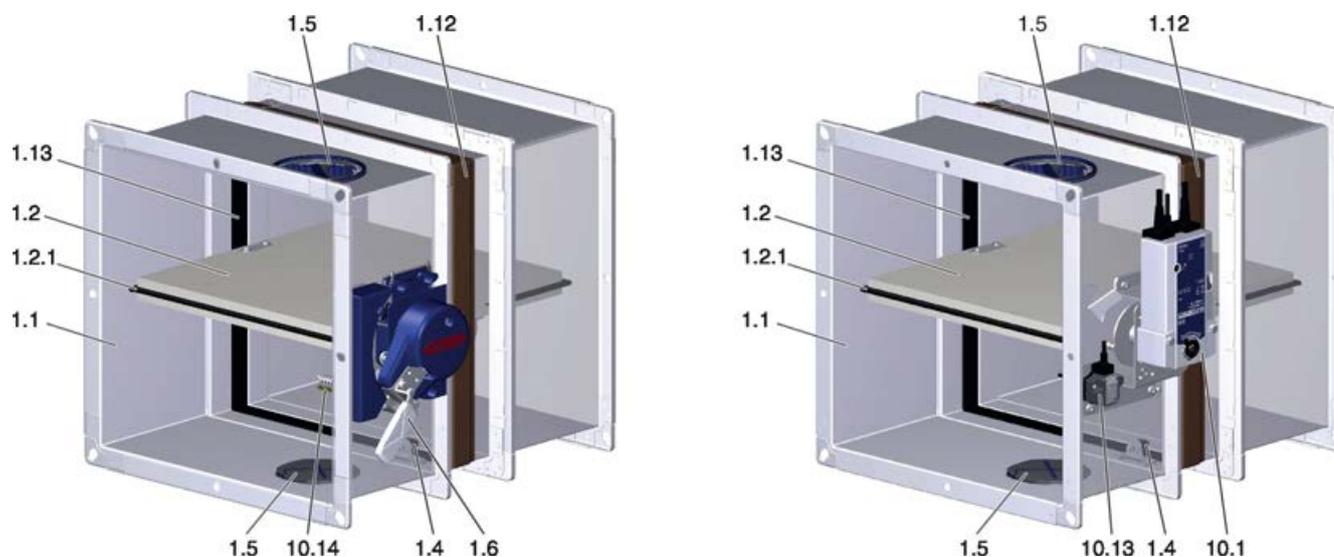


Fig. 185: FKA2-EU with fusible link or spring return actuator

No.	Part	Material/waste disposal code	Disposal
1.1	Casing	Metal	Scrap and metal recycling
1.2	Damper blade	EAK 17 09 04 – mixed construction and demolition wastes	Take such materials to an inert waste landfill (class 1 landfill).
1.2.1	Lip seal or travel stop seal	EWC 07 02 13 – waste plastic	Disposal according to EWC.
1.4	Parabolic buffer	Rubber	Can be fully recycled.
1.5	Inspection access panel	Plastic	Thermoplastic waste can be recycled. Recycling is preferable to disposal or burning.
1.6	Release element	Metal	
1.12	Adhesive tape	EWC 15 01 02 – waste plastic	Disposal according to EWC.
1.13	Intumescent seal	EWC 07 02 13 – waste plastic	Disposal according to EWC.
10.1	Actuator	Electronic part	Have electronic waste disposed of by an authorised specialist company.
10.13	Release element	Electronic part	Have electronic waste disposed of by an authorised specialist company.
10.14	Release element	Metal	

EWC: European Waste Catalogue

12 Nomenclature

For various installation situations described in this manual you have some choice, e.g. [6.2](#) either (6.2) or (6.16).

Item no.	Description
1	Fire damper
1.1	Casing
1.2	Damper blade (with or without lip seal)
1.2.1	Lip seal / travel stop seal / ring seal
1.3	Travel stop for OPEN position
1.4	Travel stop for CLOSED position / parabolic buffer
1.5	Inspection access / inspection access panel / stopper
1.6	Handle/damper blade position indicator
1.7	Interlock
1.8	Lip seal
1.9	Cover
1.10	Release tab
1.11	Flange
1.12	Adhesive tape
1.13	Intumescent seal

Item no.	Description
2	Materials for fire damper installation
2.1	Mortar or gypsum mortar
2.2	Reinforced concrete / non-reinforced concrete
2.3	Reinforced concrete base
2.4	Fire batt with ablative coating
2.5	Installation kit WA / WA2
2.6	Installation kit WE / WE2
2.7	Installation kit WV
2.8	Installation kit E1 / E2 / E3 / EW
2.9	Installation kit ES
2.10	Installation kit GM
2.11	Installation kit TQ / TQ2
2.12	Installation kit GL / GL2
2.13	Installation kit GL100

Item no.	Description
2	Materials for fire damper installation
2.14	Lintel
2.15	
2.16	Installation subframe
2.17	Hilti CFS-BL fire stop block
2.18	Installation block ER with cover plate
2.19	Joint filler (suitable Promat® filler, Promat® ready-to-use filler; mineral wool $\geq 80 \text{ kg / m}^3$, $\geq 1000 \text{ °C}$ or mortar)

Item no.	Description
3	Walls
3.1	Solid wall
3.2	Lightweight partition wall with metal support structure, cladding on both sides
3.3	Lightweight partition wall with steel support structure, cladding on both sides
3.4	Timber stud wall (also timber panel constructions), cladding on both sides
3.5	Half-timbered construction, cladding on both sides
3.6	Compartment wall with metal support structure, cladding on both sides
3.7	Shaft wall with metal support structure, cladding on one side
3.8	Shaft wall with steel support structure, cladding on one side
3.9	Shaft wall without metal support structure, cladding on one side
3.10	Wall without adequate fire resistance rating
3.11	Solid wood wall / CLT wall
3.12	Sandwich panel wall
3.13	Metal support structure with additional leaf
3.14	Solid wall made from gypsum wallboard

Item no.	Description
4	Ceilings
4.1	Solid ceiling slab / solid floor
4.2	Wooden beam ceiling
4.3	Modular ceiling, Cadolto system
4.4	Partial concrete ceiling with reinforcement

Item no.	Description
4	Ceilings
4.5	Solid wood ceiling
4.6	False ceiling
4.7	Reinforced hollow core slab
4.8	Hollow concrete block ceiling
4.9	Ribbed ceiling
4.10	Composite ceiling
4.11	Historic wooden beam ceiling, fire resistance $\geq F 30$
4.12	Panelled ceiling

Item no.	Description
5	Fixing material
5.1	Dry wall screw
5.2	Hexagon head screws, washers, nuts (see installation details)
5.3	Chipboard screw
5.3a	Chipboard screw 5 × 80 mm
5.3b	Chipboard screw 5 × 100 mm
5.3c	Chipboard screw 5 × 60 mm
5.3d	Chipboard screw 5 × 50 mm (4 – 8 screws, depending on damper size)
5.3e	Chipboard screw 5 × 70 mm (16 – 28 screws, depending on damper size)
5.4	Threaded rod, galvanised steel (see installation details)
5.5	Carriage bolt $L \leq 50$ mm with washer and nut
5.6	Screw or rivet, galvanised steel (see installation details)
5.7	Anchor with suitability certificate for fire resistance
5.8	Anchor M8 – M12
5.9	Steel bracket
5.10	Fixing tab
5.11	Mounting plate
5.12	Cover plate
5.13	Wood screw or pin
5.14	Angle bracket
5.15	Flange bracket
5.16	Wall face frame

Item no.	Description
5	Fixing material
5.17	Anchor bolt
5.18	L-bracket to EN 10056-1, galvanised, painted or similar, according to installation detail
5.19	Connecting clip
5.20	Fischer® screw, FFS 7.5 × 82 mm or equivalent
5.21	Screw / anchor
5.22	Steel fabric, $\varnothing \geq 8$ mm, mesh aperture 150 mm or equivalent
5.23	Clamp, e.g. Hilti MP-MX or Valraven BIS HD 500 or equivalent
5.24	Sheet-metal strip
5.25	Dry wall screw
5.26	Steel wire clip
5.27	Fixing element

Item no.	Description
6	Filling and coating material
6.1	Mineral wool ≥ 1000 °C, ≥ 40 kg/m ³
6.2	Mineral wool ≥ 1000 °C, ≥ 80 kg/m ³
6.3	Mineral wool ≥ 1000 °C, ≥ 100 kg/m ³
6.4	Mineral wool ≥ 1000 °C, ≥ 140 kg/m ³
6.5	Mineral wool depending on wall or ceiling construction, mineral wool infill if required
6.6	
6.7	Fire batt
6.8	Infill (cavities completely filled with mineral wool ≥ 1000 °C, ≥ 50 kg/m ³ , or bricks, aerated concrete, lightweight concrete, reinforced concrete or clay)
6.9	Fire-resistant sealant suitable for the fire batt system used
6.10	Ablative coating around the perimeter, 2.5 mm thick
6.11	Insulating strip (depending on wall construction)
6.12	Intumescent seal
6.13	Mineral wool strip A1, ≤ 5 mm thick, ≤ 1000 °C, filler as an alternative
6.14	Armaflex
6.15	Mineral wool (depending on the flexible ceiling joint)

Item no.	Description
6	Filling and coating material
6.16	Armaflex AF / Armaflex Ultima
6.17	Fire batt (Hensel)
6.18	
6.19	Mineral wool >1000 °C, >80 kg/m ³ , panel material around the perimeter, leave out the actuator and release mechanism; inspection openings must remain accessible
6.20	Sleeve (to be ordered separately)
6.21	Kerafix 2000 sealing tape
6.22	Screed
6.23	Footfall sound insulation
6.24	Elastomer foam (synthetic rubber) of fire rating class B-S3, D0
6.25	Mineral wool or glass wool infill
6.26	Mortar
6.27	Z brackets both sides, 90 × 140 × 1.5 mm
6.28	Ceiling filling
6.29	Mineral wool Paroc HVAC Fire Mat
6.30	Reinforcing strips, mineral wool, Paroc HVAC Fire Mat 80BLC (80 kg/m ³)
6.31	Fire-rated plasterboard strip d = 12.5 mm
6.32	Fire-rated plasterboard strip d = 20 mm
6.33	Fire-rated plasterboard strip d = 15 mm

Item no.	Description
7	Supporting construction
7.1	UW section
7.1a	UW section, cut and bent
7.2	CW section (metal support structure)
7.3	UA section
7.4	U50 channel
7.5	Steel support structure
7.6	Perimeter metal section
7.7	Timber stud, at least 60 × 80 mm
7.8	Steel girder
7.9	Half-timbered construction
7.10	Trim panels (optional)
7.11	Trim panels, double layer, staggered joints
7.12	Trim panels, wood sheet, at least 600 kg/m ³

Item no.	Description
7	Supporting construction
7.13	Cladding / wall cladding
7.13a	Cladding, fire-resistant
7.13b	Cladding, wood sheet, at least 600 kg/m ³
7.13.1	Cladding, single-layer
7.14	Reinforcing strip
7.15	Wooden floorboard / floor tile / wood sheet min. 600 kg/m ³
7.16	Wooden beam / glulam
7.17	Trimmers
7.18	Formwork
7.19	Fire-resistant cladding
7.20	U-channel
7.21	Ceiling joint strips
7.22	Ceiling joint section
7.23	Sheet steel insert depending on wall manufacturer
7.24	Ceiling construction
7.25	Reinforced concrete beam
7.26	Hollow concrete block
7.27	Box profile sheet

Item no.	Description
8	Material for extended applications
8.1	PROMATECT®-H strips d = 10 mm
8.2	PROMATECT®-H strips d = 20 mm
8.3	PROMATECT®-LS board d = 35 mm
8.4	Hilti mounting rail MQ 41 × 3 or equivalent
8.5	Hilti drilled plate MQZ L13 or equivalent
8.6	Hilti fixing band LB26 or equivalent
8.7	Mounting rail, Würth Varifix 36 × 36 × 2.5 or Müpro MPC 38/40 or equivalent
8.8	Fixing bracket, Varifix or Müpro MPC or equivalent
8.9	Bracket, Varifix ANSHWNKL-PRFL36-90GRAD or Müpro mounting bracket 90°, galvanised, or equivalent
8.10	Large gears
8.11	Actuator
8.12	Actuator mounting plate

Item no.	Description
8	Material for extended applications
8.13	Small gears
8.14	Connecting cable
8.15	Adjustment screws
8.16	Actuator mounting plate
8.17	Cover
8.18	Junction box
8.19	Firestop board, made of 8.3
8.20	Promaseal®-Mastic intumescent sealant
8.21	Fire-resistant sealant CFS-S ACR CW
8.22	Calcium silicate board, alternatively mineral wool $\geq 1000\text{ °C}$, $\geq 140\text{ kg/m}^3$
8.23	Foam rubber seal
8.24	Z brackets both sides, sheet steel $\geq 1\text{ mm}$ thick
8.25	Bracket, e.g. Hilti MM-B-30 or equivalent
8.26	Sheet metal cover, $t = 1\text{ mm}$
8.27	Seal
8.28	PROMATECT®-H strips $d = 15\text{ mm}$
8.29	PROMATECT®-H strips $d = 25\text{ mm}$
8.30	PROMATECT® AD, $d = 40\text{ mm}$
8.31	PROMATECT® L500, $d = 50\text{ mm}$
8.32	Firestop board, made of 8.30
8.33	Firestop board, made of 8.31
8.34	Sealing tape, Flexan
8.35	Intumescent material
8.36	Promaxon® panel, type A, $d = 20\text{ mm}$
8.37	Steel bracket
8.38	OWA adhesive
8.39	Spiral duct for stiffening, $2 \times$ raised edges

Item no.	Description
9	Accessories
9.1	Flexible connector
9.2	Extension piece or duct
9.3	Prop
9.4	Sheet steel duct with fire-rated cladding and suspension system according to Promat® manual, construction 478, latest edition

Item no.	Description
9	Accessories
9.5	Suspension
9.6	Repair damper blade
9.7	Damper blade
9.8	Rivet axis
9.9	Plate
9.10	Cover grille
9.11	Circular spigot
9.12	Clamp
9.13	Reinforcement bracket
9.14	Connecting subframe
9.15	T-piece

Item no.	Description
10	Release mechanisms
10.1	Spring return actuator
10.2	Spring return actuator Belimo BLF
10.3	Spring return actuator Belimo BF
10.4	Spring return actuator Belimo BFN
10.5	Spring return actuator Belimo BFL
10.6	Spring return actuator Schischek ExMax (yellow)
10.7	Spring return actuator Schischek RedMax (magenta)
10.8	Spring return actuator Siemens GGA
10.9	Spring return actuator Siemens GRA
10.10	Spring return actuator Siemens GNA
10.11	Spring return actuator Joventa SFR
10.12	Duct smoke detector RM-O-3-D (fixed with adapter metal sheet)
10.13	Thermoelectric release mechanism with temperature sensor
10.14	Thermal release mechanism with fusible link, $72\text{ °C} / 95\text{ °C}$
10.15	Fusible link holder
10.16	Fusible link holder lever
10.17	Screw
10.18	Fusible link
10.19	Cover
10.20	Spring

Item no.	Description
10	Release mechanisms
10.21	Z-plate
10.22	Mounting plate

Item no.	Description
11	Additions
11.1	Cable tray
11.2	Cable set
11.3	Pipe collar
11.4	Underlay material, non-combustible, to be provided by others
11.5	Underlay (by others)
11.6	Cable penetration
11.7	Equipotential bonding

13 Change history

The table shows all changes made to this document.

Version no.	Date	Author	Comment / change
1	2022-06-23	PB	<ul style="list-style-type: none"> ■ New application: <ul style="list-style-type: none"> – Installation – solid walls – dry mortarless installation with mineral wool, remote from solid walls, ↪ <i>Chapter 5.4.8 'Dry mortarless installation remote from solid walls with installation kit WE 120 and mineral wool' on page 75</i> ■ New document ID <ul style="list-style-type: none"> – A00000074486 Version 2 → A00000092719 Version 1 ■ Minor corrections

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